e-January 2023

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The Mike Dillon Story

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FOR THE PRECISION SHOOTER

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by Oleg Volk

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ATTENTION DILLON CUSTOMERS: Because of changes to California's Proposition 65 that took effect on August 30, 2018, companies doing business in California are mandated to provide warnings on products that may expose Californians to any one or more of a list of approximately 900 chemicals, including Lead, which are "known to the State of California to cause cancer, birth defects or other reproductive harm." The new regulation states that a warning must be "provided in the catalog in a manner that clearly associates it with the item being purchased." Though we have no reason to believe our products could cause harm when used as intended, we now include the appropriate Proposition 65 warnings on some of our products to meet the California "safe harbor" requirements.

Dillon's Bill of Rights for Reloaders

All of Dillon Precision's customers have certain inalienable rights when they buy a reloading product:

1. Right of Quality - YOU THE CUSTOMER have the right to expect a well-designed product, manufactured with quality materials and workmanship that does what the seller claims it will do.

2. Right to Test and Send-Back – YOU THE CUSTOMER should have the right to test the product on your own reloading bench for at least 30 days, and if it does not live up to your expectations, send it back for a full refund.

3. Right of Service – YOU THE CUSTOMER have the right to free, friendly, expert service and technical advice available through a toll-free phone number. This service should include prompt replacement of broken or bad parts - free of charge.

4. Right of Warranty - YOU THE CUSTOMER have the right to a lifetime warranty on any non-commercial-grade reloading product you purchase. Unfortunately, we can't offer this warranty on textile products and electrical or electronic components.

5. Right to be Heard - YOU THE CUSTOMER should have the right to speak to someone of authority anytime you can't get satisfaction through normal channels. If our sales representatives aren't able to help you, our supervisors have a mandate to take customer-satisfaction issues all the way to the owner of the company if necessary.

Editor's Note: The Bill of Rights for Reloaders is Dillon Precision Products' customer-satisfaction policy. It remains very much unchanged from the day the company was founded. The disclaimer about textile products and electrical or electronic components reflects the reality of how those products are produced in today's world. Ultimately, our founder recognized that satisfied customers are our best advertising, and the only thing that differentiated his company from all the others at the time was the warranty and customer service he offered. We constantly strive to live up to his standards. Please let us know if we're not succeeding.

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John Marshall

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> eht 2023 b Precision Products, Inc.

All the electrical and/or electronic components of Dillon equipment and all Dillon textiles are covered by a one-year warranty from date of purchase. Any modifications performed to Dillon machines, or the addition of any unapproved equipment, including automated or mechanical add-ons from other manufacturers, is expressly not recommended and will void the Dillon warranty.

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



Blue Press

4

CP2000 Dillon's DEDICATED

Case-Processing Machine!

- Made in the USA
- Eccentric Roller Bearing Drive System
- Smoother Operation, Less Effort
- Higher Throughput, Lower Cost Per Case
- Heavier Frame for Greater Rigidity
- Seven Threaded Stations for More Flexibility
- Upgraded Primer Pocket Swager
- Primer Pocket Swage Available in Two Stations
- User-Replaceable Swage Rod Tip
- Reinforced Toolhead Bolt & Washer
- Improved Shellplate Indexing System
- Processing Speed up to 2000 Cases Per Hour

Designed to complement our RL1100 and Super 1050, the CP2000 offers higher speed, greater versatility and added case processing capability...all at a much lower cost than dedicating a RELOADING machine to prep brass! If you're loading mass quantities of ammo, the CP2000 will make your task MUCH easier.



CP2000 Case Processor 66200 Case Trimmer, Trim Die, Short Trim Die Toolhead, Universal Decapping Die and Second Back-Up Expander Die Sold Separately

Total price as pictured with optional accessories: \$3143.00			
RT1500 Case Trimmer	<u>62164</u>	\$435.00	
.300 Blk Carbide Trim Die	<u>62140</u>	\$220.00	
Short Trim Die Toolhead	66026	\$285.00	
.300 Blk Caliber Conversion	<u>66210</u>	\$185.00	
.300 Blk Expander Back Up	62372	\$55.00	
Universal Decapping Die	22127	\$39.00	
Small Rifle Casefeed Plate	21074	\$55.00	

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Rapid Trim 1500 Case Trimmer^

Dillon's RT 1500 shown installed on an XL 650.

