EDC NOW STANDS FOR EVERYDAY CHOICES

The Ruger® EC9s™ comes with no gimmicks, rebates or mail-in offers for gift cards... just the rugged, reliability of the striker-fired LC9s®, now with integral sights and a no-hassle price point that won’t break the bank.

The Ruger® Security-9® is an affordable, rugged, mid-sized pistol that provides everyday security in the perfect caliber, size and price point.

WHY CHOOSE BETWEEN THEM WHEN YOU CAN HAVE BOTH?
Dillon’s RF 100 Automatic Primer Filler

Eliminates the need for primer pick-up tubes!
Fills the primer tube while you reload!
Clear polycarbonate shield and protective housing

Dillon’s RF 100 Automatic Primer Filler eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run!

In about two minutes the primers are inside the protective metal housing. That’s about 30 rounds you can load while the RF 100 is doing your work for you!

The RF 100 is available for either large or small primers, and conversion kits are available at one low price of $50.95 each.

- Lg. Primer Filler O59-97077 $344.95
- Sm. Primer Filler O59-97111 344.95
- Lg. (Euro, 220v) O59-97112 354.95
- Sm. (Euro, 220v) O59-97113 354.95
- Sm. Conversion O59-17903 50.95
- Lg. Conversion O59-17902 50.95
- Nylon Packcloth Dust Cover O59-11143 14.95

We’re Glad to See You’re Back!!

www.SuperVetAmmunition.com

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XL 650, Pg. 20; SUPER 1050, Pg. 30; SL 900, Pg. 38;
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We READ Our Mail!

Our sales manager, Gary Kieft, received the following letter at the 2018 NRA Annual Meeting in Dallas:

Gary,

On behalf of all the passionate men, women and youth who participate in the NRA’s gun safety programs, hunter education courses, crime fighting initiatives, legislative advocacy and Friends of NRA gatherings – I want to thank you for leading the way in the Inaugural NRA 100K Challenge.

The NRA 100K Challenge boils down to one idea: don’t underestimate the power of individual voices joining together to make an impact. Your participation in the NRA 100K Challenge encourages law abiding gun owners to stand tall and defend our freedom – without apology or compromise.

The voice of Dillon Precision Products emulates through the NRA 100K Challenge as it allows us to connect with with the people around the country – NRA members and non-members alike. Even those who don’t participate or join during the Challenge will see our messaging and hopefully be encouraged to think about, learn about and talk about the NRA – and perhaps join with us down the road.

This powerful drive to restore our freedom – to restore our rights to protect ourselves and the people we love depends on your commitment and support. We are a little over 20 days into the challenge, with 80 days to go! If you can, please take to your social media platforms, website and digital correspondence each month until the end of July.

I am grateful for your steadfast commitment to the NRA, the NRA 100K Challenge and to safeguarding our freedom for generations to come.

Yours in Freedom,
Kara Kelly
Sr. Marketing Representative,
Industry Programs, Membership Division
National Rifle Association – Fairfax, VA

If you’re not already a member of the NRA…well…NOW is the time to join.
Mark Pixler, Life Member, National Rifle Association

Dillon Precision Products, Inc. now offers a smartphone app for both Apple and Android phone systems. Search for “Dillon Precision” at either the iPhone App Store or Google play.

THE BLUE PRESS

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All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.
YOU PRACTICE AND RE-PRACTICE. OBSESS OVER DETAIL AFTER DETAIL. ALL IN SEARCH OF PERFECTION. NOTICE A PATTERN HERE?

IMR® 4166™ WITH ENDURON™ TECHNOLOGY. MAKE IT PART OF YOUR ROUTINE.

Extreme temperature stability meets copper fouling elimination for the consistency you demand. It’s a new habit that will become as familiar as ringing steel.

Phone 913-362-9455  |  www.imrpowder.com
## Which Dillon is Right for YOU?

### SQUARE DEAL B

Our automatic-indexing progressive reloader designed to load moderate quantities of common handgun calibers from .32 S&W Long to .45 Colt. It comes to you from the factory set up to load one caliber.

### RL 550C

The most versatile reloader available, capable of loading over 160 calibers. An automatic casefeeder is available for handgun calibers. Manual indexing and an optional magnum powder bar allow you to load magnum rifle calibers.

### XL 650

Truly the state of the art, our XL 650 features automatic indexing, an optional automatic casefeeder and a separate station for an optional powder-level sensor. Available in all popular pistol and rifle calibers.

### SUPER 1050

Our highest production rate reloader includes a swager to remove the crimp from military primer pockets, and is capable of reloading all the common handgun calibers and several popular rifle calibers.

### Dillon Progressive Loading Machines: Facts & Figures

**Cost**

<table>
<thead>
<tr>
<th></th>
<th>SQUARE DEAL B</th>
<th>RL 550C</th>
<th>XL 650</th>
<th>SUPER 1050</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base price</td>
<td>$426.95</td>
<td>$479.95</td>
<td>$589.95</td>
<td>$1811.95</td>
</tr>
<tr>
<td>Caliber Conversion price range</td>
<td>$91.95-101.95</td>
<td>$47.95-57.95</td>
<td>$79.95-89.95</td>
<td>$127.95-280.95</td>
</tr>
</tbody>
</table>

**Rate**

<table>
<thead>
<tr>
<th></th>
<th>SQUARE DEAL B</th>
<th>RL 550C</th>
<th>XL 650</th>
<th>SUPER 1050</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclic rate (Rounds per hour)</td>
<td>300-500</td>
<td>400-600</td>
<td>500-800**</td>
<td>1000-1200</td>
</tr>
<tr>
<td>One hour production rate</td>
<td>350</td>
<td>500</td>
<td>800**</td>
<td>1000</td>
</tr>
<tr>
<td>Caliber change time</td>
<td>10 min</td>
<td>5 min</td>
<td>10 min</td>
<td>20 min</td>
</tr>
</tbody>
</table>

**Features**

<table>
<thead>
<tr>
<th></th>
<th>SQUARE DEAL B</th>
<th>RL 550C</th>
<th>XL 650</th>
<th>SUPER 1050</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of stations</td>
<td>4</td>
<td>4</td>
<td>5</td>
<td>8</td>
</tr>
<tr>
<td>Auto index</td>
<td>yes</td>
<td>no</td>
<td>yes</td>
<td>yes</td>
</tr>
<tr>
<td>Auto Casefeeder</td>
<td>no</td>
<td>optional</td>
<td>optional</td>
<td>standard</td>
</tr>
<tr>
<td>Uses standard (7/8” x 14) dies</td>
<td>no</td>
<td>yes</td>
<td>yes</td>
<td>yes</td>
</tr>
<tr>
<td>Powdercheck System</td>
<td>no</td>
<td>no</td>
<td>optional</td>
<td>optional</td>
</tr>
<tr>
<td>Primer Early Warning System</td>
<td>standard</td>
<td>standard</td>
<td>standard</td>
<td>standard</td>
</tr>
<tr>
<td>Failsafe Powder System</td>
<td>standard</td>
<td>standard</td>
<td>standard</td>
<td>standard</td>
</tr>
<tr>
<td>Separate Crimp Station</td>
<td>yes</td>
<td>yes</td>
<td>yes</td>
<td>yes</td>
</tr>
</tbody>
</table>

**Specifications**

<table>
<thead>
<tr>
<th></th>
<th>SQUARE DEAL B</th>
<th>RL 550C</th>
<th>XL 650</th>
<th>SUPER 1050</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primer magazine capacity</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td>100</td>
</tr>
<tr>
<td>Casefeed capacity (.38/.223)</td>
<td>N/A</td>
<td>N/A</td>
<td>600/500</td>
<td>600/500</td>
</tr>
<tr>
<td>Shipping weight</td>
<td>17 lbs</td>
<td>25 lbs.</td>
<td>36 lbs.*</td>
<td>66 lbs.</td>
</tr>
<tr>
<td>Height required above bench***</td>
<td>34 in.</td>
<td>35 in.</td>
<td>44 in.</td>
<td>43 in.</td>
</tr>
<tr>
<td>Benchtop overhang required***</td>
<td>1-3/4 in.</td>
<td>3/4 in.</td>
<td>3/4 in.</td>
<td>None</td>
</tr>
</tbody>
</table>

**Calibers**

<table>
<thead>
<tr>
<th></th>
<th>SQUARE DEAL B</th>
<th>RL 550C</th>
<th>XL 650</th>
<th>SUPER 1050</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pistol</td>
<td>.32 S&amp;W - .45 Colt</td>
<td>All common</td>
<td>All common</td>
<td>All common</td>
</tr>
<tr>
<td>Rifle</td>
<td>N/A</td>
<td>All common</td>
<td>All common</td>
<td>.223 - .30-06</td>
</tr>
</tbody>
</table>

*XL 650 weighs 47 lbs. with optional Casefeeder. **With optional Casefeeder. ***Without optional Strong Mount.
Dillon’s HP1 Electronic Hearing Protector amplifies weak sounds while at the same time blocking out loud, harmful noise. During loud noises, the HP1 maintains a comfortable level of sound transmission – HP1 Hearing Protectors are designed to never completely shut off. The Dillon HP2 Folding Hearing Protector is comfortable to wear for extended periods and folds for easy storage when not in use.

**Dillon Hearing Protectors**

<table>
<thead>
<tr>
<th>Product Description</th>
<th>Code</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>HP1 (NRR 21) Electronic Hearing Protector, Blue</td>
<td>O59-10157</td>
<td>$135.00</td>
</tr>
<tr>
<td>HP1 Electronic Hearing Protector, Black</td>
<td>O59-10156</td>
<td>$135.00</td>
</tr>
<tr>
<td>HP2 (NRR 21) Non-Electronic Hearing Protector, Blue</td>
<td>O59-10361</td>
<td>$19.95</td>
</tr>
<tr>
<td>HP2 Hearing Protector, Black</td>
<td>O59-10360</td>
<td>$19.95</td>
</tr>
<tr>
<td>HP1/HP2 Replacement Ear Cushions</td>
<td>O59-19022</td>
<td>$10.00</td>
</tr>
<tr>
<td>Hearing Protector Belt Clip</td>
<td>O59-13020</td>
<td>$3.29</td>
</tr>
</tbody>
</table>
**STANDARD FEATURES:**

- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime “No-B.S.” Warranty
- **RISK FREE 30-Day Trial!**

**All for ONLY...**

$426.95*

**“SDB” Stock Numbers**

- .32 S&W Long/H&R Magnum*  
  O59-16815  $456.95
- .380 ACP  
  O59-20053
- .38 Special  
  O59-20102
- .357 Magnum  
  O59-20103
- .38 Super  
  O59-20099
- .38 Super Comp  
  O59-20115
- 9mm  
  O59-20104
- .40 S&W  
  O59-20787
- 10mm  
  O59-20643
- .41 Magnum  
  O59-20054
- .44 Special  
  O59-20105
- .44 Magnum  
  O59-20052
- .44-40 Winchester  
  O59-21036
- .45 ACP  
  O59-20101
- .45 Colt  
  O59-20051
- .45 GAP  
  O59-20098
- .45 S&W Schofield  
  O59-20418

Total price as pictured here with optional accessories: $636.70

- SDB Strong Mount  O59-22222  $66.95
- Low Powder Sensor  O59-16306  $42.95
- Bullet Tray  O59-22214  $44.95
- Tool Holder w/Wrench Set  O59-19441  $27.95
- Ctg. Case Bin & Bracket  O59-11672  $26.95

SDB DVD

Instruction Manual  
O59-19482  $19.95
**Square Deal ‘B’ Accessories**

**A. Square Deal ‘B’ Conversion Kits**
Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/powder funnel, seat die, crimp die, shellplate and locator buttons.

- .32 S&W Long/H&R Mag. O59-16774 $101.95  
  (.32 S&W Requires X-Small Powder Bar O59-20780 $32.95)
- .380 ACP O59-20246 91.95
- .38 Special O59-20240 91.95
- .357 Magnum O59-20240 91.95
- .38 Super O59-20229 91.95
- .38 Super Comp 9mm O59-20275 91.95
- .40 S&W 9mm O59-20469 91.95
- .41 Magnum O59-20247 91.95
- .44 Special O59-20242 91.95
- .44 Magnum O59-20242 91.95
- .44-40 Winchester O59-21035 91.95
- .45 ACP/45 GAP O59-20123 91.95
- .45 Colt O59-20248 91.95
- .45 S&W Schofield O59-20417 91.95

**B. Square Deal ‘B’ Toolhead Stand**
Holds your SDB toolhead, powder measure and SDB Toolhead Stand.

O59-62256, $130.95
O59-20001, $84.95

**C. Square Deal ‘B’ Toolhead Stand**
Extra toolheads keep all your adjustments the way you left them.

O59-20113, $33.95

**D. Square Deal ‘B’ Bench Wrench**
The Square Deal Bench Wrench has the correct sizes for Square Deal “B” die adjustments.

O59-19970, $8.95 each.  
Buy two or more, $8.10 each.

**E. Square Deal “B” Strong Mount & Cartridge Case Bin Combo**
Ergonomically designed to cut your workload through economy of motion! Mounts your Square Deal “B” along with a bin for your empty cartridge cases.

O59-62395, $75.95

**F. SDB Cartridge Case Bin & Bracket Only**
For those who already have a Strong Mount, the blue bin and silver bracket in the above photo are available separately (hardware not included).

O59-11672, $26.95

**G. Primer Flip Tray**
O59-13606, $22.95 each

**H. Primer Pickup Tubes**
1 Lg. tube O59-22029 $7.99
1 Sm. tube O59-22028 7.99
2 Sm., 2 Lg. O59-20056 25.95
4 Lg. tubes O59-20050 25.95
4 Sm. tubes O59-20049 25.95

**I. Machine Cover**
This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Cover, O59-13795, $23.95

(J.) Master lock, O59-13083, $3.95

**K. Machine Maintenance Kit**
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.

Maint. Kit/SDB Spare Parts Kit O59-97015, $36.95

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 Pickup Tubes, Large, Green Tips</td>
<td>3/16” Index Ball</td>
<td>$22.95</td>
</tr>
<tr>
<td>2 Magazine Orifaces, Small</td>
<td>2 Retaining Clips</td>
<td>$22.95</td>
</tr>
<tr>
<td>1 SD Index Lever Assembly</td>
<td>2 Dispensing Tips, Large</td>
<td>$22.95</td>
</tr>
<tr>
<td>2 Dispensing Tips, Small</td>
<td>2 Magazine Orifaces, Large</td>
<td>$22.95</td>
</tr>
</tbody>
</table>

**L. SDB Spare Parts Kit**

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 SD Shellplate Bolt</td>
<td>1 SD Ejection Wire</td>
<td>$22.95</td>
</tr>
<tr>
<td>4 SD Wave Bearings</td>
<td>1 Toolhead Friction Plate</td>
<td>$22.95</td>
</tr>
<tr>
<td>2 Pistol Decapping Pins</td>
<td>1 Small Primer Seat Punch</td>
<td>$22.95</td>
</tr>
<tr>
<td>1 Small Primer Seat Punch Spring</td>
<td>1 #10 Tinnerman Insert</td>
<td>$22.95</td>
</tr>
<tr>
<td>2 Large Primer Seat Punch</td>
<td>1 Bellcrank Cube</td>
<td>$22.95</td>
</tr>
<tr>
<td>4 Locator Pins (#1, #2, #3, #4)</td>
<td>4 Dispensing Tips, Small</td>
<td>$22.95</td>
</tr>
<tr>
<td>1 Indexer Return Spring</td>
<td>2 Magazine Orifaces, Large</td>
<td>$22.95</td>
</tr>
<tr>
<td>1 Large Primer Seat Punch</td>
<td>1 Primer Seat Punch Spring</td>
<td>$22.95</td>
</tr>
<tr>
<td>2 Pickup Tube, Small, Yellow Tips</td>
<td>2 Magazine Orifaces, Large</td>
<td>$22.95</td>
</tr>
</tbody>
</table>

Don’t Forget One of These!
Universal Mounting Hardware Kit
O59-14355 $5.49
LESS Bang For the Buck
As a former advertising copywriter, I must admit to a sneaking admiration for well-crafted b.s. An excellent example thereof is Hiram Percy Maxim's coinage of the term “silencer.” Maxim came up with that descriptive term in 1909 when he patented both a firearms suppressor and an automotive muffler. If your only exposure to a firearms suppressor were through Hollywood gangster movies, you'd be under the impression that the sound of a silenced handgun (usually, God help us, a revolver) is “pffft.” In real life, it's more of a “pop” or a subdued “bang.” Silence is golden, but largely illusory. Hollywood's “silent but deadly” canard may in fact have influenced the government’s decision in 1934 to include the silencer on the new NFA restricted list.

I first encountered an original Maxim Silencer many years ago. It came packaged in a printed cardboard tube with metal end caps. It had been fitted to an Ithaca Model 49 single-shot .22 rifle. When fired with standard-velocity .22 Shorts, it still made an audible “bang.” Not loud enough to annoy one's neighbors, but still a disappointment to someone who had grown up exposed only to the Hollywood version.

Early in 2017, I had an opportunity to try out a modern silencer belonging to a shooting buddy. He had possessed the patience...and optimism...to buy a package deal Ruger .22/45 with a threaded barrel and a suppressor. He paid for the gun, and the $200 federal tax stamp, and waited nearly a year, but it did finally arrive. After running several magazines full of standard-velocity .22 LR through the Ruger, we installed his suppressor on my Colt 1991A1, equipped with a Nelson Custom Guns .22 caliber conversion unit (nelsoncustomguns.com). Eley Club standard velocity Long Rifle worked very well indeed. CCI Quiet-22 and Gemtech Silencer Subsonic were even quieter, but required a lighter recoil spring in order to cycle the slide properly.

In June of 2017, I brought my .22-converted 1991A1 up to Shootists Holiday in Raton, NM, and tried it out with a suppressor made by John Killebrew, who owns and operates Killebrew Design & Manufacturing, LLC. This beautifully crafted unit is 6-1/2” long, 1” in diameter and features a standard 1/2” x 28 tpi thread. It retails at a surprisingly reasonable price of $275. I went to an unoccupied shooting area, where I wouldn’t be distracted by other, unsuppressed, gunfire. It was a revelation. Using Eley Club ammo, I found the pistol functioned reliably, quietly and accurately. Although patience is not on my limited list of virtues, the decision was easy. When I got home from Raton, I sent off a check to John for one of his .22 silencers. John sent a Form 3 to the ATF and, just a month later, the silencer arrived at my local dealer's establishment. It came with detailed use and maintenance instructions plus what appeared to be a steel key ring inscribed with “KDM Rutledge, AL.” As it turned out, this is actually a disassembly tool. I could examine my new silencer, but I couldn’t take it home. I had to fill out multiple copies of an ATF Form 4 and send it, along with a check for $200 and an unflattering passport photo of myself, to the ATF. And wait. That was on July 25, 2017. On January 17, 2018, I got a call from my local gun dealer. The ATF approval paperwork and tax stamp had arrived. I could now legally pick up my silencer. I did so, immediately. I had, at an earlier date, picked up a 16-ounce pressurized can of dB Suppressor Foam, which is formulated to further reduce the sound level of firearm suppressors, and to lubricate and protect the internal surfaces of the can. When I got home, I filled the silencer with foam, screwed it onto the threaded muzzle of the pistol, loaded the magazine with CCI standard velocity (1,070 fps) .22s, and went out on the back patio. It was indeed very quiet, even without ear protection. How quiet? About 15 minutes after I came back in the house, my wife asked me, “When are you going to try out your new silencer?”

Shooting with a suppressor is a pleasure, and considerate to those around you. It could help protect you from hearing loss, although my hearing was compromised many years ago (thank you, Fort Dix). Definitely worth the wait.

Killebrew Design & Manufacturing, LLC
3200 Chapel Hill Road
Rutledge, AL 36071
kdmcans.com
dBFoam
MKS Supply
Dayton, OH 45414
info@mkssupply.com
Bomber Glasses’ lenses and frames are made from High-Index Polycarbonate that is durable, flexible and impact resistant. All colors provide UV protection.

Clear                  O59-10513
Smoke                 O59-10514
Light Blue           O59-10515
Yellow               O59-10516
Amber               O59-10517
Smoke Mirror        O59-10518

Ear Pro EP3 Sonic Defenders® by SureFire® protect you against loud, harmful noises, yet allow normal conversations to be heard; and the soft, hypoallergenic polymer provides all-day comfort. **NRR 24**

Small                 O59-25340        $12.95
Medium (Fit Most People)  O59-25341  12.95
Large                 O59-25342        12.95

FLUGZ

Advanced hearing protection that’s easy to custom fit for all-day comfort. Comes with everything you need to fit to your ears. **NRR 21**

059-43384 $19.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Dillon's RL 550 has long worn the title of “The World’s Most Versatile Progressive Reloader,” and stripping it down to its most basic form – Dillon’s BL (Basic Loader) 550 – adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles.

