Stock # NEW 750 PACKAGE 9  
(Pictured) $1453.87

Stock # NEW 750 PACKAGE 556  
$1488.86

Stock # NEW 750 PACKAGE COMBO  
$1843.80

(If you'd like a similar package in a different caliber, please call.)
New-Reloader XL 750 Package

You've made the decision that loading your own ammunition is right for you. You’re ready to pull the trigger, but uncertain of exactly what you need. Dillon has taken the work out of this. We have assembled a New-Reloader Package, featuring our new XL 750 reloading machine, with the most popular machine options, along with the accessories you’ll need to begin reloading immediately.

This package is available in 9mm, .223/5.56mm, or BOTH.

9mm 750 Package:
XL 750 in 9mm
9mm Die Set
Bench Wrench
Small Pistol Casefeeder
XL 750/650 Strong Mount
Bullet Tray Kit
Roller Handle
9mm Case Gage
D-Terminator Digital Scale
Primer Flip Tray
4 Small Primer Pickup Tubes
Digital Calipers
The Complete Reloading Manual for the 9mm Luger
Total: $1453.87

.223/5.56mm 750 Package:
XL 750 in .223/5.56mm
.223/5.56 Die Set
Bench Wrench
Small Rifle Casefeeder
XL 750/650 Strong Mount
Bullet Tray Kit
Roller Handle
.223/5.56 Case Gage
Dillon Case Lube
D-Terminator Digital Scale
Primer Flip Tray
4 Small Primer Pickup Tubes
Digital Calipers
The Complete Reloading Manual for the .223 Rem.
Total: $1488.86

Combo Package (.223 Conversion Pictured at Right) Includes the 9mm Package Above, Plus:
.223/5.56 Conversion Kit
.223/5.56 Die Set
XL 750 Quick Change
.223 Case Gage
Dillon Case Lube
Small Rifle Casefeed Plate
The Complete Reloading Manual for the .223 Rem.
Total w/9mm Pkg.: $1843.80

As a token of our appreciation for new reloaders who purchase one of these packages – while supplies last – we’re going to include one of these Tactical Tailor Operator Caps and our Dillon Precision morale patch. The Tactical Tailor cap is an incredible value: a high-quality product that’s made in...wait for it...the USA, by a company that prides itself on hiring veterans. The hat in the photo is MY hat, [Note: same hat, new patch.] and I've lost track of how many times it's been washed – IN the washing machine! It STILL looks great! If you’re the kind of person who not only wears hats, but also WEARS THEM OUT, you’re going to love this hat.

Mark Pixler
ATTENTION DILLON CUSTOMERS: Because of changes to California’s Proposition 65 that took effect on August 30, 2018, companies doing business in California are mandated to provide warnings on products that may expose Californians to any one or more of a list of approximately 900 chemicals, including Lead, which are “known to the State of California to cause cancer, birth defects or other reproductive harm.” The new regulation states that a warning must be “provided in the catalog in a manner that clearly associates it with the item being purchased.” Though we have no reason to believe our products could cause harm when used as intended, we now include the appropriate Proposition 65 warnings on some of our products to meet the California “safe harbor” requirements.

What’s Inside:

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by Peter Caroline
Page 10

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Shooting Moving Targets... While Moving!
by Duane Thomas
Page 70

HK USP Expert: Duty Gun? Target Gun? Perhaps Both!
by Clayton Walker
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Dillon’s Bill of Rights for Reloaders

All of Dillon Precision’s customers have certain inalienable rights when they buy a reloading product:

1. Right of Quality — YOU THE CUSTOMER have the right to expect a well-designed product, manufactured with quality materials and workmanship that does what the seller claims it will do.

2. Right to Test and Send-Back — YOU THE CUSTOMER should have the right to test the product on your own reloading bench for at least 30 days, and if it does not live up to your expectations, send it back for a full refund.

3. Right of Service — YOU THE CUSTOMER have the right to free, friendly, expert service and technical advice available through a toll-free phone number. This service should include prompt replacement of broken or bad parts — free of charge.

4. Right of Warranty — YOU THE CUSTOMER have the right to a lifetime warranty on any non-commercial-grade reloading product you purchase. Unfortunately, we can’t offer this warranty on textile products and electrical or electronic components.

5. Right to be Heard — YOU THE CUSTOMER should have the right to speak to someone of authority anytime you can’t get satisfaction through normal channels. If our sales representatives aren’t able to help you, our supervisors have a mandate to take customer satisfaction issues all the way to the owner of the company if necessary.

Editor’s Note: The Bill of Rights for Reloaders is Dillon Precision Products’ customer-satisfaction policy. It remains very much unchanged from the day the company was founded. The disclaimer about textile products and electrical or electronic components reflects the reality of how those products are produced in today’s world. Ultimately, our founder recognized that satisfied customers are our best advertising, and the only thing that differentiated his company from all the others at the time was the warranty and customer service he offered. We constantly strive to live up to his standards. Please let us know if we’re not succeeding.

Product Index

Dillon Precision Reloading Machines:
- BL 550
- Square Deal “B”
- RL 550C
- XL 750
- SUPER 1050
- RL 1100
- SL 900 Shotshell Loader
- Big Fifty Receiver .50 BMG Loader
- CP 2000 Case Processing Machine
- Vibratory Case Cleaners
- Case/Media Separators
- RF 100 Automatic Primer Filler
- Dillon Progressive Reloading Dies
- Redding Reloading Dies
- Dillon Reloading Scales
- Reloading Components
- Eye & Ear Protection
- Dillon Ammo Boxes & Bins
- Dillon Leather by Mitch Rosen
- “Plan B” Very-Bad-Day Planner Holster
- Dillon Range Bag/Ammo Bag/Shooting Mat
- Targets and Target Stands
- Firearms Maintenance

800-223-4570 • 480-948-8009 • bluepress.com

800-223-4570 • 480-948-8009 • bluepress.com
Dillon’s HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.

**HP1 Electronic Hearing Protector**
- Protection Rating NRR 21
- External battery compartment
- Auto shut off extends battery life
- Extra-deep, replaceable ear pads
- Separate volume controls for each ear
- TRUE stereophonic sound
- Collapsible for ease of storage
- One-year warranty on electronics

**HP2 Non-Electronic Hearing Protector**

**Bomber Glasses**
Bomber Glasses’ lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

<table>
<thead>
<tr>
<th>Color</th>
<th>Code</th>
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**Bifocal Shooting Glasses**

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<tr>
<td>Smoke Mirror</td>
<td>P68-10518</td>
<td>9.99</td>
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</table>

**SureFire Hearing Protection**

Ear Pro EP3 Sonic Defenders® by SureFire® protect you against loud, harmful noises, yet allow normal conversations to be heard; and the soft, hypoallergenic polymer provides all-day comfort. NRR 24

<table>
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<td>Medium (Fit Most People)</td>
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<td>Large</td>
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^WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
Dillon’s First DEDICATED Case-Processing Machine!

- Eccentric Roller Bearing Drive System
- Smoother Operation, Less Effort
- Higher Throughput, Lower Cost Per Case
- Heavier Frame for Greater Rigidity
- Seven Threaded Stations for More Flexibility
- Upgraded Primer Pocket Swager
- Primer Pocket Swage Available in Two Stations
- User-Replaceable Swage Rod Tip
- Reinforced Toolhead Bolt & Washer
- Improved Shellplate Indexing System
- Processing Speed up to 2000 Cases Per Hour

Designed to complement our RL 1100 and Super 1050, the CP 2000 offers higher speed, greater versatility and added case processing capability...all at a much lower cost than dedicating a RELOADING machine to prep brass!

If you’re loading mass quantities of ammo, the CP 2000 will make your task MUCH easier.

$1599.99

CP 2000 with Small Primer Swager P68-66200
CP 2000 with Large Primer Swager P68-66201
Case Trimmer, Trim Die, Short Trim Die Toolhead, Universal Decapping Die and Second Back-Up Expander Die Sold Separately

Price as pictured here with accessories: $2629.99

RT 1500 Case Trimmer P68-62164 $149.99
.300 Blk Carbide Trim Die P68-16306 $189.99
Short Trim Die Toolhead P68-66026 $240.99
.300 Blk Caliber Conversion P68-66210 $132.99
.300 Blk Expander Back Up P68-62372 $46.99
Universal Decapping Die P68-22127 $28.99
Small Rifle Casellfeed Plate P68-21074 $39.99

800-223-4570 • 480-948-8009 • bluepress.com
Rapid Trim 1500 Case Trimmer^  

The RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a quick-disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer P68-62164 is $349.99. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (see chart below). Replacement carbide cutting blades, P68-13141, are $20.99 each. Upper lock rings, P68-13559, are $6.99 each.

RT 1500 & 1200B Size/Trim Die Calibers^  

**RT 1500 Short Trim Dies**  
**NOTE: The following dies MUST be used with a Short Trim Die Toolhead.**

<table>
<thead>
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<th>Caliber</th>
<th>P68-62140</th>
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**RT 1500 Short Trim Die Toolheads**

- RL 550 P68-62231 $44.99  
  (Includes modified vacuum manifold.)
- XL 750/650 P68-62112 39.99
- RL/Super 1050 P68-62219 240.99
  (Blue 1050 Toolhead Stand not included.)

**Dillon’s 303 Stainless Steel Headspace Case Gages Won’t Rust!**

Headspace Case Gages are essential for setting your rifle size die, and make it easy to ensure that your loaded pistol rounds will function in your firearm.

<table>
<thead>
<tr>
<th>Caliber</th>
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<td>.30-06 Springfield</td>
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<td>9mm Parabellum</td>
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<tr>
<td>.38 Super</td>
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<td>.38 Special</td>
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<td>.357 Magnum</td>
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<td>.40 S&amp;W</td>
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<td>10mm</td>
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<td>.45 Colt</td>
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<tr>
<td>.45 GAP</td>
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</table>

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**Case Preparation Equipment**

**CV-2001 – The Industry Standard**

Dillon’s CV-2001 Vibratory Case Cleaner is one of the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour. Not only is our capacity greater than most, but our motor is also larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no “hobby” machine! The bowl and base are constructed of 7/32” thick injection molded high-strength polypropylene which is impact and abrasion resistant.

**Case/Media Separators**

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media. We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners. The solution was an injection molded reversible part. Simple, and it works great. Our device is large, 10” x 14”, and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18” x 22”. The tub keeps the mess off the floor and bench. It’s fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.

**Limited Work Space?**

Dillon’s introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit. Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

**Don’t Forget Polishing Media!**

Crushed walnut hull polishing media quickly cleans even the dirtiest of cases and is the best solution for badly tarnished, range-pick-up brass.

10 bottles of polish/10 of lube

<table>
<thead>
<tr>
<th>Case (20 pc.)</th>
<th>P68-21375</th>
<th>$179.99</th>
</tr>
</thead>
</table>

Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You’ll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won’t weaken brass cases!

8 oz. bottle | P68-13804 | $9.99
Case (20 pc.) | P68-20253 | 149.99

8 oz. bottle

| Case (20 pc.) | P68-20256 | 209.99 |

**Vibratory Case Cleaners**

**Case/Media Separators**

800-223-4570 • 480-948-8009 • bluepress.com

**Limited Work Space?**

Dillon’s introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact. To accompany the CV-750, the CM-500 does the same job as the larger CM-2000 Case/Media Separator; and, like the CV-750, handles just about half the capacity of the larger unit. Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

CV-750**, US 110v | P68-19455 | 149.99
Euro 220v CV-2001 | P68-22047 | 229.99
Euro 220v CV-750 | P68-19473 | 174.99

**Rapid Polish 290** is easy to use. Simply lay your cases out, spray lightly with one or two passes and you’ve done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you’re ready to load. Try a bottle. You’ll never use a grease pad again.

8 oz. bottle | P68-13733 | $14.99
Case (20 pc.) | P68-20256 | 209.99

Rapid Polish 290 **Case (20 pc.)** | P68-21375 | $179.99

**Crushed walnut hull polishing media**

| 15-pound bag | P68-13287 | $23.99

**Ground corn cob polishing media**

| 10-pound bag | P68-13496 | $15.99

8 Blue Press

800-223-4570 • 480-948-8009 • bluepress.com
Enter: The Challenger

Introducing the all-new, striker-fired pistol from SCCY. A light-weight trigger pull, polymer frame and a 10+1 magazine capacity make the SCCY DVG-1 engineered for everyday. Whether you’re practicing on the range or training for self-defense, the DVG-1 is built for those who aim for their personal best and dare to be bold.

Learn more at sccy.com/DVG

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Regulation Police RESCUE

Unlike some of my friends who are condition freaks, I take in strays.
By Peter Caroline

Some of my favorite guns are ones that, through financial necessity or mistaken impulse, I’ve sold or traded. Back in 1982, while I was still living in Massachusetts, I had an opportunity to buy a vacation home in Arizona at a bargain price. I sold off most of my Smith & Wesson collection to get cash for a down payment. One item that went was a .32 Regulation Police, marked “State Police” on the backstrap. It was one of a group of 48 guns shipped to the Massachusetts State Police in 1929, a scarce gun and, even more important, a really nice shooter. Oh, well.

In 1995, we moved to Arizona, and I started frequenting the local gun shops, looking for interesting acquisitions, of which there were many. On one occasion, I spotted a .32 Regulation Police, languishing at the bottom of a showcase. It was in sad shape, worn and somewhat pitted. The cylinder didn’t move when the trigger was pulled. The tag said “Wallhanger. $85.”

Unlike some of my friends who are condition freaks, I take in strays. I offered the dealer 80 bucks, out the door, and he happily agreed.

I brought my new purchase home and proceeded to detail strip it. With a brass brush and Q-tips and acetone, I cleaned all the gunk out of the innards, and Voila!... the hand was free to turn the cylinder and everything else appeared in order. I went over the exterior with some extra-fine steel wool, swabbed on some Formula 44-40 instant blue, followed by Hoppe’s gun oil inside and out, and headed for the range. Shooting a mixed bag of .32 S&W Longs, it was surprisingly accurate and a genuine pleasure to shoot, with a decent trigger and very low recoil. It was one of those guns that everybody could shoot well. On those occasions when I had a new shooter or youngsters at the range, this little .32 was a great favorite.

Several years ago, while I was at the Shootists Holiday at the NRA Whittington Center in Raton, New Mexico, I was introduced to Bobby Tyler (tylergun-works.com). Bobby is, without exaggeration, an alchemist, turning ordinary (or worse) guns into showpieces. His color casehardening is spectacular, even on stainless steel, and he works closely with a number of highly talented engravers and stockmakers. I had a Smith & Wesson M&P Model of 1905 4th Change that had no finish left, but a nice set of period jigged bone grips. Bobby color casehardened the frame, hammer and trigger, rebued the barrel and cylinder, and timed and tuned the action. The transformation was nothing short of miraculous. I had Rob Leahy of Simply Rugged Holsters (simplyrugged.com) make up a fancy holster for it for special occasions.

This past summer, I shipped my .32 Regulation Police to Bobby, requesting the same treatment as the .38 M&P. I didn’t expect to see it back for at least six months...he’s up to his ass in alligators with work. Anyway, in October, I attended a 3-day writers’ event at Gunsite. Bobby was not able to be there, but he had sent my .32 Regulation Police, in a gun sock with the Tyler Gun Works company logo, via a fellow Shootist who lived nearby. As soon as I could find a private spot, I removed the pistol from the sock. It was gorgeous! The colors were vivid, almost fluorescent, and the gun looked far better than factory new, with all the original factory markings sharp and distinct. The single-action trigger was a crisp 3-1/2 lbs., and the double-action pull, which was off my RCBS Trigger Pull Scale, was nonetheless smooth and even.

As I mentioned before, the .32 Regulation Police is a pleasure to shoot and it will be shot frequently, so a good, utilitarian holster is a necessity. I ordered a plain, undorned 120 holster from Rob Leahy. To quote a line from a classic movie, “I think this is the beginning of a beautiful friendship.”

“I spotted a .32 Regulation Police, languishing at the bottom of a showcase. It was in sad shape, worn and somewhat pitted. The cylinder didn’t move when the trigger was pulled. The tag said ‘Wallhanger. $85.’”
Featured Upgrades:
- Eccentric Roller Bearing Drive System
- Smoother Operation, Less Effort
- Heavier Frame for Greater Rigidity
- Upgraded Primer Pocket Swager
- User-Replaceable Swage Rod Tip
- Spring-Loaded Priming Station Locator
- Reinforced Toolhead Bolt & Washer
- Improved Shellplate Indexing System
- 1050 Caliber-Conversion Compatible
- Two-Year Warranty

All for ONLY...
$1999.99*

*Prices vary on exotic-caliber machines.

Standard Features:
- Made in the USA
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Variable-Speed Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- Loads up to .308 Winchester
- RISK FREE 30-Day Trial!!
Accessories

**QUICK-CHANGE TOOLHEAD CONVERSION**

Includes:
- Toolhead
- Powder Measure

Includes:
- Shellplate
- Locator Buttons
- Swage Backup Rod/Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

**CALIBER CONVERSION**

**Includes:**
- Small primer system conversion
- Large primer system conversion

**EXTRA CASEFEED PLATE**

**Includes:**
- Large pistol
- Large rifle
- Small rifle
- Small pistol

**1100 TOOLHEAD**

**Includes:**
- Powder Measure

**TOOLHOLDER**

Keeps the tools you need handy and organized! Wrenches included.

**BULLET TRAY**

Designed for “economy of motion” when loading.

**MACHINE MAINTENANCE KIT**

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications.

**MACHINE COVER**

This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

**SPARE PARTS KIT**

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications.

**PRIMER PICKUP TUBES**

Used to transfer primers from flip tray to priming system.

**PRIMER FLIP TRAY**

A heavy, high-quality tray large enough for the Federal primer package.

**EXTRA CASEFEED PLATE**

**Includes:**
- Large pistol
- Large rifle
- Small rifle
- Small pistol

**POWDER MEASURE**

**Includes:**
- Powder Measure

**TooLHEAD STAND**

If you have more than one toolhead set up for your machine, this is a must have to store it.

**Powder Measure**

**Locate Buttons**

**Powder Funnel**

**Small Pistol**

**Large Rifle**

**Small Rifle**

**Small Pistol**

**Accessory List**

- Powder Measure
- Toolhead
- Powder Measure
- Toolhead

**Pistol Calipers**

- .32 ACP
- .32 S&W Long
- .32 H&R Magnum
- .38 Special
- .38 Super
- .38 Super Comp
- .357 Magnum
- .357 SIG
- .38-40 Winchester
- .40 S&W
- 10mm
- .41 Magnum
- .44 Special
- .44 Magnum
- .44-40 Winchester
- .45 GAP
- .45 ACP
- .45 Colt
- .475 Linebaugh
- .480 Ruger
- .500 Action Express
- .500 S&W Magnum

**Rifle Calipers**

- .223 Remington
- .223 Rem./Carbide
- .22-250
- .243 Winchester
- .6 Creedmoor
- .6 Grendel
- .68 SPC
- .30 Carbine
- .762x39
- .300 AAC Blackout
- .30-30 Winchester
- .308 Winchester
- .308 Win./Carbide
- .45-70 Government

**Conversion Price**

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**Total price as pictured here with optional accessories: $2602.99**

| Mr. Bulletfeeder by Double Alpha | P68-15145 | $469.99 |
| Low Powder Sensor              | P68-16306 | $44.99  |
| Bullet Tray                    | P68-22215 | $47.99  |
| Toolholder                     | P68-62202 | $39.99  |

**Toolholder**

P68-66202, $39.99

**W/O bracket**

P68-62203, $33.99

**Ball End Dipped Wrench Set**

P68-62161, $20.99

**WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
Sizing/Depriming Die (Pistol)

Our sizing/depriming dies feature a “floating decap assembly” with a snap spring that throws the spent primer off the pin and eliminates the primer “draw back” that often occurs when decapping military brass. The primary feature of Dillon’s size die design is the long, tapered carbide ring with a radiused opening. That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that’s still only a part of the story.