'he RT1500 is used just like a standard size die. The big difference is that while you are pushing the case into the die to size it, an electric motor driving a carbide cutter at 4500 RPM is trimming the case to length. Chips are drawn off through a vacuum manifold that clamps to the outside of the special size/ trim die. (Vacuum cleaner and hose not included.) The RT 1500 is equipped with a

21028

21363

20095

\$143.00

guick-disconnect power cord; and it can be used on any standard reloader, single stage or progressive.

The RT1500 Case Trimmer 62164 is \$435.00. (Available only in 110 volt 60 hz.) Size/trim dies are sold separately (see chart below). Replacement carbide cutting blades, **13141**, are \$25.00 each. Upper lock rings, 13559, are \$9.00 each.

[1500 & 1200B Size/Trim Die Calibers]

\$85.00

85.00

.204 Ruger .222 Rem. .223 Rem. .223 Rem. Carbide .220 Swift .22-250 Rem. .243 Win. .25-06 Rem. 6.5 Creedmoor (1500 only) 6.5 x 55mm .270 Win. 7mm Rem. Mag. .30-30 Win. .300 WSM .308 Win. .308 Win. Carbide .30-06 .30-06 Carbide .300 Win. Mag. .300 Wby. Mag. .303 Brit. 8 x 57 Mauser RT 1500 Motor Only

ARY B Eliminate the "Grunt Work" with **Dillon's Super Swage 600**

ntil now, reusing military brass, with its crimped primer pockets, has been a tedious task. The Dillon solution is a remarkably simple device that bolts to your bench and allows you to swage the primer pockets with speed and ease. The case is supported from the inside, so you won't be tearing the rims off the brass. A tool steel, hardened swage rod (easy to change

from large to small primers) simply rolls the crimp away. No reaming is necessary. Our unique compound cam leverage system assures not only

ease of operation, but perfect alignment with each and every round. Sound simple? It is and it works. What's more, it's inexpensive. The Super Swage 600 comes with large and small swage rods.

6.8 SPC Back-Up Rod	62124	\$27.00
9mm Adapter	62168	22.00
.40 S&W Adapter	62169	22.00

20107	75.00
19797	220.00
21364	85.00
20110	85.00
20109	85.00
21367	85.00
62290	85.00
21495	85.00
20112	85.00
21366	85.00
20111	85.00
21029	85.00
20106	75.00
62126	220.00
20108	75.00
62159	280.00
21370	85.00
21371	85.00
21765	85.00
21502	85.00
61500	\$400.00
	+ 100100

RT 1500 Short Trim Dies

NOTE: The following dies MUST be used with a Die Teelleed Chart Tal

Short Irim Die Toomeau.		
.300 Blk Carbide	62140	\$220.00
6.8 SPC	62238	85.00
7.62 x 39	62237	85.00

Short Tri	m Die Toolhea	ds
RL 550	62231	\$65.00
(Includes mod	ified vacuum ma	nifold.)
XL 750/650	62112	60.00
RL/Super 1050^	62219	285.00
CP 2000^	66026	285.00
(Blue 1050 Tooll	head Stand not i	ncluded)

Dillon's 303 **Stainless Steel** Headspace **Case Gages** Won't Rust!

eadspace Case Gages are essential for setting your rifle size die, and make it easy to ensure that your loaded منمهما ببعينية وأمينينا الأربس ملائمهم نبع f: ..

pistol rounds will function in	i your firearm.	
.223 Remington	13254	\$38.00
.308 Winchester	12867	39.00
.30-06 Springfield	12679	40.00
.380 ACP	15160	24.00
9mm Parabellum	15161	24.00
.38 Super	15158	24.00
.38 Special	15159	24.00
.357 Magnum	15163	24.00
.40 S&W	15164	24.00
10mm	15162	24.00
.44 Magnum	15165	24.00
.45 ACP	15166	24.00
.45 Colt	15167	24.00
.45 GAP	12672	24.00

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Case Preparation Equipment



CV2001 – The Industry Standard

Dillon's CV2001 Vibratory Case Cleaner is one of the largest in the industry. Its 12-1/2 guart bowl capacity will allow you to polish up to 1,300 .38/.357 or 550 .30-06 cases per hour. Not only is our capacity greater than most, but our motor is also larger in horsepower, internally cooled, thermally protected, and turns on precision ball bearings. This is no "hobby" machine! The bowl and base are constructed of 7/32" thick injection molded high-strength polypropylene which is impact and abrasion resistant.