The BL 550 is essentially an RL 550 without the automatic priming and powder systems. Capable of loading over 160 calibers – just like the RL 550 – it uses any manufacturer’s standard 7/8” x 14 reloading dies. It’s priced comparably with other manufacturers’ turret presses; yet unlike them, it’s fully upgradeable to Dillon’s Progressive RL 550 loader!

The interchangeable toolhead makes it quick, easy and inexpensive to change calibers. For example, if you load .30-06 for elk, .243 for deer and .22-250 for coyotes, you don’t even have to change the shellplate. You simply pull two pins and swap the toolhead with your .30-06 dies to another toolhead with your .22-250 or .243 dies in less than 30 seconds! The additional toolheads are $26.45 each, or $24.45 each if you buy three or more – if you load for several rifles it’s a no-brainer! Once you get your dies adjusted, you’ll never have to re-set them.

A powder measure adapter (bottom right photo) is available if you want to use a manual measure that you already own. Or, if you want to weigh every powder charge you load, it’s easy – you can use a powder trickler with the powder die/funnel assembly that comes with the BL 550.

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
STANDARD FEATURES:
• Accommodates Over 160 Calibers
• Uses Standard 7/8” x 14 Dies
• Loading Rate: 400-600 Rds./Hr.
• Comes With One Caliber Conversion
• Interchangeable Toolhead Assembly
• Automatic Powder Measure
• Automatic Primer System
• Lifetime "No-B.S." Warranty
• RISK FREE 30-Day Trial!

All for ONLY...
$479.95*

059-14261
Reloading dies sold separately.
*Prices vary on exotic-caliber machines.

Total Price as pictured here with optional accessories: $792.60

.45 ACP Die Set  O59-14404       $69.95
Strong Mount    O59-22851       $50.95
Roller Handle   O59-17950       $47.95
Low Powder Sensor O59-16306       $42.95
Bullet Tray      O59-22214       $44.95
Toolholder w/Wrench Set O59-11541       $29.95
Cartridge Case Bin/Bracket O59-11185       $25.95

RL 550C

Total Price as pictured here with optional accessories: $792.60
**A. RL 550 CALIBER CONVERSION KITS**
Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; please specify caliber desired.

O59-RL550 CONVERSION $47.95 (Exotic calibers, $57.95)

**B. AUTO POWDER MEASURE SYSTEMS**
Additional powder measures stay on the toolhead. Never change powder measurements again!
RL 550 Powder Measure O59-20782, $84.95 ea.
Magnum Rifle Powder Bar O59-21353, $32.95 each
X-Small Powder Bar O59-20780, $32.95 each

**C. DELUXE QUICK CHANGE ASSEMBLY**
With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in less than a minute. Complete with:
- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, O59-22058, $112.95
Loading dies sold separately on Pages 34, 35 & 52.

**D. POWDER DIES**
Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the “belling” adjustment.

O59-20664, $12.95 each
X-Large Powder Die, O59-21253, $19.95 each

**E. TOOLHEADS**
Don’t adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

O59-13909, $26.45 each

**F. TOOLHEAD STANDS**
The ultimate in convenience for keeping your reloading bench clean and uncluttered.

O59-22055, $22.95 each

**G. 1” BENCH WRENCH**
O59-10842, $7.95 each
Two or more, $7.10 ea.

**H. RL 550 CASEFEEDER UPGRADE**
Available for most pistol cartridges – will not work with rifle cartridges.
Large Pistol O59-14450
Small Pistol O59-14451

$279.95 (110v US Model)

Large Pistol O59-14453
Small Pistol O59-14454

$289.95 (220v Euro Model)
CASEFEEDER CALIBER CONVERSIONS (Page 17)

**I. PRIMER FLIP TRAY**
O59-13606, $22.95 each

**J. PRIMER PICKUP TUBES**
1 Lg. tube
O59-22029 $7.99
1 Sm. tube
O59-22028 7.99
2 Sm., 2 Lg.
O59-20056 25.95
4 Lg. tubes
O59-20050 25.95
4 Sm. tubes
O59-20049 25.95

**K. 550 SPARE PARTS KIT**
1 Seating Punch, Small
1 #10 Tinnerman Insert
1 Primer Cup, Large
1 Primer Cup, Small
1 Bellcrank Cube
1 3/8” Index Ball
1 550 Brass Tip Set Screw
1 550 Ejector Wire
1 Cartridge Retaining Spring
1 550 Slide Return Spring
4 Locator Pins (#1, #2, #3, #4)
1 Seating Punch, Large
1 550 Index Ball Spring
2 Pickup Tube, Small, Yellow Tips
2 Magazine Orifices, Large
1 Toolhead Pin

O59-20048, $19.95

**L. MACHINE MAINTENANCE KIT**
Provides you with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit for your machine.
Maint. Kit & Spare Parts Kit O59-97016, $33.95

**M. LOW POWDER SENSOR**
Provides an audible and visual reminder when it’s time to refill your powder reservoir. When the powder level drops to about 1000 grains, a buzzer will sound and a bright red LED will light.

O59-16306, $42.95

**N. EQUIPMENT DUST COVERS**
This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked.
RL 550 Cover, O59-13795, $23.95
(O.) Master lock, O59-13083, $3.95
Quick-Change Cover (for use with powder measure) O59-11143, $14.95

**P. UNIVERSAL MOUNTING HARDWARE KIT**
Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.
O59-14355, $5.49

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Dillon's Reloading Accessory Package Deals include: either Dillon's D-Terminator Electronic Scale or Eliminator Balance Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman Reloading Handbook.

Dillon's Reloading Accessories

Dillon's Toolholders are available for your RL 550, XL 650, SL 900, and Square Deal B, and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!

Dillon's Strong Mounts increase your machine’s “footprint” to over 10”, spreading the load over the whole bench instead of stressing the leading edge. For XL 650 owners with limited overhead clearance, the XL 650-only mount raises the machine 6” above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

Dillon's Bullet Tray is a simple, shallow aluminum bullet tray designed and located for economy of motion. Our tray works on the Square Deal “B”, RL 550 and XL 650 when equipped with the RL 550/XL 650 Strong Mount, and a separate kit is available for the RL/Super 1050.

Dillon's Toolholders

Dillon's D-Terminator Electronic Scale or Eliminator Beam Scale, a Dial Caliper, a Primer Flip Tray, a Bench Wrench, an 8 oz. bottle of Case Lube, a pair of clear safety glasses, a machine cover and the latest edition of the Lyman Reloading Handbook.

Dillon's Roller Handle gives your reloader an entirely new “feel,” reduces operator fatigue, and makes primer seating easier.

Dillon's Low Powder Sensor provides an audible and visual reminder when it’s time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included).

With Dillon's RL 450 Upgrade components, you can, either all at once or one assembly at a time, upgrade your RL 450 reloader to an RL 550!

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
17 Volt US Model
Large Pistol 059-14450
Small Pistol 059-14451
220 Volt Euro Model, $289.95
Large Pistol 059-14453
Small Pistol 059-14454
*Caliber Conversions sold separately below.

**$279.95**

110 Volt US Model
Large Pistol 059-14450
Small Pistol 059-14451
220 Volt Euro Model, $289.95
Large Pistol 059-14453
Small Pistol 059-14454
*Caliber Conversions sold separately below.

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**RL 550 Casefeeder UPGRADE for YOUR RL 550**

**$255 Each**

- .25-20/.32-20 Winchester
- .30 Mauser/7.62x25
- .32 S&W Long
- .32 H&R Magnum
- 9mm/9x21/.38 Super/.30 Luger
- 10mm
- .44 Magnum
- .45 ACP
- .45 Colt
- .45 GAP

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**Dillon’s Stainless Steel Headspace Case Gages**

- .223 Remington
- .308 Winchester
- .30-06 Springfield
- .380 ACP
- 9mm Parabellum
- .38 Super
- .38 Special
- .357 Magnum
- .40 ACP
- .45 GAP

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**L. E. Wilson Case Gages, Deburring Tool**

- .22-.250
- .243
- .25-06
- .270
- 6.5 Creedmoor
- 6.8 SPC
- 7mm Mag.
- .30-30
- .300 AAC Blackout
- .300 Win. Mag.
- .300 WSM
- .357 SIG
- .38-40 Winchester
- .44-40 Winchester
- .50 Browning MG

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**Hornady’s O.A.L. Gauge and Bullet Comparator**

- Overall Length Gauge
  - The initial distance a bullet must travel when fired (from the cartridge case mouth until it engages the rifling) is absolutely critical to achieving peak accuracy.
  - Straight: O59-14622 $38.95
  - Curved (for auto, lever and pump rifles): O59-14662 $39.95

- Modified Case (required): O59-14862 $39.95

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- **Bullet Comparator**
  - Correct bullet seating depth is critical to accuracy. In addition, minor variations in bullet seating depth will have an effect on both pressure and velocity.
  - Bullet Comparator: O59-14670 $16.95

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**Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included**
Dillon's CV-2001 Vibratory Case Cleaner is one of the largest in the industry. Its 12-1/2 quart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour.

Not only is our capacity greater than most, but our motor is also larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no “hobby” machine!

The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

**Case/Media Separators**

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media.

We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners.

The solution was an injection molded reversible part. Simple, and it works great. Our device is large, 10” x 14”, and will hold more than 1,600 .38 Special cases. It sits on a large media collection tub that measures 18” x 22”. The tub keeps the mess off the floor and bench.

It’s fast – so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.

**Limited Work Space?**

Dillon’s introducing the new CV-750 heavy duty Vibratory Case Cleaner for those with limited space. This new case cleaner uses the same motor as the CV-2001 and is every bit as tough – just more compact.

**Attention European Customers:**

Case Cleaners are available in 220 volt!

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**Euro CV-2001**

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**Euro CV-750**

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All Dillon CV-2001 and CV-750 Vibratory Case Cleaners now have a **Five-Year Warranty** on the electric motor.
Rapid Polish

SHINE? You bet your brass! Dillon Precision has developed another exciting new product to make your reloading faster and easier. Rapid Polish 290 is the first cartridge case finish designed specifically to bring a brilliant shine (20 percent brighter than tumbling media alone) and a protective coating to reloaded ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling media. You’ll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won’t weaken brass cases!

Rapid Polish 290
8 oz. bottle O59-13804 $8.95
Case (20 pc.) O59-20255 135.95

Case Lube

Rapid Lube 5000, Dillon’s aerosol cartridge case lubricant, has been replaced by an “environmentally correct,” non-aerosol case lube. It works the same: Simply lay your cases out, spray lightly with one or two passes and you’ve done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you’re ready to load. Try a bottle. You’ll never use a grease pad again.

D.C.L. Dillon Case Lubricant
8 oz. bottle O59-13733 $11.95
Case (20 pc.) O59-20256 168.00

Don’t Forget Polishing Media!

Crushed walnut hull polishing media – quickly cleans even the dirtiest of cases.
15-pound bag O59-13287 $23.95

Ground corn cob polishing media – the best there is for that final polish.
10-pound bag O59-13496 $15.95
STANDARD FEATURES:

- Automatic Indexing
- Uses Standard 7/8” x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- Comes With One Caliber Conversion
- 5-Station Interchangeable Toolhead
- Automatic Powder Measure
- Automatic Primer System
- Lifetime “No-B.S.” Warranty
- RISK FREE 30-Day Trial!

All for ONLY...

$589.95*

059-650

Reloading dies sold separately.

*Prices vary on exotic-caliber machines.

Total price as pictured here with optional accessories: $1188.55

Electric Casefeeder 059-210** $239.95
Powdercheck System 059-21044 $70.95
.45 ACP Die Set 059-14404 $69.95
Strong Mount (550/650) 059-22051 $50.95
Roller Handle 059-17950 $47.95
Low Powder Sensor 059-16306 $42.95
Bullet Tray 059-22214 $44.95
Toolholder w/Wrench Set 059-11555 $30.95

XL 650 DVD
Instruction Manual 059-19484 $19.95
A. XL 650 CALIBER CONVERSION KITS
Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired.

You MAY need a different casefeed plate, see item L.

OS9-XL650 CONVERSION (Specify Caliber) $79.95*
*(All belted magnums and exotic calibers, $89.95 ea.)

B. POWDER MEASURE
O59-20782, $84.95 each
Magnum Rifle Powder Bar
O59-21353, $32.95 each
X-Small Powder Bar
O59-20780, $32.95 each

C. POWDER CHECK
O59-21044, $70.95 each
Three or more, $63.95 ea.

D. QUICK CHANGE
Toolhead, TH Stand and Powder Measure
O59-22059, $116.95

E. PRIMER PICKUP TUBES
Used to transfer primers from flip tray to priming system.
1 Lg. O59-22029 $7.99
1 Sm. O59-22028 7.99
2 Sm., 2 Lg. O59-20056 25.95
4 Lg. O59-20050 25.95
4 Sm. O59-20049 25.95

F. PRIMER FLIP TRAY
A heavy, high-quality tray large enough for the Federal primer package.
O59-22058, $22.95 each
Three or more, $20.95 ea.

G. TOOLHEAD STANDS
The ultimate in convenience for keeping your reloading bench clean and uncluttered.
O59-22055, $22.95 each
Three or more, $20.95 ea.

H. TOOLHEADS
O59-13863, $31.95 each
Three or more, $29.95 ea.

I. POWDER DIES
Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the “belling” adjustment.
O59-20064, $12.95 each, three or more, $11.95 ea.
X-Large Powder Dies, O59-21253, $19.95 each

J. XL 650 PRIMING SYSTEM (Not Pictured)
Small Priming System O59-21065 $84.95
Large Priming System O59-20982 84.95

DON’T FORGET ONE OF THESE!
Universal Mounting Hardware Kit
O59-14355 $5.49
O59-10842 7.95
Buy two or more Bench Wrenches for $7.10 each

K. CASEFEED ASSEMBLY
Specify large pistol, small pistol, large rifle or small rifle.
$239.95 (110v), $249.95 (Euro. 220v)

L. EXTRA CASEFEED PLATES
$39.95/50.95

XL 650 Casefeed Assembly
Large pistol (110v) O59-21080 (Euro. 220v) O59-97025
Large rifle (110v) O59-21081 (Euro. 220v) O59-97022
Small pistol (110v) O59-21079 (Euro. 220v) O59-97021
Small rifle (110v) O59-21082 (Euro. 220v) O59-97023

XL 650 Casefeed Plate
Large pistol O59-21072 39.95
Large rifle O59-21075 39.95
Magnum rifle O59-18492 50.95
Small rifle O59-21074 39.95
Small pistol O59-21073 39.95

M. MACHINE MAINTENANCE KIT
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combinations with a spare parts kit for your machine.

Maint. Kit & Spare Parts Kit O59-97017, $41.95

N. SPARE PARTS KIT
1 Priming Station Locator Tab
1 650 Ejector Wire
1 Slide Spring Pin
1 Indexer Spring
1 650 Primer Indexing Arm
1 650 Index Pawl
1 650 Primer Cam
1 650 Ring Indexer
2 Pistol Decapping Pins
1 650 Index Spring Revision A
#10 Timmerman Insert
1 Index Arm Bowed Washer
1 Short Lever Spring
1 Bellcrank Cube
1 3/8” Index Ball
1 Powder Bar Spacer Plug
1 650 Brass Tip Set Screw
4 Locators Pins (#1, #2, #3, #4)
1 5/16” Index Ball
1 Tab/Spring Arm Spring
1 650 Primer Support Shim
1 Case Insert Slide Spring Cap
1 Priming Station Locator Tab
1 650 Tool Head Pin
2 650 Shellplate Cap
2 Retaining Clips
2 Pickup Tube, Large, Green Tips
1 Primer Cup Spring
2 650 Ejector Wire
1 650 Tool Head Pin
1 650 Ring Indexer
1 650 Index Pawl
1 650 Primer Indexing Arm
1 Indexer Spring
1 Slide Spring Pin
1 Priming Station Locator Tab
1 650 Ejector Wire
1 650 Tool Head Pin
1 650 Ring Indexer
1 650 Index Pawl
1 650 Primer Indexing Arm
1 Indexer Spring
1 Slide Spring Pin
1 650 Ejector Wire
1 650 Tool Head Pin
1 650 Ring Indexer
1 650 Index Pawl
1 650 Primer Indexing Arm
1 Indexer Spring
1 Slide Spring Pin
O59-21146, $27.95

O. EQUIPMENT DUST COVERS
This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.
XL 650 Cover, O59-10443, $39.95
(P.) Master lock, O59-13083, $3.95
Quick-Change Cover (for use with powder measure) O59-11143, $14.95

Q. LOW POWDER SENSOR
Provides an audible and visual reminder when it’s time to refill your powder reservoir.
O59-16306, $42.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Blue RL 550 Toolhead O59-62132 $29.95
Black RL 550 Toolhead O59-62133 29.95
Gold RL 550 Toolhead O59-62134 29.95
Silver RL 550 Toolhead O59-62135 29.95
Blue XL 650 Toolhead O59-62136 34.95
Black XL 650 Toolhead O59-62137 34.95
Gold XL 650 Toolhead O59-62138 34.95
Silver XL 650 Toolhead O59-62139 34.95

For short rifle cartridges like the .300 Blackout, you must use a Short Trim Die Toolhead when using a Dillon Rapid Trim 1500 Case Trimmer during case preparation. Otherwise, the toolhead is too thick to facilitate the correct case length. This specialty toolhead enables you to correctly trim and prepare short rifle cases on your 1050. (NOTE: the Blue 1050 toolhead stand – Part Number O59-62200, $49.95 – is not included.)

Lyman Precision Funnel Set

Lyman’s Precision Funnel Set is the ideal system for the serious reloader. The Precision Funnel Set is made to be completely static free, with a body of die-cast aluminum and precision-turned aluminum inserts. No more powder clinging to surfaces, which can happen with lightweight plastic funnels. The solid construction and quality of Lyman’s Precision Funnel Set will be apparent in its first use. This is no “one size fits all” funnel; the Precision Funnel Set uses precision-machined, caliber-specific inserts to properly fit the case neck. The inserts can be quickly and easily installed by simply pushing them into place and then pulling them out when changing calibers. The Precision Funnel Set also comes with a padded storage case that neatly stores extra inserts when not in use. The set includes inserts for .22, .243/6mm, .25/6.5mm, .270/7mm, .30 and .338 caliber rifle cartridges.

Lyman X-Block Gunsmith Bench Block

Having the right tool for the job makes any gunsmithing project so much easier! Without the right tool, you may damage fine finishes or break parts. The Lyman X-Block is the right tool for anyone driving pins out of firearms. It has all the features to get the job done smoothly and professionally. The X-Block has both a “V” slot and a rounded slot running across the face of the block to support a variety of barrels and slides. The block is made of a tough, non-marring polymer, and edged with a softer non-slip outer overmold. The block has multiple holes to take on most any project, as well as a molded-in magnet on the back side of the block to catch pins and other small parts as they drop out. Its large 5” diameter provides a stable base with plenty of support.
The RT 1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/trim die. (Vacuum cleaner and hose not included.)

The RT 1500 is equipped with a quick-disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT 1500 Case Trimmer O59-62164 is $332.95. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (see chart below). Replacement carbide cutting blades, O59-13141, are $20.95 each. Upper lock rings, O59-13559, are $5.99 each.

Dillon's New Rapid Trim 1500 Case Trimmer

Eliminate the “Grunt Work” with Dillon’s Super Swage 600

RT 1500 & 1200B Size/Trim Die Calibers

<table>
<thead>
<tr>
<th>Caliber</th>
<th>Part No.</th>
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<td>.204 Ruger</td>
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<td>.222 Rem.</td>
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<td>.223 Rem.</td>
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<td>O59-19797</td>
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<td>.220 Swift</td>
<td>O59-21364</td>
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<td>.22-250 Rem.</td>
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<td>.243 Win.</td>
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<td>.25-06 Rem.</td>
<td>O59-21367</td>
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<td>6.5 Creedmoor</td>
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<td>6.5 x 55mm</td>
<td>O59-21495</td>
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<td>.270 Win.</td>
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<td>7mm Rem. Mag.</td>
<td>O59-21366</td>
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<td>.30-30 Win.</td>
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<td>.300 WSM</td>
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<td>.308 Win.</td>
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<td>O59-21765</td>
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<td>.338 Win. Mag.</td>
<td>O59-21368</td>
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<td>RT 1500 Motor Only</td>
<td>O59-61500</td>
<td>$301.95</td>
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RT 1500 Short Trim Dies

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<thead>
<tr>
<th>Caliber</th>
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<tr>
<td>.300 Blk Carbide</td>
<td>O59-62140</td>
<td>$186.95</td>
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<td>6.8 SPC</td>
<td>O59-62238</td>
<td>59.95</td>
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<tr>
<td>7.62 x 39</td>
<td>O59-62237</td>
<td>59.95</td>
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Short Trim Die Toolheads

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<tr>
<td>RL 550</td>
<td>O59-62231</td>
<td>$39.95</td>
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<td>(Includes modified vacuum manifold.)</td>
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<td>XL 650</td>
<td>O59-62112</td>
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<td>RL/Super 1050</td>
<td>O59-62219</td>
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<td>(Not pictured, see Page 22.)</td>
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RT 1200B Trim Dies

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<td>7.62 x 39 (die)</td>
<td>O59-16390</td>
<td>59.95</td>
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</table>

MILITARY BRASS?