Bullet Seating Die (Pistol)

Our quick-disassembly seat die allows the user to disassemble and clean the seating die without losing adjustment. In this manner, bullet lube and shavings can be easily removed from the die, thereby guaranteeing a constant seating depth. We’ve incorporated a “flip-flop” seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem. Dillon’s double-ended design makes it simple to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time.

Crimp Die (Pistol)

We’ve made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you’ll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

Dillon Carbide Pistol Dies (Three-Die Sets)

| .380 ACP | P68-14401 | 75.99 |
| 9mm Parabellum | P68-14406 | 75.99 |
| 9x25 Dillon | P68-14601 | 156.99 |
| .357 SIG | P68-22083 | 156.99 |
| .38 Super | P68-14399 | 75.99 |
| .38 Special/.357 Magnum | P68-14400 | 75.99 |
| 10mm/.40 S&W | P68-14398 | 75.99 |
| .41 Magnum | P68-14402 | 75.99 |
| .44 Special/.44 Magnum | P68-14403 | 75.99 |
| .45 ACP/.45 GAP | P68-14404 | 75.99 |
| .45 Colt | P68-14405 | 75.99 |

Spare Decapping Pins

Package of 10

P68-21528 | $7.99

Sizing/Depriming Die (Rifle)

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for “squeak-free,” effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die (Rifle)

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die (Rifle)

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today’s marksmen.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Dillon Rifle Dies (Three-Die Sets)

| .223 Remington | P68-10839 | $83.99 |
| .308 Winchester | P68-15574 | 83.99 |
| .30-06 Springfield | P68-10840 | 83.99 |

Spare Decapping Pins

| .223 Remington | P68-13278 | $4.99 |
| .308 Winchester | P68-13132 | 4.99 |
| .30-06 Springfield | P68-13069 | 4.99 |

For Universal Decapping Die

P68-15816 | 4.99

Spare Dillon Die Lock Rings (Fit all 7/8” x 14 thread dies)

| Dillon Die Lock Ring | P68-14067 | $1.99 |
| 5-Pack Die Lock Rings | P68-10669 | 5.99 |
Mr. Bulletfeeder®
by Double-Alpha

**Mr. Bulletfeeder** has been around for some years now, and has gained a huge following worldwide. The patented system is by far the best performing personal-use bullet feeder on the market, and has been, since its introduction in 2006. Double-Alpha Academy has teamed up with RAK Systems, the original designer and patent holder of the system, to redesign and streamline the product, making it more compact, more versatile, better looking and more affordable than ever before.

The **Mr. Bulletfeeder** by Double-Alpha is now a production-grade product, with Double-Alpha Academy – a world leader in practical-shooting-related product manufacturing and distribution – at the helm. The design allows the bullet collator to be mounted onto the casefeeder, eliminating any increased footprint and space use, and the new patent-pending dropper is a huge step forward in design, durability and reliability.

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**Mr. Bulletfeeder Caliber Conversions**

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**Replacement Bullet Dropper Dies**

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**Replacement Nose Guide Spacers**

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**BANNED on YouTube**

**"THEY" Don't Want You to Have These!**

**AGI Armorer’s Courses on DVD are**

**How-to Maintenance Videos for Your Guns!**

- AGI Armorer’s Courses use cut-away guns to provide close-up views inside the firearms.
- Learn how to completely disassemble and reassemble ALL your guns with confidence.
- Advanced Training on DVD by Master Gunsmiths. This is NOT just basic field stripping. This is information “THEY” don’t want you to have.
- Training on DVD so they can’t block you! Have this information available when you need it.

Become an Expert on every gun you own!

Each AGI Armorer’s Course DVD runs 90 minutes to 2 hours in length, covers the entire “family” of that particular model of firearm, and includes a free printable schematic.

66 different courses available! Here are just a few . . .

- AKS47 Semi-Autos • AR-15 Rifles • Beretta 92 Pistols • Glock Pistols • Colt 1911 .45 Auto Pistols
- SKS Rifles • M1 Garands • Remington 870 & 1100 Shotguns • S&W Revolvers • Mossberg Shotguns
- Ruger® Revolvers • Ruger® 10/22® Rifles • Ruger® LCP/LC9® • Ruger® Mini-14® • Ruger® MKI, MKII & MKIII, .22 Pistols • S&W M&P Pistols • Springfield Armory XD Pistols • NEW! SIG P320

48 other titles available - go find your guns at: $39.95 each plus s/h

AmericanGunsmith.com

AGI has trained more professional and hobby gunsmiths than any other school! Call a student advisor today at 1-800-797-0867 to learn more and order.

---

**WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
SUPER 1050

STANDARD FEATURES:

- Made in the USA
- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Variable-Speed Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- RISK FREE 30-Day Trial!

All for ONLY...

$1999.99*

*Prices vary on exotic-caliber machines.

SUPER 1050 Stock Numbers

- .380 ACP P68-21135
- 9mm Parabellum P68-21067
- .38 Super P68-21132
- .38 Super Comp P68-21069
- .38 Special P68-21136
- .357 Magnum P68-21137
- .40 S&W P68-21070
- 10mm P68-21138
- .41 Magnum P68-21139
- .44 Special P68-21140
- .44 Magnum P68-21141
- .45 ACP P68-21061
- .45 Colt P68-21133
- .223 Remington P68-21130
- .223 Rem./Carbide $2099.99* P68-21131
- 6.5 Creedmoor $2099.99* P68-62404
- .300 BLK/Carbide $2099.99* P68-62388
- .308 Winchester P68-21058
- .308 Win./Carbide $2099.99* P68-21068

(See Page 31 for more caliber listings.)

800-223-4570 • 480-948-8009 • bluepress.com
Pistol Calibers
- .32 ACP
- .32 S&W Long
- .32 H&R Magnum
- .380 ACP
- 9mm Parabellum
- .38 Super
- .38 Super Comp
- .38 Special
- .357 Magnum
- .357 SIG
- .38-40 Winchester
- .40 S&W
- .40 Ruger
- .41 Magnum
- .44 Special
- .44 Magnum
- .44-40 Winchester
- .45 GAP
- .45 ACP
- .45 Colt
- .457 Linebaugh
- .480 Ruger
- .500 S&W Magnum

Rifle Calibers
- .223 Remington
- .223 Rem./Carbine
- .22-250
- .243 Winchester
- 6.5 Creedmoor
- 6.8 SPC
- .270 Winchester
- .30 Carbine
- .30-06 Springfield
- .30-06 Spr./Carbine
- .45-70 Government

PRIMER SYSTEM
- Large primer system conversion
- Small primer system conversion

EXTRA CASEFEED PLATE
- Large pistol
- Large rifle
- Small rifle
- Small pistol

1050 POWDER MEASURE
- #210421 $49.99

1050 TOOLHEAD
- #210420 $209.99

TOOLHOLDER
- Keeps the tools you need handy and organized! Wrenches included.
  - With bracket $62202, $39.99
  - W/O bracket $62203, $33.99
  - Ball End Dipped Wrench Set $62161, $20.99

BULLET TRAY
- Designed for “economy of motion” when loading.
  - #22215, $47.99

MACHINE MAINTENANCE KIT
- Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit.
  - Maintenance Kit #22211, $31.99
  - Maint. Kit & 1050 Spare Parts Kit #97018, $53.99

SPARE PARTS KIT
- 1 Super 1050 Spring Bushing
- 1 Cam Guide Bolt 1/4-20
- 1 Super 1050 Toolhead Spring
- 1 Priming Station
- 1 Shotshell Retaining Tab
- 1 Ratchet Restriction Tab
- 1 Lock Ring Inserts
- 3 Pistol Decapping Pins
- 2 #10 Tinnerman Inserts
- 1 1/4” E-Clip
- 3 Bellcrank Cubes
- 2 Primer Punch Springs
- 2 1/4-20 3/8 BH Screws

4 Locator Pins (#1, #2, #3, #4)
1 Tab/Spring Arm Spring
2 Pickup Tube Tips, Small, Yellow
2 Magazine Orifices, Large, Red
2 Pickup Tube Tips, Large, Green
2 Magazine Orifices, Small, Blue
2 Retaining Clips
1 Slide Roll Pin Sleeve
2 Dispensing Tips, Small
2 Dispensing Tips, Large

PRIMER PICKUP TUBES
- Used to transfer primers from flip tray to priming system.
  - 1 Lg. $22029
  - 1 Sm. $22028
  - 2 Sm., 2 Lg. $20056
  - 4 Lg. $20050
  - 4 Sm. $20049

PRIMER FLIP TRAY
- A heavy, high-quality tray large enough for the Federal primer package.
  - #13606, $23.99 ea.

^ WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
1. First gun you ever fired?
   Diana: Does a county fair BB gun count? Other than that, my first love was an old Colt 1911. Still my favorite platform of all time!
   Jennifer: Glock 19.

2. What’s your favorite gun?
   Diana: Right now it is my competition open race gun – an STI International 2011 chambered in 9mm. But my Taran Tactical TR1 Ultralight AR-15 is a close second.
   Jennifer: Glock 34.

3. Do you have any rituals before you shoot?
   Diana: Yes, I rub my hands with pro-grip (or dirt from the range) profusely because I have the sweaty palm syndrome pretty bad. :)
   Jennifer: Breathing exercises and rolling my shoulders to release any tension.

4. How many rounds a year do you shoot on average?
   Diana: Depends on how many competitions I have that year but probably 20K to 30K on average.
   Jennifer: I have no idea. 6,000? That might be underquoting.

5. Most useless thing you own?
   Diana: Wine refrigerator. Wine never lasts long enough before we drink it anyway.
   Jennifer: Mop Slippers (Google them).

6. What else do you do for fun?
   Diana: EVERYTHING. I like fishing and hunting, hiking, boating, riding bikes and motorcycles, travelling, dancing, eating, drinking, reading, swimming, partying, skiing. Life is as fun as you make it.
   Jennifer: Eat, drink and lay out on the beach.

7. Favorite place on Earth?
   Diana: The seaside in my native country, Bulgaria. I just spent a month there!
   Jennifer: Costa Rica.

8. Most annoying thing about you?
   Diana: Just one? I am demanding, emotional and hot-tempered. But I am loving, loyal and a lot of fun, so most
people put up with me anyway.

**Jennifer:** I open every cabinet in my kitchen when I’m cooking or cleaning. I don’t know why I don’t close them after I get what I need – lol.

**9. Craziest thing you’ve ever done?**

**Diana:** How about two? Moved to the US at age 18 with two suitcases and $500. Started a company/brand: [GunQueen.com](http://www.gunqueen.com).

**Jennifer:** Hopped on a plane by myself to Hawaii on Valentine’s Day when I was single to go on a 100-foot shipwreck dive with complete strangers from the dive company.

**10. Dream job?**

**Diana:** Secret Agent.

**Jennifer:** To get paid to travel and stay fit.

**11. Who has inspired you the most?**

**Diana:** My great grandfather Donko. He was a one-of-a-kind man.

**Jennifer:** My Mother. She’s a little bit mean, a little bit soft, parties hard, works hard, she is a whole lot of sass, and she has a heart of gold and is very generous.

**12. Who would play you in a movie?**

**Diana:** Hedy Lamarr. But since she is dead, I’ll settle for Angelina Jolie.

**Jennifer:** Olivia Munn.

**13. If you could have a conversation with anyone from the past, who would it be?**

**Diana:** Cleopatra. Or Joan of Arc. Or maybe Queen Victoria. Do I have to pick just one?

**Jennifer:** My grandmother. I never got to know her. I don’t know any of my grandparents. They all died when I was very young. I would love to know more about their lives and where I came from.

**14. Who’s in your regular crew?**

**Diana:** Corinne Mosher, Jessica Hook and Jade Struck.

**Jennifer:** Taran Butler and my TTI family, my bf Eric, Tatum, Cheri, Natalie, and Ash Ash.

**15. Words to live by?**

**Diana:** Do it anyway.

**Jennifer:** The more you learn, the more you realize the less you know.
STANDARD FEATURES:

- Made in the USA
- Automatic Indexing
- Automatic Powder Measure
- Automatic Linear Priming System
- Uses Standard 7/8” x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- 5-Station Interchangeable Toolhead
- Comes With One Caliber Conversion
- Loads 115 Calibers Up To .338 Lapua
- Index Block Roller for Smoother Indexing
- Spring-Loaded Priming Station Case Locator
- Lifetime “No-B.S.” Warranty
- **RISK FREE** 30-Day Trial!

*Prices vary on exotic-caliber machines.*
Accessories

**CALIBER CONVERSION KITS**
Include shellplate, locator buttons, powder funnel and caseseed adapter parts. Available in most calibers; please specify caliber desired. (You MAY need a different caseseed plate)

P68-XL650 CONVERSION (Specify Caliber) $84.99*
*(All belted magnums and exotic calibers, $94.99 ea.)

**POWDER MEASURE**
P68-20782, $89.99 each
- Magnum Rifle Powder Bar
- P68-21353, $34.99 each
- X-Small Powder Bar
- P68-20780, $34.99 each

**QUICK CHANGE**
Toolhead, Toolhead Stand and Powder Measure
P68-22059, $125.99

**TOOLHEADS**
P68-13863, $33.99 each
Three or more, $31.99 ea.

**POWDER DIES**
Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the “belling” adjustment.
P68-20064, $14.99 each, three or more, $13.99 ea.
X-Large Powder Dies, P68-21253, $22.99 each

**TOOLHEAD STANDS**
The ultimate in convenience for keeping your reloading bench clean and uncluttered.
P68-22055, $24.99 each
Three or more, $22.99 ea.

**EQUIPMENT DUST COVERS**
This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.
750/650 Cover, P68-10443, $39.99
(P.) Master lock, P68-13083, $3.99
Quick-Change Cover (for use with powder measure) P68-11143, $14.99

**XL 750 PRIMING SYSTEM** (Not Pictured)
Priming System Assembly P68-75100 $74.99

**DON'T FORGET ONE OF THESE!**
Mounting Hardware Kit P68-14355 $7.99
1” Bench Wrench P68-10842 9.99
Buy two or more Bench Wrenches for $8.99 each

**110/220V VARIABLE-SPEED CASEFEEDER ASSEMBLY**
Large pistol P68-21080 $299.99
Large rifle P68-21081 299.99
Small pistol P68-21079 299.99
Small rifle P68-21082 299.99
Magnum rifle P68-21083 310.99

**CASEFEEDER PLATE**
Large pistol P68-21072 $39.99
Large rifle P68-21075 39.99
Small pistol P68-18492 50.99
Small rifle P68-21074 39.99
Magnum rifle P68-21073 39.99

**MACHINE MAINTENANCE KIT**
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.
Maintenance Kit P68-22211, $31.99

**SPARE PARTS KIT**
- 1 650 Ejector Wire
- 1 Slide Spring Pin
- 1 Indexer Spring
- 1 650 Index Pawl
- 1 650 Primer Cam
- 1 XL 750 Ring Indexer
- 2 Pistol Decapping Pins
- 1 650 Index Spring Revision A
- 1 #10 Tinnerman Insert
- 1 Index Arm Bowed Washer
- 1 Short Lever Spring
- 1 #10 Rod Washer
- 1 650 Primer Roller
- 1 Slide Roller Post
- 1 500 Slide Return Spring
- 1 Primer Retaining Pin Spring
- 1 Case Insert Slide Spring Cap
- 1 Dispensing Tips, Large
- 1 Dispensing Tips, Small
- 2 SD8 #10 Rod Washer
- 1 650 Primer Support Shim
- 1 Case Insert Slide Spring Cap
- 1 Primer Cup Spring
- 2 Retaining Clips
- 2 650 Shellplate Cap
- 2 XL 750 Primer Punch, Large
- 2 XL 750 Primer Punch, Small
- 2 XL 750 Primer Punch Spring
- 2 Adj. CF Port Cush Nut
P68-75111, $34.99

**PRIMER PICKUP TUBES**
Used to transfer primers from flip tray to priming system.
- 1 Lg. P68-22029 $8.99
- 1 Sm. P68-22028 8.99
- 2 Sm., 2 Lg. P68-20056 29.99
- 4 Lg. P68-20050 29.99
- 4 Sm. P68-20049 29.99

**PRIMER FLIP TRAY**

**WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
Anti-Gun Radicals Reveal Their Psychosis When Trying to Ban Toys

By Dan Wos, goodgunbadguy.net

psychosis, NOUN: A severe mental disorder in which thought and emotions are so impaired that contact is lost with external reality.

It doesn’t take a Ph.D. to recognize when people are overtaken by politically-driven, emotional hysteria.

The latest cry for gun control is being perpetrated on children in an attack on a toy gun called the Nerf Ultra One Blaster. The Empire State Consumer Project is in a tizzy over this toy because they believe it will encourage children to become mass-murderers.

The group said, “Nerf is contributing to a culture where kids are afraid to go to school because of school shootings.”

If you were born in the 80s or earlier, you may remember a time when kids could play with toy guns and not be accused of become future killers. Children played cops & robbers, etc., and it never led to them committing mass-murder. According to some of the anti-gunners who are speaking out against fun, these toys may now be responsible for the violence in our society. Never mind Sanctuary cities where criminals run free and citizens are put at risk, gun-free zones where people become vulnerable targets because they are disarmed, rampant pharmaceutical drug use, welfare dependency, the normalization of abortion and the support of violent politically motivated groups like Antifa.


These radical anti-gun activists may be afraid to look at the real causes of violence in our society because much of the violence we see actually stems from government policies that they support. In response to Hasbro’s release of the Nerf Ultra One Blaster, some of our anti-gun friends had this to say:

Director of the Empire State Consumer Project, Carol Chittenden says the toys set a bad example for children. “It’s a matter of this being a very vulnerable consumer group. Children buy what they see and we’re not sure this is driven by market demand for assault weapon toys by children or the industry creating the demand.”

Correction, Carol. Parents buy they toys they approve of and toy stores have whole aisles dedicated to these toy guns. So there is market demand. Is Carol suggesting that parents are incapable of parenting their own children and now need her to oversee their decisions? “Assault weapon toys?” Really, Carol? Is it a weapon or a toy? Make up your mind and let’s get back to reality.

According to an article on MyTwinTiers.com, The consumer group says a Hasbro commercial pushes families to buy bigger guns with more ammunition.

Yup. That’s their goal. The same company that produces “Mr. Potato Head” has a secret mission to encourage families that their guns aren’t big enough. Now would be a good time to revisit the definition “psychosis” at the top of this article.

Debbie C., a Canadaguia resident, said, “There’s too much violence in our world, especially gun violence in the United States. So it’s not a good thing to set a precedent when you a kid of a gun like that.”

Lisa L., a Rochester resident said, “Actually kinda shocking to see that whole kinda round of bullets like on the gun itself.”

We can thank our American media for generating a consistent parade of scary anti-gun propaganda and pushing it on people who don’t know any better, for these delusional comments. Debbie and Lisa seem to have no idea what they are talking about, but I’ll bet they’re scared to death of guns.

Some people believe this stuff because they can’t decipher the difference between fantasy and reality when it comes to guns. The irrational gun-fear we see in our society is a mental monster and it’s tormenting the minds of emotionally reactive people. Child experts say there is no research or data that proves a child who plays with toy guns will become violent, no matter how badly the anti-gun crowd wants it to be so.

Dr. Michael Thompson, child psychologist, says “Everyone has an informal causation theory that playing with guns leads to the use of guns in adulthood, yet most adult men who did engage in gun play as children do not commit violent crimes.”

Dr. Daniel Stauber of Community Psychological Consultants in Indiana says, “It all depends on the child. There is nothing inherently good or bad about kids playing with toy guns.” Guns aren’t the problem… people are.