Case/Media Separators

After we sold thousands of our famous first generation FL-2000 case cleaners, customers who had purchased them began asking us to address the problem of separating the cleaned and polished brass from the cleaning media. We knew from the beginning that the simplest method of separating would be a rotating squirrel cage, but we had to find a design we could manufacture economically. Our problem was that it had to be BIG – big enough to handle the entire load of the FL-2000 series case cleaners. The solution was an injection molded reversible part. Simple, and it works great. Our device is large, 10" x 14",

and will hold more than 1,600.38 Special cases. It sits on a large media collection tub that measures 18" x 22". The tub keeps the mess off the floor and bench. It's fast - so fast it will remove media from 1500 rounds of .223 brass in a matter of seconds.

Limited Work Space?

Dillon created the CV750 heavy duty Vibratory Case Cleaner for those with limited space. This case cleaner uses the same motor as the CV2001 and is every bit as tough - just more compact. To accompany the CV750, the CM500 does the same job as the larger CM2000 Case/Media Separator; and, like the CV750, handles just about half the capacity of the larger unit. Although scaled down in size, these two pieces of equipment are every bit as tough as their full-sized counterparts. We used the same materials in their construction and designed them to work just as hard – and do it in a more compact area!

non just us nara una ao it in	a more compact	arear
CV2001^, US 110v	20493	\$290.00
CV750^, US 110v	19455	215.00
Euro 220v CV-2001 ^	22047	320.00
Euro 220v CV-750^	19473	250.00

Don't Forget Polishing Media!

Crushed walnut hull polishing media quickly cleans even the dirtiest of cases and is the best solution for badly tarnished, range-pick-up brass. 12-pound bucket 13287 \$24.50

Ground corn cob polishing media is the best there is for that final polish. Leaves your brass looking better than factory new! 10-pound bucket **13496** \$16.50

specifically to bring a brilliant shine (20 percent brighter than tumbling media alone)

Rapid Polish 290 is the first cartridge

case finish designed

and a protective coating to reloaded ammunition. Simply add several capfuls to the media in your tumbler and run. Rapid Polish 290 has a great residual value and stays in your tumbling média. You'll use less each time you clean your cases.

Rapid Polish 290 contains no ammonia, so it won't weaken brass cases! :-1 - 1:-1

	Kapid Polish 290	
8 oz. bottle.	13804	\$9.99
Case (20 pc.)	20255	149.99

Blue Press ĥ



illon's D.C.L. nonaerosol case lube is easy to use. Simply lay your cases out, spray lightly with one or two passes and you've done it. No mess, no guesswork. Within minutes the lubricant distributes itself around the cartridge cases and you're ready to load. Try a bottle. You'll never use a grease pad again.

8

С

8 oz. bottle	13733	\$15.99
Case (20 pc.)	20256	223.99
10 bottles	s of polish/10 o	f lube^
Case (20 pc.)	21375	\$186.99

COPPER OUT. Accuracy in.



HODGDON CFE POWDERS. ACCURACY RUNS IN THE FAMILY.

Easy-metering Hodgdon CFE powders—three ways to extend hair-splitting accuracy between cleanups. One sure-fire way to prevent copper-fouling buildup for today's most popular pistol and rifle cartridges.



"LEFTIST" FIREARMS

By Oleg Volk

When it comes to guns for "sinister" shooters, one of the first questions is whether to acquire dedicated lefthanded firearms. Quite a few companies make left-hand rifles, while left-hand ejecting handguns are specialorder-only from custom makers like Cabot Guns. The question for leftie-friendly arms isn't limited to left-handed

shooters: some righthanded shooters with strong left-eye dominance choose to shoot from that side too.

Fortunately, more and more modern guns are modular, have ambidextrous controls, and are ejection switchable from side to side. Some guns, like the Beretta ARX180 and ST Kinetics IT'S NOTEWORTHY THAT THE OTHERWISE WELL-DESIGNED SOVIET PK MACHINE GUN AND ITS SUCCESSORS ALL EJECT TO THE LEFT.