Until now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won’t be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works.

What’s more, it’s inexpensive. The Super Swage 600 comes with large and small swage rods.

6.8 SPC Back-Up Rod O59-62124 $20.95
9mm Adaptor O59-62168 14.95
.40 S&W Adaptor O59-62169 14.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
El Raton-DL  
$50

This pocket holster secures and properly positions a J-Frame revolver in your pocket. Will not come out when you draw.

2” J-Frame S&W Revolver

Sport EXP-DL  
$98

The Sport™ holster is a straight-drop design featuring a tunnel loop and rear stabilizing slot. This is an all-around holster suited to field use, “practical” competition, and some prefer it for daily carry. Slim profile, straight drop, close to the body.

S&W 4” K-Frame Revolver  O59-19372
S&W 4” Lugged Barrel L-Frame Revolver  O59-19373
S&W 4” Light Barrel N-Frame Revolver  O59-19374
S&W 4” Lugged Barrel N-Frame Revolver  O59-19375
S&W 5” Lugged Barrel N-Frame Revolver  O59-19376

Best-Quality Belt-DL  
$70

Simply the best GUN BELT you have ever owned. Full, double-thickness leather with solid brass buckle and hardware.

1.5” Gun Belt
32” Waist  O59-18859
34” Waist  O59-18860
36” Waist  O59-18861
38” Waist  O59-18862
40” Waist  O59-18863
42” Waist  O59-18864
44” Waist  O59-18865

1.25” Gun Belt
32” Waist  O59-18873
34” Waist  O59-18867
36” Waist  O59-18868
38” Waist  O59-18869
40” Waist  O59-18870
42” Waist  O59-18871
44” Waist  O59-18872
A full-length belt slide that offers all-day comfort and superior concealment for an outside-the-pants belt holster.

Beretta 92
Colt Government Model
Colt Commander
Colt Officers
GLOCK 17, 22, 31
GLOCK 19, 23, 32
GLOCK 26, 27, 33

Tuff Products Mag Pouches

Tuff Products Magazine Pouches are the most versatile we’ve ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or coyote brown.

Black 8-Magazine Single-Stack (1911)  O59-19854  $39.95
Brown 8-Magazine Single-Stack (1911)  O59-19855  39.95
Black 5-Mag. Double-Stack (9/.40 GLOCK)  O59-19856  39.95
Brown 5-Mag. Double-Stack (9/.40 GLOCK)  O59-19857  39.95

Comp-Tac PCC PLM Mag Pouch

The Comp-Tac Pistol Caliber Carbine Magazine Pouch – PLM – is an outside-the-waistband holder to carry a spare magazine for competition. The smooth, low-friction surface allows for a fast magazine removal and easy one-handed insertion of the magazine. “RH” pouches are designed to be worn on the left side, bullets forward; “LH” pouches on the right side, bullets forward.

Colt/UZI 9mm RH
Colt/UZI 9mm LH
CZ Scorpion RH
CZ Scorpion LH
GLOCK 9/40 RH
GLOCK 9/40 LH
SIG MPX RH (pictured above)
SIG MPX LH

NEW!
Dillon’s NEW Concealed Carry Tote accommodates all the tools you need to survive the urban jungle. This low-profile carry case looks like an ordinary briefcase or laptop case, but it’s designed for your pistol as well as your PC! It’s made of rugged nylon fabric, with heavy-duty zippers on all compartments. The main compartment is 15” x 11.5” x 3” deep, with pouches in back and front. The hidden gun pocket is held closed with hook & loop fasteners for quick access, has a 14.5” opening and is 10.5” deep. The two front pockets are 6.5” x 8” x 1.5” and feature inner pockets for flat items. There is also a zippered compartment on the back of the case sized to accommodate a ballistic armor plate.

Mernickle
Conceal-Carry Performance Series

Conceal-Carry Performance Series revolver holsters can be worn strong side, appendix carry or cross draw and are fully molded. Auto holsters are strong-side only.

- 4-3/4" SA Colts/clones 059-11560
- 4-5/8" Ruger Blackhawk 059-15765
- Ruger LCR 059-29030
- 2" J-Frame S&W Rev. 059-15764
- GLOCK 17/22 059-62277
- GLOCK 19/23 059-62278
- 5” 1911 (pictured) 059-62279
- 4” 1911 059-62288

Mernickle’s “Wild Bunch” 1911 Holster/Mag Pouch

This holster/mag pouch combination was designed specifically for the Single Action Shooting Society’s “Wild Bunch” category of Cowboy Action Shooting, incorporating a holster and mag pouch that look like they were made at the turn of the century, yet feature state-of-the-art speed and accuracy. The holster is hard molded so as not to lose its shape even after thousands of draws. It spaces the pistol’s grip frame away from your body so you’ll get a full combat grip, and the holster includes the T-nut lock system to ensure that it stays in place during a draw.

The mag pouch spaces the magazines so when you grab one mag, the second isn’t in your way; above the belt line so the belt doesn’t interfere with the draw; and at the max depth required by the sport – and no more – so you’ll get a full grip and the ability to index with your forefinger for a rapid mag well insert.

1911 Holster 059-19947 $139.95
Mag Pouch 059-19946 44.95
The Blade-Tech Ultimate Carry Belt by Nexbelt is specifically designed for those who carry a firearm daily for personal defense. The PreciseFit ratchet system allows you to quickly tighten or loosen the belt in 1/4" increments up to 6" for the perfect fit – no matter how you carry. Rest assured, this will be the most comfortable and fastest adjusting belt you will ever own. The Ultimate Carry Belt has a water-resistant backing that helps prevent moisture from penetrating the outer surface and allows for extra strength and durability. One size – adjusts to fit all.

5.11® Double Duty TDU® Reversible 1.5” Belt

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<tr>
<th>Waist Size</th>
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<td>Small 28-30”</td>
<td>O59-21399 $22.95</td>
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<tr>
<td>Medium 32-34”</td>
<td>O59-21600 $22.95</td>
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<td>Large 36-38”</td>
<td>O59-21601 $22.95</td>
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<tr>
<td>X-Large 40-42”</td>
<td>O59-21602 $22.95</td>
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<td>3X-Large 48-50”</td>
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5.11® 1.5” Trainer Belt & 1.75” Operator Belt

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<td>Sm. 28-30”</td>
<td>O59-21613</td>
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<td>Med. 32-34”</td>
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<td>O59-21607 $39.99</td>
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<td>Lg. 36-38”</td>
<td>O59-21615</td>
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<td>X-Lg. 40-42”</td>
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<td>O59-21609 $39.99</td>
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<td>2X-Lg. 44-46”</td>
<td>O59-21627</td>
<td>O59-21610 $44.99</td>
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<tr>
<td>3X-Lg. 48-50”</td>
<td>O59-21628</td>
<td>O59-21611 $44.99</td>
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<tr>
<td>4X-Lg. 52-54”</td>
<td>O59-21670</td>
<td>O59-21612 $44.99</td>
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</table>

5.11 Tactical® Always Be Ready

The Double Duty TDU® belt is metal-detector friendly and offers two color options. Both the Trainer and Operator belts feature 6,000-pound-test buckles and heavy, reinforced stitching, therefore can be quickly converted into secure tie downs, secondary carry straps or emergency harnesses. All 5.11 tactical belts are made of strong nylon webbing and provide a stable support for carrying firearms and accessories. According to 5.11 Tactical, belt sizes run small, so they recommend you order one size up for the best fit.

The Blade-Tech Ultimate Carry Belt by Nexbelt is specifically designed for those who carry a firearm daily for personal defense. The PreciseFit ratchet system allows you to quickly tighten or loosen the belt in 1/4" increments up to 6" for the perfect fit – no matter how you carry. Rest assured, this will be the most comfortable and fastest adjusting belt you will ever own. The Ultimate Carry Belt has a water-resistant backing that helps prevent moisture from penetrating the outer surface and allows for extra strength and durability. One size – adjusts to fit all.

Titan Black Nylon 1.5”  $49.99
Titan Brown Nylon 1.5”  $49.99
Defender Black Leather  $59.99
Defender Brown Leather  $59.99

BLADETECH.  Ultimate Carry Belt by Nexbelt

The folks at Blade-Tech made these holsters for a firearms manufacturer’s special order, and these are the overruns. They’ll accommodate 1911s with or without accessory rails. O59-13079 $19.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
“Signature” OWB Holster
Over the last 21 years Blade-Tech has been dedicated to perfecting the OWB holster. In collaboration with industry leading polymer experts, Blade-Tech created an incredibly strong proprietary blend of polymers, that allowed them to precision mold the “Signature OWB holster” with extreme accuracy for a perfect fit every time! Features a positive lock trigger guard, adjustable retention screws and Tek-Loc™.

Colt 1911 R/NR (rail or no rail) O59-40148 $34.99
CZ 75 3.75” SP01 O59-10038 34.99
GLOCK 17/22 O59-40140 34.99
GLOCK 19/23 O59-10039 34.99
GLOCK 20/21 O59-40142 34.99
GLOCK 34/35 O59-10036 34.99
SIG 4.7” P320/X5 O59-40149 34.99
Smith & Wesson 4” M&P O59-10037 34.99
S&W 4.25” M&P 2.0 O59-40143 34.99
Springfield 4” XD/Mod 2 9/40 O59-40144 34.99
Springfield 5” XD/Mod 2 9/40 O59-40145 34.99
Springfield 4.5” XDM O59-40146 34.99
Springfield 5.25” XDM O59-40147 34.99
STI Edge

Klipt IWB Holster
The Klipt Appendix “Inside the Waistband” holster is an ideal way to conceal and securely carry a small- or medium-frame auto or J-frame revolver. Your firearm locks securely into the holster with the signature Blade-Tech click.

GLOCK 42 O59-43396 $29.99
GLOCK 43 O59-43398 29.99
Ruger LC9 O59-43394 29.99
S&W J-Frame Revolver O59-43397 29.99
S&W M&P Shield O59-43395 29.99
Springfield XDS O59-43393 29.99

BLADE-TECH 1.5” Inner/Outer Hook & Loop Belt

32” O59-12242 $49.99
34” O59-12243 49.99
36” O59-12245 49.99
38” O59-12246 49.99
40” O59-12247 49.99
42” O59-12249 49.99
44” O59-12251 49.99
46” O59-12253 49.99
48” O59-12255 49.99

Single Mag
1911 $19.99 ea.
Small GLOCK O59-40150 O59-40151
Large GLOCK O59-40152 O59-40153
Double-Stack 9/.40 O59-40154
Double-Stack .45

Double Mag
1911 $29.99 ea.
Small GLOCK O59-40155 O59-40156
Large GLOCK O59-40157 O59-40158
Double-Stack 9/.40 O59-40159
Double-Stack .45


Large Tek-Loc™ Universal Belt Clip w/Hardware O59-40029 $8.95

800-223-4570 or 480-948-8009 • FAX 480-988-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
### Comp-Tac Holsters

**Comp-Tac QB**
The QB can be worn as a concealed carry or competition holster. Can be worn left or right handed, has cant adjustability and a high quality Push-Button mount that is easy on, easy off and can be locked for security by sliding the button horizontally. Mount also allows for belt-width adjustment.

| QB Size 1 fits: GLOCK 9/.40/.357 all lengths, GLOCK 41, GLOCK 36; S&W M&P 9/.40/.357 all lengths (not Shield); Walther PPQ/M2 all lengths | O59-19262 $43.95 |
| QB Size 2 fits: CZ P07, P09; HK VP40, P30, P30L, P30SK, USPs full size and compact, P2000; Ruger American, Ruger SR9 full size and compact; S&W M&P .45s (not Shield); Springfield XD/XDM/Mod 2 all lengths and calibers; GLOCK 20/21 all versions, GLOCK 40; SIG 250 all lengths, with and without rail, all calibers, SIG 320 all lengths, all calibers, SIG 226 all versions, SIG 229 all versions; Taurus all .45 Millennium and Millennium Pro; Walther PPQ .45 | O59-19263 $43.95 |
| QB Size 3 fits: GLOCK 43; Springfield XD-S; S&W Shield; Walther PPS; Walther CCP | O59-19264 $43.95 |
| QB Size 4 fits: 1911s – Colt, Kimber, Springfield including TRP Half and Full Rail, SIG 1911s, all Mil-Spec 1911s | O59-19265 $43.95 |
| Safariland Custom Fit 567 Holsters
The Model 567 Custom Fit holster is one of the lightest, thinnest, best fitting concealment holsters available. True to its name, it adjusts to a wide variety of popular handguns, giving each a “custom fit” in this holster.

| 4” K & L-Frame S&W, Ruger, and Colt Revolvers | O59-19266 $43.95 |

### Safariland Holsters

**Safariland Custom Fit 567 Holsters**

| 4” N-Frame S&W Revolvers | O59-19267 $43.95 |
| 5” N-Frame S&W Revolvers | O59-19268 $43.95 |
| Beretta Compact, Taurus Compact, CZ-75, Colt Commander Model | O59-19269 $43.95 |
| Beretta, Taurus, Browning HP, Colt 1911 | O59-19270 $43.95 |

**Safariland Model 577 ALS™ Holsters**
The Model 577 is a concealment version of the all new Automatic Locking System series holster. Once the weapon is holstered, it locks into place, providing an extra measure of security from the standard open-top holster.

| Colt Officers’ Model, GLOCK 19/23, SIG P228, HK USP Compact 9/40 | O59-19267 $43.95 |
| GLOCK 17, 20, 21, 22, HK USP 9/40, Ruger P Series, SIG P220 | O59-19268 $43.95 |

### Comp-Tac IDPA Revolver Competition Holster

| 4” K-Frame S&W Revolvers | O59-13029 $64.99 |
| 4” L-Frame S&W Revolvers | O59-13032 $64.99 |
| 2.5” N-Frame S&W Revolvers | O59-13035 $64.99 |
| 4” N-Frame S&W Revolvers | O59-13038 $64.99 |

### Comp-Tac USPSA Revolver Competition Holster

| 6” K-Frame S&W Revolvers | O59-13030 $64.99 |
| 6” L-Frame S&W Revolvers | O59-13033 $64.99 |
| 5” N-Frame S&W Revolvers | O59-13043 $64.99 |
| 6.5” N-Frame S&W Revolvers | O59-13044 $64.99 |
Super 1050

Standard Features:

- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Automatic Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies
- **Risk Free** 30-Day Trial!

All for ONLY...

$1811.95*

*Prices vary on exotic caliber machines.

### Super 1050 Stock Numbers

- .380 ACP: O59-21135
- 9mm Parabellum: O59-21067
- .38 Super: O59-21132
- .38 Super Comp: O59-21069
- .38 Special: O59-21136
- .357 Magnum: O59-21137
- .40 S&W: O59-21070
- 10mm: O59-21138
- .41 Magnum: O59-21139
- .44 Special: O59-21140
- .44 Magnum: O59-21141
- .45 ACP: O59-21061
- .45 Colt: O59-21133
- .223 Remington: O59-21130
- .223 Rem./Carbide $1893.95*: O59-21131
- 6.5 Creedmoor: O59-62404
- .300 BLK/Carbide $1903.95*: O59-62388
- .308 Winchester: O59-21058
- .308 Win./Carbide $1901.95*: O59-21068

*See Page 31 for more caliber listings.*

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**Super 1050 DVD**

Instruction Manual

O59-19485 $19.95

---

**Super 1050 DVD**

Instruction Manual

O59-19485 $19.95

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**Total price as pictured here**

with optional accessories: $2005.75

- Powdercheck System: O59-21044 $70.95
- Low Powder Sensor: O59-16306 $42.95
- Bullet Tray: O59-22215 $44.95
- 1050 Toolholder: O59-62202 $34.95
A(1). QUICK-CHANGE TOOLHEAD CONVERSION
Includes:
- Toolhead
- Powder Measure

O59-21393, $281.95

A(2). CALIBER CONVERSION
Includes:
- Shellplate
- Locater Buttons
- Swage Backup Rod/Expander
- Casefeeder Adapter
- Casefeeder Plunger
- Powder Funnel

Pistol Calibers
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A(3). 1050 PRIMER SYSTEM
Large primer system conversion O59-20476  $114.95
Small primer system conversion O59-20419  114.95

A(4). EXTRA CASEFEED PLATE

Large pistol
O59-21072  $39.95
Large rifle
O59-21075  39.95
Small rifle
O59-21074  39.95
Small pistol
O59-21073  39.95

1050 POWDER MEASURE
O59-20421  $89.95

1050 TOOLHEAD
O59-20420  $202.95

B. BUSHING DRIVER
O59-20341, 13.95 ea.

C. TOOLHEAD STAND
Black O59-62201, $49.95
Blue O59-62200, $49.95

D. 1050 TOOLHOLDER
Keeps the tools you need handy and organized! Wrenches included.
With bracket O59-62202, $34.95
W/O bracket O59-62203, $30.95
Ball End Dipped Wrench Set O59-62161, $18.95

E. PRIMER PICKUP TUBES
Used to transfer primers from flip tray to priming system.
1 Lg. O59-22029  $7.99
1 Sm. O59-22028  7.99
2 Sm., 2 Lg. O59-20056  25.95
4 Lg. O59-20050  25.95
4 Sm. O59-20049  25.95

F. PRIMER FLIP TRAY
A heavy, high-quality tray large enough for the Federal primer package. O59-13606, 22.95 ea.

G. MACHINE COVER
This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.
O59-13239, 39.95
H. Master lock, O59-13083, $3.95

I. BULLET TRAY
Designated for “economy of motion” when loading.
O59-22215, 44.95

J. SPARE PARTS KIT
1 Super 1050 Spring Bushing
1 Cam Guide Bolt 1/4-20
1 Super 1050 Toolhead Spring Retaining Tab
1 Priming Station 4 Lock Ring Inserts
Retaining Tab 3 Pistol Decapping Pins 1 #10 Tinnerman Inserts
1 1/4" E-Clip

K. MACHINE MAINTENANCE KIT
Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available in combination with a spare parts kit.

L. 3 Bellcrank Cams
2 Primer Punch Springs
2 1/4-20 3/8 BH Screws
4 Locator Pins (#1, #2, #3, #4)
1 Tab/Spring Arm Spring
2 Pickup Tube Tips, Small, Yellow
2 Magazine Orifices, Large, Red
2 Pickup Tube Tips, Large, Green
2 Magazine Orifices, Small, Blue
2 Retaining Clips 1 Slide Roll Pin Sleeve
2 Dispensing Tips, Small
2 Dispensing Tips, Large

M. MAINTENANCE KIT
O59-20779, 35.95

N. KIT
1 Cam Guide Bolt 1/4-20
1 Super 1050 Toolhead Spring
1 Priming Station
3 Pistol Decapping Pins
1 Slide Roll Pin Sleeve
2 Dispensing Tips, Small
2 Dispensing Tips, Large

O. MAINTENANCE KIT

P. 1 Super 1050 Spring Bushing
1 Cam Guide Bolt 1/4-20
1 Super 1050 Toolhead Spring
1 Priming Station
Retaining Tab 4 Lock Ring Inserts
3 Pistol Decapping Pins
2 #10 Tinnerman Inserts
1 1/4" E-Clip

Q. 1050 ACCESSORIES KIT

R. 3 Bellcrank Cams
2 Primer Punch Springs
2 1/4-20 3/8 BH Screws
4 Locator Pins (#1, #2, #3, #4)
1 Tab/Spring Arm Spring
2 Pickup Tube Tips, Small, Yellow
2 Magazine Orifices, Large, Red
2 Pickup Tube Tips, Large, Green
2 Magazine Orifices, Small, Blue
2 Retaining Clips 1 Slide Roll Pin Sleeve
2 Dispensing Tips, Small
2 Dispensing Tips, Large

S. 1050 ACCESSORIES KIT

T. BALL END DIPPED WRENCH SET

U. 1050 ACCESSORIES KIT

V. 1050 ACCESSORIES KIT

W. 1050 ACCESSORIES KIT

X. 1050 ACCESSORIES KIT

Y. 1050 ACCESSORIES KIT

Z. 1050 ACCESSORIES KIT

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Dillon’s two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You’ll never again mix fired brass with loaded rounds!

I.D. Card Holder
059-14575 $2.95

'Border Shift' Ammo Bag

Dillon’s shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The “ground” side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles. Dimensions: 66” x 27.75”

Dillon’s Range Bag

Dillon’s Range Bag is designed to hold the Border Shift Ammo Bag (sold separately below), as well as a Dillon Large Utility Box (see Page 64). The Main Compartment is 12.5” long x 7” wide x 10” high, the End Pockets are 8.5” tall x 6.5” wide x 2” deep and the Front Pocket is 9” tall x 6” wide x 2” deep.