So, Relax, people. We’re talking about a Nerf gun that shoots a foam dart. You don’t die upon getting hit with one. You laugh. It’s nothing more than that, regardless of the heinous visuals the Anti-Gunners may have in their own minds. The idea that guns (real or otherwise) could CAUSE people to act violently, reveals the dangerous and dark thoughts that are occurring in the minds of the gun-grabbers. So, to the Anti-Gun fear mongers, those thoughts of murder, death, violence and bloodshed – they’re yours. Now join us in the real world and let your kids be kids.

22 Blue Press

800-223-4570 • 480-948-8009 • bluepress.com
Like pretty much everything from Berry's Manufacturing, this 9" x 12" x 10" deep stackable utility box is made in America and covered by a lifetime warranty. This one happens to be filled with once-fired, processed 9mm cartridge cases prepared at Dillon Precision on our new CP 2000 Case-Processing Machine. The box is designed to stack and is great for storing bulky items. If your gun room/garage looks anything like ours, these will help you get organized. So, whether you're looking to store shooting accessories, ammo components, or car parts (we have more than our share of all of the above) these boxes are ideal. The best part is that they're transparent, so when you fill them, you don't have to open the WHOLE stack to find what you're looking for.

Stackable Utility Box  P68-40194   $13.99  
1000-pkg. 9mm Brass  P68-55018   $59.99

Berry's Powder Funnel Set provides a wide range of flexibility when it comes to reloading. The two-funnel set comes with inserts that allow loading calibers from .17 to .50 caliber. Constructed of tough translucent polycarbonate material, they are covered by a lifetime warranty and made in the USA. Powder Funnel Set  P68-40191   $6.99

Berry's Pistol Cases are as tough as they look. Available in a desert tan color, they're injection molded out of high-impact polypropylene and contain high-density crate foam to provide a soft, protected bed for your firearm investment. They're TSA approved when appropriate locks are added. Available as a single-pistol or double-pistol case, they carry a lifetime warranty and are made in the USA. Single-Pistol Case  P68-40192   $9.99  
Double-Pistol Case  P68-40193   15.99

^ WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
STANDARD FEATURES:

- Made in the USA
- Accommodates Over 160 Calibers
- Uses Standard 7/8” x 14 Dies
- Loading Rate: 400-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime “No-B.S.” Warranty
- RISK FREE 30-Day Trial!

All for ONLY...

$509.99*

RL 550C

P68-14261

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.
Accessories

**RL 550 CALIBER CONVERSION KITS**
Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

P68-RL550 CONVERSION $52.99
(Exotic calibers, $62.99)

**AUTO POWDER MEASURE SYSTEMS**
Additional powder measures stay on the toolhead. Never change powder measurements again!
RL 550 Powder Measure
P68-20782, $89.99 ea.
Magnum Rifle Powder Bar
P68-21353, $34.99 each
X-Small Powder Bar
P68-20780, $34.99 each

**DELUXE QUICK CHANGE ASSEMBLY**
With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in less than a minute.

Complete with:
- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, P68-22058, $121.99
Loading dies sold separately on Pages 34, 35 & 52.

**POWDER DIES**
Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the “belling” adjustment.
P68-20064, $14.99 each
Three or more, $13.99 ea.
X-Small Powder Die,
P68-21253, $22.99 each

**TOOLHEADS**
Don’t adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.
P68-13909, $27.99 each; Three or more, $25.99 ea.

**TOOLHEAD STANDS**
The ultimate in convenience for keeping your reloading bench clean and uncluttered.
P68-22055, $24.99 each
Three or more, $22.99 ea.

Total Price as pictured with optional accessories: $851.92

**RL 550 CASEFEEDER UPGRADE**
Available for most pistol cartridges – will not work with rifle cartridges.
Large Pistol P68-14450
Small Pistol P68-14451
$299.99 (110v US Model)
Large Pistol P68-14453
Small Pistol P68-14454
$299.99 (220v Euro Model)

**CASEFEEDER CALIBER CONVERSIONS**
$29.99 each

.25-20/.32-20 Winchester
.30 Mauser/7.62x25
.30 AAC Blackout
.32 S&W Long
.32 H&R Magnum
9mm/9x21/.38 Super/.30 Luger
10mm/9x25 Dillon
.38 S&W
.38 Special/.357 Magnum
.38/357 Magnum
.38-40/.44-40 Winchester
.41 Magnum
.44 Russian
.44 Special/Magnum/Colt
.45 GAP
.45 ACP/.40 Super/.400 Cor-Bon
.45 Auto Rim
.45 Colt/.45 S&W/.454 Casull
.45 Winchester Magnum

**EQUIPMENT DUST COVERS**
This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.
RL 550 Cover, P68-13795, $24.99
Master lock, P68-13083, $3.99
Quick-Change Cover (for use with powder measure) P68-11143, $14.99

**1” BENCH WRENCH**
P68-10842, $9.99 each
Two or more, $8.99 ea.

**MACHINE MAINTENANCE KIT**
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.

Maintenance Kit P68-22211, $31.99
Maint. Kit & Spare Parts Kit P68-97016, $37.99

**550 SPARE PARTS KIT**
1 Seating Punch, Small
1 #10 Tinnerman Insert
1 Primer Cup, Large
1 Primer Cup, Small
1 Bellcrank Cube
1 3/8” Index Ball
1 550 Brass Tip Set Screw
1 550 Ejector Wire
1 Cartridge Retaining Spring
1 550 Slide Return Spring
4 Locator Pins (#1, #2, #3, #4)
1 Seating Punch, Large
1 550 Index Ball Spring
2 Pickup Tube, Small, Yellow Tips
2 Magazine Orifices, Large
1 Toolhead Pin
2 Pickup Tube, Large, Green Tips
2 Magazine Orifices, Small
1 550 Primer Cup Spring
2 Retaining Clips
2 Dispensing Tip, Large
2 Dispensing Tip, Small
1 Failsafe Bushing Rev. B

P68-20048, $23.99

**UNIVERSAL MOUNTING HARDWARE KIT**
Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.
P68-14355, $7.99

**WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

**Blue Press 25**
Follow the yellow brick road

SUPER VEL® Ammunition

Look for the yellow box!
Dillon's Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 45). The Main Compartment is 12.5” long x 7” wide x 10” high, the End Pockets are 8.5” tall x 6.5” wide x 2” deep and the Front Pocket is 9” tall x 6” wide x 2” deep.

Range Bag, Black  P68-19366  $89.99
Pistol Pouch, Black  P68-17027  10.99

“Border Shift” Ammo Bag

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!

Border Shift Ammo Bag, Black  P68-13755  $25.99
I.D. Card Holder (Inset, Left)  P68-14575  2.99

Shooting Mat

Dillon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The “ground” side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles.

Dimensions: 66” x 27.75”  P68-18146  $69.99

Dillon Precision Logo PVC Key Ring

P68-66032  $4.99 ea.

Dillon Key Keeper, Gray  P68-96671  $12.99
Dillon Key Keeper, Coyote  P68-96672  12.99
Dillon Key Keeper, Black  P68-96670  12.99

6” x 1” Dillon Logo Sticker  P68-96668  $2.50
6” x 2.5” Dillon Logo Sticker  P68-96666  4.00

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Blue Press 27
STANDARD FEATURES:

- Made in the USA
- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime “No-B.S.” Warranty

**RISK FREE 30-Day Trial!**

**All for ONLY...**

**$459.99***

"SDB" Stock Numbers

- .32 S&W Long/H&R Magnum* P68-16815 $486.99
- .380 ACP P68-20053
- .38 Special P68-20102
- .357 Magnum P68-20103
- .38 Super P68-20099
- .38 Super Comp P68-20115
- 9mm P68-20104
- .40 S&W P68-20787
- 10mm P68-20643
- .41 Magnum P68-20054
- .44 Special P68-20105
- .44 Magnum P68-20052
- .44-40 Winchester P68-21036
- .45 ACP P68-20101
- .45 Colt P68-20051
- .45 GAP P68-20098
- .45 S&W Schofield P68-20418
### Accessories

**SQUARE DEAL ‘B’ CONVERSION KITS**

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/powder funnel, seat die, crimp die, shellplate and locator buttons.

<table>
<thead>
<tr>
<th>Caliber</th>
<th>P/N</th>
<th>Price</th>
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<tbody>
<tr>
<td>.32 S&amp;W Long/H&amp;R Mag</td>
<td>P68-16774</td>
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<td>.32 S&amp;W Requires X-Small Powder Bar</td>
<td>P68-20780</td>
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<td>.38 ACP</td>
<td>P68-20246</td>
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<td>.38 Special</td>
<td>P68-20240</td>
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<td>.357 Magnum</td>
<td>P68-20240</td>
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<td>.38 Super</td>
<td>P68-20229</td>
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<td>.38 Super Comp</td>
<td>P68-20275</td>
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<td>9mm</td>
<td>P68-20241</td>
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<td>.40 S&amp;W</td>
<td>P68-20469</td>
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<td>10mm</td>
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<td>.41 Magnum</td>
<td>P68-20247</td>
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<tr>
<td>.44 Special</td>
<td>P68-20242</td>
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<tr>
<td>.44 Magnum</td>
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<tr>
<td>.44-40 Winchester</td>
<td>P68-21035</td>
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<tr>
<td>.45 ACP/.45 GAP</td>
<td>P68-20123</td>
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<td>.45 Colt</td>
<td>P68-20248</td>
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<tr>
<td>.45 S&amp;W Schofield</td>
<td>P68-20417</td>
<td>99.99</td>
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**SQUARE DEAL ‘B’ DELUXE QUICK CHANGE** *(Not Pictured)*

Includes toolhead, powder measure and SDB Toolhead Stand.

<table>
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<th>P/N</th>
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<tr>
<td>P68-62256</td>
<td>$137.99</td>
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<tr>
<td>P68-20001</td>
<td>$89.99</td>
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**SQUARE DEAL ‘B’ TOOLHEAD**

Extra toolheads keep all your adjustments the way you left them.

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<tr>
<td>P68-20113</td>
<td>$37.99</td>
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**SQUARE DEAL ‘B’ TOOLHEAD STAND**

Holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

<table>
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<th>P/N</th>
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<tr>
<td>P68-62225</td>
<td>$29.99</td>
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**SQUARE DEAL ‘B’ BENCH WRENCH**

The Square Deal Bench Wrench has the correct sizes for Square Deal “B” die adjustments.

<table>
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<th>P/N</th>
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<tr>
<td>P68-19970</td>
<td>$12.99</td>
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Buy two or more, $11.99 each.

**SDB CARTRIDGE CASE BIN & BRACKET ONLY**

For those who already have a Strong Mount, the blue bin and silver bracket in the above photo are available separately (hardware not included).

<table>
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<th>P/N</th>
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<tr>
<td>P68-11672</td>
<td>$29.99</td>
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**MACHINE COVER**

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Cover, P68-13795, $24.99

Master lock, P68-13083, $3.99

**MACHINE MAINTENANCE KIT**

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.

Maintenance Kit P68-22211, $31.99


**SDB SPARE PARTS KIT**

- 1 SD Shellplate Bolt
- 1 SD Ejection Wire
- 4 SD Wave Bearings
- 1 Toolhead Friction Plate
- 2 Pistol Decapping Pins
- 1 Small Primer Seat Punch
- 1 SD Slide Return Spring
- 1 #10 Tinnerman Insert
- 1 Bellcrank Cube
- 4 Locator Pins (#1, #2, #3, #4)
- 1 Indexer Return Spring
- 1 Large Primer Seat Punch
- 1 Primer Seat Punch Spring
- 2 Pickup Tube, Small, Yellow Tips
- 2 Magazine Orifices, Large
- 2 Pickup Tube, Large, Green Tips
- 1 3/16” Index Ball
- 2 Magazine Orifices, Small
- 2 Retaining Clips
- 1 SD Index Lever Assembly
- 2 Dispensing Tips, Large
- 2 Dispensing Tips, Small

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<td>P68-20778</td>
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**SQUARE DEAL ‘B’ DELUXE QUICK CHANGE**

Includes toolhead, powder measure and SDB Toolhead Stand.

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<tr>
<td>P68-62256</td>
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**‘SDB’ POWDER MEASURE**

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<tr>
<td>P68-20001</td>
<td>$89.99</td>
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**PRIMER PICKUP TUBES**

Used to transfer primers from flip tray to priming system.

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<thead>
<tr>
<th>Lg.</th>
<th>Sm.</th>
<th>2 Sm., 2 Lg.</th>
<th>4 Lg.</th>
<th>4 Sm.</th>
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<td>P68-22029</td>
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<td>P68-20056</td>
<td>P68-20050</td>
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**PRIMER FLIP TRAY**


\[\text{SDB Strong Mount} \quad \text{P68-22221} \quad $72.99\]
\[\text{Low Powder Sensor} \quad \text{P68-16366} \quad $44.99\]
\[\text{Bullet Tray} \quad \text{P68-22214} \quad $47.99\]
\[\text{Tool Holder w/Wrench Set} \quad \text{P68-19441} \quad $32.99\]
\[\text{Cartridge Case Bin & Bracket} \quad \text{P68-11672} \quad $29.99\]

\[\text{**WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.}\]
“The Essentials”

Square Deal “B” 9mm Package, P68-35004:
SDB in 9mm
D-Terminator Digital Scale
The Complete Reloading Manual for the 9mm Luger
Digital Calipers
Primer Flip Tray
9mm Case Gage
SDB Bench Wrench
Dillon Case Preparation Guide (Not Pictured)
Mounting Hardware Kit
Total: $712.92

Square Deal “B” Upgrade Kit, P68-35005:
SDB Strong Mount
Bullet Tray Kit
Empty Case Bin and Bracket
Total: $150.97

RL 550C 9mm Package, P68-35001:
RL 550C
550 Conversion Kit, 9mm
9mm Die Set
D-Terminator Digital Scale
Lyman Reloading Manual
Digital Calipers
Primer Flip Tray
9mm Case Gage
1” Bench Wrench
Dillon Case Preparation Guide (Not Pictured)
Mounting Hardware Kit
Total: $855.91

RL 550C .223/5.56 Package, P68-35003:
RL 550C
550 Conversion Kit, .223/5.56
Steel .223/5.56 Die Set
D-Terminator Digital Scale
Lyman Reloading Manual
Digital Calipers
Primer Flip Tray
Dillon Case Lube
.223/5.56 Case Gage
1” Bench Wrench
Dillon Case Preparation Guide (Not Pictured)
Mounting Hardware Kit
Total: $890.90

RL 550C Upgrade Kit, P68-35002:
550/650/750 Strong Mount
Bullet Tray Kit
Empty Case Bin and Bracket
Roller Handle
Total: $186.96

XL 750 9mm Package, P68-35009:
XL 750 in 9mm
9mm Die Set
D-Terminator Digital Scale
Lyman Reloading Manual
Digital Calipers
Primer Flip Tray
9mm Case Gage
1” Bench Wrench
Dillon Case Lube (Not Pictured)
Mounting Hardware Kit
Total: $1010.90

“The Essentials,” SDB 9mm

“The Essentials,” SDB Upgrade

30 Blue Press
**Reloading Packages**

**XL 750 .223/5.56 Package, P68-35010:**

- XL 750 in .223/5.56
- Steel .223/5.56 Die Set
- D-Terminator Digital Scale
- Lyman Reloading Manual
- Digital Calipers
- Primer Flip Tray
- Dillon Case Lube
- .223/5.56 Case Gage
- 1” Bench Wrench

Dillon Case Preparation Guide (Not Pictured)
Mounting Hardware Kit

**Total:** $1030.90

**XL 750 Upgrade Kit, P68-35007:**

- 550/650/750 Strong Mount
- Bullet Tray Kit
- Roller Handle

**Total:** $157.97

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**WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
Dillon Reloading Accessories

Our Toolholders are available for your reloading machine and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

**Strong Mount** increases your machine’s “footprint” to over 10”, spreading the load over the whole bench instead of stressing the leading edge. For XL 750/650 owners with limited overhead clearance, the XL 750/650-only mount raises the machine 6” above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

<table>
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<tr>
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<th>P68-22051</th>
<th>P68-22052</th>
<th>P68-22223</th>
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<td>XL 750/650-only</td>
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<tr>
<td>“SDB”</td>
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**Color Coded Aluminum Toolheads** for the RL 550 and XL 750/650 make it easy to tell at a glance which caliber you’re set up to load.

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**Equipment Dust Covers** are made of tough packcloth nylon and add security to your loading bench. Your reloader will be protected against more than dust as the machine covers come with a D-ring that allows the heavy duty zipper to be locked.

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<tr>
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<th>P68-13795</th>
<th>P68-10443</th>
<th>P68-13239</th>
<th>P68-13083</th>
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<tr>
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<td>XL 750/650 Cover</td>
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<td>1050 Cover</td>
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<td>Master lock</td>
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<td>Pictured: SDB/550/650/750 Quick-Change Cover (for use with powder measure)</td>
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Our **Bullet Tray** is a simple, shallow aluminum tray designed and located for economy of motion. Our tray works on the Square Deal “B”, RL 550 and XL 750/650 when equipped with the RL 550/750/650 Strong Mount, and a separate kit is available for the RL/Super 1050.

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<tr>
<td>1050 Tray Kit</td>
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**The Low Powder Sensor** provides an audible and visual reminder when it’s time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).

<table>
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**Our Toolhead Stands** for the RL 550 and XL 750/650 are the ultimate in convenience for keeping your reloading bench clean and uncluttered.

<table>
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<th>P68-22055</th>
<th>$24.99 each</th>
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<tr>
<td>The Square Deal “B” Toolhead Stand</td>
<td>$29.99</td>
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**OUR TOOLHEAD STANDS**

- **XL 650 with Wrench Set**
  - P68-11555: $35.99
- **RL 550/XL 750 with Wrench Set**
  - P68-11541: $33.99
  - P68-19441: $32.99
- **SDB with Wrench Set**
  - Note: Super 1050 Toolholders include Wrench Set

<table>
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<tr>
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<th>P68-62202</th>
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<th>P68-11483</th>
<th>P68-10842</th>
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<td>1050 w/o bracket</td>
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<td>Ball-End Hex Wrenches</td>
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<td>One-Inch Bench Wrench</td>
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<td>SDB-Only Wrench</td>
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**Dillon’s 1050 Toolhead Stand** is now available to store caliber quick changes for the 1050.

<table>
<thead>
<tr>
<th></th>
<th>P68-62200</th>
<th>$49.99</th>
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</thead>
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**800-223-4570 • 480-948-8009 • bluepress.com**
Our Aluminum Roller Handle gives your reloader an entirely new “feel,” reduces operator fatigue, and makes primer seating easier.
P68-17950, $49.99 ea.

The Powdercheck System (available for XL 750/650 and Super 1050 reloading machines) sounds an alarm if the powder charge in a round is out of limits either high or low.
P68-21044, $71.99 each
Three or more, $65.99 ea.

An Aluminum Roller Handle gives your reloader an entirely new “feel,” reduces operator fatigue, and makes primer seating easier.
P68-17950, $49.99

Dillon’s “Belted Magnum” Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus three-tenths of a grain.
P68-97126, $169.99

Dillon’s 1” Bench Wrench fits our 1” Die Lock Rings which give you more space on the toolhead.
P68-10842, $9.99 each
Two or more, $8.99 ea.

Our Machine Maintenance Kits come with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.

Maintenance Kit Only
w/DB Spare Parts Kit
w/550 Spare Parts Kit
w/750 Spare Parts Kit
w/1050 Spare Parts Kit
P68-22211 $31.99
P68-97015 39.99
P68-97016 37.99
P68-97500 58.99
P68-97018 53.99

Elimonator’ Balance-Beam Scale
• 1500 grain/100 gram capacity
• Accurate to 0.1 grain/0.01 gram
• Uses four AA batteries (included)
• Comes with its own AC adapter

NOTE: Dillon electronic scales are covered by a one-year warranty from date of purchase.