BR18, can be switched almost instantly. Others, like the Springfield Hellion, JRC and Faxon ARAK21, require only a turning over of the bolt to change the ejection direction, achievable without tools in about a minute. IWI Tavor variants require a left-hand bolt and about 45 minutes of gunsmith time but can also be modified. Other rifles solve the problem by ejecting forward (Keltec RFB, FN FS2000) or down (Keltec RDB, FN P90). But the most mainstream semiauto in the US – the AR15 – has to be purchased in the left-hand configuration from the start.

With break-open, lever, pump and falling block actions, either shoulder works equally well. The ejection cycle doesn't happen until after the chamber pressure drops, so even a sharply bladed stance doesn't cause gas blowback

> to the face. Blowback isn't an issue with bolt actions either, but the ergonomics of running the bolt on the wrong side are pretty awkward. Ruger, Savage, and several other makers offer left-handed bolt rifles that solve this problem. Interestingly, bolt-action pistols usually have the bolt on the "wrong side", left for the right-handers

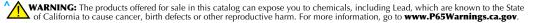
and the other way around. The same can be true for rifles fired from sandbags or bipods, though most shooters still prefer to run the action with the strong hand. Savage also offers a very clever straight-pull Impulse model on which the bolt handle is readily switchable from side to side.

The downsides of dedicated left-hand rifles are pretty obvious: greater cost due to limited production, and

LH FAXON ARAK-21 UPPER

LH CHIPMUNK

reduced parts availability. Left-handed shooters with prior training on regular guns often find the adjustment or switching back and forth awkward. The pluses are pretty obvious too, especially with semiauto actions and sound suppression. It took me, a right-handed shooter, only one magazine through a left-ejecting sound-suppressed AR15-22 to appreciate the challenges attendant to cross-dextrous designs. Blowback and delayed-blowback actions in particular produce substantial blowback at the ejection port. Even locked breech designs with short gas systems, like the SIG MPX, can generate smoke and even flame for partially burned powder at the ejection port. Used from a bladed stance, such guns pose a risk to the left-handed shooter's face even despite safety glasses. Adding an adjustable gas block and switching to JP Enterprises-style side-charging



CRICKETT PISTOL

LH JRC 9MM

LH MOSSBERG 500

Blue Press

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receiver can reduce the problem but won't fully eliminate it. Pushing the gas port to the side opposite of the shooter's face solves this challenge handily.

With handguns, right-handed actions are usually far enough from the face for the ejection direction to be of no importance. Some older German handguns ejected to the left, and that wasn't noteworthy. But with bullpup rifles in particular, not only is gas a concern, but also the ejection port pop can contribute to hearing damage. In view of those considerations, it's noteworthy that the otherwise reasonably well-designed Soviet PKM machine gun and its successors all eject to the left, on the side closest to the user. While that's a minor issue during emplaced use, that gun is long and heavy enough to require a strongly bladed stance for hand-held fire. Since American gun owners can look after their own interests better than Soviet draftees,

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LH RUGER M77

LH STAG ARMS

LH ROCK RIVER ARMS

dedicated left-hand rifles offer a useful solution to the challenges posed by the mainstream right-hand semiautos. And, if given as gifts to left-handed friends or family, show an even greater degree of personalized care than giving a conventional rifle would.

In my experience, the accommodation of the preferred side has the greatest benefit for teaching new shooters. A left-hand .22 bolt action in the hands of a junior or an adult tyro gives significantly more confidence than fumbling with wrong-side controls. More symmetrical actions like lever or pump also work well, so it is a matter of shooter and instructor preference as to which would be best. But with bolt and semiauto rifles, matching the controls and the ejection to the dominant eye pay off handsomely in improved comfort and speed of learning.

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RL1100[^] STANDARD FEATURES:

- Made in the USA
- Eccentric Roller Bearing Drive System
- Smoother Operation, Less Effort
- Heavier Frame for Greater Rigidity
- Upgraded Primer Pocket Swager
- User-Replaceable Swage Rod Tip
- Spring-Loaded Priming Station Locator
- Reinforced Toolhead Bolt & Washer
- Improved Shellplate Indexing System
- 1050 Caliber-Conversion Compatible
- Two-Year Warranty
- **RISK FREE** 30-Day Trial!

*Prices vary on exotic-caliber machines.