Range Bag, Black
059-19366 $89.95

Pistol Pouch, Black
059-17027 10.95

Dillon’s Shooting Mat

Dillon’s shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The “ground” side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles. Dimensions: 66” x 27.75”

Black Ammo Bag
059-13755 $25.95

I.D. Card Holder
059-14575 $2.95

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Black Ammo Bag
059-13755 $25.95

I.D. Card Holder
059-14575 $2.95
Mr. Bulletfeeder has been around for some years now, and has gained a huge following worldwide. The patented system is by far the best performing personal-use bullet feeder on the market, and has been, since its introduction in 2006. Double-Alpha Academy has teamed up with RAK Systems, the original designer and patent holder of the system, to redesign and streamline the product, making it more compact, more versatile, better looking and more affordable than ever before.

The Mr. Bulletfeeder by Double-Alpha is now a production-grade product, with Double-Alpha Academy – a world leader in practical-shooting-related product manufacturing and distribution – at the helm. The design allows the bullet collator to be mounted onto the casefeeder, eliminating any increased footprint and space use, and the new patent-pending dropper is a huge step forward in design, durability and reliability.

Mr. Bulletfeeder (Comes Set Up in One Caliber)

<table>
<thead>
<tr>
<th>Caliber</th>
<th>Part Number</th>
<th>Price</th>
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<tr>
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<td>O59-15145</td>
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<tr>
<td>6.5mm</td>
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Mr. Bulletfeeder Caliber Conversions

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<tr>
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<tr>
<td>6.5mm</td>
<td>O59-15173</td>
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Mr. Bulletfeeder® Replacement Parts & Spares

Having separate Bullet Dropper Dies allows you to quickly swap toolheads of the same caliber sizes without having to remove and readjust the bullet dropper die.

Lose a spacer? This four-pack of Nose Guide Spacers is identical to what comes with the Mr. Bulletfeeder. These are used to adjust the height of bullets, so they don’t spill out or flip upside-down.

Mr. Bulletfeeder Replacement Bullet Dropper Dies

<table>
<thead>
<tr>
<th>Caliber</th>
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</thead>
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<tr>
<td>.30 cal./7.62mm</td>
<td>O59-10236</td>
<td>94.95</td>
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Mr. Bulletfeeder Replacement Output Tube Assemblies

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<td>Large Output</td>
<td>O59-10239</td>
<td>34.95</td>
</tr>
</tbody>
</table>

Mr. Bulletfeeder Replacement Nose Guide Spacers

Set of Four | O59-10237 | $2.95
Size Die
- Floating Decap Assembly Eliminates Primer “Draw Back”
- Long, Tapered Carbide Ring
- Radiused Opening Makes Progressive Loading Smoother

Seat Die
- Reversible Seating Stem Makes It Easy to Change Bullet Styles

Crimp Die
- Quick Disassembly, Easy to Clean

Sizing/Depriming Die
Our sizing/depriming dies feature a unique “floating decap assembly” with a snap spring that throws the spent primer off the pin and eliminates the problem of primer “draw back” that often occurs when decapping military brass. The primary feature of Dillon’s size die design – the long, tapered carbide ring with a radiused opening – remains unchanged.

That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that’s still only a part of the story.

Bullet Seating Die
Our quick-disassembly seat die allows the user to disassemble and clean the seat die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We’ve incorporated a “flip-flop” seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem out of the die body. We’ve always included both types of seating stems, but the new double-ended design makes it a simple matter to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time it used to take.

Crimp Die
We’ve made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you’ll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bulb lute or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

NOTE: All Dillon Pistol Die sets include our sizer/decap die, seat die and a separate crimp die. (Taper crimp for autos; accu-crimp for revolvers.)
Dillon’s Rifle Die Sets

Dillon Three-Die Rifle Die Sets include a sizing/depriming die, a bullet seating die and a taper crimp die. Dillon Two-Die Rifle Die Sets include a sizing/depriming die and a seat/crimp die.

Sizing/Depriming Die
The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a head-space case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for “squeak-free,” effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die
Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die
The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today’s marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Dillon Rifle Dies (Three-Die Sets)
- .223 Remington O59-10839 $70.95
- .308 Winchester O59-15574 70.95
- .30-06 Springfield O59-10840 70.95

Dillon Carbide Rifle Dies (Three-Die Sets)
- .223 Remington O59-10096 $175.95
- .30 M1 Carbine O59-62128 110.95
- .300 AAC Blackout O59-62114 184.95
- .308 Winchester O59-10793 181.95
- .30-06 Springfield O59-62151 287.95

Except where noted, die sets include three dies: carbide size/decap, a seater and a separate crimper. PLEASE NOTE: Carbide rifle dies still require case lubrication!

Dillon Seat Dies
- .223 Remington O59-12778 $43.30
- .30 M1 Carbine (Carbide) O59-10223 148.30
- .300 AAC Blackout (Carbide) O59-10234 30.00
- .308 Winchester O59-62128 110.95
- .30-06 Springfield (Carbide) O59-62150 236.30

Universal Decapping Die O59-22127 $27.95

Dillon Taper Crimp Dies
- .223 Remington O59-21672 $31.30
- .30 M1 Carbine O59-62141 31.30
- .308 Winchester O59-21674 31.30
- .30-06 Springfield O59-21673 31.30

Dillon Die Lock Rings
- .223 Remington O59-13278 $3.99
- .308 Winchester O59-13132 3.99
- .30-06 Springfield O59-13069 3.99

For Universal Decapping Die O59-15816 3.99

Spare Dillon Die Lock Rings (Fit all 7/8" x 14 thread dies)
- Dillon Die Lock Ring O59-14067 $1.60
- 5-Pack Die Lock Rings O59-10669 4.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
By Barrett Tillman

Commercial semi-automatic pistol-caliber Carbines go way back. One of the first was the Marlin Camp Carbine, available in 9mm and .45 ACP, marketed from 1985 to 1999. Mine was .45 because it accepted 1911 pistol magazines. The Marlin had the advantage of appearing non-tactical with its wood stock.

Today’s offerings include Hi-Point and Kel-Tec in the $300 to $500 range up to HK and CMMG for a Grover Cleveland bill – if you can find one. Ruger’s latest offering is the PC Carbine™, and perish-forbid that anybody misinterpret “PC” as politically correct. There is no such thing as a politically correct firearm, whether the social engineers will admit it or not. Some of them don’t even want police to be armed with anything other than pepper spray. So let’s put that topic to rest.

Ruger’s case, “PC” stands for Pistol Caliber, a 9mm carbine that should find a ready market for “civilians” as well as law enforcement. (Separate issue, but strictly speaking, police are civilians because they are not military.) The increasing popularity of police patrol rifles is bound to draw attention to the PC, especially in areas where .223 rifles may pose concerns about excess penetration – however warranted or unwarranted it may be.

The modular option for Ruger SR and GLOCK 9mm magazines is well conceived and easily exchanged with a hex-head wrench that comes with the adapter kit. But Ruger is missing a bet if it doesn’t provide mag adapters for Smith & Wesson, Springfield, Beretta, FN, CZ, and perhaps Browning Hi-Power mags as well. If the factory does not follow through, some after-market entrepreneurs may fill the gap. Hey, it’s called Capitalism.…

Whomever the user, a 9mm carbine using popular pistol magazines has much to commend it. Depending on the pistol manufacturer, the shooter could use his carry mags interchangeably with the long arm.

Inside the PC

The PC’s action is essentially a blowback, with what Ruger calls a tungsten “dead blow” weight that shortens bolt travel and reduces perceived recoil.

The 16.5-inch, six-groove barrel is quality: cold hammer-forged of chrome-moly steel, fluted for weight reduction and (according to some enthusiasts) enhanced cooling surface. NRA tests showed that muzzle velocity increased a bit over 200 fps beyond the usual 9mm pistol figures.

Additionally, the forward half inch of the barrel is covered with a muzzle cap that unscrews to reveal threads “for standard muzzle accessories.”

In today’s political environment, some gun manufacturers are hinky about black. (In the 1990s I evaluated a superbly accurate foreign rifle with a black stock that the factory called “dark gray.” Honest.) In any case, Ruger’s black synthetic stock comes with three half-inch spacers that can be inserted at the butt to extend length of pull. Sling swivel studs are provided fore and aft.

The PC’s standard overall length is 34 inches with 12.5 inches length of pull. Addition of optional spacers affects those figures, of course.

The forward end of the handguard is ribbed on the bottom as an accessory rail for a light or laser.

Ruger designed the PC with user friendliness in mind. The charging handle and magazine release can be reversed for southpaws. For the tactically inclined, a firing grip can be maintained with the dominant hand while the charging handle is manipulated with the support hand.

The takedown procedure is simple, being familiar to 10/22 owners. Lock the bolt back; ensure the chamber is empty; push a lever recessed in the forearm; and twist the assembly to pull the barrel free of the receiver. A knurled ring near the rear of the barrel allows shooters to compensate for any play in the tube.
As shipped, the PC Carbine comes with the magazine release on the left side of the gun (above) and the charging handle on the right side (below). Both can be reversed to suit the owner’s preference. The trigger, safety and bolt catch are nearly identical to the familiar Ruger 10/22 rifle.

Continued on Page 39
Dillon’s SL 900
Shotshell Loader

STANDARD FEATURES:
• Automatic Indexing
• Auto Powder/Priming Systems
• Adjustable Case-Activated Shot System
• Factory Adjusted to Load AA Hulls
• Factory Adjusted Loading Dies
• The Original Tilt-Out Wad Guide
• Lifetime “No-B.S.” Warranty
• RISK FREE 30-Day Trial Period!

All for ONLY...
$1 0 3 9 9 5

$1 2 8 9 . 9 0 with Casefeeder

A. SL 900 CONVERSIONS
12 Gauge Conversion
O59-20009, $374.95
12 Gauge Casefeed Plate
(not pictured)
O59-17811, $43.95
20 Gauge Conversion
O59-22138, $374.95
28 Gauge Conversion
O59-22139, $374.95
20/28 Gauge Casefeed Plate
(not pictured)
O59-97045, $43.95
SL 900 Powder System
O59-17817, $83.95

B. SL 900 MACHINE COVER
This heavy-duty nylon cover
comes equipped with a D-ring, allowing
the zipper to be locked.

O59-13239, $39.95
(C.) Master lock
O59-13083, $3.95

C.

D. PACKAGE DEAL
Includes: Lyman Reloading Handbook, Clear Safety Glass-
es, Dial Caliper, Eliminator Scale, Machine Cover, and
Low Powder Sensor.
O59-22290, $199.95

E. SPARE PARTS KIT

1 Pawl Spring
1 Ejector Wire
1 Plastic Wad Guide
1 Swing Arm Torsion Spring
1 Primer Transfer Arm
1 12 Gauge Locater Pin
1 Gum Rubber Insert Revision B
1 Shot Fitting E-Clip
1 Failsafe Bushing Revision B
O59-11154, $27.95

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Garand and M-14 shooters will find a familiar sight picture, as the PC mates a rear ghost ring with a protected blade front.

The trigger is excellent, a short take-up two-stage that lets off at about four pounds. Officially weighing 6 pounds, 10 ounces, the carbine is well balanced and handles easily.

**Range Report**

Reliable figures are scarce, but available data shows that police rifle engagements occur at fairly short range. Most sniper shots run between 50 and 70 yards, and some patrol-rifle use is much closer. I’m acquainted with one operator who shot at 12 yards.

In urban areas, 30 yards gets you much of the known universe. Pace off the distance in a crosswalk to determine typical distances across major streets or down the block. For a precision shot against a partially concealed enemy, a carbine buys a lot of insurance.

So I fetched the PC and a satchel of ammo to The Range for accuracy tests and drills. Multiple groups were shot off an improvised rest at 25 and 50 yards, using four types of ammo, from 100 to 147 grains. At 25 yards all four printed ragged one-hole groups or cloverleafs. That included Federal BallistiClean indoor rounds.

The two best duty rounds at 25 yards were 147-grainers: Speer Gold Dot and American Eagle. Both were fairly consistent at 50, although by then a dodging 20-knot wind had brewed up, shaking the portable target stand. Both kept five rounds in about three inches with three Gold Dots approaching the NRA 50-yard tests that averaged 1.6 inches extreme spread. The BallistiClean also held three inches at 50 yards.

The PC’s balance and easy handling showed best with 15-yard shots on an IPSC target’s B zone (head) dimensions, averaging a tad over one second from low ready.

Reliability was nearly perfect using a 15-round GLOCK 19 magazine: one failure to eject with a 115-grainer. The immediate-action drill resulted in a double feed that was easily cleared by removing the mag and cycling the bolt.

Long-range plinking showed considerable potential. The reduced-size steel pig at 100 yards required some windage, but once the upwind hold-off was established, hits were relatively easy. Just for sport I tried the 200-yard ram, and my last round – holding on the tail – was a paint scraper barely off the chest.

So: what’s the advantage of a pistol-caliber carbine over a handgun?

As we’ve noted, higher velocity with the same ammo, and greater accuracy over longer distances. Well-regulated pistoleros can score first-round hits at 100 yards because frequently a 25-yard zero offsets muzzle rise to put the round near point of aim at 100. (“Try at your own expense; your results may differ.”) But the capability of a pistol-caliber carbine, and the confidence it generates, is well worth considering.

The PC lists at $649 full pop but probably is available for less, perhaps considerably less.

Sturm, Ruger & Co.
411 Sunapee Street • Newport, NH 03773
ruger.com
SAFARILAND Equipment Locking System

ELS Quick Attachment Accessory System

4-Shotshell Holder with ELS Attaching Fork (You’ll need a Receiver Plate.)
4 Shell Holder O59-15181 $58.00

8-Shotshell Holder with ELS Attaching Fork (You’ll need a Receiver Plate.)
8 Shell Holder O59-15182 $108.00

Mag Pouches (You’ll need an Attaching Fork & Receiver Plate or other hardware.)
AR Mag Pouch O59-19396 $19.95
M1A Mag Pouch O59-19397 19.95

GRSC Sling Mounts

A. CAR-15 Ambidextrous CQB Sling Mount with slots
O59-18968 $14.95
CAR-15 Ambidextrous CQB Sling Mount without slots (not pictured)
O59-19170 $14.95
B. A2-Style AR-15 CQB Right-Hand-Only Sling Mount
O59-19168 $34.95
C. Remington 870 Shotgun Ambidextrous CQB Sling Mount
O59-19169 $24.95

2 ELS Attaching Forks O59-16685 $20.00
2 ELS Receiver Plates O59-16686 $20.00
2 Forks/2 Plates O59-15184 $35.00

$23.95
O59-19214

Sorry, but the shotshells and magazine pictured do not come with these ELS System components.

NOTE: Age verification required to order.

Reduced recoil, 1200 fps 25 per box.

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Ed Brown Products
1911 Parts

The new Super Vel.
Hotter.
Faster.
Better.

California Competition Works’ Tandem Tactical Strippers can be used to hold either shotshells or AR-15/M4/Mini 14 magazines, or a combination of both by installing or removing the aluminum spacers provided with each stripper. The Tandem Tactical Stripper holds a maximum of eight rounds of 12 Gauge (10 rounds of 20 Gauge) shotshells or two AR-15/M4/Mini 14 magazines. Each Tandem Tactical Stripper features a BLADEtech Tek-Lok™ Universal Belt Clip, four removable aluminum spacers, and the screws and Allen wrench required to install them.

Tandem Tactical Stripper
O59-00303 $55.00

California Competition Works’ Tactical Strippers are available in three, four or six-shell versions that allow quick access to your shotgun reloads. Engineered to carry up to 3” magnum* shells as well as the longer European shotshells. All CCW Tactical Strippers are equipped with either a belt clip (A. & B.) or a UM84 attachment device (C. & D.) that will accommodate up to a 2-1/4” duty belt.

A. Six-SHELL Tactical Stripper
O59-18606 $23.95
B. Four-SHELL Tactical Stripper
O59-18605 $22.95
C. Three-SHELL Aluminum Stripper*
O59-19475 $34.95
D. Six-SHELL Covered Tactical Stripper
O59-19225 $33.95
*Three-SHELL Aluminum Stripper accommodates 2-3/4” shells only.

Ed Brown Products
1911 Parts

Two-Piece Guide Rod Assembly
Heat-treated Stainless Steel
May be installed without firearm modification.
O59-10229 $29.95

Rebuild Kit
for 1911-Style Pistols,
STAINLESS (pictured)
O59-10226 $19.95
BLUE
O59-10225 $19.95

Grip Screw Bushings
Set of Four for 1911-Style Pistols
STAINLESS (pictured)
O59-10228 $7.95
Set of Four for 1911-Style Pistols
BLUE
O59-10227 $6.95

SUPER VEL Ammunition
.38 Special +P “Super Snub”
Maximum Stopping Power for Subcaliber Revolvers

The original Super Vel Cartridge Company forever changed “police ammunition” with a new style of bullet, the jacketed hollow point. Now, 40 years later, Super Vel is back!

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By John Marshall

In September 1989, work began at Heckler & Koch in Germany on a new and extremely reliable semi-automatic pistol that could be adapted to any environment or need, and that would combine many useful features. The pistol's configuration was crafted under the able leadership of H&K designer Helmut Weldle, who had also been responsible for the novel P7 gas-retarded German service pistol. His newer design would successfully replace the P7 series in Germany, and would find wide acceptance worldwide. It was formally announced as the Universelle Selbstladepistole, the “Universal Self-loading Pistol,” (USP) in January 1993, when it was first chambered in caliber .40 S&W.

Heckler & Koch had pioneered the concept of a polymer frame for pistols with its groundbreaking VP 70 in 1970. The very talented Herr Weldle was involved with that design as well. Gaston Glock had of course famously taken the polymer-frame ball and run with it in the early 1980s. Knowing full well the lightweight and manufacturing advantages a polymer frame could provide, Weldle chose to further adapt it for easy versatility. He also purposely incorporated features that would be especially attractive to the U.S. market. The controls for the USP would be nearly identical in function and placement to those of the famed M1911 pistol, which had ruled the roost in America for many decades. Instead of being striker-fired like the GLOCK pistols, the USP was a traditional double-action/single-action pistol, favored by many experts for convenience, choice of readiness options and safety factors. With interchangeable modular components, this system could easily be adapted to provide an impressive number of variants.

The USP was offered in a 9x19 Parabellum chambering very soon after its .40 S&W debut, and in May 1995, a .45 ACP version was announced. The USP Compact series of pistols was established in 1996. It became available in a choice of chamberings – 9mm, .40 S&W, .45 ACP, and – exclusive to this compact pistol – .357 SIG.

The USP’s mainstream model, especially popular in the United States, is what H&K calls its Variant 1. It can be carried “cocked and locked” exactly like the M1911 pistol, with the safety operating in the same place and in the same manner as the M1911. A nice improvement is that the operator can chamber a round with the safety on (up position). Also, pushing the safety down below the “off” detent activates a de-cocking mechanism that allows the hammer to be lowered safely without pressing the trigger. With the safety on or off, the USP can be carried with the hammer down in double-action mode. Variant 2 is exactly the same arrangement, but with the safety on the right side for the convenience of left-handed operators.

The slide stop lever operates exactly as the one on M1911 pistols, but is extended farther to the rear for ease of operation. Fieldstripping is initiated by withdrawing the slide of the empty pistol so the notch in the left side of the slide is directly over the pivot point of the slide stop. The slide stop can then be removed outward. Then the slide/barrel assembly can be moved forward and off the pistol. Next, the recoil spring and the spring guide rod are removed from the slide. At this point, the barrel lifts out of the slide easily. Further disassembly is not recom-

Illustrated here are two Variant 1 pistols in both full-size and compact forms. Each of these is chambered for .45 ACP. The larger standard pistol has a double-stack magazine holding 12 rounds. The compact’s magazine holds 8 rounds in a semi-double-stack column. Full-size USP magazines will not fit.

The compact pistol’s hammer is bobbed for snag-free drawing from under clothing, but it can still be manually cocked. Doing this requires that the safety be engaged, the pistol pointed in a...
safe direction, and the trigger pulled (which raises the hammer only to approximately half cock). Then the thumb can be placed in front of the hammer face to retract the hammer to full cock. This leaves the pistol in the cocked and locked mode. If desired, the spurred hammer from the full-size model can be custom-substituted as long as the shorter hammer strut is retained. All USP pistols feature ambidextrous magazine-release levers. These require downward pressure, and are located near to the standard M1911 position. The recoil spring is carefully designed to provide way lessened slide impact on the polymer frame, and the compact version has a short and stout polymer sleeve over the spring to further absorb recoil forces.

I won't go into all the variants available and their designations, but the modular design of the pistol allows de-cocker only (no safety function), double-action only with a safety lever, double-action only with no safety lever, double/single action with safety only (no de-cocking function). Safety levers can be on either side. A special LEM (Law Enforcement Modification) provides a double-action-only pistol with a greatly lessened pull weight, a shortened trigger re-set, and no safety/de-cocking lever.