D-Terminator’ Electronic Scale
• 1500 grain/100 gram capacity
• Accurate to 0.1 grain/0.01 gram
• Uses four AA batteries (included)
• Comes with its own AC adapter

The RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run! In about two minutes the primers are inside the protective metal housing. That’s about 30 rounds you can load while the RF 100 is doing your work for you! The RF 100 is available for either large or small primers, and conversion kits are available at one low price of $59.99 each.

Large Primer Filler
P68-97077, $379.99
Small Primer Filler
P68-97111, 379.99
Large (Euro. 220v)
P68-97112, 389.99
Small (Euro. 220v)
P68-97113, 389.99
Small Conversion
P68-17903, 59.99
Large Conversion
P68-17902, 59.99
Nylon Dust Cover
P68-11143, 14.99

^WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Blue Press 33
The **Shellsorter** is a simple product designed to reduce the time you spend sorting brass, allowing you to enjoy more time reloading and shooting. The **Shellsorter** is comprised of three pans designed to sort several common calibers. The fastest way to sort is to stack all three of the pans together on a common five-gallon bucket, yellow pan on top and black on the bottom; in that way, with a few shakes all your brass is sorted by caliber at the same time. The **Shellsorter** is made of ABS, a strong plastic that will give a lifetime of service.

**Shellsorter**

- **Puller Cap**
  - P68-30041 $11.99
- **Collet Set**
  - P68-19972 $39.99

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**Berry’s Mfg. Bullet Puller**

- **Puller Cap**
  - P68-17947 $5.99
- **Puller Set**
  - P68-17948 $4.99

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**Hornady O.A.L. Gauge and Bullet Comparator**

- **Overall Length Gauge**
  - Straight P68-14622 $38.99
  - Curved (for auto, lever and pump rifles) P68-14682 $39.99
- **Modified Case** (required)
  - $6.99 each
  - .22 Rem. P68-14627
  - .22-250 P68-14628
  - .243 Win. P68-14631
  - .270 Win. P68-14641
  - 7mm Rem. Mag. P68-14648
  - .308 Win. P68-14652
  - .30-06 P68-14653
  - .300 Win. Mag. P68-14655

- **Bullet Comparator**
  - **Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity.**
  - **Comparator Insert (required)**
    - $8.99 each
    - .22 caliber P68-14672
    - .24 caliber P68-14673
    - .25 caliber P68-14674
    - .26 caliber P68-14675
    - .27 caliber P68-14676
    - .28 caliber P68-14677
    - .30 caliber P68-14678
    - .33 caliber P68-14679
    - .35 caliber P68-14680
    - .37 caliber P68-14681
    - .45 caliber P68-14682

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**Sierra Bullets**

*(This is not loaded ammunition.)*

- **5.56mm/.224 Caliber**
  - 52 gr. HPBT MatchKing 100/box P68-10178 $25.99
  - 55 gr. BlitzKing 100/box P68-14458 $28.99
  - 69 gr. TMK 100/box P68-80015 $29.99
  - 69 gr. HPBT MatchKing 100/box P68-13007 $27.99
  - 77 gr. TMK 100/box P68-80016 $35.99
  - 77 gr. HPBT MatchKing 500/box P68-18171 $157.99
- **6mm/.243 Caliber**
  - 123 gr. HPBT 100/box P68-14459 $44.99
  - 142 gr. HPBT 100/box P68-14460 $46.99
- **7.62mm/.308 Caliber**
  - 125 gr. HP 100/box P68-14448 $39.99
  - 155 gr. TMK 100/box P68-80018 $48.00
  - 155 gr. HPBT Palma 100/box P68-18160 $39.99
  - 168 gr. TMK 100/box P68-80017 $47.00
  - 168 gr. HPBT MatchKing 100/box P68-10177 $42.99
  - 175 gr. HPBT MatchKing 100/box P68-17481 $44.99

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**Armscor Projectiles**

- **.30/375 125 gr. RN** 100/pkg. P68-15823 $10.50

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**Privi Partisan Projectiles**

- **.40 Cal. 180 gr. JHP** 100/pkg. P68-15812 $17.99

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**Hornady Projectiles**

- **.30 Cal. 150 gr. FMJBT 100/pkg.** P68-44445 $18.62
- **.38 Cal. 148 gr. HBWC (lead) 250/pkg.** P68-70011 $31.79

800-223-4570 • 480-948-8009 • bluepress.com
## SNS Casting

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<td>P68-15403</td>
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<td>.380 RN 95 gr.</td>
<td>P68-15393</td>
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<td>9mm CN (conical) 124 gr.</td>
<td>P68-15075</td>
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<td>9mm FP 125 gr.</td>
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<td>9mm RN 125 gr.</td>
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<td>9mm No Lube Groove 125 gr.</td>
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<td>.38/.357 RNFP 100 gr.</td>
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<td>.38/.357 DEWC 148 gr.</td>
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<td>.38/.357 RN 158 gr.</td>
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<td>.38/.357 SWC 158 gr.</td>
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<td>.38/.357 RN 160 gr.</td>
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<td>.44 SWC 240 gr.</td>
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<td>.45 SWC 185 gr.</td>
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<td>.45 SWC 200 gr.</td>
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<td>.45 RN 230 gr.</td>
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## Starline Brass

Unprimed brass sold in packages of 100
(This is not loaded ammunition.)

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<td>P68-30258</td>
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<td>.32-20 Win.</td>
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<td>25.00</td>
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<td>17.00</td>
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**Special Purchase .223 FMJ Projectiles**

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</tbody>
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**WARNING:** These products contain lead, which is known to cause birth defects, other reproductive harm and cancer. Handling components, ammunition, cleaning firearms or discharging firearms in poorly ventilated areas may result in lead exposure. Have adequate ventilation at all times and wash your hands thoroughly after exposure.

## RCBS Trim Pro 2 Manual Case Trimmer

The RCBS Trim Pro-2 manual case trimmer features a spring-loaded “universal” shell holder that will accommodate case head diameters from .250” to .625”. Comes with pilot calibers: .22, .24, .25, .27,.28, .30, .35, .44 and .45.

**RCBS Trim Pro-2™ Case Trimmer**

**P68-43231**

$139.99

## Lyman Products

### Lyman’s Precision Funnel Set

Lyman’s Precision Funnel Set is the ideal system for the serious reloader. The Precision Funnel Set is made to be completely static free, with a body of die-cast aluminum and precision-turned aluminum inserts. This is no “one size fits all” funnel; the Precision Funnel Set uses precision-machined, caliber-specific inserts to properly fit the case neck. The inserts can be quickly and easily installed by simply pushing them into place and then pulling them out when changing calibers. The Precision Funnel Set also comes with a padded storage case that neatly stores extra inserts when not in use. The set includes inserts for .22, .243/6mm, .25/6.5mm, .270/7mm, .30 and .338 caliber rifle cartridges.

**P68-11389**

$39.99

### CED Ultimate Pro Powder Trickler

The Lyman Scale Weight Check Set enables you to check/calibrate your scale using known weights.

**Weight Set .5 - 210.5 Gr.**

**P68-15959**

$49.99

### Lyman Powder Pal Funnel Pan

- Adjustable height
- Weighted base
- Extension arm

**$21.99**

**P68-10940**

**$7.99**

**P68-18399**
### REDDING Reloading Dies & Accessories

**Blue Press**

`36-223-4570 • 480-948-8009 • bluepress.com`

| .224 Valkyrie | P68-10316 $80.99 |
| .243 Winchester | P68-15762 $80.99 |
| 6mm Creedmoor | P68-10315 108.99 |
| .25-06 Remington | P68-12183 $80.99 |
| .25 WSSM | P68-11194 82.35 |
| .260 Remington | P68-09997 $80.99 |
| .270 Winchester | P68-10822 47.99 |
| .270 WSM | P68-18337 80.99 |
| 6.5 Creedmoor | P68-71005 144.99 |
| 6.5 Grendel | P68-11353 80.99 |
| 6.5 x 55mm | P68-12548 144.99 |
| 6.8 SPC | P68-11212 80.99 |
| 7 x 57mm Mauser | P68-18339 64.99 |
| 7mm WSM | P68-11775 80.99 |
| 7mm Rem. SA UM | P68-12041 109.99 |
| 7mm Rem. Mag. | P68-12047 80.99 |
| 7mm-08 Remington | P68-12048 109.99 |
| .30-30 Winchester | P68-18993 80.99 |
| .30-30 Krag | P68-11835 144.99 |
| .30 AAC Blackout | P68-12550 109.99 |
| .300 WSM | P68-15763 80.99 |
| .300 RUM | P68-18342 80.99 |
| .300 Weatherby | P68-11354 80.99 |
| .300 Win. Mag. | P68-12046 80.99 |

| Complete Three-die sets – Size, bell, seat |
| .32 ACP | P68-15521 $108.99 |
| .32-20 Winchester | P68-11906 108.99 |
| .38-40 Winchester | P68-11838 143.99 |
| .38-55 Win./Ballard | P68-19106 140.00 |
| .44-40 Winchester | P68-11602 108.99 |
| .45-70 Govt | P68-12700 108.99 |
| .460 S&W | P68-10319 108.99 |

| Complete Two-Die Sets |
| .204 Ruger | P68-12547 $80.99 |
| .22 Hornet | P68-11484 80.99 |
| .220 Swift | P68-12182 108.99 |
| .22-250 | P68-15761 80.99 |

**Lyman Neck Expander Die**

Improves accuracy of cast and jacketed bullet reloads. Extends case life. A “Must-Have” die for the cast bullet or flat-base bullet user. The first step expands the inside of the case neck to just under bullet diameter for precise case neck tension in the finished reload. The second step expands the case mouth to bullet diameter or slightly over. This allows the jacketed or cast bullet to be started perfectly centered in the case mouth and properly aligned with the axis of the case neck. By adjusting the plug slightly deeper, the second step also provides a slight flaring of the case mouth for reloaders using cast bullets.

| .22 Caliber Neck | P68-48962 $26.99 |
| 6mm Neck | P68-48966 26.99 |
| 6.5mm Neck | P68-48965 26.99 |
| .30 Caliber Neck, Short | P68-48964 26.99 |

**Dillon’s 1” Bench Wrench**

A characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you’re setting up a “naked” machine, there’s plenty of room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead. We’ve addressed this in two ways. We offer 1” die lock rings and a 1” Bench Wrench to fit them. This combination gives much more room to re-adjust dies after they’re already mounted. The opposite ends of our 1” wrench is a 7/16” box-end for adjusting the Powder Bar of any Dillon Powder Measure. All our lock rings fit any standard 7/8” x 14 dies.

| 1” Die Lock Ring (Zinc Alloy) | P68-10842 8.99 |
| 5-Pack of Die Lock Rings (Zinc) | P68-10669 5.50 |
| 1” Dillon Bench Wrench (Buy two or more 1” Bench Wrenches for $8.10 each) | P68-10842 8.99 |
| Wrench/Zinc Lock Ring 5-Pack | P68-10668 10.99 |

**New Steel 1” Die Lock Rings**

| 1” Die Lock Ring (Steel) | P68-62422 $2.25 |
| 5-Pack of Die Lock Rings (Steel) | P68-62423 8.99 |
| 10-Pack of Die Lock Rings (Steel) | P68-62424 14.99 |
| Wrench/Steel Lock Ring 5-Pack | P68-62425 17.99 |

**L. E. Wilson Case Gages, Deburring Tool**

| .22-250 | P68-12718 $38.00 |
| .243 | P68-12828 38.00 |
| .25-06 | P68-11760 38.00 |
| .270 | P68-11828 38.00 |
| 6mm/6.5mm Creedmoor | P68-12108 38.00 |
| 6.8 SPC | P68-19522 38.00 |
| 7mm Mag. | P68-12336 46.00 |
| 7.62x39 | P68-14901 38.00 |
| .30-30 | P68-12924 38.00 |
| .300 AAC Blk | P68-19515 38.00 |
| .300 Win. Mag. | P68-11752 46.00 |
| .300 WSM | P68-18709 38.00 |
| .357 SIG | P68-18708 38.00 |
| .38-40 Win. | P68-10682 38.00 |
| .44-40 Win. | P68-10697 38.00 |
| .50 BMG | P68-14447 60.00 |
| Deburring Tool | P68-16038 26.00 |

**EGW Chamber Checkers**

| Rifle Chamber Checkers | P68-25377 30.00 |
| .223 Rem | P68-25376 30.00 |
| 5.56x45 | P68-25360 30.00 |
| .65 Creedmoor | P68-11582 40.00 |
| .300 Blk | P68-13581 40.00 |
| .308 Win. | P68-10564 40.00 |
| .30-06 | P68-19675 45.00 |

| Pistol Chamber Checkers | P68-19846 20.00 |
| 9mm | P68-19847 20.00 |
| .38 Super | P68-18947 20.00 |
| .40 S&W | P68-19848 20.00 |
| .45 ACP | P68-19849 20.00 |

| Shotgun Chamber Checker | P68-19523 49.99 |
| 12 Ga. | P68-19524 49.99 |
| 20 Ga. | P68-15807 49.99 |

| Cowboy Chamber Checker (.357 Mag, .44 Mag, .44-40, .45 Colt) | P68-25375 25.00 |

| L. E. Wilson Case Gages, Deburring Tool | P68-16038 26.00 |

36 Blue Press

800-223-4570 • 480-948-8009 • bluepress.com
**Dillon’s Transparent Ammunition Boxes**

<table>
<thead>
<tr>
<th>Description</th>
<th>Stock #</th>
<th>Each</th>
<th>Case (50)</th>
</tr>
</thead>
<tbody>
<tr>
<td>.22 LR/.25 ACP (100 rd)</td>
<td>P68-80038</td>
<td>$1.76</td>
<td>$79.00</td>
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<tr>
<td>.380/9mm (50 rd)</td>
<td>P68-80019</td>
<td>1.73</td>
<td>78.00</td>
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<tr>
<td>.380/9mm (100 rd)</td>
<td>P68-80033</td>
<td>2.83</td>
<td>127.50</td>
</tr>
<tr>
<td>.38/.357 (50 rd)</td>
<td>P68-80020</td>
<td>1.73</td>
<td>78.00</td>
</tr>
<tr>
<td>.38/.357 (100 rd)</td>
<td>P68-80034</td>
<td>2.83</td>
<td>127.50</td>
</tr>
<tr>
<td>.44 Mag./.45 Colt (50 rd)</td>
<td>P68-80023</td>
<td>2.05</td>
<td>92.50</td>
</tr>
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<td>.44 Mag./.45 Colt (100 rd)</td>
<td>P68-80036</td>
<td>3.15</td>
<td>142.00</td>
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<tr>
<td>.40 S&amp;W/.45 ACP (50 rd)</td>
<td>P68-80024</td>
<td>2.05</td>
<td>92.50</td>
</tr>
<tr>
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<td>P68-80037</td>
<td>3.15</td>
<td>142.00</td>
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<tr>
<td>.223/5.56 (50 rd)</td>
<td>P68-80022</td>
<td>2.05</td>
<td>92.50</td>
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<td>.223/5.56 (100 rd)</td>
<td>P68-80035</td>
<td>3.15</td>
<td>142.00</td>
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<tr>
<td>.243/308 (20 rd)</td>
<td>P68-80039</td>
<td>1.90</td>
<td>85.50</td>
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<td>.243/308 (50 rd)</td>
<td>P68-80025</td>
<td>2.23</td>
<td>100.00</td>
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<td>.30-06 (20 rd)</td>
<td>P68-80040</td>
<td>2.04</td>
<td>90.00</td>
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<tr>
<td>.30-06 (50 rd)</td>
<td>P68-80026</td>
<td>2.28</td>
<td>102.50</td>
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<tr>
<td>20 Gauge Shotgun (25 rd)</td>
<td>P68-80044</td>
<td>2.24</td>
<td>101.00</td>
</tr>
<tr>
<td>12 Gauge Shotgun (25 rd)</td>
<td>P68-80045</td>
<td>2.24</td>
<td>101.00</td>
</tr>
</tbody>
</table>

*Extra Loading Data Labels, P68-10446, Package of 100, $6.99*

---

**Berry’s Mfg. Ammo/Storage Boxes**

<table>
<thead>
<tr>
<th>Description</th>
<th>Stock #</th>
<th>Each</th>
<th>Case (50)</th>
</tr>
</thead>
<tbody>
<tr>
<td>.500 S&amp;W (50 rd)</td>
<td>P68-19243</td>
<td>$2.98</td>
<td>$22.40</td>
</tr>
<tr>
<td>.454 Casull (50 rd)</td>
<td>P68-19244</td>
<td>2.98</td>
<td>22.40</td>
</tr>
<tr>
<td>.45/70 (50 rd)</td>
<td>P68-19245</td>
<td>3.29</td>
<td>24.20</td>
</tr>
<tr>
<td>7.62 x 54R (50 rd)</td>
<td>P68-19247</td>
<td>3.50</td>
<td>25.50</td>
</tr>
<tr>
<td>.300 Ultra (50 rd)</td>
<td>P68-19246</td>
<td>3.50</td>
<td>25.50</td>
</tr>
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</table>

*NOTE: 500 S&W Ammo Boxes also fit .223/243/308 WSSM*

<table>
<thead>
<tr>
<th>Storage Boxes</th>
<th>Stock #</th>
<th>Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-3/8” x 2” x 1-5/8”</td>
<td>P68-19250</td>
<td>$1.12</td>
</tr>
<tr>
<td>4-1/2” x 2-1/2” x 2-1/2”</td>
<td>P68-19251</td>
<td>2.32</td>
</tr>
<tr>
<td>4-1/2” x 2-1/2” x 2-1/2”</td>
<td>P68-19252</td>
<td>2.22</td>
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</tbody>
</table>

**Berry’s Mfg. “20 Caliber” Ammo Can**

Modeled after the military can, this tough unit is injection molded out of a tough polymer, has a gasket sealed lid, and a cam-lock latch to protect your contents. Also features a collapsible handle for easy stacking and storing.

Dimensions: 9.25” x 3.125” BW x 3.125” TW x 2.5” H

*LIFETIME WARRANTY. MADE IN THE USA*

P68-12296 $8.99

---

**Dillon AkroBins**

AkroBins are ideal for reloaders who load several calibers, bullet weights, bullet shapes, etc. We’ve been including these bins with our machines for years, and now we’re stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal “B” cartridge bins) are 4-3/4” long x 3-7/16” wide x 2-13/16” deep.
- The RL 550/XL 650/750 cartridge bins are 6-3/4” long x 3-7/16” wide x 2-13/16” deep.
- The 1050 bins are 10-1/4” long x 4-3/8” wide x 4-3/4” deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4” long x 6-1/2” wide x 6-3/4” deep (all inside dimensions).

AkroBins are made of heavy-duty polypropylene with permanent, molded-in color (ours are blue). They’re virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang ‘em, stack ‘em, rack ‘em and fill ‘em – you just can’t beat ‘em! Buy several and get your “stuff” together.

<table>
<thead>
<tr>
<th>Description</th>
<th>Stock #</th>
<th>Each</th>
<th>Case (50)</th>
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</thead>
<tbody>
<tr>
<td>“Square Deal” Bin</td>
<td>P68-13756</td>
<td>$2.99</td>
<td>$15.30</td>
</tr>
<tr>
<td>“RL 550/XL 650/750” Bin</td>
<td>P68-13839</td>
<td>2.99</td>
<td>15.30</td>
</tr>
<tr>
<td>“RL 1050” Bin</td>
<td>P68-13484</td>
<td>6.99</td>
<td>34.92</td>
</tr>
<tr>
<td>“SL 900” Bin</td>
<td>P68-17125</td>
<td>10.50</td>
<td>56.94</td>
</tr>
</tbody>
</table>

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**Dillon Utility Boxes**

Dillon’s Utility boxes are ideal for all those accessories that don’t quite fit into the compartments of your shooting bag. The large box measures 13-1/2” x 5-3/4” x 2-1/4” and the small box measures 4-5/8” x 6-3/8” x 1-5/8”. Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

<table>
<thead>
<tr>
<th>Description</th>
<th>Stock #</th>
<th>Each</th>
<th>Case (50)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Small Utility Box</td>
<td>P68-13636</td>
<td>$2.99</td>
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<tr>
<td>Large Utility Box</td>
<td>P68-17195</td>
<td>5.75</td>
<td>23.99</td>
</tr>
</tbody>
</table>

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**WARNING:** The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
**“Big Fifty”**

**STANDARD FEATURES:**
- Made in the USA
- 4-Station Interchangeable Toolhead
- Uses Std. 1-1/2”-12 UNF Thread Dies
- Manual Shellplate indexing
- Average Loading Rate: 500 Rds./hr.
- Loads High Volume/Match-Grade Ammo
- Millspec/Match-Grade Priming System
- Ductile Iron/Carbon Steel Construction

**All for ONLY...**

$1499.99

P68-50000

Now Available!