00*

Total price as pictured with optional accessories: \$3039.95		
Mr. Bulletfeeder by Double Alpha	15145	\$519.95
Low Powder Sensor	16306	\$55.00
Bullet Tray	22215	\$64.00
RL1100 Toolholder w/Wrench Set	62202	\$52.00

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RL1100 Accessories

QUICK-CHANGE TOOLHEAD CONVERSION^A Includes:

•Toolhead •Powder Measure (NOTE: Toolhead Stand sold separately below.)

66215*,* \$365.00

CALIBER CONVERSION[^] Includes:

- •Shellplate
- Locator Buttons
- Swage Backup Rod/Expander
- Casefeed Adapter
- Casefeed Plunger
- Powder Funnel

Pistol Calibers

.32 ACP .32 S&W Long .32 H&R Magnum .380 ACP 9mm Parabellum 9x25 Dillon .38 Super .38 Super Comp .38 Special .357 Magnum .357 SIG .38-40 Winchester .40 S&W 10mm .41 Magnum .44 Special .44 Magnum .44-40 Winchester .45 GAP .45 ACP .45 Colt .475 Linebaugh .480 Ruger .500 Action Express .500 S&W Magnum **Rifle Calibers** .223 Remington .223 Rem./Carbide .22-250 .243 Winchester 6.5 Creedmoor 6.5 Grendel 6.8 SPC .30 Carbine 7.62x39 .300 AAC Blackout .30-30 Winchester .308 Winchester .308 Win./Carbide .45-70 Government

Conversion#/Price
20633/\$185.00
20634/\$185.00
20634/\$185.00
20483/\$185.00
20482/\$185.00
21525/\$185.00
20484/\$185.00
21057/\$185.00
20477/\$185.00
20477/\$185.00
20068/\$185.00
21160/\$185.00
20545/\$185.00
20788/\$185.00
20478/\$185.00
20479/\$185.00
20479/\$185.00
21161/\$185.00
21010/\$185.00
20480/\$185.00
20481/\$185.00
20833/\$230.00
20833/\$230.00
call
20834/\$230.00
Conversion#/Price
20485/\$185.00
call
21055/\$210.00
21054/\$210.00
62403/\$210.00
20896/\$210.00
20468/\$210.00
20626/\$210.00
20631/\$230.00
62374/\$185.00
21052/\$210.00
21049/\$210.00
call



Machine#/Price

66107/\$2349.00

66109/\$2349.00

66109/\$2349.00

66108/\$2349.00

66100/\$2349.00

66139/\$2449.00*

66111/\$2349.00

66112/\$2349.00

66113/\$2349.00

66114/\$2349.00

66115/\$2349.00

66121/\$2349.00

66116/\$2349.00

66117/\$2349.00

66118/\$2349.00

66119/\$2349.00

66120/\$2349.00

66122/\$2349.00

66123/\$2349.00

66101/\$2349.00

66124/\$2349.00

66125/\$2449.00*

66126/\$2449.00*

Machine#/Price

66103/\$2349.00

66102/\$2449.00*

66127/\$2449.00*

66133/\$2449.00*

66129/\$2449.00*

66130/\$2449.00*

66131/\$2449.00*

66110/\$2349.00 66132/\$2449.00*

66106/\$2449.00*

66134/\$2449.00*

66105/\$2349.00

66104/\$2449.00*

66136/\$2449.00*

call

call

PRIMER SYSTEM^

Large primer system conversion	66217	\$165.00
Small primer system conversion	66216	165.00
EXTRA CASEFEED PLATE^		
Large pistol	21072	\$55.00
Large rifle	21075	55.00
Small rifle	21074	55.00
Small pistol	21073	55.00
POWDER MEASURE^	20421	\$154.00
1100 TOOLHEAD^	66024	\$250.00



TOOLHOLDER Keeps the tools you need handy and organized! Wrenches included. With bracket **62202, \$52.00**

BULLET TRAY

Designed for "economy of motion" when loading. 22215, \$62.00



W/O bracket 62203, \$47.00

MACHINE MAINTENANCE KIT Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications.

Maintenance Kit 22211, \$40.00

MACHINE COVER^

This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked. **13239**, **\$39.99** Master lock **13083**, **\$6.99**

SPARE PARTS KIT^

1 Super 1050 Spring Bushing 1 Cam Guide Bolt 1/4-20 1 Ratchet Restriction Tab 4 Lock Ring Inserts 3 Pistol Decapping Pins 2 #10 Tinnerman Inserts 1 1/4" E-Clip 3 Bellcrank Cubes 2 Primer Punch Springs 2 1/4-20 3/8 BH Screws 4 Locator Pins (#1, #2, #3, #4) 1 Tab/Spring Arm Spring 2 Pickup Tube Tips, Small, Yellow 2 Magazine Orifices, Large, Red

PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system.