Alternate versions of the USP include the USP Tactical, USP Compact Tactical, USP Expert, USP Match, USP Custom Sport, and USP Elite. These are special-purpose modifications; the first two will accept sound suppressors. All USP models feature an under-barrel accessory rail designed for use with special H&K tactical lights. Adaptors are commercially available that can provide a standard Picatinny rail for other widely available options.

The USP was given very extensive testing during its development, right alongside the U.S. Special Forces’ Mk 23 Mod 0 SOCOM pistol, which is essentially a USP pistol on steroids. It therefore became not only very easy to operate, but also quite accurate and extremely reliable. The barrel features an integral feed ramp, allowing very high-pressure cartridges to be handled with lessened risk of a case blowout. Barrel/slide locking and unlocking are achieved through a cam similar to that used on the Browning High Power pistol and others, with the chamber block acting as the interlock with the slide. USPs have endured repeated firing with no component failures after approximately 20,000 rounds during testing. Most of its parts are corrosion resistant, and German divers have used it extensively with no problems.

The USP was adopted with only minor changes by the German armed forces as the (9mm) P8 pistol. The P8’s safety operates differently, in that “up” is fire, and “down” is safe. The “F” and “S” markings are on the frame rather than the safety lever. It also has a special translucent magazine. While the standard USPs have polygonal rifling (jacketed bullets only are recommended to prevent fouling), the P8 has traditional lands and grooves.

The USP has seen use by various organizations in approximately 22 nations, and has found great popularity in the U.S. with both individuals and a number of government agencies. It truly is a universal design that can be adapted to virtually any perceived military, police or civilian need. It’s totally reliable, lightweight, ergonomic and accurate – a modern classic handgun that deserves high praise. A great number of those whose jobs require them to go in harm’s way unhesitatingly rely on USP pistols.
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By Connie Bowley

I have been participating with (ASI) Action Shooting International for almost two years now and have been asked many times, “When are you going to start reloading your own ammo?” My answer has always been no, for many reasons. First of all, I didn’t believe I was capable. Mostly because I still consider myself a newbie without enough experience yet to tackle reloading. I didn’t grow up shooting. I mistakenly thought that people who reload learned to do so over a lifetime around shooting along with mentoring by a relative.

Secondly, I assumed it was too expensive and that I needed a room full of equipment. Preferably located in a garage or basement to make it safe. None of these fit my situation.

This all started when Dillon Precision offered me their handgun-caliber reloader, the Square Deal “B,” in payment for my first article in The Blue Press. Of course, my “no” quickly turned to a YES! I learned that the process is a lot less complicated than I originally thought and with a little planning and research anyone can do it.

While I impatiently waited for my Square Deal “B” to arrive, I got curious and started asking questions. Every match I attend has many seasoned shooters with a wealth of knowledge. I discovered many reasons about why my fellow shooters choose to reload, including cost and recoil control. With the help of a friend and fellow shooter, I could see the cost savings by ordering in bulk. Slowly, I started ordering the ingredients for my 9mm recipe. Because packages can go missing in my neighborhood, I had everything delivered to a friends’ house in Kirkland [Washington]. They laughed as they saw me on their Nest camera trying to get 4000 round-nose FMJ bullets into the back of my car from their front porch. The box weighed almost as much as me! I began picking up spent brass at the indoor range. My spare bedroom is now “the gunroom.”

Finally, after the holidays were over, feeling like Santa had forgotten me, my reloader arrived. I was a bit intimidated when I opened all the boxes to see very mechanical and technical looking equipment. After reading the instructions, I started to believe I just might be able to do this. It was suggested to me by at least three people that I get the Dillon Precision Strong Mount to attach the reloader to my bench. I am so glad I did. The quality of the Strong Mount is impressive and it allowed me to have the machine mounted higher on the bench without making any cuts in the front of the bench. My bench could then be built at the perfect height for me to reload ergonomically. As a dental hygienist, I don’t want to further stress my body while I am reloading.

The instructions were concise and easy to follow. I believe it helps to be curious about how things work. I always have been. The more I learn about the technical aspect of my sport, the safer and more confident I feel. Assembling the Square Deal “B” myself really helped my understanding of the reloading process.

One of the many great things about the Square Deal “B” is the dies come preset from the factory for the caliber you need. You can reload all the common handgun calibers but not rifle calibers. It was the perfect choice for me as I only shoot 9mm. You can make several adjustments to change the end result. These include increasing or decreasing the powder charge, adjusting the amount of the bell, changing bullet seating depth and setting the amount of crimp. I only had to slightly adjust two measurements. I worked out the correct powder charge and the depth the bullet was being seated into the shell case. After that I was off and making rounds!

There is something very satisfying about taking 50 rounds you just made yourself to the range and firing them in your favorite pistol. I tested the first rounds in all my pistols and had no malfunctions or feed issues. Next, I reloaded in batches of 20 rounds going down in the amount of grains of powder to find the sweet spot for my GLOCK 34. With the help of a friend’s chronograph, I tested several batches for speed and to make sure my gun would cycle.

The moment of truth came on the next Thursday evening at Wades Eastside Gun Range [Bellevue, Washington wadesguns.com] for the ASI match. I was ready with 100 rounds of my new ammo “hot off the press.” Every round worked and I could feel a little less recoil. I finished in seventh place out of 29 shooters with a raw time of just over 47 seconds for four stages. This is one of my best times to date. I am very excited and pleased with the results I was able to achieve. I expect this ammo to help me continue to be more competitive and have more-accurate follow up shots with reduced recoil. Buying all the reloading components in bulk will help me cut my cost almost in half as compared to what I was paying for factory-loaded 9mm ammo.

I hope this helps anyone who is thinking about reloading. With a bit of prep work and some research anyone can reload safely. Please read all instructions and wear your eye and ear protection while reloading. Happy Shooting!
By Oleg Volk

Once upon a time, starting in the early 1500s, gunsmiths started making range-adjustable sights for rifles. At first, they used multiple rear sight leaves, each taller than the one before. By the mid-1850s, sliders on graduated vertical frames appeared, then vernier sights and slider-adjustable v-notches. The first scopes with simple crosshairs made of wire or spider silk were throwbacks to the earliest, single-distance open sights. With the introduction of etched reticles, integral range-compensating features finally became available in scopes.

The first reticle-based drop compensators were pre-calculated to specific combinations of rifles and cartridges, such as the SVD marksman rifle and heavy match ammunition. Ranging brackets permitted range estimation based on the height of a human target. On the US side, most of the Trijicon ACOG line has a simple and effective “tree” of crosshairs marked with ranges from 100 to 600 meters, each horizontal line matching the torso width at that distance. All these pre-calculated solutions are valid only for very specific combinations of rifles, cartridges and atmospheric conditions. For non-institutional shooters using a much wider variety of equipment, graduated reticles are made in milradians (mildots) and minutes of angle (MOA).

At first glance, these reticles are very uninformative, telling neither where to zero them nor how to adjust for drop. Looking more closely, this lack of specific constraints becomes their main strength – adaptability to any conditions. It’s possible to use the data on the ammo box or to use a ballistic calculator to estimate drop for your firearm. Absent the ability to confirm at the range, those numbers would get you close. However, the best way to actually make the dope chart is to shoot the gun at all distances of interest and record that information.

For this example, we will fire an accurate 5.56mm rifle with a 20-inch barrel, rested solidly on a support. Let’s say we’ve fired it for groups and found that 69-grain match ammunition yields the best groups around 1 MOA. Using a scope with a MOA reticle, we zoom all the way in and zero it at 200 yards. Most scopes that do not feature zooming reticles (front focal plane) only give accurate angular measurements at full zoom. We would have to fire several shots to confirm zero because the results aren’t a single hole at the exact point of aim, but an approximately 2-inch cluster centered around it.

Since zeroing and drop compensation involve a lot of numbers, we should write everything down for future reference. You might have several rifles, or yours might be loaned out to friends who should know the settings. So we note a “200 yard zero” which, with the standard 2.6-inch elevation of AR15 sights over the bore line, also means a close zero of about 50 yards. The 200-yard zero was picked because 5.56 x 45mm is a fairly flat shooting cartridge, and the highest mid-range trajectory is negligible at 1.45 inch. With the zero set, we
can start moving the same exact paper target – make it a very large one – farther and farther back. Do not change the point of aim, and do shoot multiple rounds at every distance to make it easier to determine the center of every shot cluster.

At 300 yards, the drop is non-negligible at over 7.5 inches from the 200-yard mark. The cluster of holes would be around 3 inches in diameter, so long as we shoot carefully. At 400 yards, the drop is over 23 inches. At 500, nearly 50 inches – a shot aimed at the upper chest of a standing foe would drop at his feet. At 600 yards, the longest distance at which we will shoot for data, the drop from zero approaches 90 inches – that’s more than the full height of an adult human. At that range, our bullets remain supersonic, so the 1-MOA dispersion should hold and amount to half a foot. Keep in mind that the numbers provided come from a ballistic calculator and could easily differ one way or another depending on the bullet shape, altitude, humidity and other factors.

Once we have our shot groups, let’s measure the distances of shot clusters from the bullseye and convert inches into angular measurements. For example, the 50 inches of drop at 500 yards amounts roughly to 10 MOA of holdover. Mark that on the dope card. To make things simpler under field conditions, print out a picture of the reticle and caption the number of hash marks corresponding to 10 MOA with a legend “500 yards.” Do the same for all other distances, then laminate the data sheet to your stock.

You can even make dope charts for scopes or red dots that lack ranging/drop-compensating reticles. For example, if you have a red dot with a 2 MOA reticle, it’s quite difficult to compare the glowing dot to objects downrange. However, you can make a reminder chart indicating the drop from zero in inches. With a 100-yard zero, the 200-yard point of aim would be so close as to make deliberate compensation unnecessary, other than placing the dot above the bullseye rather than on it. At 300, the drop would be around 11 inches. With a typical head height being 9 to 10 inches, we can take a head in a helmet as 11 and simply adjust the aim up by the space of one head – so aiming for the center of the face would get a chest hit. At 400, the drop would be around 28 inches, or over 1/3 of a typical man’s height – so put the dot slightly above the head for a torso hit. At that distance, the 2-MOA dot would cover 8 inches, almost the size of the head itself, allowing verification of range estimation. Again, this data may be added to the stock as alphanumeric notes or as a body diagram with distances marked.

Even with the same rifle and ammunition, most people will find that their personal zero isn’t the same as for others. The best way to make the dope card is to shoot your own rifle with your favorite ammunition – not always with the most accurate, but rather with the kind you would use for hunting or defense. Once you have the drops figured out, the hard part begins: figuring out adjustments for wind, humidity and other environmental factors.
**STANDARD FEATURES:**

- 4-Station Interchangeable Toolhead
- Uses Std. 1-1/2”-12 UNF Thread Dies
- Manual Shellplate indexing
- Average Loading Rate: 300 Rds./Hr.
- Loads High Volume/Match-Grade Ammo
- Milspec/Match-Grade Priming System
- Ductile Iron/Carbon Steel Construction

**All for ONLY...**

$1119.95

O59-50000

---

**BFR Accessories**

**A. .50 BMG CASE TRIMMER ASSEMBLY**

Features an industry standard 1-1/2”-12 UNF threaded body, a 1/4 HP motor, replaceable carbide cutter, quick-disconnect cord and includes the .50 BMG trim die.

O59-50050, $399.95

**B. .50 BMG CARBIDE SIZE DIE**

The only .50 BMG size die in the industry that’s a full-length solid carbide size die, for increased die life and scratch resistance. It also has a solid carbide expander ball, placed in the middle of the power stroke for easier operation. The die body is standard 1-1/2”-12 UNF thread, and is manufactured to low chamber tolerance specifications.

O59-50075, $969.95

**C. .50 BMG POWDER MEASURE ADAPTER**

For use with the RCBS .50 BMG powder measure.

O59-50125, $77.95

**D. .50 BMG PRIMER SEATING DIE**

One of these is included with Dillon’s Big Fifty Reloader, but may be used as an accessory on a separate toolhead. The primer seating die is adjustable for enhanced control of primer seating. Includes two primer punches: one flat, match-style primer punch and one cupped, Mil-Spec primer punch.

O59-50200, $149.95

**E. .50 BMG PRIMER POCKET SWAGER**

Makes it easy to remove the military crimp.

O59-50001, $334.95

**E.(1) PRIMING CONVERSION**

Converts Swager to Priming System.

O59-50002, $79.95

**F. .50 BMG PRIMING SYSTEM**

Allows off-the-machine primer seating.

O59-50003, $79.95

**F.(1) SWAGER CONVERSION**

Converts Priming System to Swager.

O59-50004, $79.95

---

**RCBS .50 BMG LOADING ACCESSORIES**

- .50 BMG Powder Measure O59-21896, $114.95
- .50 BMG Seat/Crimp Die O59-21895, $139.95
**Sack-Ups Protective Gun Sacks**

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Code</th>
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<tr>
<td>Handgun, 13.5” Gray</td>
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<td>Shotgun, 42” Black</td>
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<td>Rifle/Shotgun, 52” Natural</td>
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<td>Muzzleloader, 72” Gray</td>
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<td>Shotgun Rcvr., 24” Gray</td>
<td>O59-17257</td>
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<td>Shotgun Bbl., 36” Gray</td>
<td>O59-17256</td>
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**Sack-Ups Old West Gun Protection**

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<td>Lever-Action Carbine 42”</td>
<td>O59-18001</td>
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<tr>
<td>Buffalo Rifle 48”</td>
<td>O59-18003</td>
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**YOU Can Wear The “Dillon” Brand**

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<th>Item Description</th>
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**Dillon’s 1911 Action Impact Reducers**

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<td>Action Impact Reducers</td>
<td>O59-20516</td>
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**Dillon Bushing Wrench**

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<tr>
<td>O59-11049</td>
<td>$2.50</td>
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</table>

**THINKING ABOUT BURYING SOME GUNS?**

These 532 gram DESI®PAK desiccants absorb moisture better than silica gel. It’s an industrial grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.).

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Code</th>
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<tr>
<td>DESI®PAK (2 bags, 1 card)</td>
<td>O59-21435</td>
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<td>4-ounce bag</td>
<td>O59-14694</td>
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<tr>
<td>2-ounce bag</td>
<td>O59-14695</td>
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<tr>
<td>Humidity Indicator Card, 6 pack</td>
<td>O59-21523</td>
<td>4.95</td>
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Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
A characteristic of virtually all progressive reloading machines, regardless of brand, is that the dies are set rather close together. When you are first setting up a “naked” machine, there is plenty of wrench room, but if you have a need to adjust a die afterward, it often requires a delicate touch to maneuver a lock ring on a crowded toolhead.

Dillon Precision has addressed this in two ways. We now offer new 1” die lock rings and a 1” Bench Wrench to fit them. This combination gives much more room to re-adjust dies after they’re already mounted. The opposite end of our new wrench is a 7/16” box-end for adjusting the Powder Bar of any Dillon Powder Measure. Our new lock rings fit any standard 7/8” x 14 dies.

1” Dillon Die Lock Ring
O59-10172 $53.00
6mm Creedmoor
O59-10317 71.00
.25-06
O59-11336 53.00
.260 Remington
O59-09993 53.00
.270 Winchester
O59-11806 53.00
7mm Rem. Mag.
O59-11392 53.00
.308 Win./.762
O59-10165 53.00
.30-06
O59-11763 53.00
.300 Win. Mag.
O59-11108 53.00

Crimp Dies
.32 S&W/H&R Mag.
O59-11747 $27.95
.45-70 Gov’t
O59-11977 35.95

Powder Measure, Reloading Accessories
Match-Grade Model 3 BR Measure
O59-10121 $184.00

Large (7.5”) Powder Reservoir
O59-10123 $16.00
X-Large (10”) Powder Reservoir
O59-10124 $19.00
Powder Trickler
O59-11986 $38.00
Stuck Case Removal Kit
O59-12186 $28.00

Specialty/Custom Die Sets
.50 AE
O59-14514 $49.95
(Incl: RCBS steel size, expander, seat/crimp)
.500 S&W
O59-11114 $49.95
(Incl: RCBS steel size, expander, seat/crimp)
RCBS Carbide .500 S&W Size Die only
O59-19923 $40.95
The Tru-Weight Trigger Tension Scale has a range from eight ounces to eight pounds. A unique weight indicator remains at the exact point of trigger release, making it easier to read your trigger pull pressure.

Grace USA Gun Care Tool Set

More Great Tools From Grace USA!

Secure Firearms Products' Universal Spring Tester will help you determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

Ball-end Allen Set

Gorilla Grip Sm.

Gorilla Grip Lg.

Gorilla Grip Set

Grace USA Gunsmith Hammer and Punch Sets

The 10-8 Performance Armorer Tool is a simple, non-marring tool useful for applications where prying or poking with metal tools can easily damage your work. The rigid chisel-pointed end and semi-flexible flat blade end each have unique uses.

Ball-End Allen Head Screwdriver Set

Secure Firearms Products' Universal Spring Tester

Roll Pin Punch Set

10-8 Performance Armorer Tool

The Tru-Weight Trigger Tension Scale has a range from eight ounces to eight pounds. A unique weight indicator remains at the exact point of trigger release, making it easier to read your trigger pull pressure.

Grace USA Gunsmith Hammer and Punch Sets

8 oz. Brass Hammer

16 oz. Brass Hammer

Brass Punches (8-Pc.)

Steel Punches (7-Pc.)

8 oz. Brass Hammer & 8-pc. Brass Punch Set

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
Pistol Targets: 100 per package
NRA Paper D-1 “Tombstone” Target 23”x35”
IDPA Paper Practice Target 22”x34”
USPSA/IPSC Paper Practice Target 22”x35”
50 Foot TIMED/RAPID FIRE 10.5”x12”
Competition 50 Foot SLOW FIRE 10.5”x12”
Competition 25 Yard SLOW FIRE 10.5”x12”
Police B-34 (Silhouette) 25 Yard 14”x24”
Police BH-21 (Silhouette) 25 Yard 22.5”x35”
Competition 25 Yard RAPID FIRE 21”x24”
Competition 50 Yard SLOW FIRE 21”x24”
Police B-27 (Silhouette) 50 Yard 22.5”x35”

Rifle Targets: 100 per package
Small Bore Rifle 100 Yard 14”x14”
High Power 200 Yd. 21”x24” (600 Yd. reduced)
ST-4 100 Yard Precision Rifle Target 15”x17”

Replacement Center 100 per package
Pistol 25 Yard B8P Repair Center 10.5”x10.5”
200 Yard Rifle Repair Center 12.75”x12.75”

See Hit Targets 12 per package
SH-B8CRC Pistol 25 Yard Repair Center 10”x10”
SH-H-1 8 Inch Sighting Target 10”x10”

Target Pasters
Black, Self-Adhesive, 500 ea.
Buff, Self-Adhesive, 500 ea.
Brown, Self-Adhesive, 500 ea.
White, Self-Adhesive, 500 ea.
Orange, Self-Adhesive, 500 ea.

D•WIPE Towels

The National Target Company, Inc. Targets

D•LEAD Hand Soap

The STINGER:
Comtech’s own personal defense device. Designed to act as a “force multiplier,” it’s like having the punching power of a karate master – instantly! There’s really nothing like it for easy carry and access. It passes unnoticed by 90 percent of people who see it. Yup, just another “keychain device” to most, and yet it works so well when needed. You deserve a Stinger today!

D•WIPE Towels

Original D•LEAD Hand Soap quickly cleans heavy metals as well as paint dust and firing range residue from the skin and fingernails. Removes lead, nickel, cadmium, arsenic, mercury, silver, zinc and most other heavy metals.

3 Gun Ammo Bags

TUFF Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shotgun rounds.

HARTMAN MFG Target Stands

HARTMAN MFG
Target Stands

One Target Stand O59-18237 $49.95
A Pair of Stands O59-74493 91.95

One Hostage Target Adapter (Shown below attached to Target Stand – not included. Works only with Hartman target stands.)

A Pair of Target Spikes

O59-11697 $26.99

Gunslinger Spring Kits

From Lee Fisher, one of the premier “cowboy gunsmiths.”
Colt & clones O59-20510 $26.95
Ruger Blackhawk/Vaquero O59-20511 $24.95
Rossi/Navy Arms 92 lever guns O59-20512 $24.95
Stoeger IGA shotgun O59-20514 $14.95

Comtech’s STINGER

Made of tough nylon with a melting point of 480 degrees. Kit includes one shotgun chamber flag and one for your AR-15.

Arredondo Accessories’ Multi-Gun Chamber Flags

From Arredondo Accessories’ Multi-Gun Chamber Flags

O59-15485 $11.95

8 Oz. Bottle O59-19915 $2.95

STUFF Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shotgun rounds.