.408 CheyTac Conversion P68-50204 $189.99

(Dies NOT Included)

---

**50 BMG CASE TRIMMER ASSEMBLY**

Features an industry standard 1-1/2”-12 UNF threaded body, a 1/4 HP motor, replaceable carbide cutter, quick-disconnect cord and includes the .50 BMG trim die. P68-50050 $449.99

---

**50 BMG CARBIDE SIZE DIE**

The only .50 BMG size die in the industry that’s a full-length solid carbide size die, for increased die life and scratch resistance. It also has a solid carbide expander ball, placed in the middle of the power stroke for easier operation. The die body is standard 1-1/2”-12 UNF thread, and is manufactured to low chamber tolerance specifications. P68-50075 $984.99

---

**50 BMG POWDER MEASURE ADAPTER**

For use with the RCBS .50 BMG powder measure. P68-50125 $109.99

---

**50 BMG PRIMER SEATING DIE**

One of these is included with Dillon’s Big Fifty Reloader, but may be used as an accessory on a separate toolhead. The primer seating die is adjustable for enhanced control of primer seating. Includes two primer punches: one flat, match-style primer punch and one cupped, Mil-Spec primer punch. P68-50200 $189.99

---

**50 BMG PRIMER POCKET SWAGER**

Makes it easy to remove the military crimp. P68-50001 $379.99

---

**PRIMING CONVERSION**

Converts Swager to Priming System. P68-50003 $99.99

---

**50 BMG PRIMING SYSTEM**

Allows off-the-machine primer seating. P68-50002 $354.99

---

**SWAGER CONVERSION**

Converts Priming System to Swager. P68-50004 $99.99

---

**RCBS .50 BMG LOADING ACCESSORIES**

.50 BMG Powder Measure P68-21896 $114.99

---

**SL 900**

**STANDARD FEATURES:**
- Made in the USA
- Automatic Indexing
- Auto Powder/Priming Systems
- Adjustable Case-Activated Shot System
- Factory Adjusted to Load AA Hulls
- Factory Adjusted Loading Dies
- The Original Tilt-Out Wad Guide
- Lifetime “No-B.S.” Warranty
- RISK FREE 30-Day Trial Period!

**All for ONLY...**

$1369.99

P68-97010

$1669.98 with Casefeeder

---

**SL 900 CONVERSIONS**

<table>
<thead>
<tr>
<th>Description</th>
<th>P68-50200</th>
<th>$299.99</th>
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<tbody>
<tr>
<td>12 Gauge Casfeeder (pictured)</td>
<td>P68-97037</td>
<td>$299.99</td>
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<tr>
<td>20/28 Gauge Casefeeder</td>
<td>P68-97036</td>
<td>99.99</td>
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<tr>
<td>Low Powder Sensor</td>
<td>P68-16306</td>
<td>44.99</td>
</tr>
</tbody>
</table>

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**SL 900 MACHINE COVER**

This heavy-duty nylon cover comes equipped with a D-ring, allowing the zipper to be locked. P68-13239 $39.99

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**PACKAGING DEAL**


---

**SPARE PARTS**

<table>
<thead>
<tr>
<th>Description</th>
<th>P68-11154</th>
<th>$39.99</th>
</tr>
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<tbody>
<tr>
<td>1 Pawl Spring</td>
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<tr>
<td>1 Ejector Wire</td>
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<td></td>
</tr>
<tr>
<td>1 Plastic Wad Guide</td>
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<td></td>
</tr>
<tr>
<td>1 Swing Arm Torsion Spring</td>
<td></td>
<td></td>
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<tr>
<td>1 Primer Transfer Arm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 12 Gauge Locater Pin</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 Gum Rubber Insert Revision B</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 Shot Fitting E-Clip</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 Failsafe Bushing Revision B</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

---

Total price as pictured here with optional accessories: $2945.96

Total price as pictured here with optional accessories: $1714.97

---

Now Available!

.408 CheyTac Conversion P68-50204 $189.99

(Dies NOT Included)
Our Pride, Your Sleeve

Dillon/Precision Logo, Black
- Small: P68-43411 $19.99
- Medium: P68-43412 19.99
- Large: P68-43413 19.99
- XX-Large: P68-43415 20.99
- XXX-Large: P68-43416 21.99

Dillon/Precision Logo, Charcoal
- Small: P68-43418 $19.99
- Medium: P68-43419 19.99
- Large: P68-43420 19.99
- XX-Large: P68-43422 20.99
- XXX-Large: P68-43423 21.99

Dillon/Precision Logo, Charcoal
- Small: P68-43430 $19.99
- Medium: P68-43431 19.99
- Large: P68-43432 19.99
- XX-Large: P68-43434 20.99
- XXX-Large: P68-43435 21.99

Front Charcoal

Front

Dillon/Precision Morale Patch
- P68-13762 $4.99

Wear the “Dillon” Brand

Dillon Precision Logo Cap
- P68-11319 $11.99

DP Box Logo Caps
- $22.99 ea.

These shirts are made of 6.1 ounce 100% soft-spun cotton and will shrink.

Dillon/Precision Logo Caps
- $11.99

These shirts are made of 6.1 ounce 100% soft-spun cotton and will shrink.

Dillon/Precision Morale Patch
- P68-13762 $4.99

These shirts are made of 6.1 ounce 100% soft-spun cotton and will shrink.

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
Dillon’s RL 550 has long worn the title of “The World’s Most Versatile Progressive Reloader,” and stripping it down to its most basic form – Dillon’s BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles. The BL 550 is essentially an RL 550 without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550 – it uses any manufacturer’s standard 7/8” x 14 reloading dies. It’s priced comparably with other manufacturers’ turret presses; yet unlike them, it’s fully upgradeable to Dillon’s Progressive RL 550 loader! The interchangeable toolhead (Page 15) makes it quick, easy and inexpensive to change calibers. The additional toolheads are $27.99 each, or $25.99 each if you buy three or more – if you load for several rifles it’s a no-brainer! Once you get your dies adjusted, you’ll never have to re-set them. A powder measure adapter is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it’s easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

**AUTO PRIME SYSTEM**

$94.99

**PRIMER SYSTEM EARLY WARNING**

Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime system.

$29.99

**AUTO POWDER SYSTEM**

Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-to-charge consistency.

$99.99

**OPTIONAL MAGNUM RIFLE POWDER BAR**

$34.99

**AUTO EJECT SYSTEM**

Greatly increases your ammo production capabilities and adds a Cartridge Chute/Bracket and a Cartridge Bin to your reloader.

$35.99

**BL 550 POWDER DIE**

Extra powder dies for your BL 550 make it easier to set up additional toolheads for loading different calibers.

$21.99

**Powder Die:**

$21.99

**Oversize Die:**

$21.99

**Plastic Funnel:**

$7.99

**POWDER MEASURE ADAPTER**

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer’s powder measure with 7/8” x 14 threads on your RL 450, AT 500, BL 550 or RL 550. (Requires the use of an RL 450 powder die – see below.)

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On the Cover

This month’s cover models are Mary, shown above with Dillon’s new CP 2000 Case Processor, and Mariana, shown with Dillon’s new RL 1100 Reloading Machine. To see more photos of Mary, Mariana and other Blue Press cover models, follow us on Instagram @bluepress.
A nyone who knows me even moderately well knows that I’m a traditionalist. If something was good enough for my grandfathers, it’s probably just fine with me also. Bill Ruger, founder of Sturm, Ruger & Company, was a lot like that as well. Very definitely, he was a Renaissance man. He liked fine old automobiles, collected many, and even built a couple of prototypes that mimicked the grand old touring cars of the 1930s. The original Ruger Standard automatic pistol borrowed some concepts from the Japanese Nambu pistols. His line of single-action revolvers closely resembled the iconic Colt Model 1873, but Ruger improved on that design with more modern lockwork powered by virtually unbreakable coil springs and sporting more robust frames. Bill had a marvelous collection of old guns and studied them carefully, learning a lot in the process. The single-shot rifles dating back to the 19th Century particularly intrigued him, and one of his favorites was the (Scottish) John Farquharson design of 1872 that was built in modest quantities by a number of British gunmaking firms. It was a graceful “hammerless” concept that featured an underlever with a distinctive profile. The falling-block Farquharsons and Winchester Model 1885s (designed by John Browning) were considered the best and most sophisticated single shots well into the 20th Century. The Winchester had an external hammer, which in modern times was somewhat difficult to manipulate under low-mounted scopes. The Farquharson had an internal hammer, but the action was a bit long and bulky. Ruger carefully studied these rifles, and was determined that he could make as fine a single shot as ever existed, improving on classic design principles.

Now a single-shot rifle is admittedly not for everyone, but Bill Ruger thought that such a rifle would have a substantial appeal to hunters who took pride in stalking game and taking a careful single shot to conclude the hunt within certain distance limits.

In the middle 1960s, Ruger was on a Yukon hunting trip with Jack O’Conner, Robert Chatfield-Taylor and talented stockmaker Lenard Brownell. During that trip, he discussed his plan to re-design the Farquharson rifle and build a more modern single shot. He expressed his opinion that with investment castings and other newer manufacturing techniques, he could offer a truly elegant and prestige rifle with a Victorian heritage at a reasonably affordable price. Brownell was convinced that Ruger’s vision was a good one and expressed his desire to help on the project. Ruger offered him the chance to design the stock and forearm for the new rifle, and not only that, to come to work for him in New Hampshire to ramrod the whole process of the gun’s development and manufacture. Brownell accepted the challenge and relocated to New Hampshire in 1965. To make a long story short, the first Ruger No.
The Ruger No. 1 Single-Shot Rifle

1 was produced on September 15, 1966. The serial number was 935. It was chambered for .308 Winchester and utilized a fairly long 26-inch barrel. The compact single-shot action allowed using longer barrels while not exceeding the overall lengths of bolt actions with much shorter barrels. This was an advantage in handiness for the new rifle.

Further advantages accrued to this rifle. The coil springs used for the internal hammer and the unusually powerful extractor/ejector were contained in the forearm, making for a much shorter and slimmer action than that of the earlier Farquharson. The falling breechblock is massive, and when locked in place, is extremely strong. Brownell stated that in testing, he actually tried to blow up one of the prototypes with massive overcharges, but never succeeded. Ruger and Brownell, with the capable engagement of veteran engineers Larry Larson and Harry Sefried, had succeeded in making an incredibly svelte and beautiful rifle, with the underlever showing its Farquharson heritage.

Ruger intended that the No. 1 be a prestige rifle, and every effort was made to make the fit and finish of the components impeccable. No cheap wood was used here. Brownell’s skill as a stockmaker showed in the graceful satin-finished stock. The stock checkering was tasteful, done by hand to high standards. The pistol grip has a black cap with a central Ruger logo disk. The rifle can be had with iron sights and Ruger scope mounts, or with no iron sights at all, just the scope mounts on the elevated elongated boss on the barrel. The safety is ambidextrous, being mounted centrally on the upper stock tang. In fact, the action of the rifle can be operated equally well by both right- and left-handed users. A scope can be mounted fairly low without interference from the action, which is “hammerless.”

The internal hammer’s status can be checked as cocked or uncocked, because a spur on the hammer is visible through a hole in front of the trigger guard when it’s cocked. Also, the safety cannot be applied (pulled rearward) if the hammer is not cocked. The trigger is drilled to access two (some early ones had three) adjustment screws – currently one for overtravel and one for return spring weight, which must be overcome somewhat for a lighter pull. Some earlier rifles had a third screw to directly alter trigger weight. The trigger is single stage and crisp, and typically trips at about three pounds. The safety serves to lock the sear from movement, and with it, also the hammer. Either “S” or “Safe” markings will be visible when the safety is engaged. The forward edge of the safety also serves to stop the vigorously ejected cases when the rifle is held normally horizontal. Twisting the rifle one way or the other when ejecting an empty case allows it to drop to the ground for quick reloads in the field; otherwise the case or loaded round can be removed manually from its ejection channel during practice. The ejector can also be adjusted to reduced power, serving as a simple extractor if desired. A nicety is that the forend mounting screw goes in at a rearward angle to draw the forend back and up into proper position on the barrel and the front of the action.

Eventually, the No. 1 would be chambered for over 60 cartridges, as much or more than any firearm previously built. In recent times, chamberings have been restricted to just a few during any one year. The rifle illustrated here was produced in .30-06 caliber during 1981 and has a 22-inch barrel. This makes it light and handy. It can be grasped by the pistol grip and hung straight down by one’s side without the muzzle scraping the ground. In addition, when the rifle is slung upright from the shoulder, the barrel does not project very far above the shoulder. This is handy in heavier brush. This rifle has the earlier red rubber butt pad; later ones (from sometime around 1992 or ’93 on) are black. This example remains in near-perfect condition. By the way, the rifle has always been marked as and later referred to as the “No. 1,” not “Number One” or any other variant.

Production was initially fairly slow, with only three styles being available in 1967. The first was the “S22L”, Continued on Page 63
Blue Press

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A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.
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GLOCK 26, 27, 33 P68-18815
GLOCK 20, 21 P68-18816
GLOCK 42 P68-10034
GLOCK 43 P68-10035
GLOCK 43X P68-11919
GLOCK 48 P68-11920
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Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

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T he Double Duty TDU® belt is metal-detector friendly and offers two color options. Both the Trainer and Operator belts feature 6,000-pound-test buckles and heavy, reinforced stitching, therefore can be quickly converted into secure tie downs, secondary carry straps or emergency harnesses. All 5.11 tactical belts are made of strong nylon webbing and provide a stable support for carrying firearms and accessories. According to 5.11 Tactical, belt sizes run small, so they recommend you order one size up for the best fit.

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Revolver holsters can be worn strong side, appendix carry or cross draw and are fully molded. Auto holsters are strong-side only.

4-3/4” SA Colts/clones
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GLOCK 17/22
GLOCK 19/23

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The QB can be worn as a concealed carry or competition holster. Can be worn left or right handed, has cant adjustability and a high quality Push-Button mount that is easy on, easy off and can be locked for security by sliding the button horizontally. Mount also allows for belt-width adjustment.

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These .025 EDM Stainless Moon Clips are designed to fit Remington brass SNUGLY, eliminating nasty “cartridge flop” when you reload.
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Universal Moonclip Tool
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When you need to moon and de-moon ammo for anything from a .32ACP through .460 S&W, rimmed or rimless cases – one tool does ‘em all. Fits in the palm of your hand and drops right into your pocket for easy field carry. Made in America with 100% American materials. When you need to moon and de-moon ammo for anything from a S&W J-Frame to an 8-Shot Comp Gun. (Sorry, does not work with Ruger LCR moon clips.)

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The ERGO Grip Delta Grip™ is the first truly ergonomic grip for J Frame revolvers. Designed for the most important part of the gun, the shooter, the Delta Grip was engineered to fit the natural point of aim and mechanics of the human hand, wrist and arm. Fits round butt J-frames. Will not fit on Smith and Wesson Bodyguard 38 Model.

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S&W K, L, N, X, Z Frame
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The Pachmayr Pac-Mag™ Holds up to 30 pounds and the three magnet design gives the Pac-Mag more strength than any other gun magnet on the market. Secure almost any gun – pistol, rifle or shotgun – practically anywhere!

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ODIN Works introduces the new ODIN Ready Bag™ (ORB) featuring multiple pockets and pouches for mags, small gear, a clip for your keys, a water bladder pouch, and soft dividers inside to take down and pack your AR-15 while keeping parts safe and separated. For those builds with longer barrels, there is an extendable pouch at the top to ensure that any rifle will fit and be carried with ease. Whether you’re going to the range, out on a hunting trip, or just hiking through the woods, packing your gear has never been easier!

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Händmade holsters manufactured in Williamsburg, Virginia.

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The Eclipse Lunar Dump Tray is the best place to empty your pockets at the end of the day, ensuring that you’ll find everything you need for the next one!

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Hang on to your cash and your cards with this pocket safe! This Kydex wallet holds up to 12 cards. Forget wearing that bulky, uncomfortable wallet and carry a wallet that matches your style.

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Dillon’s “Plan B” Very-Bad-Day Planner Holster holds a handgun and a spare magazine or pepper spray, yet it fits in with business clothing and won’t draw undue attention. It looks like a typical day planner, but inside there’s a holster that’s adaptable for either right- or left-hand draw. It fits most .380, 9mm, .40 and .45 caliber autos, including: Beretta, Colt, Glock, HK, Kahr, Kel-Tec, Ruger, Taurus, SIG, and Smith & Wesson. Will also hold small-frame revolvers with two- to four-inch barrels.

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**HE STINGER:** Comtech’s own personal defense device. Designed to act as a “force multiplier,” it’s like having the punching power of a karate master – instantly! There’s really nothing like it for easy carry and access. It passes un-noticed by 90 percent of people who see it. Yup, just another “keychain device” to most, and yet it works so well when needed. You deserve a Stinger!

P68-19495 $9.99

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**Tactical Tailor Operator Cap**

Made in the USA (Tacoma, Washington) by a company that prides itself on hiring veterans. (See Page 3 for more info.)

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Dillon Precision Morale Patch P68-13762 $4.99

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**IWB Holster**

GLOCK 19 P68-66682 $44.99
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**Key chains just got even handier with the new Kershaw PT-2 key chain tool. It offers eight handy functions in a very compact space. The PT-2 (Pry Tool-2) comes in at less than an ounce as well and offers a bottle opener and cap lifter, a pry bar, two screwdriver tips, a wire scraper, and three sizes of hex drives.**

Overall Length 3.25” Weight 0.8 oz.

P68-55013 $11.99

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By Duane Thomas, Illustration by Paul Kirchner

I have always been of the belief that, if you want to get really good with a handgun, you need to pick one gun, and do 99 percent of your shooting with that gun. In recent years I’ve been bouncing around a bit from gun-to-gun, and my shooting performance has shown it. So, me being me, I sit down and put together a complex, 214-round test protocol, allowing me to evaluate just how well a particular gun performs in my hands. This entails four different shooting tasks, at distances from five to 25 yards for every task, and at the end of the test I refine the performance down to one number, an average Hit Factor for all four drills. (Also I do the New Bill Drill and IDPA 5x5 classifier multiple times; though that also gives me some good data, it doesn’t count toward the Hit Factor.)

Recently, I took two guns with me to the wonderful Members Only bay at Wade’s Eastside Guns in Bellevue, Washington: my Wilson 1911 .45 and my carry optics GLOCK 17, and ran them both through the test. I said to myself, “I’ll take the guns, holsters, mag pouches, spare magazines, carry ammo, for each gun, and whichever gun wins, that’s the one I’ll carry out of there.” Though my heart wanted to say 1911 .45, my head said the carry optics GLOCK 9mm would probably win.

At the finish line it wasn’t even close. The 1911 .45 had a Hit Factor in the high 8s, the carry optics GLOCK 17 was in the low 7s. So, in this case, my heart was right. Go figure. I thought, “Okay, I’ll be testing a lot more guns in the future, and the moment my tests show me anything that outperforms it, I’ll be carrying that, but for now it’s a 1911 .45 kinda day.”