1 Lg.	22029	\$11.00
1 Sm.	22028	11.00
2 Sm.,	2 Lg.	
	20056	40.00
4 Lg.	20050	40.00
4 Sm.	20049	40.00
DD/11/1		4.1/

PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. **13606**, **\$29.00 ea.**

2 Pickup Tube Tips, Large, Green 2 Magazine Orifices, Small, Blue 2 Retaining Clips 2 Dispensing Tips, Small 2 Dispensing Tips, Large CP/RL 1100 Toolhead Spring Blue Failsafe Strip Nut Power Bar Spacer Plug Primer Slide Roller Primer Slide Roller Screw Primer Station Locator Tab Primer Station Locator Spring Primer Station Locator Bushing 66206, \$64.00





If you have more than one toolhead set up for your machine, this is a must have to store it.

21056/\$250.00

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62200, $60.00
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Dillon Automation's DA3000 For Dillon Precision's CP2000 and RL1100

Introducing the new Dillon Autodrive 3000!

- Fully automates the Dillon Precision CP2000 and RL1100.
- Case Preparation rate up to 3000 rounds per hour!
- Reloading rate up to 2000 rounds per hour!
- DA3000 easily installs on your Reloading and Case Prep machines.
- Simply press the "Start" button no more manual cycling of the machine.

- Adjustable Cycle Rate and Dwell.
- Dillon custom-built Industrial Controller.
- Integrated safety controls and shield.
- Field-tested and proven patented design.
- One-year warranty on the DA3000.
- Maintains your Dillon-Factory machine warranty.
- Made in Scottsdale, Arizona USA.

dillon-automation.com

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On the Cov

ena's back and we're always happy to see her! To see more photos of Lena and other lue Press cover models

ollow us @bluepress. You can follow Lena on Instagram @lena_miculek witter @LenaMiculek and Facebook @ Lena Micul<mark>ek.</mark>

Mr. Bulletfeede

r. Bulletfeeder has been around for Msome years now, and has gained a huge following worldwide. The patented system is by far the best performing personal-use bullet feeder on the market, and has been, since its introduction in 2006. Double-Alpha Academy has teamed up with RAK Systems, the original designer and patent holder of the system, to redesign and streamline the product, making it more compact, more versatile, better looking and more affordable than ever before.

The Mr. Bulletfeeder by Double-Alpha is now a production-grade product, with Double-Alpha Academy - a world leader in practical-shooting-related product manufacturing and distribution - at the helm. The design allows the bullet collator to be mounted onto the casefeeder, eliminating any increased footprint and space use, and the new patent-pending dropper is a huge step forward in design, durability and reliability.

by Double-Alpha

Mr. Bulletfeeder Set Up in One Caliber				
9mm/.38/.357	15145	\$519.95		
9mm/.38/.357 .40 S&W/10mm	15146	519.95		
.45 ACP	15148	519.95		
.223 Rem./5.56 NATO	15150	539.95		
.30 cal./7.62mm	15153	559.95		
6.5mm	15154	559.95		
Mr. Bulletfeeder Calib				
9mm/.38/.357 .40 S&W/10mm	15168	\$169.95		
.40 S&W/10mm	15169	169.95		
.45 ACP	15170	169.95		
.223 Rem./5.56 NATO	15171	169.95		
.30 cal./7.62mm	15172	169.95		
6.5mm	15173	169.95		
Replacement Bullet D	ropper D	ies		
9mm/.38/.357	10218	\$104.95		
.40 S&W/10mm	10219	104.95		
.45 ACP	10220	104.95		
.223 Rem./5.56 NATO	10221	104.95		
.30 cal./7.62mm	10236	104.95		
Replacement Output 7	Tube Asse	emblies		
Small Output	10238	\$36.95		
Large Output	10238 10239	36.95		
Replacement Nose Guide Spacers				
Set of Four	10237	\$4.99		



Blue Press

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WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

SUPER 1050

STANDARD FEATURES:

- Made in the USA
- Loading Rate: 1000-1200 Rds/Hr
- High Strength Ductile Iron Frame
- Swages Military Primer Pockets
- Automatic Indexing
- Variable-Speed Casefeeder
- Automatic Primer System
- Automatic Powder Measure
- Factory Adjusted Reloading Dies

*Prices varv on exotic-caliber machines.

nn*

- One-Year Warranty
- **RISK FREE** 30-Day Trial!