O59-15773 $19.95
Elzetta Tactical Flashlight Mounts

Every Elzetta ZFH1500 Flashlight Mount for AR15 rifles and ZSM Tactical Shotgun Flashlight Mount comes with sizing adapters, giving the mount the ability to accommodate flashlights from 0.7 to 1.05 inches (18 to 27 mm) in diameter. This includes flashlights from popular manufacturers such as InForce®, Streamlight®, Pelican®, Laser Devices®, SureFire® and of course, the Elzetta® ZFL-M60. (Sizing Adapters are not required when using an Elzetta ZFL-M60 or other 1-inch lights.) The Elzetta ZSM is made from the same advanced glass-filled polymer that has proven itself in the popular Elzetta ZFH1500.

The NEW Elzetta ZRX Tactical Flashlight Mount is made for flashlights with standard one-inch bodies and will accommodate a range from 0.94 to 1.04 inches (23.8 to 26.4 mm). This includes many popular tactical flashlights including the Elzetta ZFL-M60. The Elzetta ZRX clamping rings are made from Mil-Spec Type III Hard Anodized aluminum, the body is a glass-reinforced polymer and the hardware is steel. The ZRX weighs 1.1oz (32g).

ZFH1500 AR15 Flashlight Mount O59-12020 $29.95
ZSM Tactical Shotgun Mount O59-18050 39.95
ZRX Tactical Flashlight Mount O59-15487 35.00

PROTEKTOR MODEL

The Original Leather Sandbag* Rifle Rests

All Protektor Model leather bags are made with the best top grain cowhide available. The welded steel rest is strong enough to stand on and won’t break if dropped (Owlet Ear Front Bag sold separately).

A. Front Bag O59-10880 $24.00
B. Rifle Rest O59-10883 63.00
C. Std. Front Bag O59-10881 31.00
D. Rear Bag O59-10882 34.00

*Sand not included.

Viking Tactics V-TAC MK1 Sling

Viking Tactics’ V-TAC MK1 Sling is quick, instantly adjustable to improve your shooting position, allows shooting from weak-side shoulder, secures the carbine during handgun transitions, and allows hands-free movement in difficult surroundings.

Viking Tactics Sling for CAR-15 O59-11961 $34.95
Viking Tactics Sling for FN-FAL/HK-91 O59-11962 40.00

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
### California Competition Works’ Moon Clip Loading/Unloading Tools & Carriers

**A. Demooner Tool**  
O59-18169 $16.95  
O59-19490 39.95  
O59-19489 39.95  
(Works with #16510 8-shot EDM .38/.357 moon clips on Pg. 57)

**B. MoonLoad/Unload 8-Shot .357**  
O59-33395 8.00  
O59-33396 8.00  
O59-33397 8.00  
O59-33398 8.00  
O59-33400 8.00

**C. 6-Shot Mn. Clip Holder (2 ea.)**  
O59-18173 $17.90

**D. Blued .45 ACP Mn. Clips (10 ea.)**  
O59-18183 $9.80

**E. 10mm Moon Clips (10 ea.)**  
O59-18184 $11.20

**F. 8-Shot .357 Moon Clips (10 ea.)**  
O59-19228 $19.95

### North Mountain Speed Loader Holder

The North Mountain IDPA-Compliant Speed Loader Holder is made specifically for the competitive IDPA revolver shooter. Lightweight at 2.9 Oz., it firmly holds your competition speed loader. It is fitted with a Tek-Lok™ to mount to your range belt. It fits Comp III and similar-sized speed loaders.  

**“K-Frame” Model**  
O59-21900 $35.00  
O59-21914 $35.00

**“L-Frame” Model**  
O59-21914 $35.00

### TK Custom Moon Clips

**Chiappa Rhino 9mm/.40 S&W (10 Pk)**  
O59-12040 $65.00  
O59-12043 65.00

**Chiappa Rhino .38/.357 (10 Pk)**  
O59-12043 65.00

**N-Frame 9/.38 ACP 8-Shot (Blue) (10 Pk)**  
O59-12044 39.95

**L-Frame 9/.38 ACP 6-Shot (Blue) (10 Pk)**  
O59-12045 39.95

**S&W N-Frame .45 ACP 6-Shot (10 Pk)**  
O59-12058 19.95  
O59-12059 74.95

**S&W N-Frame .45 ACP EDM 6-Shot (10 Pk)**  
O59-12065 64.95  
O59-12066 64.95  
O59-12088 32.50

**S&W L-Frame .38/.357 7-Shot (10 Pk)**  
O59-12092 64.95

**S&W L-Frame .38/.357 6-Shot (10 Pk)**  
O59-12093 39.95

**S&W N-Frame .38/.357 8-Shot (Blue) (10 Pk)**  
O59-12093 39.95

### SDM S&W Revolver Front Sights

**Pin-In Front Sight – $28.00**  
- .250” high, red  
  O59-18379  
- .250” high, green  
  O59-18380  
- .300” high, red  
  O59-18381  
- .300” high, green  
  O59-18382

**Pin-In Front Sight – $44.95**  
- .250” high, Gold Bead  
  O59-18565  
- .300” high, Gold Bead  
  O59-18566

**“Classic” Slip-In Sight – $35.00**  
- .250” high, red  
  O59-18375  
- .250” high, green  
  O59-18376  
- .300” high, red  
  O59-18377  
- .300” high, green  
  O59-18378

**Mainspring/Rebound Springs**  
- S&W K,L,N (standard)  
  O59-15073 $15.00  
- S&W K,L,N (reduced power)  
  O59-15072 15.00

### W.C. Wolff Co. Revolver Springs

**Hammer/Trigger Return Springs**  
- Ruger GP-100  
  O59-11367 $10.50

**S&W J Frame**  
- O59-12598 9.50

**Mainspring/Rebound Springs**  
- S&W K,L,N (standard)  
  O59-15073 $15.00

### Jerry Miculek Competition Grips

- S&W N-Fr. Rd. Butt  
  O59-11324
- N-Fr. Sq. Butt  
  O59-11325
- K, L-Fr. Rd. Butt  
  O59-11327
- K, L-Fr. Sq. Butt  
  O59-11326

### Apex Tactical Specialties

**S&W J-Frame Duty/Carry Spring Kit**  
O59-14309 $25.95  
O59-21888 15.95

**S&W Revolver Frame-Mounted Firing Pin**  
- Fits K, L, and N-Frames  
  Stainless  
  O59-19921 $9.95

### Hogue “Big Butt” Grips

- S&W N-Fr. Rd. Butt  
  O59-12141
- K, L-Fr. Rd. Butt  
  O59-12140

### Inset: Replacement mandrels for Moonload ("B" above). Colors vary according to diameter.
TUFF Products QuickStrips

TUFF QuickStrips are available for a variety of revolver calibers from .17 HM2 to .500 Linebaugh. $8.50 for a package of 2.

- .22 LR-Mag./.17HM2-HMR (10 rd.) O59-11737
- .32/.327/9mm (8 rd.) O59-11738
- .38/.357/.40/10mm (5 rd.) O59-11740
- .38/.357/.40/10mm (6 rd.) O59-11741
- .38/.357/.40/10mm (7 rd.) O59-27083
- .38/.357/.40/10mm (8 rd.) O59-11742
- .41Mag./.45 ACP (6 rd.) O59-11748
- .45 Auto Rim (6 rd.) O59-11751
- .44 Sp.-Mag./.45 Colt/.460 S&W/.410 Shotshell (6 rd.) O59-11750

California Competition Works

.SIGNATURE .22 LR Speedloader

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<tr>
<th>Item Description</th>
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**Powder River Precision's Drop-In Trigger Kits for Springfield XD Pistols will give you a short, crisp trigger pull with a fast reset and shorten the total trigger pull length.**

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<th>Trigger Kit</th>
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<td>XD Mod 2 Trigger Kit (4” &amp; 5” only)</td>
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<td>XD-S Trigger Spring Kit</td>
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<td>XD/XDM Striker Retainer Pins</td>
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### Apex Tactical Specialties Parts

**S&W M&P Aluminum Forward-Set Sear & Trigger Kit**

<table>
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<th>Part No.</th>
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**S&W M&P Aluminum Flat-Faced, Forward-Set Sear & Trigger Kit**

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**S&W M&P Flat-Faced Sear**

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**S&W SD 9/40 Spring Kit**

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**S&W Sigma Spring Kit**

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**GLOCK Ultimate Safety Plunger**

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**GLOCK Action Enhancement Trigger**

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**S&W M&P Aluminium Forw ard-Set Sear & Trigger Kit**

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**GLOCK Action Enhancement Trigger**

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There is a word I love: labile. I first heard it during a phone conversation with USPSA Grand Master and famous pistolsmith Bruce Gray. So, of course, I played it off like I knew what he was talking about, then as soon as we hung up, I rushed to the dictionary to discover the meaning of this wonderful new word. “Labile” means “prone to degradation” or “vulnerable to change in a negative sense.” Sadly, the magazine for the singlestack 1911 .45 has proven, historically, to be a fairly labile part of the system, vulnerable to the phenomenon called “lips spread.” In this article we’ll discuss what that is, why it’s bad, and how to avoid it.

WHY IT HAPPENS

There was a time that the emphasis in reloading practice was to reload an autopistol before it ran dry. The theory being one of the great advantages of the autoloader over the revolver was you didn’t have to open up the gun and disable it in order to reload, you could keep a round in the chamber while reloading, thus the gun would still be fireable in case you got rushed during the reloading process. Tactical doctrine is downstream from competition, and that’s how it was done in IPSC (which in the United States eventually became USPSA), and still is.

Eventually – and this took decades – we noticed there had never been a single instance of a person needing to fire a chambered round out of an autopistol while being charged during a speedload, and some people started asking, “Why am I dumping perfectly good ammo out of the gun in the middle of a fight, when I could be using it to fight with?” In recent years, because of the popularity of IDPA, which has been perceived by many as more “real world” than IPSC/USPSA, and in which the slide forward speedload is outlawed, the doctrine has changed to firing the gun until it’s completely empty, then reloading from slidelo.

I’m not here to discuss the virtues and vices of the slide-forward speedload versus the slidelo.

 WHY IT’S BAD

With use, especially if you practice a lot of slidelo reloads, over time singlestack 1911 magazinemoon feed lips spread. Eventually you wind up experiencing a very bad, very distinctive malfunction: you fire the chambered cartridge, the next round in the magazine “floats” halfway up THROUGH the feed lips, and you wind up with the cartridge held in a vice, pinched between the feed lips at its widest point, and the slide held...
back by the breech face butting up against that unmov ing cartridge. This is a horrible malfunction because a tap-rack-bang drill won’t fix it. You have to manually lock the slide to the rear to relieve forward pressure on that stuck cartridge which is pin ning the magazine in the gun, remove that magazine, and insert a new mag then drop the slide, before you can get the gun back up and running again. This takes time you might not have in a fight. As John Farnam has commented, “Losers in gunfights don’t generally run out of ammo, they run out of seconds.”

The Smith & Wesson Model 39 was notorious for this, once you got some real wear on the magazines, but by far the weapon to experience it mostly commonly has been the 1911. Mostly because it’s a very popular gun. This is particularly common in .45s, because of the weight of those big, heavy cartridges pounding the feed lips. The problem gets worse with the extra-capacity 8-rounders, and worse still with the extended 10-rounders.

**HOW TO AVOID IT**

The easy answer to this problem is to monitor your magazines’ feed lips dimensions with a dial caliper, and when they get to a certain point, cease using that magazine. So, what is the maximum acceptable feed lips width for a singlestack 1911 .45 magazine? Why, I’m glad you asked! This is a topic on which you will find no information on the Internet. None. I know, I checked. On the other hand, if you’re me, of course that means you just call up the magazine makers and ask. They’ll be happy to tell you. At least they were me.

Let’s begin by recognizing there are, basically, two types of 1911 .45 magazine feed lips configurations, “hardball feed lips” where the feed lips travel away from each other at an angle, and “semi-wadcutter feed lips” where they travel parallel to each other then open up. Hardball feed lips were the original design, and as the name would indicate, do not work well with semi-wadcutters or hollowpoints. By contrast, semi-wadcutter feed lips can work well with hardball, semi-wadcutters and hollowpoints. For this reason, unless we’re talking a repro mag, magazine makers these days produce singlestack 1911 .45 magazines with semi-wadcutter feed lips. This is good for another reason: having the feed lips parallel to each other makes it easy to measure their width.

A brand-new singlestack 1911 .45 magazine – granted there can be variance from maker to maker, and magazine to magazine – will typically have feed lips with a width somewhere in the high .37-something inch to low .38-something inch range. I have found .378” to be fairly common. Over time, as the feed lips spread, you’re still good with anything in the .38-something to .39-something-inch range. I will not use a 1911 .45 magazine once the feed lips dimensions spread to .400” or above. Although I developed this rule myself, I have had it verified by the folks at Chip McCormick Corporation this is a good approach. Even though, at .400” the magazine will still work, at this point the metal has become fatigued, the feed lips are spreading, and serious problems are just around the bend if we continue using that magazine.

Exception: feed lips on the new CMC rail mags (see Page 69) tend .400-ish, which might lead one to think trouble is imminent. Not so. The CMC rail mags’ reinforced feed lips mean that, although the cartridge still presents and feeds like a conventional magazine, the area of the feed lips that actually touches the cartridge is farther down inside the tube. Even though the very top of the tube, what we would normally think of as the feed lips, is wider than on the typical new 1911 .45 mag, that doesn’t really signify with the new design.

According to CMC, in their testing the reinforced feed lips never spread. Even when deliberately abusing a 10-round magazine by slamming it, fully loaded, into a slide locked autopistol, as hard as possible, over and over again until the mag tube per se spread to the point the magazine wouldn’t even fall out of the gun when they punched the mag release button, the feed lips dimensions stayed the same and the magazine still fed perfectly.

Not saying I’m going to dump the dozens of singlestack 1911 .45 magazines I already own, and re-equip with nothing but CMC rail mags. Honestly, if you only run 7- or 8-shot magazines, and monitor the feed lips dimensions, you should never have a problem. Having said that, I will also say if I were in the market for 10-round 1911 .45 magazines, I’d be looking hard at CMC rail mags.

**SUMMARY**

With conventional magazines, you can’t really avoid 1911 .45 magazine feed lips spread. For whatever reason, and in my experience it’s not a “this maker is better than other makers” situation, it’s more “this individual magazine just happens to last forever,” certain individual magazines do seem to avoid lips spread…well…forever. I have 1911 .45 magazines I’ve been using for 20 years, and their feed lips dimensions are still well within usable limits. Then I’ve had other magazines where the feed lips have spread beyond acceptable limits with much less use. But, having reading this article, now you know how to monitor this situation yourself, and avoid it becoming a real problem. Because it really sucks when your 1911 .45 that never malfunctions suddenly malfunctions, badly.

Try a few of Dillon's heavy-duty, lightweight plastic ammo boxes. If you're like us, you're tired of crumbling styrofoam and cardboard boxes held together with layers of tape. These boxes are perfect for range or field use. Designed to keep out dirt, dust and rain.

Dillon's Utility boxes are ideal for all those accessories that don’t quite fit into the compartments of your shooting bag. The large box measures 13-1/2 x 5-3/4 x 2-1/4 and the small box measures 4-5/8 x 6-3/8 x 1-5/8. Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

**Dillon Ammunition Boxes**

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<th>Stock #</th>
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**Extra Loading Data Labels**, OS9-10446, Package of 100, $6.95

**Dillon AkroBins**

AkroBins are ideal for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

- The small bins (the ones we use as Square Deal “B” cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The RL 550/XL650 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2" wide x 6-3/4" deep (all inside dimensions).

**Dillon Utility Boxes**

Dillon's Utility boxes are ideal for all those accessories that don’t quite fit into the compartments of your shooting bag. The large box measures 13-1/2 x 5-3/4 x 2-1/4 and the small box measures 4-5/8 x 6-3/8 x 1-5/8. Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and tools – the list is endless.

**Dillon Ammunition Boxes**

<table>
<thead>
<tr>
<th>Description</th>
<th>Stock #</th>
<th>Each</th>
<th>10 ea.</th>
<th>Case/Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>9mm (50 rd)</td>
<td>OS9-13784</td>
<td>$1.58</td>
<td>$13.50</td>
<td>$58.00 (50)</td>
</tr>
<tr>
<td>9mm (100 rd)</td>
<td>OS9-13645</td>
<td>1.81</td>
<td>15.40</td>
<td>66.00 (50)</td>
</tr>
<tr>
<td>.38/.357 (50 rd)</td>
<td>OS9-13476</td>
<td>1.79</td>
<td>14.70</td>
<td>63.00 (50)</td>
</tr>
<tr>
<td>.38/.357 (100 rd)</td>
<td>OS9-13766</td>
<td>2.20</td>
<td>18.80</td>
<td>80.50 (50)</td>
</tr>
<tr>
<td>.44 (50 rd)</td>
<td>OS9-13568</td>
<td>1.79</td>
<td>15.30</td>
<td>65.50 (50)</td>
</tr>
<tr>
<td>.44 (100 rd)</td>
<td>OS9-13715</td>
<td>1.73</td>
<td>14.70</td>
<td>63.00 (50)</td>
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<tr>
<td>.45 ACP (50 rd)</td>
<td>OS9-13574</td>
<td>2.83</td>
<td>24.20</td>
<td>103.50 (50)</td>
</tr>
<tr>
<td>Small Rifle (50 rd)</td>
<td>OS9-13740</td>
<td>2.05</td>
<td>17.50</td>
<td>75.00 (50)</td>
</tr>
<tr>
<td>Medium Rifle (20 rd)</td>
<td>OS9-13625</td>
<td>2.05</td>
<td>17.50</td>
<td>120.00 (80)</td>
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<tr>
<td>Medium Rifle (50 rd)</td>
<td>OS9-13665</td>
<td>2.90</td>
<td>24.70</td>
<td>106.00 (50)</td>
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<tr>
<td>Large Rifle (20 rd)</td>
<td>OS9-13655</td>
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<td>73.50 (50)</td>
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<tr>
<td>Large Rifle (50 rd)</td>
<td>OS9-13231</td>
<td>3.20</td>
<td>27.30</td>
<td>117.00 (50)</td>
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**Berry's Manufacturing Ammo/Storage Boxes**

<table>
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<th>Each</th>
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<th>50 ea.</th>
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</thead>
<tbody>
<tr>
<td>.500 S&amp;W (50 rd)</td>
<td>OS9-19243</td>
<td>$2.98</td>
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</tr>
<tr>
<td>.455 Casull (50 rd)</td>
<td>OS9-19244</td>
<td>2.98</td>
<td>22.40</td>
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<tr>
<td>.45/70 (50 rd)</td>
<td>OS9-19245</td>
<td>3.29</td>
<td>24.20</td>
<td>105.00</td>
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<tr>
<td>7.62 x 54R (50 rd)</td>
<td>OS9-19247</td>
<td>3.50</td>
<td>25.50</td>
<td>110.50</td>
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<td>.300 Ultra (50 rd)</td>
<td>OS9-19246</td>
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<td>20 Ga. (25 rd)</td>
<td>OS9-19248</td>
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<td>12 Ga. (25 rd)</td>
<td>OS9-19249</td>
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<td>72.50</td>
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**Storage Boxes**

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<thead>
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<th>50 ea.</th>
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<td>4-3/8&quot; x 2&quot; x 1-5/8&quot;</td>
<td>OS9-19250</td>
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<td>4-1/2&quot; x 4-1/2&quot; x 1-5/8&quot;</td>
<td>OS9-19251</td>
<td>2.32</td>
<td>17.40</td>
<td>75.50</td>
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<tr>
<td>5-1/2&quot; x 2-5/8&quot; x 2-1/2&quot;</td>
<td>OS9-19252</td>
<td>2.22</td>
<td>16.70</td>
<td>72.00</td>
</tr>
</tbody>
</table>

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
No shit, there I was...in my office, cleaning my 686 SSR when the boss walks in with that “whisky-tango-foxtrot” look on his face. “Hi,” I said (thinking fast), “I’m trying out these Bore-tips before I write the Blue Press copy for them. They work GREAT!” The Bore-tips Swabs REALLY DO work. What you can’t see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reusable.

Bore-Whips™ .17 and .22 caliber (pictured) by Swab-its® are ideal for air rifles, rimfires or any other .17 or .22 caliber firearm that’s difficult to clean from the breach. The foam tips are reusable and the handle functions as an empty chamber indicator.