I’d brought with me two 20-round boxes of Federal 230-grain jacketed hollowpoints, purchased a few days before at a local gun shop. This is my favorite carry load in .45 ACP – not the Hydra Shok, not the HST, the plain Jane Federal 230-grain jacketed hollowpoint, or, as I call it, “That stuff that looks like the Hydra Shok, without the post.” This load has a nice, feed-reliability friendly, hardball-like ogive, without any of the foo-foo that ammo companies would have us believe means so much. I figured, “I’ll fire 15 rounds, do a few drills with it, then I’ll take the remaining 25 rounds, load them into my gun and two spare 8-round Wilson magazines, and be down the road.”

Turns out I fire one more round than I mean to, I only have 24 rounds left, not 25. So I leave out of there with my second spare 8-round magazine only holding seven rounds. I know, livin’ life on the edge! Get home, stuff a Federal 230-grain HST into the mag just as a place-holder, say to myself, “I’ll go to the gun store tomorrow and buy some more Federal 230-grain jacketed hollowpoints.” I don’t really have much money at the moment, but I can afford one more 20-round box of ammo.

I walk into the store, go to the area where I know they keep the hollowpoint defense ammo, find a big stack of 20-round boxes of Federal 230-grain jacketed hollowpoints. I note the per-box price: $26.99. I think, “Yeah, that’s what I remember it being, that’s what I paid last time.” I also notice some of the boxes have obviously been there for a while; the boxes on top of the stack are nice and pretty, but the stuff on the bottom has big, white price stickers on them that actually wrap around the boxes. Looks ugly. I sniff fastidiously, think, “How aesthetically offensive! I say, it simply isn’t DONE,” grab one of the pretty boxes off the top, and carry it over to the cash register.

The gun shop guy waves his magic laser gun over the box and says, “That’ll be twelve dollars and twelve cents.”

I laugh. “Uh...okay. Y’know, I’d really love it if you wanted to sell me that box of ammo for that price, but it says twenty-six ninety-nine on the tab over there on the shelves. Am I ridiculously honest or what?”

“Well, the computer says ten ninety-nine; with tax that’s twelve twelve.” I actually take him over to the shelves and show him the price tab that says, “$26.99.” Rather than a paper tab, it’s one of those things that looks like a refrigerator magnet, stuck to the metal shelf. He pulls off the refrigerator magnet, which also has a bar code on it, takes it over to the cash register, laser guns it.

“It still says ten ninety-nine.”

I say, “That cannot be right.”

He actually tracks down the guy inside the store whose job it is to stock the shelves with ammo, shows him both the blue-and-black Federal box and the refrigerator magnet in his hands, and tells him, “This cannot be right. We don’t even sell .45 hardball for this price.”

The guy says, “I’m sure I just got a great deal on a shipment, which allowed me to put it out there for that price, and I forgot to change the sticker. Sorry about that.” INFINITELY better than saying, “Wow, I guess I screwed up, huh?”

I say, “Okay, if you guys really want to sell me this ammo, for this price, I’ll buy more than one box. I’ll
buy three or four boxes. I mean, normally this whole
‘That’s what the computer says, so it must be right’
thing doesn’t work out this well for the customer.
Because we all know computers are never wrong.
Right?”

“Sure, go ahead.”

I walk over to the ammo shelves, stare at that stack of
ammo boxes, and I think, “Okay, this is obviously a
once-in-a-lifetime, this-will-never-happen-again situa-
tion. And you’re only going to buy three or four boxes?” I
grab nine boxes, stack them somewhat precariously on
my left arm. There are only five boxes left, four of which
have the big, ugly white stickers on them, still sitting on
the shelf, looking somewhat lonely. I start walking across
the shop toward the cash register. I’m holding my stash
of ammo boxes with both arms, leaned backward to
counterbalance the weight, so the stack doesn’t tip over
and wind up strewn all over the floor.

Okay, I know I don’t have that much money in my
bank account at the time, I’m waiting for my next arti-
cle check to show up in a few days, and watching my
pennies. Now I’ll have to watch my pennies even hard-
er. But who cares? That’s why I own a crock pot and
bags of dried beans; I can just make bean soup and eat
nothing else til next week. One must have priorities.

The cash register guy is watching me, as I walk, arms
full of ammo boxes, leaned backwards, toward him; he
has a somewhat amused look on his face. “How many
boxes is that?”

“Ten, counting the one you already have. Ten is a
nice, round number, right?”

Then I stop dead, stock-still, like I hit a wall. I think,
“What are you, CRAZY?”

“Wait a minute, I’ll be right back.” Turn around, go
back to the ammo shelves, stack those remaining five
boxes of Federal 230-grain jacketed hollowpoints on
top of the nine already there. Who cares if they have
ugly stickers on them? When you suddenly find your-
self on top of a horse like this, you ride it for all it’s
worth. I’m gonna have to empty my pockets of paper
money; I think I’ve got enough money in my bank
account to make up the difference.

I walk back toward the cash register, slowly, bent
backwards, my stack of, now fourteen, ammo boxes
even higher. The cash register guy looks even more
amused.

“Fifteen?” he says.

“Yeah, fifteen.”

He rings me up, with tax it’s 181 dollars and some-
odd cents. For 300 rounds of Federal 230-grain jacket-
ed hollowpoints. I fish in my vest pocket. How much cash, paper money do I have on me? “Twenty, forty… okay, there’s sixty-three dollars. Take that off the price, then put the rest on my Visa debit card.”

“Aw, man, we’re getting down into your stripper money!”

“Actually, I don’t spend money on strippers. I do, however, spend money on ammunition. I think that’s money better-spent, don’t you?”

He runs my purchase through (which does, in fact, clear my bank), stuffs it all in a plastic bag. I’m walking toward the door, holding this huge, bulging bag filled with nothing but boxes of Federal 230-grain jacketed hollowpoints. I feel like Santa toting his big sack of goodies; Christmas definitely came early this year. I know I’m pretty much penniless but happy.

I get out to my car, put the bag in the passenger seat. Then I start feeling guilty. “Okay, this was obviously a mistake, there’s no way they should have sold you this stuff for that cheap. You’re taking advantage of these guys, this business. You should go back inside and give them one more chance to change their minds.”

I walk back inside the shop. “Hey, have you got that refrigerator-magnet price sticker, still lying around? Maybe that was the price for a 50-round box of that ammo.” Which would make sense, actually, 20 rounds is 40 percent of 50 rounds, and they’ve just sold me ammo for 40% of what it said on the price sticker. They can’t find the sticker, in the intervening few minutes it has disappeared. We search the shop, eventually find it. It says, “Fed 230 JHP 20 RND $26.99.” They say, “Yep, it’s for a 20-round box, all right.”

I say, “Okay. At this point I have mentioned this. Several times. Now my conscience is clear.”

“No, you’re good.”

“All righty then.”

I go back out to my car, open the door, sit in the driver’s seat, whip out my cell phone, call another gun shop, with my big, bulging bag of ammunition goodness sitting on the passenger seat beside me.

“No, you have 20-round boxes of the Federal 230-grain jacketed hollowpoint? Not the Hydra Shok, not the HST, just the plain ol’ Federal 230-grain jacketed hollowpoint.”

“I don’t know, let me check.” He puts me on hold, comes back a minute later. “Yes, we do.”

“What your price on that?”

“Twenty-six dollars and ninety-nine cents.”

“Cool. Thanks.” Flip the phone closed.

Obviously God wants me to be carrying a 1911 .45 ACP. It is, after all, the Lord’s caliber. And He wants it loaded with Federal 230-grain jacketed hollowpoints. The signs are unmistakable.

Duane’s website is self-defense-handguns.com.
Protect your valuables against rust and corrosion. When the moisture control crystals turn pink, recharge unit by placing it in the oven. Unlimited recharges ensure a lifetime of use.

HYSKORE Six-Gun Modular Pistol Rack

The HYSKORE Six Gun Modular Pistol Rack is constructed from closed-cell, non-reactive foam that will not absorb moisture or react with lubricants or solvents. It has a soft, suede-like finish, but is rigid enough to offer firm support. The rack will hold six pistols with either single-stack or double-stack magazines, and can be disassembled and reconfigured to hold guns with wider or narrower grips. The modular feature of the rack also means that two or more racks can be connected together and reconfigured not only to give each gun its own “special home,” but also to take maximum advantage of all available space in your safe or vault. This is easy to do using 3/16” threaded rod, washers, and hex nuts available from any home-improvement store. The rack measures 11-1/4” wide x 7-1/2” deep x 6” high.

DESI®PAK Desiccants

These 532 gram DESI®PAK desiccants absorb moisture better than silica gel. It’s an industrial grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.).

- DESI®PAK (2 bags, 1 card) 4-ounce bag $19.99
- DESI®PAK (2 bags, 1 card) 2-ounce bag $16.99

Hornady Security Dehumidifiers

Absorb humidity and prevent rust or mildew in gun safes or other enclosed areas. Moisture-control crystals change color when unit needs recharging. Recharge by plugging into 110V electrical outlet.


SnapSafe Modular Vaults LOCKBOX

The SnapSafe® Modular Vaults LOCKBOX is a pry-resistant 16 gauge steel container that provides secure storage for hand-guns and other valuables. Meets TSA airline firearm guidelines. Dimensions: 9.5” x 6.5” x 1.75”.

- SnapSafe Modular Vaults LOCKBOX $24.99

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- Sand Viper AR-15 $28.99
- Sand Viper M24 Bolt Rifle $28.99
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MAGPUL’s Enhanced Self Levelling Follower is a drop-in replacement for USGI 30-round magazines. Features a four-way anti-tilt design.
3-Pk. P68-12606 $6.99

MAGPUL MAGLINK™ makes it easy to link MagPul .223/5.56 mags together.
P68-43240 $17.99
FOR MAGPUL .223/5.56 MAGS ONLY

MAGPUL Bipod for 1913 Picatinny Rail (left) is made of high-strength polymer, steel and Mil-Spec hard anodized aluminum.
Flat Dark Earth P68-12112 $109.99
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MAGPUL Magazines for GLOCK® Pistols

The PMAG® 15 GL9™, PMAG® 17 GL9™, PMAG® 21 GL9™ and PMAG® 27 GL9™ magazines hold 15, 17, 21 and 27 9mm Parabellum rounds respectively. Note: Will not accept aftermarket floorplates designed for GLOCK® factory magazines. Instead, MagPul offers the GL L-PLATE™. Overmolded extension for GL9™ pattern PMAGs®. Note: Does not increase capacity.

<table>
<thead>
<tr>
<th>Magazine</th>
<th>GL L-PLATE 3-Pack</th>
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<tr>
<td>PMAG 15 GL9</td>
<td>P68-20950</td>
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<td>PMAG 17 GL9</td>
<td>P68-43287</td>
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<td>PMAG 21 GL9</td>
<td>P68-12096</td>
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<tr>
<td>PMAG 27 GL9</td>
<td>P68-20929</td>
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NEW! Plus-2 Adapter, fits mags in red

Beretta 92 18-rd. AFC* | P68-18728 | 25.99 |
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1911 11-rd. .45 ACP Blue | P68-18732 | 24.99 |

Mec-Gar Pistol Magazines

**NEW**

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<th>Magazine</th>
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<td>Para P-14 14-rd. Blue</td>
<td>P68-18733</td>
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<td>Ruger P-Series 9mm 17-rd. Blue</td>
<td>P68-18736</td>
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<td>Ruger P-Series 9mm 20-rd. Blue</td>
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<tr>
<td>Sig Sauer 226 18-rd. AFC*</td>
<td>P68-18740</td>
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<td>Sig Sauer 228 15-rd. Blue</td>
<td>P68-18741</td>
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<td>Springfield XD (not XDM) .40 13-rd. AFC*</td>
<td>P68-14991</td>
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<tr>
<td>Taurus 92-99 18-rd. AFC*</td>
<td>P68-14987</td>
<td>23.99</td>
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**Special Purchase!**

**MAGPUL MOE SL GRIP**

P68-30077 | $14.99

ADCO Super Thumb

ADCO SUPER THUMB® offers models for popular centerfire pistols and 10/22 style magazines. ST1 is for 9mm and .40 caliber Beretta, Browning, Ruger, SIGARMS, S&W, etc. In addition, the ST1 has interior rails and grooves to accommodate Colt Government magazines.

<table>
<thead>
<tr>
<th>Magazine</th>
<th>P68-18506</th>
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<tbody>
<tr>
<td>ST2 is for GLOCK and Para-Ordnance magazines.</td>
<td>P68-18608</td>
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<td>ST3 handles virtually all centerfire, single-column magazines.</td>
<td>P68-18609</td>
<td>10.99</td>
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<tr>
<td>ST22 is for Ruger 10/22 rifles.</td>
<td>P68-18610</td>
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<tr>
<td>STJR is for Ruger, Browning, Colt and High Standard .22 pistols.</td>
<td>P68-18611</td>
<td>$3.50</td>
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Arredondo Accessories Magazine-Cleaning Brush

Arredondo Accessories’ Magazine-Cleaning Brush is ideal for that little job we all dread (avoid it! No excuse, Sir!)

<table>
<thead>
<tr>
<th>Magazine</th>
<th>P68-19257</th>
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Blue Press 55
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**Made in the USA**

**With a Lifetime Warranty!**

<table>
<thead>
<tr>
<th>Magazine Type</th>
<th>Model</th>
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<td>C.A.M. Pistol Mag. Loader</td>
<td>P68-10245</td>
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<td><strong>Glock Magazines</strong></td>
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<td>GLK-17-10 Magazine, 10 rd. 9mm</td>
<td>P68-10265</td>
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<td>GLK-17 Magazine, 17 rd. 9mm</td>
<td>P68-40179</td>
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<td>GLK-9-22 Magazine, 22 rd. 9mm</td>
<td>P68-10262</td>
<td>22</td>
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<td>GLK-9-170 Magazine, 170 rd. 9mm</td>
<td>P68-10265</td>
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<td>GLK-18 Magazine, 31 rd. 9mm</td>
<td>P68-10246</td>
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<td>GLK-18-40 Magazine, 40 rd. 9mm</td>
<td>P68-40161</td>
<td>40</td>
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<td>GLK-19-10 Magazine, 10 rd. 9mm</td>
<td>P68-10264</td>
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<td>GLK-19 Magazine, 15 rd. 9mm</td>
<td>P68-40180</td>
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<td>GLK-20 Magazine, 15 rd. 10mm</td>
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<td>GLK-20-20 Magazine, 20 rd. 10mm</td>
<td>P68-10264</td>
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<td>GLK-20-30 Magazine, 30 rd. 10mm</td>
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<td>GLK-43 Magazine, 7 rd. 9mm</td>
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<td>GLK-43 Magazine, 9 rd. 9mm</td>
<td>P68-10248</td>
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<td>GLK-43 Magazine, 12 rd. 9mm</td>
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**S&W Shield Magazines**

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<td>SW9-SHD-12 Magazine, 12 rd. 9mm</td>
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**S&W M&P Magazines**

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<td>SW9-MP-30 Magazine, 30 rd. 9mm</td>
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**SIG 320/250 Magazines**

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<td>S9-320-21 Magazine, 21 rd. 9mm</td>
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<td>S9-320-30 Magazine, 30 rd. 9mm</td>
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**H&K VP9 Magazines**

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<tr>
<td>HKVP9-30 Magazine, 30 rd. 9mm</td>
<td>P68-40176</td>
<td>30</td>
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</table>

### Wilson Combat

**Wilson Combat’s Elite Tactical Magazine HD +P – “The ETM Heavy Duty/+P rated 45ACP magazines with exclusive stainless flatwire MAX magazine spring and time-tested ETM tube.”**

<table>
<thead>
<tr>
<th>Magazine Type</th>
<th>Model</th>
<th>Rounds</th>
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<td>A. ETM (8 rd) .45ACP</td>
<td>P68-12027</td>
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<td>34.99</td>
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<tr>
<td>B. ETM (10 rd) .9mm</td>
<td>P68-19463</td>
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<tr>
<td>C. ETM (10 rd) .9mm</td>
<td>P68-19463</td>
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<tr>
<td>D. ETM (10 rd) .45ACP</td>
<td>P68-12027</td>
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<td>34.99</td>
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<tr>
<td>E. WIL-ROG Mag (8 rd) .45ACP</td>
<td>P68-11714</td>
<td>8</td>
<td>32.99</td>
</tr>
<tr>
<td>F. Officers Match Mag (7 rd) .45ACP</td>
<td>P68-10506</td>
<td>7</td>
<td>32.99</td>
</tr>
<tr>
<td>G. SHOK-BUFF® Recoil System – Includes a One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.</td>
<td>P68-18150</td>
<td></td>
<td>$38.99</td>
</tr>
<tr>
<td>H. Wilson SHOK-BUFF® – A 1/10” thick poly fiber buffer between the frame and slide contact areas. SHOK-BUFF Kit (2 buffers, 18.5# recoil spring) Gov’t Model</td>
<td>P68-18148</td>
<td></td>
<td>$6.99</td>
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<tr>
<td>I. Wilson SHOK-BUFF® Buffer only (6 ea.)</td>
<td>P68-18147</td>
<td>6</td>
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</tbody>
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Heat-treated Stainless Steel
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An easy, affordable way to protect your favorite 1911’s frame from being battered by recoil.
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S&W K,L,N (standard) P68-15073 $15.00
S&W K,L,N (reduced power) P68-15072 15.00

Wolff RIFLE SERVICE PACKS
Rifle Service Paks offer one each of the available coil-type springs required to return the particular rifle to its original factory condition.

M1 Garand P68-55015 $25.99
M1 Carbine P68-55016 17.99
M1A/M14 P68-55017 23.99

Dillon’s 1911 Action Impact Reducers

An easy, affordable way to protect your favorite 1911’s frame from being battered by recoil.
Action Impact Reducers (6 ea.)
P68-20516 $4.99

Blue Press 57

^ WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
Two New Derringers From Bond

By J.B. Wood

About the time the US Civil War was grinding to a halt, designer William Elliot at Remington Arms had a marvelous idea. It emerged in 1866 as the Double Derringer, with two superposed 3” barrels in .41 Rimfire. Very small and concealable, it weighed only 11 ounces.

The .41 Rimfire cartridge had a 130-grain soft lead bullet, powered by 10 grains of black powder. Pressures were low, so the materials used and the size of the parts were quite safe. And, when the deck of cards in an Old-West saloon produced one ace too many, the small gun proved adequate in settling things.

Now, let’s take a leap into the middle of the next century, the 1950s. A few US importers had the old Remington reproduced by manufacturers in Europe. The materials were far better, but the design and parts were practically the same. Still a small hinge for the barrels, and only a hammer-stop safety. Importation ended in 1968.

Now, let’s advance to 1992 and the arrival of Greg and Gordon Bond. The old Remington finally got what I call its ultimate redesign: the barrel hinge, larger and stronger; a patented rebounding hammer; a cross-bolt, push-button hammer-block safety; a better barrel latch; top grade materials; and beautiful workmanship.

Of course, this level of precision and innovation is going to cost something. Average retail for most of the models is in the area of $500 to $600. In the past year, Bond Arms gave us a nice surprise, with the Roughneck and the Rowdy. Both have the same internal precision, but the external finish is less than Bond standard.

They are still good-looking little derringers. They just don’t have that “sheen” that comes from hours of careful polishing. On the 9mm, there is no mechanical ejector. Empties are flicked out with a thumbnail, no problem. And, the prices? For the .45 Colt/.410 Rowdy, $299 (it has an ejector). The neat little 9mm Roughneck is just $269.

Most readers will be familiar with the size and features of the .45/.410 version, so from here on I’ll concentrate on the little 9mm Roughneck. It weighs only 19 ounces and its other numbers are also small. A very short 2.5” barrel, 4.6” overall and height of 3.75”.

The soft-rubber grips are the widest point, 1.1”. Actual frame thickness is just a hair over an inch. They come with a trigger guard. However, if you prefer the old Remington look and quick access, taking out one internal screw allows it to be tipped off. Sights, not important on a close-range defense piece, are square-notch rear and a tall ramp front.
Also, for a gun of this purpose, the trigger-pull is just right. On my sample, it averaged 7 pounds, with a clean let-off. Before trying out the Roughneck at the range, I dug out my GripSwell padded gloves, to protect hand bones that have served me well for 85 years. In a serious social encounter, you won’t notice the felt recoil.

With this two-shot ultimate back-up, the idea of shooting for groups is ridiculous. At the classic 7-yard distance, will it keep both shots in an 8” target black? Yes. Every time. There is a vertical dispersal of three-to-five inches, depending on which barrel was fired first.

And, you control that. Before loading, you watch the little transfer block in the hammer, and set it for the upper or lower barrel. Once again, do this only before loading, or with the safety in the on-safe position. The safety system of the Bond derringers is very positive. Your thumb is not infallible.

Speaking of safety features, there is one little design point that has mostly gone unnoticed. When the trigger is pulled to fire, its upper surface comes in contact with the barrel latch. As long as the trigger is depressed, there is no way the barrel unit can come open, even if the latch spring is weak.

Well, there you have it: two high-quality, not-as-beautiful derringers, at greatly reduced prices. If you think of something not covered here, contact:

Bond Arms, Inc.
P.O. Box 1296
Granbury, TX 76048
817-573-4445 • bondarms.com

GripSwell
P.O. Box 10215
Westminster, CA 92685
714-379-9413 • gripswell.com

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
The HMB Bolt

Young Manufacturing is the licensed manufacturer of the HMB bolt. The HMB Bolt by HM Defense eliminates the pass-through cam-pin hole and replaces it with a cam-pin socket and radiused cam-pin design. The new patented design eliminates the natural weak point of Mil-Spec bolts by significantly increasing the amount of metal (and strength) at the cam-pin location. The result: NO MORE BROKEN BOLTS! The HMB Bolt also reduces contact between cam pin and firing pin, enabling smoother operation of the firing pin, bolt lugs and aft gas rings. The new cam-pin socket also retains lubrication for extended operations. Comes with a phosphate cam pin.

HMB Bolt

P68-66680 $99.99

Specialized Dynamics Emergency AR(Repair) Kit

The Specialized Dynamics AR-15 Emergency Repair Kit includes:

- three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.

P68-19460 $19.99

Special Purchase!

A.R.M.S. Rear Sight

The A.R.M.S.® Stand Alone Flip Up Sight utilizes the same well-proven concept as the rear sight on the Swan® Sleeve System. The initial elevation zero utilizes the standard M16/M4 front sight bead.

P68-30078 $99.99

Badger Ordnance Tac Latch

The Badger Ordnance Tac Latch makes it much easier for you to operate the latch on your AR-15/AR-10 charging handle. It works especially well for “flat-top” rifles equipped with low-mounted optics.

YM Bolt Assembly Tool

YM Upper Receiver Vise

P68-66679 $34.99

P68-66678 $39.99

JP Enterprises
Tactical Performance Gear

JP Enhanced Reliability, Reduced Power AR Spring Set

P68-12590 $10.99

JP Reduced Power AR Spring Set

P68-12618 $10.99

JP Enhanced Gas Rings

.223 Gas Rings P68-11917 $9.99

.308 Gas Rings P68-11918 9.99

Specialized Dynamics
Emergency AR(Repair) Kit

The Specialized Dynamics AR-15 Emergency Repair Kit includes:

- three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.

P68-19460 $19.99

Badger Ordnance Tac Latch

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P68-10379 $19.99

800-223-4570 • 480-948-8009 • bluepress.com
Sig Sauer
MSR Collapsible Stock Assembly

Includes stock, buffer tube, buffer, spring, castle nut and endplate.
P68-33350 $59.99

AR-15 Parts
High Quality Mil-Spec Parts Made in the USA

AR-15 Parts Fire Control Set for AR-15s.
P68-33351 $19.99

KNS Precision, Inc.
AR Accessories

A gen 2 Mod 2 Non-Rotating Trigger/Hammer Pins .154 Diameter.
P68-33391 $33.00

Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles).
Made of tool steel. No modification to gun required.
P68-33392 $38.00

Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles).
Made of tool steel. No modification to gun required.
P68-19927 $9.00

Schuster Mfg. Inc.
Adjustable M1/M1A Gas Plugs

All Schuster Mfg. Inc. adjustable gas plugs are made in the U.S.A. from hardened tool steel, Parkerized and feature a lifetime factory warranty. By adjusting the volume of gas, you change the speed of the op rod and the barrel harmonics. If you’re working up your own handloads, a quarter of a turn will affect your group size. Includes instructions and the adjustment tool (Allen wrench).

M1A (Pictured) P68-15405 $59.00
SOCOM M1A P68-15409 59.00
M1 Garand P68-15408 40.00

Gunslinger Spring Kits
From Lee Fisher, one of the premier “cowboy gunsmiths.”

Colt & clones P68-20510 $26.99
Ruger Blackhawk/Vaquero P68-20511 24.99
Rossi/Navy Arms 92 lever guns P68-20513 24.99
Stoeger IGA shotgun P68-20514 14.99

Viking Tactics
V-TAC MK1 Sling

Viking Tactics’ V-TAC MK1 Sling is quick, instantly adjustable to improve your shooting position, allows shooting from weak-side shoulder, secures the carbine during handgun transitions, and allows hands-free movement in difficult surroundings.
CAR-15 P68-11961 $34.99
FN-FAL/HK-91 P68-11962 40.00

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The Speed Beez Lever Loader gives you the mechanical advantage you’re looking for! Works with double-stack GLOCK 9mm mags with or without magazine extensions. A must have for Pistol Caliber Carbines using GLOCK mags.

P68-12337 $24.99

3 Gun Ammo Bags

Tuff Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shotgun rounds.

P68-15773 $19.99

Taylor Freelance Magazine Extensions

AR-15/Tavor 9mm SMG +10 P68-12377 $39.99
This extension adds a full 10 rounds to your 32-round Colt SMG-type magazine. Works with many “stock” mag springs. NOTE: Colt SMG mags come from many different manufacturers. Colt offered at least two major types – one where the floorplate slides on from the front, and the other which slides on from the rear. TF extensions are built to work with BOTH the front-mount and rear-mount styles.

TF/Wolff Spring for above P68-12213 $10.00
Some Colt/Tavor/UZI magazines ship with strong springs capable of powering +10 extensions. Others don’t. This spring eliminates the problem.

CZ Skorpion +10 P68-12378 $49.99
- Extra length/strength spring included
- Thumbscrew-and-gasket retention system allows for quick, easy disassembly.

GLOCK +20 Pictured P68-12148 $69.99
Transforms Glock 31-round magazines into 51+1 round mags.

Legal for PCC competition!
- Extra length/strength spring included.

SIG MPX +10 P68-12376 $29.99
- Works with stock mag spring.
- Angled floor stands the magazine straight up on a table for easier loading.

California Competition Works
Six-Magazine Pouch for PCC Magazines

Califonia Competition Works’ magazine storage pouches are the easy way to protect, store, organize and transport your PCC magazines. Easily holds six 30-round factory or aftermarket pistol-caliber carbine magazines.

P68-39921 $29.99

800-223-4570 • 480-948-8009 • bluepress.com
with a 22-inch barrel. This was chambered only in .222 Remington, .22-250, .243 Winchester, 6mm Remington, .30-06, and .308 Winchester. The second was the “S26M” which had a 26-inch medium heavy barrel in the same calibers. The “S24H” had a heavy 24-inch barrel, and was chambered only in .458 Winchester Magnum. Initially, the price of a rifle was $280, although barreled actions could be had for $200. Interestingly, in 1971 production techniques had improved enough that prices dropped to $260 for a rifle and $140 for a barreled action. The styles were changed over the years to now the current five: “1-A”, light sporter with 22-inch barrel in small .22 calibers, “1-V”, 26-inch barrel in larger calibers for varminting, “1-S”, a 22-incher in .45-70, “1-H”, 24-inch barrel in medium power to heavier magnums, and the International (1-RSI) with a 20-inch barrel and a full-length forearm; calibers may vary year to year. Normally, newly sold rifles will be supplied with Ruger scope rings. Some guns are now made in stainless steel. Quick-detachable sling swivel studs have been standard from the start. Several stock designs have been offered as options over time. Overall weight (minus scope) will vary, usually from 7 to 8.5 pounds. These are very broad generalities, and many different calibers, styles and stock configurations have been combined and produced. Various distributors have commissioned special calibers – recently even .22 LR. Serious collectors may have them sorted out fully, but I have not!

Bill Ruger was right – there is still a demand for this beautiful and innovative single shot. His No. 1 is still being sold today. Just don’t salivate over the old prices – currently used ones in your caliber of preference and in decent condition will hover at around $1,000 or more unless you are really lucky or skillful in negotiation. New ones will probably retail for double or more that range. Personally, I regard the Ruger No. 1 as a true work of art – beautiful, strong, precisely made, simple, and very reliable. In fact, I really do consider it the most attractive modern rifle made. If one holds two or three spare rounds between the fingers of the support hand, you can even get repeat shots off in less than five seconds each with practice. For those who pride themselves on their ability to stalk game and deliver a precision shot, that probably won’t be necessary. This is a precision instrument for precision work. It’s not for everybody – but who cares. It’s prestigious as a Rolls Royce, and pride of ownership does count!

---

**Tactical Shotshell Strippers**

California Competition Works’ Tactical Strippers are available in four- or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3” magnum shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with a belt clip that will accommodate up to a 2-1/4” duty belt.

<table>
<thead>
<tr>
<th>Model</th>
<th>Price</th>
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<tbody>
<tr>
<td>Six-Shell Tactical Stripper</td>
<td>P68-18606 $23.99</td>
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<tr>
<td>Four-Shell Tactical Stripper</td>
<td>P68-18605 $22.99</td>
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**Arredondo Accessories’ Chamber Flags**

Made of tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.

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<tr>
<th>Model</th>
<th>Price</th>
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<tr>
<td>P68-15485</td>
<td>$11.99</td>
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**Real Avid Gun Tools & Cleaning Gear**

Smart Mats™ are cleaning mats on steroids. The no-slip backed padded mat features an oil-resistant surface. It allows you to properly clean your gun without ruining the kitchen table and is large enough to handle field-stripped guns. The ingenious magnetic parts tray ensures your pins, screws and springs are never lost again. This is real world gun cleaning taken to the next level.

<table>
<thead>
<tr>
<th>Mat Type</th>
<th>Part Number</th>
<th>Price</th>
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<tbody>
<tr>
<td>AR-15 Smart Mat</td>
<td>P68-29041</td>
<td>$19.99</td>
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<tr>
<td>1911 Smart Mat</td>
<td>P68-29040</td>
<td>$14.99</td>
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<tr>
<td>Handgun Smart Mat</td>
<td>P68-29042</td>
<td>$14.99</td>
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The Master Bench Block™ is most comprehensive AR15 bench block ever! It allows you to tap 13 critical pins from 5 different components. The block is wrapped in an over-molding that grips to your bench to prevent slippage.

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<tr>
<th>Part Number</th>
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<tr>
<td>P68-29033</td>
<td>$29.99</td>
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Carbon Boss™ – AR15. This is the most comprehensive carbon removal multi-tool ever built. Extremely versatile, it has 12 precision surfaces to clean the most critical parts of your bolt, bolt carrier, cam pin, and firing pin. It's the enemy of your AR15's worst enemy.

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<th>Part Number</th>
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<tr>
<td>P68-29039</td>
<td>$29.99</td>
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Installing a pivot pin is a small step that can quickly become a giant pain in the neck. Meet the AR15 Pivot Pin Tool – the one tool guaranteed to take the nail biting, pin-launching task of installing a pivot pin and turn it into something you might actually look forward to. Align the guide, insert the spring and detent pin, slide the pivot pin into place. Click. Snap. Done.

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<tr>
<th>Part Number</th>
<th>Price</th>
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<tr>
<td>P68-29034</td>
<td>$9.99</td>
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This advanced kit includes every standard and roll pin punch needed to build or work on an AR15.

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<th>Part Number</th>
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<tr>
<td>P68-29032</td>
<td>$39.99</td>
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The unique Accu-Grip™ Picks and Brushes get the job done, feel good in your hand, and won't scratch your firearm. Eight profiles dig gunk out of the places that even the sun don't shine. They're tough on the crud but tender on the metal. A better designed, better built detailing kit that just might make your dentist jealous.

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<th>Part Number</th>
<th>Price</th>
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<tr>
<td>P68-29036</td>
<td>$9.99</td>
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The AR15 Brush Combo™ contains the critical components you need to keep your AR15 chamber and bore carbon free. It contains a star chamber brush and star chamber mop for cleaning inside the hard to reach star chamber. Star chamber pads help collect left-over carbon while applying the perfect amount of oil or solvent. The .223/5.56mm bore brush scrubs baked on carbon from lands and grooves.

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<th>Part Number</th>
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<tr>
<td>P68-29037</td>
<td>$9.99</td>
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There's no easy way to scrape carbon out of the star chamber of an AR15 unless you're a surgeon. That's why you use a star chamber brush to loosen the carbon then remove it with these star chamber cleaning pads. Done deal. Now get back to shooting. 20 wool chamber pads per package.

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<th>Part Number</th>
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<tr>
<td>P68-29038</td>
<td>$12.99</td>
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Swab-its
A Swab for Every Job!

No joke, there I was...in my office, cleaning my revolver when the boss walks in with that “whisky-tango-foxtrot” look on his face. “Hi,” I said (thinking fast), “I’m trying out these Bore-tips before I write the Blue Press copy for them. They work GREAT!” The Bore-tips Swabs REALLY DO work. What you can’t see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reusable.

.22/.356mm (6 ea.) P68-15310 $4.98
.243/6mm (6 ea.) P68-15311 4.98
.30/7.62mm (6 ea.) P68-15312 4.98
.357/9mm (6 ea.) P68-15313 4.98
.40/10mm (5 ea.) P68-15314 4.98
.45 Caliber (5 ea.) P68-15315 4.98
12 Gauge (3 ea.) P68-15325 8.98
Multi Pack: (6) .22/.5.56, (6) .30/7.62, (6) .357/9mm, (5) .40/10mm, (.45) P68-43312 26.99

Gun-tips® Extended Reach Firearm Cleaning Swabs by Swab-its® revolutionize the way you clean your gun. The foam tips are lint free, reusable and ideal for cleaning trigger assemblies, slide rails, springs, extractors and anywhere else space is tight. 24 per package.

P68-12583 $9.99

Bore-Whips™ .17 and .22 caliber (pictured) by Swab-its® are ideal for air rifles, rim-fires or any other .17 or .22 caliber firearm that’s difficult to clean from the breach. The foam tips are reusable and the handle functions as an empty chamber indicator.

.22 Cal. (Pictured) P68-12690 9.99

Star Chamber Cleaning Foam Swabs™ are for AR-15, M4 and similar MSRs.

3-pack P68-10056 $13.99

The Swab-its® Handgun Cleaning Kit for .357 caliber handguns contains four Bore- Sticks™, a three-in-one tool that replaces the cleaning rod, jag, and patch; a nine-piece Multi- Surface Gun-tips® package for internal and external cleaning requirements; and a 0.4 ounce bottle of BREAKTHROUGH® Battle Born HP Pro lubricant and protectant. As with all Swab-its products, the Bore-Sticks and Gun-Tips are made of reusable, lint-free foam that is washable with degreasing soap and water or mineral spirits.

P68-11907 $19.99

For more than 100 years, consumers have trusted Ballistol to lubricate, penetrate, clean, protect, and preserve their firearms, leather gear, wood, metal surfaces, and more. With an astonishingly wide range of applications, this environmentally friendly multi-purpose oil has become an essential tool for shooters, hunters, fishermen, and handymen all over the world.

Warning: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.
Slip 2000 Products

725 Gun Cleaner Degreaser should truly be called Super Degreaser. This water-based cleaner will cut through the toughest cosmoline, carbon, grease and grime! Its super strength allows it to degum and degunk the dirtiest of gun parts when sprayed on or used in parts washers or solvent tanks! NOTE: To help prevent rusting, users must apply a gun lubricant immediately after cleaning to disperse any moisture or solvent.

NoTE: 725 Gun Cleaner Degreaser contains a thick grease. The Slip 2000 Carbon Killer provides you with a safe, effective way to clean carbon, lead and plastic wad fouling. Unlike other gun cleaners, this product is non-flammable, non-hazardous and biodegradable. Designed for soaking metal parts with baked on carbon, Carbon Killer dissolves carbon and lead on contact. NOTE: Carbon Killer is for cleaning internal metal gun parts with baked on carbon by soaking them. It is an aggressive cleaner and should not be used to clean the outside of your gun. It can damage and even remove some finishes.


Each Slip 2000 Gun Wipe packet contains one 5" x 8" wipe treated with Slip 2000 Synthetic Gun Lube. Perfect for wiping your guns down after a day on the range or while out on a hunt. Apply to all metal surfaces. Great for light carbon cleaning. Safe for all firearm stocks and grips.

Slip 2000′s AR Cleaning System contains a 7 Oz. bottle of Carbon Killer Bore Cleaner, a 15cc syringe of Extreme Weapons Grease, and a 1 Oz. bottle of EWL Extreme Weapons Lubricant.

Brian Enos’ Far Superior Slide-Glide is a dual grease blend, with proprietary extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stay where you put it. Slide-Glide Standard is for use in warm weather (60°F+), Lite is a thinner viscosity for lower temperatures (30°F+).

Microlon UltraBlue protects, penetrates and lubricates all surfaces. UltraBlue is in use by the US Army Marksmanship Training Unit, the US Army Pistol and Rifle Teams and the US Marine Corps Pistol and Rifle Teams.

Sweet’s Australian 7.62 Solvent easily removes powder residue and stubborn copper fouling. It’s harmless to steel, a non-acid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet’s.

800-223-4570 • 480-948-8009 • bluepress.com
**J. Dewey Manufacturing Co.**

**DEWEY Nylon Coated Cleaning Rods**

- All Caliber Pistol 6" .22-.26 Jag Adapter for All Caliber 6" rod\(^{\wedge}\)
  - .22-.26 Caliber Rifle 6" $24.99
  - .22-.26 Caliber Rifle 36" $28.99
  - .17 Caliber Rifle 26" $31.99
- All Caliber Pistol 12" .22-.26 Jag Adapter for All Caliber 6" rod\(^{\wedge}\)
  - .27 & up Caliber Rifle 44" $33.99
  - .27 & up Caliber Rifle 36" $31.99
- Shotguns Rod (Uncoated Brass) .22-.26 Caliber Pistol 12" $30.99
  - .22-.26 Caliber Pistol 36" $31.99
- Brass Jags\(^{\wedge}\) (Note: These jags ONLY fit Dewey Cleaning Rods!)
  - .22 Caliber Brass Jag $3.99
  - .27 Caliber Brass Jag $3.99
- Brass Patch Loop\(^{\wedge}\)
  - Accepts most pistol and rifle patches $2.99
  - .17 Caliber Bore Brushes .22 Caliber (.22-.26 Jag Adapter for All Caliber 6" rod\(^{\wedge}\)) $2.99
  - .17 Caliber Bore Brushes .24 Caliber $2.99
  - .30 Caliber (.22-.26 Jag Adapter for All Caliber 6" rod\(^{\wedge}\)) $2.99
  - .30 Caliber (.27 & up Caliber Rod) $3.99
- Nylon Bore Brushes\(^{\wedge}\)
  - .22 Caliber Rifle (ea.) $2.99
  - .23 Caliber Rifle (ea.) $2.99
  - .25 Caliber Rifle (ea.) $2.99
  - .30 Caliber Rifle (ea.) $2.99
  - .38 Caliber (and up) $2.99
- **Bronze Bore Brushes**\(^{\wedge}\)
  - .22 Caliber Rifle $2.99
  - .25 Caliber Rifle $2.99
  - .243 Caliber Rifle $2.99
  - .270 Caliber Rifle $2.99
  - .30 Caliber – 7.62mm Rifle $2.99
  - .35 Caliber $2.99
  - .44 – .45 Caliber Rifle $2.99
  - .22 Caliber Pistol $2.99
  - .38 Caliber – 9mm Pistol $2.99
  - .40 – .41 Caliber – 10mm Pistol $2.99
  - .44 – .45 Caliber Pistol $2.99
- **Cotton Mops**\(^{\wedge}\)
  - .22 – 27 Caliber (ea.) $2.99
  - .30 – 38 Caliber (ea.) $2.99
  - .400–450 Caliber (ea.) $2.99
- **M-16/AR-15 Breech Rod Guide/Chamber Brush**
  - Breech Rod Guide $22.99
- **Deluxe M-16/AR-15 Lug Recess Cleaning Kit**\(^{\wedge}\)
  - Lug Recess Cleaning Kit $32.99
- **Bolt Action Rifle Cleaning Rod Guides**\(^{\wedge}\)
  - All models fit .695-.700 bolt diameter rifles. $24.99
  - AR-15, M14, M1A $21.99
  - AR-15/M16 $19.99
  - M1 Garand $19.99
- **AR-Link Cleaning Pin**\(^{\wedge}\)
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\(^{\wedge}\)AR-Link Cleaning Pin

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By Duane Thomas

The Firearms Academy of Seattle (firearmsacademy.com) occasionally has one-day seminars – or another way to put it might be, practice days – devoted to a particular topic. Recently I attended their Moving Targets Seminar. Shooting on moving targets is a VERY useful thing to practice. It’s not that such skills are really all that difficult, it’s that we never get to practice them, because most people don’t have access to a moving target system. FAS does have such a system.