<table>
<thead>
<tr>
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<td>.45 Caliber</td>
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<td>20 Gauge</td>
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<td>Multi Pack:</td>
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<tr>
<td>(6) .22/5.56, (6) .30/7.62, (6) .357/9mm, (5) .40/10mm, (5) .45</td>
<td>$26.99</td>
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Gun-tips® 3” Precision Tip foam swabs are reusable. 24-count value pack.

| O59-15345 | $9.99 |

Ram Rodz Barrel and Breech Cleaners

The RamRodz® Range Kit comes with 400 Breech Cleaners, 100 .22-Caliber swabs, 60 .38-Caliber swabs, 50 .40-Caliber swabs, 40 .45-Caliber swabs and 30 .50-Caliber swabs.

| O59-43293 | $34.95 |

| O59-43289 | $12.95 |
| O59-43290 | $12.95 |
| O59-43291 | $12.95 |
| O59-43292 | $12.95 |
TW25B is the choice of leading firearms manufacturers, armorers, pro shooters and gun enthusiasts, and is recognized as the world’s best all-purpose weapons lubricant/protectant. It is now widely specified by the U.S. military for their most critical performance weapons systems. Environmentally safe, non-carcinogenic, non-ozone-depleting.

0.5 Oz. Syringe $10.99
1.5 Ounces $14.50

Evolver BLAST with TW25B is an all-synthetic lubricant/protectant specifically designed for revolvers.

4.2 Oz. Aerosol $11.95

Lyman Pick & Brush Set is an indispensable item for your cleaning supplies and range bag.

O59-40160 $3.99

E-Z Brite Wonder Cloth

On gun dealers shelves since 1976, this product is still a must for keeping stainless steel and nickel-finished revolvers looking like new. Demand the original lead and carbon wipe!

O59-18613 $7.99
### DEWEY Nylon Coated Cleaning Rods

<table>
<thead>
<tr>
<th>Material</th>
<th>Price</th>
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<tbody>
<tr>
<td>.22 Caliber Brass Jag</td>
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<tr>
<td>.24 Caliber Brass Jag</td>
<td>$2.99</td>
</tr>
<tr>
<td>.27 Caliber Brass Jag</td>
<td>$2.99</td>
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<tr>
<td>.30 Caliber (and up) Brass Jag</td>
<td>$2.99</td>
</tr>
<tr>
<td>.38 – .41 Cal. Brass Jag</td>
<td>$2.99</td>
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<tr>
<td>.44 – .45 Cal. Brass Jag</td>
<td>$2.99</td>
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**Brass Patch Loop**

Accepts most pistol and rifle patches.

<table>
<thead>
<tr>
<th>Material</th>
<th>Price</th>
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<tbody>
<tr>
<td>.17 Caliber Bore Brushes</td>
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<tr>
<td>.17 Caliber Riffle/Nylon (ea.)</td>
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<tr>
<td>.17 Caliber Riffle/Bronze (ea.)</td>
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### Bronze Bore Brushes

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<th>Price</th>
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<tr>
<td>.22 Caliber Rifle</td>
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<tr>
<td>.24 Caliber Rifle</td>
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<tr>
<td>.27 Caliber Rifle</td>
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<tr>
<td>.30 Caliber –7.62mm Rifle</td>
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<tr>
<td>.35 Caliber Rifle</td>
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<tr>
<td>.44–.45 Caliber Rifle</td>
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<tr>
<td>.40–.41 Caliber –10mm Pistol</td>
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<tr>
<td>.44–.45 Caliber Pistol</td>
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### Cotton Mops

<table>
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<tr>
<td>.22–.27 Caliber (ea.)</td>
<td>$1.95</td>
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<tr>
<td>.30–.38 Caliber (ea.)</td>
<td>$1.95</td>
</tr>
<tr>
<td>16, 12 &amp; 10 Ga. Shotgun (ea.)</td>
<td>$1.95</td>
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**M-16/AR-15 Breach Rod Guide/Chamber Brush**

Breech Rod Guide

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<tr>
<th>Price</th>
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<tbody>
<tr>
<td>$20.00</td>
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AR-15 Chamber Cleaning Brush

<table>
<thead>
<tr>
<th>Price</th>
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<tr>
<td>$3.50</td>
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**Deluxe M-16/AR-15 Lug Recess Cleaning Kit**

Lug Recess Cleaning Kit

<table>
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<tr>
<th>Price</th>
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<tbody>
<tr>
<td>$27.95</td>
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</tbody>
</table>

Includes: Chamber Cleaning Rod, Lug Recess Cleaning Head, Delrin Guide Sleeve, 50-pak Cotton Cleaning Rolls, Chamber Brush, Chamber Mop, Double-Ended Nylon Cleaning Brush.

**Bolt Action Rifle Cleaning Rod Guides**

All models fit .695-.700 bolt diameter rifles.

<table>
<thead>
<tr>
<th>Price</th>
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<td>$18.95</td>
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**Muzzle Guards**

AR-15/M-16

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M1-A1/M-14

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M1 Garand

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Ruger 10-22 Standard Bbl.

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Ruger 10-22 Bull Barrel

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Brass Muzzle Guard, .30 Cal.

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<th>Price</th>
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**Nylon Gun Parts Cleaning Brush**

Parts cleaning brush

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<tr>
<td>$2.25</td>
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**Cleaning Patches**

Packages of 1000

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Packages of 500

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Packages of 250

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<tr>
<td>$11.95</td>
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<tr>
<td>$13.95</td>
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</tbody>
</table>

### Sweet's Australian 7.62 Solvent

Easily removes powder residue and stubborn copper fouling. It's harmless to steel, a non-acid formula with five percent ammonia. If you shoot a rifle, you ought to try cleaning it with Sweet's.

<table>
<thead>
<tr>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>$12.95</td>
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</tbody>
</table>

### Sweet's Australian 7.62 Ultra Blue

Protects, penetrates and lubricates all surfaces. UltraBlue is in use by the US Army Marksmanship Training Unit, the US Army Pistol and Rifle Teams and the US Marine Corps Pistol and Rifle Teams.

<table>
<thead>
<tr>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>$9.95</td>
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</tbody>
</table>
Wilson Combat’s Elite Tactical Magazine HD +P – “The ETM Heavy Duty/+P rated .45 ACP magazines with exclusive stainless flatwire MAX magazine spring and time-tested ETM tube.”

**A.** .45ACP  O59-18602  $44.95

Elite Tactical Magazine – “The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine.”

**B.** .45ACP  O59-12027  $34.95

**C.** .45ACP (10) 9mm  O59-19463  $34.95

Wilson Combat Magazines – “No other .45 magazine on the market can compare for proven inherent reliability, durability and the ability to remain fully loaded for long periods of time without damage.”

**D.** Match Magazine (7 rd) .45ACP  O59-10505  $32.95

Wilson Combat’s Elite Tactical Magazine HD +P – “The ETM started with a blank sheet of paper and 30-plus years of 1911 and 1911-magazine experience; designed from the ground up as a premium tactical magazine.”

**E.** .45ACP  O59-11714  $32.95

**F.** Officers Match Mag. (7 rd) .45ACP  O59-10506  $32.95

**SHOK-BUFF® Recoil System** – Includes a One Piece Guide Rod and Plug; six SHOK-BUFF buffers; an Extra Power Firing Pin Spring; an Extra Power Recoil Spring; and a Reduced Power Recoil Spring.

**G.** .45ACP  O59-18150  $37.05

Wilson SHOK-BUFF® – A 1/10” thick poly fiber buffer between the frame and slide contact areas.

**H.** .45ACP  O59-18148  $5.95

**I.** SHOK-BUFF Buffer only (6 ea.)  O59-18147  $6.95
### Mec-Gar

**Pistol Magazines**

<table>
<thead>
<tr>
<th>Model</th>
<th>Magazine Capacity</th>
<th>Magazine Type</th>
<th>Price</th>
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<tbody>
<tr>
<td>NEW Plus-2 Adapter</td>
<td>fits mags in red</td>
<td>Beretta 92 18-rd. AFC*</td>
<td>O59-62207</td>
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<td>Beretta 92 20-rd. AFC*</td>
<td>O59-18728</td>
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<td>Browning HP 15-rd. Blue</td>
<td>O59-18729</td>
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<td>1911 8-rd. .45 ACP Blue</td>
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<td>1911 8-rd. .40 S&amp;W Blue</td>
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<td>1911 8-rd. 10mm Blue</td>
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<td>1911 9-rd. 9mm Blue</td>
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<td>1911 11-rd. 9mm Blue</td>
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<td>Para P-14 14-rd. Blue</td>
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<td>Para P-18 17-rd. Blue</td>
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<td>Ruger P-Series 9mm 20-rd. Blue</td>
<td>O59-18736</td>
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<td>O59-18737</td>
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<td>S&amp;W 59 20-rd. Blue</td>
<td>O59-18738</td>
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<td>SIG Sauer 226 18-rd. AFC*</td>
<td>O59-18740</td>
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<td>SIG Sauer 228 15-rd. Blue</td>
<td>O59-18741</td>
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<td></td>
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<td>Springfield XD (not XDM) 9mm 18-rd.</td>
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<td>Springfield XD (not XDM) .40 13-rd. AFC*</td>
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<td>Taurus 92-99 17-rd. Blue</td>
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<td>Taurus 92-99 20-rd. Blue</td>
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* AFC = Anti-Friction Coating

### CMC Mags

**Railed Power Mags™**

- McCormick Railed Power Mags™ feature patent pending Dual Wall Feed Rails™ that are at least twice the strength of regular feed lips. They have a patented tactical RPM™ follower, a stainless steel mag tube, an EZ clean base pad and a proven customer-satisfaction policy. All CMC magazines are designed to give the pistol shooter the advantage of extra shot capacity and improved performance.

<table>
<thead>
<tr>
<th>Model</th>
<th>Magazine Capacity</th>
<th>Magazine Type</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>CMC RPM 10-Rd. .45 ACP 1911</td>
<td>O59-11077</td>
</tr>
<tr>
<td></td>
<td></td>
<td>CMC RPM 8-Rd. .45 ACP 1911</td>
<td>O59-11078</td>
</tr>
<tr>
<td></td>
<td></td>
<td>XP Series, Match Grade and Power Mag+ Magazines</td>
<td>XP-9 10-Rd. 9mm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Extra XP-9 Base Pad</td>
<td>O59-43300</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Match Grade .45 ACP 8-Rd. (Floorplate drilled for base pads.)</td>
<td>O59-49996</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Power Mag+.45 ACP 10-Rd.</td>
<td>O59-15025</td>
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</tbody>
</table>

### Metalform

**OEM Pistol Magazines**

<table>
<thead>
<tr>
<th>Magazine Type</th>
<th>Magazine Capacity</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>M-16/AR-15 mag.</td>
<td>30-Round aluminum M-16/AR-15 mag.</td>
<td>O59-15593</td>
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<tr>
<td>9mm M-16/AR-15 magazines. Metalform (20-Rd.)</td>
<td>&amp; C-Products (32-Rd.)</td>
<td>20-Rd.</td>
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<tr>
<td>32-Rd.</td>
<td>O59-149996</td>
<td>29.95</td>
</tr>
<tr>
<td>Special Purchase M14/M1A</td>
<td>20-Round magazines. While they last!</td>
<td>O59-12629</td>
</tr>
</tbody>
</table>

### Archangel

**Lever Release SKS Magazines**

- Archangel's OPFOR® SKS magazines feature a revolutionary steel lever release and positive grip texture for quick and easy magazine changes. A game changer – the oversized thumb lever is ergonomically located and easy to press, enabling you to perform a fast, one-handed reload on your SKS rifle. Available in 20- and 35-round capacities.

<table>
<thead>
<tr>
<th>Magazine Type</th>
<th>Magazine Capacity</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>35-Round Mag.</td>
<td>O59-13012</td>
<td>$29.95</td>
</tr>
<tr>
<td>20-Round Mag.</td>
<td>O59-13088</td>
<td>29.95</td>
</tr>
</tbody>
</table>
This is a MUST-HAVE range-bag accessory. It’s a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

<table>
<thead>
<tr>
<th>Item Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Arredondo Multi-Function Squib Rod</td>
<td>$12.95</td>
</tr>
<tr>
<td>Specialized Dynamics Armerors’ Upper Receiver Block</td>
<td>$59.99</td>
</tr>
<tr>
<td>The Larry™ 8 LED Pocket Work Light</td>
<td>$9.99</td>
</tr>
<tr>
<td>Poppy™ – A combination 300 Lumen C•O•B lantern</td>
<td></td>
</tr>
<tr>
<td>Magazine Base Pad Tool/Scope Battery Cap Remover</td>
<td></td>
</tr>
<tr>
<td>Scope Windage Adjustment Tool</td>
<td></td>
</tr>
<tr>
<td>Made in USA With a Lifetime Warranty!</td>
<td></td>
</tr>
<tr>
<td>E Lite Tactical Systems’ C.A.M. Rifle Magazine Loader</td>
<td></td>
</tr>
<tr>
<td>loads AR15, AK47, AK74, FN SCAR-16/17, AR10, G36, Steyr AUG, MP5, CZ Scorpion EVO, Colt SMG, UZI and more in 5.56x45/.223, 7.62x51/.308, 7.62x39 , .300BLK, 5.45x39, 9mm and more.</td>
<td></td>
</tr>
<tr>
<td>The ETS C.A.M. Pistol Magazine Loader loads most 9mm or .40 caliber pistol magazines – including single stacks. It doesn’t force rounds through the feed lips, so it won’t damage magazines.</td>
<td></td>
</tr>
<tr>
<td>Both ETS C.A.M. magazine loaders will lift up to 10 rounds of ammo directly from an ammo tray!</td>
<td></td>
</tr>
<tr>
<td>ETS 30-round AR magazines have a built-in coupler that allows multiple magazines to be connected in seconds with no tools. Clip-on dust covers keep dirt and debris out during storage.</td>
<td></td>
</tr>
<tr>
<td>ETS magazines for GLOCK® pistols are compatible with aftermarket floorplates for GLOCK magazines, feature special grip ribs on the floorplate to aid in extraction and are easy to disassemble for cleaning and maintenance.</td>
<td></td>
</tr>
</tbody>
</table>

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
The SnapSafe® Modular Vaults LOCKBOX is a pry-resistant 16 gauge steel container that provides secure storage for handguns and other valuables. Meets TSA airline firearm guidelines.

Dimensions: 9.5” x 6.5” x 1.75”

O59-01044 $19.95

SnapSafe® Pistol Racks

Store guns in your safe or display them anywhere with these handy gun racks made in four different widths. The rack helps maximize storage space while offering a secure and balanced rack designed for compact pistols, full-size handguns, revolvers and semiautos. Their PVC coating prevents scratches or marring. Store guns right side up or upside down, depending on your preference.

Two-gun Rack measures 4.5” x 7” x 5.75”  
Four-gun Rack measures 9” x 7” x 5.75”  
Six-gun Rack measures 13.5” x 7” x 5.75”  
Eight-gun Rack measures 18” x 7” x 5.75”

SnapSafe Two-gun Rack O59-33127 $8.00  
SnapSafe Four-gun Rack O59-33128 10.00  
SnapSafe Six-gun Rack O59-33129 12.00  
SnapSafe Eight-gun Rack O59-33130 15.00

SnapSafe’s 30 LED Cordless Motion Sensor Light is ideal for large gun safes. 25.75” x 0.7” x 0.6”

O59-10019 $25.99

SnapSafe’s 20 LED Cordless Motion Sensor Light is ideal for small-to-medium gun safes. 13” x 0.7” x 0.6”

O59-10018 $20.99

SnapSafe’s Vehicle Headrest Gun Rack secures long guns behind headrest and doubles as storage for range bags, etc. Coated wire won’t mar firearms.

O59-10020 $7.99

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
Perma-Pin Firing Pin Retainer for M-16 and AR-15 replaces the standard cotter pin found in the bolt carrier to retain the firing pin (as in original Stoner rifles). Made of tool steel. No modification to gun required.

Perma-Pin Firing Pin Retainer

Gen 2 Mod 2 Non-Rotating Trigger/Hammer Pins .154 Diameter.

Gen ST Non-Rotating Trigger/Hammer Pins .154 Diameter.

KNS Precision, Inc. AR-15 Bolt Catch Retainer Pin.

KNS Precision, Inc. AK-15 Bolt Catch Retainer Pin.

Taylor Freelance Magazine Extensions

AR-15/Tavor 9mm SMG +10

This extension adds a full 10 rounds to your 32-round Colt SMG-type magazine. Works with many “stock” mag springs.

NOTE: Colt SMG mags come from many different manufacturers. Colt offered at least two major types – one where the floor plate slides on from the front, and the other which slides on from the rear. TF extensions are built to work with BOTH the front-mount and rear-mount styles.

CZ Skorpion +10

• Extra length/strength spring included

GLOCK +10

Transforms Glock 31-round magazines into 41+1 round mags.

• Extra length/strength spring included

SIG MPX +10

• Works with stock mag spring.

• Angled floor stands the magazine straight up on a table for easier loading.

SIG P320 +5

• Extra length/strength spring included.

• Thumbscrew-and-gasket retention system allows for quick, easy disassembly.

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
Magpul 1911 Grip Panels feature reinforced polymer construction and a unique diamond-shaped cross section to prevent twisting in the hand. They also have an aggressive mag-release cut out and are compatible with ambidextrous safeties.

Flat Dark Earth
- O59-43237 $19.95
- O59-43236 19.95
- O59-43238 19.95

Black
- O59-43237 $19.95
- O59-43236 19.95
- O59-43238 19.95

Olive Drab Green
- O59-43237 $19.95
- O59-43236 19.95
- O59-43238 19.95

Magpul 30-Round polymer PMAG 30 Gen M3™ AR/M4 magazines.
- O59-43280 $14.95

Magpul 20-Round polymer PMAG 20 AK/AKM MOE® magazine.
- O59-10008 $12.95

Magpul 20-Round polymer PMAG 20 LR/SR Gen M3™ SR25/M110 magazine.
- O59-55007 $19.95

Magpul 10-Round polymer PMAG 10 AR/M4 Gen M3™ magazine.
- O59-33393 $13.95

Magpul 5-Round Limiter PMAG 20.
- O59-33394 $13.95 Pkg of 3

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
The OPSol Mini-Clip™ was designed to give “well seasoned” and “recoil sensitive” shooters the capability of shooting the trusty Mossberg 12 Ga. platform without the usual recoil response. By using The OPSol Mini-Clip™ in conjunction with 1.75” shotgun shells, shooters stay in the game without all of the pain. The Mini-Clip enables owners of Mossberg 12 Ga. shotguns to use Aguila Minishells reliably for training, practice, recreational or home-defense applications.

**OPSol Mini-Clip™**

- ** Allows the use of 12 Ga. 1.75” Birdshot, Buckshot and Slug shells. 
- ** Fits 12 Ga. Mossberg 500, 590, 590A1 and Maverick 88 models**

**5.11 Tactical All Hazards Ammo Mule**

- ** Sometimes, you just need more ammo.** The All Hazards Ammo Mule is lightweight, durable and weather resistant.
- ** Features a secure wraparound zipper with a molded pull and measures 10.12” wide x 3.88” deep x 8” high.** It will hold 10 5.56 AR mags or six 25-rd. boxes of shotgun shells.

**OPSol Mini-Clip™**

- **059-10471 $14.99**

**5.11 Tactical All Hazards Ammo Mule**

- **059-19661 $27.99**

**Hyscore Six-Gun Modular Pistol Rack**

- **The HYSKORE Six Gun Modular Pistol Rack is constructed from closed-cell, non-reactive foam that will not absorb moisture or react with lubricants or solvents. It has a soft, suede-like finish, but is rigid enough to offer firm support. The rest will hold six pistols with either single-stack or double-stack magazines, and can be disassembled and reconfigured to hold guns with wider or narrower grips. The modular feature of the rest also means that two or more rests can be connected together and reconfigured not only to give each gun its own “special home,” but also to take maximum advantage of all available space in your safe or vault. This is easy to do using 3/16” threaded rod, washers, and hex nuts available from any home-improvement store. The rack measures 11-1/4” wide x 7-1/2” deep x 6” high.**

- **059-10208 $19.99**

**Hyscore Six-Gun Modular Pistol Rack**

- **059-10209 $15.95**

**5.11 Tactical All Hazards Ammo Mule**

- **059-10196 $27.99**

**OPSol Mini-Clip™**

- **059-10471 $14.99**

800-223-4570 or 480-948-8009 • FAX 480-998-2786 • 24-Hour On-Line Ordering @ www.bluepress.com
JP Enterprises, Inc.
Tactical Performance Gear

JP Enterprises (Competition Only) Low Mass Buffer JPLMB
O59-12585 $59.95

JP Enterprises .223 JP EnhancedBolt™ Assembly
JPEB-223 SAE3910 Construction
O59-12586 $124.95

Custom Stainless Bolt Carrier
JPFC-3 SP Low Mass, Stainless Finish
O59-12584 $225.95

JP AR Speed Hammer
JPSH-1A Low Mass Hammer
O59-12617 $59.95

JP Compensator
JPTRE-2 1/2” x 28 TPI
w/Exit Hole for .223
Matte Black Finish
O59-12614 $89.95

JP Reduced Power AR Spring Set
O59-12618 $10.95

JP Enhanced Reliability, Reduced Power AR Spring Set
O59-12590 $10.95

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included

HIPERTOUCH®
24C
AR 15/10 Fire-Control

The HIPERTOUCH® 24C is the competition version of high precision fire-control drop-ins for installation in AR-15® and AR-10® type rifles.

059-11816
$235.00

HIPERTOUCH®
24 3G
AR 15/10 Fire-Control

The HIPERTOUCH® 24 3Gun, or 24 3G, is similar to the 24C, but with a curved trigger bow instead of straight, for installation in AR-15® and AR-10® type rifles.

059-11819
$225.00

Elftmann Tactical SE Drop-In Trigger

The ELF-SE Drop-In Trigger for mil-spec AR-15s features an extremely short takeup; a clean, crisp break; and a very short, positive reset with a non-adjustable 3.5-lb. pull weight. The total physical weight of the entire trigger unit is 2.3 oz.

059-10007
$169.00
Built for speed, these High Performance red dot sights will take your shooting ability to the next level. By using a single red dot as an aiming point, target acquisition is as simple as point and shoot. The unique Heads-Up-Display (HUD) design provides an unlimited field of view, while eliminating obstruction and tunnel vision common to tube-style scopes.

C-More Systems RTS2R
- 6 MOA Black: O59-14518 $419.00
- 8 MOA Black: O59-14563 $419.00

C-More Systems Railway Sight
- Polymer 8 MOA Black: O59-14611 $279.00
- Aluminum 8 MOA Black: O59-16411 $329.00

C-More Systems Tactical Railway Sight
- Polymer 8 MOA Black: O59-16511 $289.00
- Aluminum 4 MOA Black: O59-14612 $339.00

C-More Systems Replacement Modules for Railway/Scout Sights
- 2 MOA Dot Module, Polymer: O59-14620 $49.00
- 2 MOA Dot Module, Aluminum: O59-14643 49.00
- 4 MOA Dot Module, Polymer: O59-14615 49.00
- 4 MOA Dot Module, Aluminum: O59-14691 49.00
- 6 MOA Dot Module, Polymer: O59-14616 49.00
- 6 MOA Dot Module, Aluminum: O59-14696 49.00
- 8 MOA Dot Module, Polymer: O59-14717 49.00
- 8 MOA Dot Module, Aluminum: O59-14720 49.00
- Railway/Scout/Tactical Battery: CR2032 Lithium STS/RTS Battery
  - O59-17034 $5.00
  - O59-14721 5.00

Jerry Miculek AR-15 Compensator
- Jerry Miculek's three-chamber AR-15 Compensator fits threaded-barrel rifles and may be “clocked” for left- or right-handed shooters. Used by many top three-gun competitors.
  - O59-11328 $49.95

Emergency AR(epair) Kit
- The Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.
  - O59-19460 $19.95

J. Dewey Mfg. Co. AR-Link Cleaning Pin
- Dewey's AR-Link Cleaning Pin utilizes the rear take-down pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316” in diameter.
  - O59-18599 $14.95

Tac Latch
- The Badger Ordnance Tac Latch makes it much easier for you to operate the latch on your AR-15/AR-10 charging handle. It works especially well for “flat-top” rifles equipped with low-mounted optics.
  - O59-10379 $18.95

Operate your AR-15/AR-10 charging handle with ease with Tac Latch. It’s the perfect solution for your AR-15 or AR-10 rifle.

Limited Supply
- We have a limited supply of these folding AR-15 front sights with tritium inserts. They were made for SIG Sauer.
  - O59-48961 $49.95

Jerry Miculek AR-15 Compensator
- Jerry Miculek's three-chamber AR-15 Compensator fits threaded-barrel rifles and may be “clocked” for left- or right-handed shooters. Used by many top three-gun competitors.
  - O59-11328 $49.95

Your basic, generic, strap-on-with-Velcro™ AR-15 brass catcher.
- O59-15478 $14.95
Bushnell Trophy TRS-25 Ultra Compact Red Dot Sight

Bushnell’s Trophy TRS-25 Ultra Compact Red Dot Sight is designed for use on shotguns, handguns and rifles. It is constructed and assembled by highly skilled craftsmen to Bushnell’s high quality standards. The precision and craftsmanship with which this scope was built ensures its performance under demanding conditions. This scope will provide the shooting accuracy and repeatability which have made Bushnell legendary. Features unlimited eye relief and a three-minute-of-angle dot.

TRS-25 as pictured w/o riser

O59-11643 $89.95

TRS-25 with riser

O59-31318 $119.95

Scout Scope Mounts for AK, SKS Rifles

Scout Scope Mounts provide an extremely stable optics base for your AK, Saiga or SKS rifle and will not shift, vibrate loose or change point of impact as the rifle heats up. Rock solid and easy to install, the two-piece design enables the removal and replacement of your optics without losing zero.

Scout Scope Mounts easily allow for complete DISASSEMBLY of your rifle for cleaning and maintenance while retaining zero. These rifles are designed so that carbon build-up can easily be cleaned from the gas tube and piston. This is routine maintenance, necessary in order to maintain a properly functioning rifle. Other mounts for AK-and SKS-style rifles make this difficult, time consuming and then require that optics be re-zeroed.

Scout Scope Mount for AK Rifle

O59-25374 $79.99

Scout Scope Mount for SKS Rifle

O59-25373 78.99

Evolution Gun Works Picatinny Rail Scope Mounts

Available in Standard Elevation or Plus-20 Minutes of Angle

<table>
<thead>
<tr>
<th>Rifle Model</th>
<th>Description</th>
<th>O59 Code</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Remington Model 700 Short Action</td>
<td>O59-19975 $29.95</td>
<td></td>
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<tr>
<td>Remington Model 700 Short Action + 20 MOA</td>
<td>O59-19976 $29.95</td>
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<tr>
<td>Remington Model 700 Long Action</td>
<td>O59-19977 $29.95</td>
<td></td>
<td></td>
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<tr>
<td>Remington Model 700 Long Action + 20 MOA</td>
<td>O59-19978 $29.95</td>
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<tr>
<td>Ruger 10/22 + 20 MOA</td>
<td>O59-19987 $29.95</td>
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<td>Savage Short Action</td>
<td>O59-19979 $29.95</td>
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<td>Savage Short Action RB</td>
<td>O59-19980 $29.95</td>
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<td>Savage Long Action RB</td>
<td>O59-19981 $29.95</td>
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<tr>
<td>Savage Long Action RB + 20 MOA</td>
<td>O59-19982 $29.95</td>
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<tr>
<td>Winchester Model 70 STD</td>
<td>O59-19983 $29.95</td>
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<tr>
<td>Winchester Model 70 STD + 20 MOA</td>
<td>O59-19984 $29.95</td>
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<tr>
<td>Winchester Model 70 Short Action</td>
<td>O59-19985 $29.95</td>
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<tr>
<td>Winchester Model 70 Short Action + 20 MOA</td>
<td>O59-19986 $29.95</td>
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Pistol Chamber Checkers

<table>
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<tr>
<th>Caliber</th>
<th>O59 Code</th>
<th>Price</th>
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<tbody>
<tr>
<td>9mm</td>
<td>O59-19846 $19.95</td>
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<tr>
<td>.38 Super</td>
<td>O59-19847 $19.95</td>
<td></td>
</tr>
<tr>
<td>.40 S&amp;W</td>
<td>O59-19848 $19.95</td>
<td></td>
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<tr>
<td>10mm</td>
<td>O59-19676 $20.00</td>
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</tr>
<tr>
<td>.45 ACP</td>
<td>O59-19849 $19.95</td>
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Shotgun Chamber Checker

<table>
<thead>
<tr>
<th>Gauge</th>
<th>O59 Code</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>12 Ga.</td>
<td>O59-19523 $49.99</td>
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</tr>
<tr>
<td>20 Ga.</td>
<td>O59-19524 $49.99</td>
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</tr>
<tr>
<td>Cowboy Chamber Checker (.357 Mag., .44 Mag., .44-40, .45 Colt)</td>
<td>O59-25375 $19.95</td>
<td></td>
</tr>
</tbody>
</table>

Tactical Sports 45°-Offset Auxiliary Optics Mount

A twist of the wrist is – quite literally – all it takes to switch from your long-range optic to a CQB red-dot sight with Tactical Sports’ 45-degree Offset Auxiliary Optics Mount! Fits most Picatinny rails. (Pictured with Bushnell’s TRS-25, which is NOT included!)

45° Offset Optic Mount

O59-14472 $14.99

Evolution Gun Works Chamber Checkers

Speed up the round-checking process when you’re getting ready for a match! EGW uses actual Clymer chamber reamers to produce its chamber checkers.

Rifle Chamber Checkers

<table>
<thead>
<tr>
<th>Caliber</th>
<th>O59 Code</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>.223 Rem</td>
<td>O59-25377 $29.95</td>
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</tr>
<tr>
<td>5.56x45</td>
<td>O59-25376 $29.95</td>
<td></td>
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<tr>
<td>.308 Win.</td>
<td>O59-19864 $39.95</td>
<td></td>
</tr>
<tr>
<td>.30-06</td>
<td>O59-19675 $45.00</td>
<td></td>
</tr>
</tbody>
</table>

Open 7-6 MST, M-F; 8-3 Sat. • VISA, MasterCard, Discover, C.O.D. • Shipping and HazMat Not Included
By Chris Cerino

Growing up and living in Ohio all my life, I’d been subject to deer-hunting laws that didn’t leave a lot of room for variety in the realm of gun hunting. Until recently, Ohio hunters have had little choice but to hunt with single-projectile shotguns, muzzleloaders or handguns of specified calibers and barrel length during gun season. Don’t get me wrong, single-projectile shotguns are accurate and you can build a nice shotgun for deer, but they get heavy and you’re still limited to those heavy-recoiling slugs. If you’re a handloader for hunting and performance, you’d need to be a serious wildcatter to load precision slugs. All these choices can do the job, but rifle-hunting states have so many more options and opportunities for hunters to customize their guns.

As a young man I came across what looked like a Ruger 10/22 Carbine – that fired the .44 Magnum. How could this be? One of my favorite guns – the Ruger 10/22 – but in a .44 Magnum! The gun looks and feels just like a 10/22 until you realize that the muzzle is huge. As it turned out, it wasn’t a 10/22. It was the Ruger 44 Carbine and it was the predecessor to the 10/22. It was love at first sight. When I hand one to a friend they question my excitement about the common-looking .22 until realizing that it’s anything but.

Instantly falling in love, I dreamt of a day when Ohio might see fit to legalize pistol-caliber rifles for deer hunting. The idea of having a .44 Magnum in rifle platform really excited me. Oh, the options we would have if we could use pistol-caliber rifles! Lighter, more accurate and with the opportunity to handload to best optimize performance.

In 2014 Ohio made the decision to allow hunting deer with rifles that fired straight-wall pistol cartridges. The .44 Magnum was on the list of allowable cartridges. That decision opened a whole new market for gun sales in the state and people flocked to the stores and auction sites. Immediately I began a fevered search for my holy grail for fear that people in Ohio would snatch up the few out there. Through a bizarre twist of fate, I ended up being in possession of not one, but two of these classics. Online auction sites and an itchy bidding finger were to blame. Research, trigger time, and the inevitable disassembly and cleaning taught me a lot more about this old classic.

Ruger began work on the 44 Carbine in 1959. Specifically designed as a tight woods, short-range carbine to hunt and stalk deer, Ruger named the new creation the “Deerstalker.” It was 1961 before the carbine was brought to market. It wasn’t long before Ithaca Gun Company detected a conflict with the “Deerstalker” name and brought suit on Ruger. Without much ado, Ruger quickly changed the name to the 44 Carbine. The name, although lackluster, remained until 1985 when the gun went out of production.

The carbine was created from the ground up to handle the powerful .44 Magnum cartridge. To beef the gun up, Ruger opted for a solid walnut stock and a solid, machined-steel receiver. The semiauto receiver fully encloses the bolt, leaving a side ejection port where the short charging handle is easily accessible on the right side. The carbine loads in shotgun fashion and has a tubular magazine and lifter system reminiscent of the Remington 1100. The magazine holds four rounds for a maximum load of five rounds with one chambered. The recognizable barrel band of the 10/22 actually works in conjunction with a rear lug to hold the barreled action in the stock. Remove the band; pull the charging handle back about 1/4 inch and rock the action up and out.
To fire the most powerful pistol cartridge in the world at that time, Ruger created a 3-lug locking bolt design to go along with the solid steel receiver. Not short on pressure or gas, a short-stroke piston is used to operate the action. Bleeding gas off the barrel, the piston pushes an action carriage to the rear causing a camming action to unlock the bolt.

It’s a real fire breather, but recoil isn’t bad considering the heavy load. Removing the action from the stock finds a recoil spring that wraps around the magazine tube. This recoil spring tames recoil and brings the gun back into battery, closing the action. Disassembly beyond this is not easy, so I had to resort to online Ruger manuals and internet videos to actually figure out all the nuances. And there are a few!

The 44 Carbine line was well liked and rapidly expanded. An online search for these guns leads to several versions – making me want them all. The base models look identical to the 10/22 with a brass bead front sight and folding leaf rear sight. One of mine is an “RS” model and it came with an aperture rear sight and sling swivels. The Sporter version featured a fine Monte Carlo stock while the “International” began Ruger’s traditional Mannlicher style full-length wood. There’s even a 25th Anniversary model.

Given the popularity of the 44 Carbine’s fast-handling compact design, Ruger then created the 10/22. The 10/22 hit market not long after in 1964. Turning a popular .44 Magnum platform into a diminutive .22, half its respective size, is much easier than vice versa.

Having two of these rifles made me want to put an optic on one of them. Accessories are still available on numerous auction sites and I was able to find a set of 44 Carbine scope rings specifically made to mount on the factory drilled and tapped receiver and barrel. I mounted a period 4x optic just for fun. It’s old but it’s clear and it makes the rifle look sexy.

Not only accessories, but also a whole host of replacement parts can be found for these guns. Every part you might ever need can be found online. Collectors, shooters and hunters will find it to be a fun gun to shoot, own and work on.

Through all my research on the 44 Carbine, I haven’t found many complaints. There have been issues over the years of people who have found their stock to be cracked, down along the loading port. That IS a thin spot and I can’t decide if it’s from heavy recoil or misuse. Gas issues were problematic in the past but the advent and mass production of copper jacketed bullets remedied clogged gas ports. One of my rifles was short stroking when ejecting and loading. An Internet search led me to a post about adjusting the gas piston system. There is a long Allen screw in there that has to be set correctly in order to maximize gas flow. The post was actually from a Ruger employee who offered directions for correcting the issue. Apparently it’s easy to get it out of adjustment when fully disassembling it to thoroughly clean it.

After its demise in 1985, Ruger did try to revive the 44 Carbine with a magazine-fed, gas-operated version loosely based on the Mini 14. They called it the Deerfield Carbine and it does resemble the older version minus the 10/22-lookalike style. This carbine was produced from 2000 to 2008 but I have yet to find one. From what I’ve seen, it does not have the old-time charm of the earlier guns.

An interesting piece of Ruger history, the .44 Carbine is something any deer hunter, hog hunter or collector would be interested in. I have yet to harvest a deer with mine, but I’m certain that – this year – it’s in the cards.
By Alan Korwin

We’ve been reviewing the mind-numbing array of myths the left throws at good decent people who keep and bear arms. It’s a parade of horribles that simply bounces off us; they can’t understand why and you’re about to learn why, in plain and simple terms.

They now have children mouthing many of their Witticisms, without any depth of understanding, but that doesn’t matter. There’s strength in numbers, who cares if they know not what they do? “They’re on our side!” cheer the democratic-socialist Bernie supporters, and others like them, Hillary’s teammates, Schumer followers, people mesmerized (literally, not figuratively) by the so-called “news.”

The best estimates show 100 million Americans safely keep arms in about 60 million homes. The left – a nice way to say socialists – can’t stand that, is afraid of that, and wants to undermine that. They’ve changed their name repeatedly to disguise their purpose. It shows through whether they’re progressives, or liberals, or the it-fools-no-one label “democratic socialists” one of their flipped-out heroes has adopted.

No, if the left didn’t have myths they wouldn’t have anything and children wouldn’t know what to cheer for – because guns aren’t the problem. Just look at the catalog you’re holding. It’s all the evidence you need. Which of all the products in here is related to the murder rate in any democrat-controlled inner city where the murder rate fuels the leftist-controlled media use to flood the so-called “news”?

The loading equipment, cleaning and maintenance supplies, enhanced-performance products, replacement parts, customizing accessories – all the goodies you crave (who can blame you, such great gear!), these have virtually nothing to do with the problem. You own magazines of whatever size, and maybe plenty of them. These aren’t causing any difficulties at all. From your derringer to your most-capable firearms, legally owned firearms are not the problem. Except in the mind of the left.

The problem is gang bangers in inner cities with stolen guns, smuggled guns, and straw-purchased guns, in other words, ILLEGAL guns. It doesn’t matter what kind or size of guns these miscreants have, or how much ammo they shouldn’t have that they do have. What matters is that they’re armed, and shouldn’t be. It’s ALL illegal, but evidence proves “illegal” has no stopping power; it’s law enforcement that has the desired effect.

You’ve heard almost no attention paid to this core point, because the gun-control promoters aren’t dealing with reality. And it’s not crime they want to stop, it’s YOU. All the plans for disarming us, where problems don’t exist, generate mythical solutions, and leave real problems untouched.

Kids whose parents put them on mind-bending drugs instead of giving them the attention and love they need to grow up as decent human beings – that matters. Kids who don’t have two parents, or have dangerous ones – that matters. The leftist enemies of The American Way, some in positions of power, they can’t see this, aren’t exposed to it, turn blind eyes or get radically defensive when the subject arises. In their addled thoughts, instead of reality, they make up or adopt myths to explain away the murderous scenarios that flood their eyes (only in “news” reports mind you) day and night. It’s the guns, they convince themselves. Such people need treatment.

You buy another cool new holster, maybe Kydex instead of leather, or finally get a ballistic nylon model. Your socialist adversaries don’t know these things exist. Go to the books and DVDs section in this magalog (magazine-catalog), get some chamber-loaded flags, a better set of armorer’s tools, OK, go out and buy another sidearm (like you really need one) and some cool knives. Which of these makes Baltimore’s insane statistics any different?

You can see and grasp this reality. Freedom’s enemies are trying to disarm you – instead of enforcing the law against criminals. So many Americans can’t grasp that reality. I just spoke with more than a dozen at the “March for Our Lives” rally. A greater assembly of ignorance I have never witnessed. Not one could hold a conversation, make cogent statements, describe the three things they were told they support: universal background checks, ban bump stocks, more school counselors. Oh, and limit one resource officer per school (armed guard). The closest we got to dialog was a constant change of subject with nothing explained.

The progressive liberal socialist left would have you believe that you own horrific murderous weapons of war (that only police should have, a
You’ve Got? they wouldn’t have anything

What does it mean to own a weapon of war if you’re not in a war? And you never have been, and you never will be?

You at least understand that’s precisely what the Founding Fathers sought – the goal was never to have the American public armed with “sporting arms.” When your arms are inferior to the arms the government has, the balance of power tips against you. The goal is precisely to have a public armed and ready to fight off all enemies, foreign and domestic. This requires arms every bit as good as what officials have. To the extent that ratio has slipped, so has the balance of power – and our freedoms. It allows “officials” to push you around even more, with reduced fear of pushback.

You read articles like this, join the NRA, GOA, SAF, JPFO and a dozen other similar groups, including your local clubs (very important!), so you get the real deal. The other side, the one seeking to disarm – or subarm – you, and the rest of the nation, they have become immune to this. You can tell them, they won’t hear you.

What progressives are doing, because it’s mythical, is not aimed at and cannot stop crime. Their old myth of “safe” make-believe gun-free zones? Those are schools. The criminals are laughing, we would too, except it’s tragically dangerous, reckless and negligent. The left keeps coalescing power in the hands of central authorities.

Many leftists do not realize it – they are merely “useful idiots,” Vladimir Lenin’s label for them – but this is precisely what socialists have done throughout history. Now who’s a collaborator? Which country would you like as an example: The classic, Marx’s Russia, or Mao’s China, Castro’s Cuba, North Korea, Venezuela, Bolivia, Vietnam, Cambodia…it’s the same socialist story everywhere. Disarming the public makes them easy to enslave. And that’s no myth.

Alan Korwin’s website features plain-English books on state and federal gun laws for the public, and more common sense like you just read. He invites you to write to him or see his work at GunLaws.com, where you can get books and DVDs that help keep you safe.
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Published by Dillon Precision, and printed and bound in the USA, *101 Classic Firearms* is a high-quality full color 11.5” x 9” hardcover with 224 pages packed full of insights and history on some of the world's most important firearms. About the Author: John Marshall is an accomplished photographer and freelance writer whose articles have appeared in *The Blue Press*, *Gun Digest*, *Guns & Ammo’s Handguns*, and *American Gunsmith*. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association, the Smith & Wesson Historical Foundation and the American Gunsmithing Association. John is also an endowment member of the National Rifle Association.

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