Let’s define what we mean by “moving targets.” I’m not referring to swingers, i.e. targets that move back and forth in a semi-circular fashion but otherwise stay in one place, typically found at “combat” pistol matches. Nor am I talking about falling steel plates, the classic example being Pepper Poppers, also typically found at matches. I’m talking about targets that move from side-to-side relative to the shooter, which we very rarely see at matches.

Many self-defense shootings occur with either the defender or the attacker(s) moving. Or both. However, self-defense-oriented shooters get precious little if any practice at shooting on moving targets. Add to that the idea of both the target and the shooter moving, and you are up into something that very few people ever get the opportunity to practice.

The FAS Moving Targets Seminar addresses various methods of dealing with moving targets. Honestly, my favorite is called simply “tracking” which is what it sounds like, putting your sights on the target, moving the gun with the target, and firing. I find this works for me much better than the technique of “overtaking” where you begin behind the target, then swing through, firing when your muzzle crosses the target.

There are techniques for dealing with an opponent who starts behind cover, but you’re pretty sure you know where they’re going to emerge, consisting of either having the gun oriented in that area, muzzle depressed, then raising to fire when the target appears, or as an extreme speed technique being aimed-in with the trigger prepped and firing instantly.

We practiced drawing and moving while shooting, starting with moving straight back from the target, then while moving laterally left and laterally right. Then we did all that with the target moving, both to the left and to the right. Then combinations of us moving one way while the target moved the same way, or us moving one way while the target went the other. We also practiced hitting multiple targets in all those variations. In short order we found all that stuff is fairly-easily executed, once you have access to a facility with the equipment to allow it to be practiced.

All immensely useful stuff. A few weeks after attending the moving targets practice day, I re-attended the Firearms Academy of Seattle’s Advanced Defensive Handgun Course, a.k.a. FAS-4, part of which is the FAS Handgun Master Test, part of which is shooting on moving targets. For the first time ever, and this was the sixth time I’ve earned the FAS Handgun Master rank, I passed the moving targets portion of the test on the very first rep. I have to give the credit for that to the FAS Moving Targets Seminar.

Duane’s website is self-defense-handguns.com.
From above left, this photo sequence shows a shooter moving offline, in this case laterally to the left, while drawing and engaging the target. By the time he's a few steps away, he has two empties in the air.

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By Clayton Walker

Without going into a huge history lesson, suffice it to say that the USP has earned its stripes. Thanks to thoughtful product design, a reputation for excellent accuracy, and a tendency to shrug off straight-up abuse of the worst kind, the handgun celebrates more than a quarter-century of continuous production. Since its introduction in 1993, it remains a mainstay of countless military and law enforcement departments across the world and still enjoys a dedicated fan base despite other, newer HK product offerings that scratch the same polymer-pistol itch.

Without question, the USP could fairly be described as a duty gun – that is, a firearm that can be counted on for hard, exacting use, whether by sworn professionals or by law-abiding citizens who trust it to defend their lives. But is it a platform that could rightly be transformed into a target pistol? That’s a more interesting question.

In designing the USP Expert, the suspicious-minded might think that Heckler & Koch simply extended the USP slide and barrel, slapped some adjustable sights on there, and called things good. That certainly would have been the path of least resistance. And, in fairness, it would have probably been enough to justify the modest price increase. Since you’re reading The Blue Press, you probably don’t need much selling on the benefits of zeroing your most accurate pet load to point
of aim with only a few screwdriver turns of the adjustable sights. For someone trying to win a match, Kentucky windage doesn’t cut it.

Additionally, I always like extra sight radius when I have it. The Expert adds about another 1.15” to work with over the base USP, giving you a little more visual precision for lining up bull’s eyes. The lengthened slide looks pretty cool and visually distinctive, so I dig it all the more. However, unlike something like a longslide 1911, it doesn’t change the handling characteristics of the base gun, and you’d be hard pressed to notice the extra weight.

Natively, there’s one thing about the USP platform that makes it well suited to punching paper, and that’s the dual recoil spring. True, the USP’s double-spring system does have some detractors who argue that it introduces a higher degree of mechanical complexity: why use two parts when one will do? And indeed, HK’s newest designs – namely, the HK45 and the P30 series – use a single-spring setup. However, the number that’s thrown around a bit is that the dual spring can reduce felt recoil by about 30 percent, depending on the load.

Comparing the recoil impulse of my gun to the HK45, numerous 1911s, the CZ-97, and SIG’s P220, I’m inclined to agree. No lie: I haven’t ever shot a more genteel .45 ACP handgun. In comparison to those others, the USP Expert seems to be physics-defying – it weighs less but kicks less.

From a purely mechanical standpoint, this all might not make too much of a difference on where bullets strike paper. From a practical standpoint, however, I love it. It’s no surprise that the overwhelming majority of shooters can make .22s group a lot better than centerfire handguns due entirely to how softly rimfire guns shoot. I’m no different: the less I have to worry about recoil, the more focus I can devote to sight alignment and a good trigger press.

So all of that is good news where the USP Expert is concerned. But surprisingly, HK has provided additional improvements to maximize both mechanical accuracy and the shooter’s ability to take advantage of it.

On the mechanical side, the USP Expert utilizes a rubber “O” ring about a half-inch from the end of the barrel. Ingenious in its simplicity, the ring makes sure
that the barrel is always in the same position when the slide is all the way forward, removing one extra variable when it comes to why a bullet might drift a slight bit away from where you wanted it to go. This humble but hard-working part has a service life of somewhere between 10,000 and 20,000 rounds and doesn’t need to be removed for cleaning. HK gives you a few spares, which should last most shooters a long time.

The second upgrade is practical: the match trigger group. The numbers alone are good: my Expert sports a 4.25 pound SA pull, according to my Wheeler trigger gauge, and a DA pull somewhere in the neighborhood of 12 pounds. Again, good, but perhaps this doesn’t seem outstanding to guys who run 1911s with 3# triggers or slicked-up Smith & Wesson revolvers so lightly sprung that they’ll only reliably set off the most sensitive of primers.

To these jaded souls, I say this: you need to shoot to believe. The SA isn’t the lightest pull in the world, but it is definitive and crisp. The DA, however, is among the best I’ve ever shot in an autoloading pistol: it is astoundingly smooth and even until the break, which always seems to come as a surprise. It is the only DA/SA gun I own in which I shoot both modes equally as accurate.

That said, I always feel that quantifying accuracy is tricky since it consists of both human and non-human factors. I’ve never been interested in clamping my handguns in a vice, but more rigorous accuracy tests from other sources suggest an impressive average of 2” at 25 yards. I will say this, though: whenever I want to showboat – from splitting playing cards in half, to giving a rack of steel plates the what-for, to slowly chewing down a wooden coffee stirrer – the USP Expert is always a correct answer. While shooting this gun, I’ve called many a shot as being rushed and sloppy, only to stare blankly at a center-punched target.

So let’s return to an earlier question for just a moment: what makes a target pistol? The more pragmatic among us might say that anything from a Glock 26 to a Ruger Super Redhawk could be fairly considered target guns, if the only thing you use the gun for is shooting targets. I feel the USP Expert does a fair bit better in accentuating the USP’s positive qualities while adding a few knockout upgrades that raise the bar for performance. The USP Expert is a phenomenally accurate gun that is also easy to shoot well.

And yet, in becoming a target gun, has it lost the soul of its duty gun origins? Not at all. More than a few “gamers” among us understand how recoil mitigation translates to quicker shot-to-shot times, and so the USP Expert is a solid choice for IDPA and USPSA. Technically, this is sport that rewards the fast shooting of targets, but both disciplines are rooted in honing the skills that must be employed if using a gun for serious business. The Expert has run bobble-free through elongated sessions of fun and games with lots of different ammo, and for that reason I would trust it to bail me out of trouble if I were to call on it in a moment of extreme need.

All things considered, the USP Expert is a true target gun that never left a rock-solid foundation of being a serious-use pistol. Or perhaps it’s a duty gun that provides a sterling example of how a few thoughtful updates and modifications can result in more satisfyingly clustered bullets. Either way, I’m keeping mine.
THE HOME RULE
Are You REALLY Prepared to Defend Yourself — at Home?

By Chuck Klein

For at least a hundred years, the debate has raged over the preferred home-defense firearm – rifle, handgun or shotgun. THE HOME RULE is: The BEST defensive tool is a gun, but it is totally useless unless you have it on your person when defense is needed.

Home-invasion scenarios tend to center around the receiving or getting some type of warning, i.e., the bump-in-the-night. With knowledge that something is amiss, time is allowed to secure that hidden or safelocked firearm, be it rifle, shotgun or handgun.

But what if there is no warning, or you fail to realize the “bump” is a real threat until it’s too late? Imagine your home is the mistaken target of gang-bangers believing you are a stockpiling drug-dealer? If they kick the door down while you and the family are watching TV or sitting at the kitchen table, what are you gonna do...holler “Kings-X!”; “Time out!”; or “Hey, no fair fellas, let me get my gat”?

Suppose during normal waking hours, there’s an innocent knock at the front door – by a person in normal attire or dressed like an ordinary delivery driver? The threat, who pushes the door open as he intrudes, has the advantage. Again, it’s THE HOME RULE that applies. If you have to do anything other than draw, point (and fire if necessary), you are the one who is under the control of the invader.

In other words, to be prepared to protect yourself and the occupants of your home, the BEST place for your defensive HANDGUN is on your person. That’s right: in a belly, hip, shoulder or any other type of handgun holster – even your pocket – that’s where your home-defense sidearm should be. And, it should be there every waking moment, no exceptions, no excuses. Besides, that’s the safest place if you have children.

I’ve lived 30 years on farms in the prime deer hunting portions of SW Ohio and SE Indiana. I’m either on a tractor, the ATV, in the workshop or just writing at my home/office desk. There is always a handgun on my person. Though I try to keep it covered by a shirt or in the pocket of my bibbers, my children and grandchildren have become used to it for their entire lives. This is not to say I don’t rely on a long gun, especially when encountering poachers – armed men who know they are breaking the law, and the law is a long way away from remote valleys of the farms. Poachers often hunt in pairs, thus when approaching a culprit, I try to utilize the M94 Winchester, which is kept secure in a scabbard of the ATV. Just like racking the slide on an 870, the levering of a round into this classic rifle can be quite sobering. Poachers, by their very nature are generally savvy, inasmuch as they know a shoot-out is not worth the risk. However, my biggest worry tends to be the poachers buddy. If he can slip in behind me, I’m the one who now realizes things might not end well. Of course, if made to drop my .30-30 while being covered by a gun-toting perp, I at least have a fighting chance due to my always-carried concealed handgun. So far, I haven’t had to option “Plan B,” but tomorrow.....

With the aggregate of 35 years of law-enforcement and private-investigator experience, I recognize the advantage of keeping calm goes a long way in maintaining survival under stressful conditions. Knowing you have that ace-in-the-hole and are not scrambling – inducing an adrenalin rush – as you scamper through your home for a defensive tool.

Sage advice: One of my fellow rookies at the Norwood Police Academy asked the OIC if we should carry when off-duty. I have not only quoted his advice and taught it in various firearms classes and in written articles, but I’ve lived it. The Lieutenant said: “One either never carries, or one always carries, but one never sometimes carries.”

Oh yeah, one more thing: Keep windows and doors – including screen doors – locked at all times. No, this is not to keep the bad guys out, per se. This is for the evidence of forced entry – that a crime occurred – which might be the difference between you or the real criminal going to prison. To put it another way: you can bet, sans evidence to the contrary, the intruder you had to use lethal force on will claim (or his survivors will) he was an invited guest and that you assaulted him!

Chuck Klein is a former LEO, retired P.I. and author of Instinct Combat Shooting, Defensive Handgunning for Police and many firearm-related articles and books.
John Marshall's book *101 Classic Firearms: A Chronological Foray into the Golden Years of Firearms Development*, is a compilation of the author's popular articles appearing in *The Blue Press* since 2007. *101 Classic Firearms* is sure to be a prized addition to the library of any serious firearms enthusiast. Published by Dillon Precision, and printed and bound in the USA, *101 Classic Firearms* is a high-quality full color 11.5" x 9" hardcover with 224 pages packed full of insights and history on some of the world's most important firearms.

**About the Author:**

John Marshall is an accomplished photographer and freelance writer whose articles have appeared in *The Blue Press*, *Gun Digest*, *Guns & Ammo’s Handguns*, and *American Gunsmith*. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association, the Smith & Wesson Historical Foundation and the American Gunsmithing Association. John is also an endowment member of the National Rifle Association.

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Wise Company's
“Grab & Go” Emergency Food Kits

Wise Company's 18 Wise Favorites 72-Hour Kit includes six entrees and three breakfast meals, each individually packaged for a total of 18 servings (2 servings per pouch). Entrées include meat. Packages included have a shelf life of 7 years compared to those in our buckets with a shelf life of 25 years. Great for hunting, camping and hiking! Simple to prepare, just add boiling water directly into pouch.

Wise Company's 60 Serving Gourmet Freeze Dried Meat “Grab & Go” Food Kit includes 60 servings of assorted gourmet-seasoned freeze dried meat and a 20-serving bonus of long-term emergency rice, for a total of 80 servings. Product within this Bucket is: Roasted Chicken (12 servings), Teriyaki Style Chicken (8 servings), Cheesy Beef (8 servings), Southwest Style Chicken (12 servings), Savory Roasted Ground Beef (12 servings), Stroganoff Style Beef (8 servings), and Long-Term Instant Rice (20 servings).

Wise Company's 120 Serving Freeze Dried Vegetable and Sauce “Grab & Go” Food Kit includes 120 servings of vegetable and sauce assortment. Product within this Bucket is: Corn (24 servings), Peas (16 servings), Broccoli (24 servings), Green Beans (24 servings), Butter Sauce (8 servings), Cream Sauce (8 servings), Cheese Sauce (8 servings), and Mushroom Sauce (8 Servings).

Wise Company's 60 Serving Gourmet Entrée Only “Grab & Go” Food Kit includes two servings per day (entrees only) for one adult for one month or four adults for one week. Product within this Bucket is: Savory Stroganoff (8 servings), Cheesy Chicken (8 servings), Southwest Style Chicken (12 servings), Teriyaki Style Chicken (8 servings), Roasted Chicken (12 servings), ChORIZO (8 servings), Creamy Pasta and Vegetable Rotini (8 servings), and Southwest Style Chicken (12 servings).

Wise Company's 120 Serving Breakfast Only “Grab & Go” Food Kit includes 120 servings of breakfast assortment (no entrees). Product within this Bucket is: Savory Stroganoff (8 servings), Cheesy Beef (8 servings), Southwest Style Chicken (12 servings), Teriyaki Style Chicken (8 servings), Roasted Chicken (12 servings), ChORIZO (8 servings), Creamy Pasta and Vegetable Rotini (8 servings), and Southwest Style Chicken (12 servings).

Wise Company's 120 Serving Freeze Dried Fruit and Snack “Grab & Go” Food Kit includes 120 servings of fruit and snack assortment. Product within this Bucket is: Bananas (16 servings), Strawberries (16 servings), Peaches (16 servings), Apples (16 servings), Caramel Sauce (16 servings), Yogurt (16 servings), and Pudding (16 Servings).

Blue Press 81
From clearing brush to making kindling, the Camp 10 is the ideal outdoor and survival tool. Cut, slash, hack, split, scrape – just about any task you ask of it, the Camp 10 can handle. The full-tang Camp 10 is made of carbon tool steel for toughness and wear resistance. A basic black powdercoat protects the steel and makes maintenance easier. You’ll like the secure, contoured grip of the Camp 10, too. The handle has a built-in hand guard and is drilled in both front and rear so you can attach a lanyard either place – or both – for carrying versatility.

**Blade length:** 10”  **Overall Length:** 16”  **Weight, with Sheath:** 1 lb. 8 oz.  
P68-55012  $80.99

Military knives have a lot of history and a lot of fans. Yet they tend to be bulky for everyday carrying and use. Kershaw and custom knifemaker Les George offer a solution by taking inspiration from a U.S. World War II knife design and turning it into the XCOM folder.

**Blade length:** 3.6”  **Closed:** 4.4”  **Open:** 8”
P68-55009  $49.99

Designed by Dmitry Sinkevich, the Atmos features Sinkevich’s characteristic clean and practical design – but enhanced with extra detailing. In addition to the chamfered carbon-fiber, it also has a custom oversized pivot, a backspacer with wide lanyard attachment, and a reversible, deep-carry pocketclip.

**Blade length:** 3”  **Closed:** 4”  **Open:** 6.9”  
P68-55010  $57.99

Designed by RJ Martin, the Volt II has the same versatile blade and handle style as the original Volt, but with a hardworking 8Cr13MoV stainless steel blade and textured, black glass-filled nylon scales.

**Blade length:** 3.25”  **Closed:** 3.9”  **Open:** 7.1”  
P68-66699  $49.99

The Kershaw Faultline is the one you add to your truck box, toss in your go-bag, or slip into the pocket of your tactical pants. Everything about it says, “practical, reliable, and sturdy.” Made of quality 8Cr13MoV stainless steel.

**Blade length:** 3”  **Closed:** 4”  **Open:** 7”  
P68-55011  $46.99

The Kershaw Method opens quickly, easily, and manually with Kershaw’s KVT ball-bearing system and a built-in flipper. The handle is black – of course. The G10 handle features an unusual machined pattern reminiscent of an architectural truss.

**Blade length:** 3”  **Closed:** 4.25”  **Open:** 7.25”  
P68-66700  $39.99

Kershaw Volt II opens one-handed and with an authoritative “twack” thanks to Kershaw’s SpeedSafe® assisted opening system. A simple pull back on the flipper and the Volt II opens smoothly and easily.

**Blade length:** 3.25”  **Closed:** 3.9”  **Open:** 7.1”  
P68-66698  $55.99

Designed by Dmitry Sinkevich, the Atmos features Sinkevich’s characteristic clean and practical design – but enhanced with extra detailing. In addition to the chamfered carbon-fiber, it also has a custom oversized pivot, a backspacer with wide lanyard attachment, and a reversible, deep-carry pocketclip.

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