 Total price as pictured with optional accessories: \$2719.00

 Powdercheck System
 21044
 \$99.00

 Low Powder Sensor
 16306
 \$55.00

 Bullet Tray
 22215
 \$64.00

 1050 Toolholder w/Wrench Set
 62202
 \$52.00

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800-223-4570 • dillonprecision.com

SUPER 1050 Accessories

QUICK-CHANGE TOOLHEAD CONVERSION[^] Includes: Toolhead • Powder Measure (NOTE: Toolhead Stand sold separately below.)

21393, \$365.00



1050 PRIMER SYSTEM^

Large primer system conversion	20476	\$165.00
Small primer system conversion	20419	165.00
EXTRÀ CASEFEED PLATE^		
Large pistol	21072	\$55.00
Large rifle	21075	55.00
Small rifle	21074	55.00
Small pistol	21073	55.00
1050 POWDER MEASURE ^A	20421	\$154.00
1050 TOOLHEAD^	20420	\$250.00



TOOLHOLDER Keeps the tools you need handy and organized! Wrenches included. With bracket 62202, \$52.00 W/O bracket 62203, \$47.00

BULLET TRAY Designed for "economy of motion" when loading. 22215, \$62.00



MACHINE MAINTENANCE KIT^

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit. Maintenance Kit 22211, \$40.00

MACHINE COVER^

This nylon cover adds security to your loading bench. Comes equipped with a D-ring, allowing the heavy-duty zipper to be locked. 13239, \$39.99 Master lock 13083, \$6.99

SPARE PARTS KIT[^]

1 Super 1050 Spring Bushing 1 Cam Guide Bolt 1/4-20 Super 1050 Toolhead Spring 1 Priming Station Retaining Tab 1 Ratchet Restriction Tab 4 Lock Ring Inserts 3 Pistol Decapping Pins 2 #10 Tinnerman Inserts 1 1/4" E-Clip 3 Bellcrank Cubes 2 Primer Punch Springs 2 1/4-20 3/8 BH Screws 4 Locator Pins (#1, #2, #3, #4) **PRIMER PICKUP TUBES**

Used to transfer primers from

mp tray to priming system.			
1 Lg.	22029	\$11.00	
1 Sm.	22028	11.00	
2 Sm.,	2 Lg.		
	20056	40.00	
4 Lg.	20050	40.00	
4 Sm.	20049	40.00	
	<u>р гир тр</u>	A V/	

PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. 13606, \$29.00 ea.

1 Tab/Spring Arm Spring 2 Pickup Tube Tips, Small, Yellow 2 Magazine Orifices, Large, Red 2 Pickup Tube Tips, Large, Green 2 Magazine Orifices, Small, Blue 2 Retaining Clips

- 1 Slide Roll Pin Sleeve
- 2 Dispensing Tips, Small
- 2 Dispensing Tips, Large
 - 20779, \$64.00

.22-250 .45-70 Government

TOOLHEAD STAND

If you have more than one toolhead set up for your 1050, this is a must have to store it.

62200, \$60.00



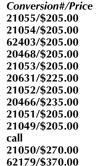
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CALIBER CONVERSION[^]

- Includes:
- Shellplate
- Locator Buttons
- Swage Backup Rod/ Expander
- Casefeed Adapter
- •Casefeed Plunger
- Powder Funnel

Rifle Calibers

22 230
243 Winchester
6.5 Creedmoor
6.8 SPC
270 Winchester
7.62x39
30-30 Winchester
.300 WSM
.303 British
308 Winchester
.308 Win./Carbide
30-06 Springfield
30-06 Sp./Carbide
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I.	
version#/Price	Machine#/Price
55/\$205.00	21129/\$2449.00*
54/\$205.00	21126/\$2449.00*
03/\$205.00	62404/\$2449.00*
68/\$205.00	21150/\$2449.00*

18491/\$2449.00* 21144/\$2449.00* 21003/\$2449.00* 21110/\$2449.00* 21060/\$2449.00* 21058/\$2299.00 21068/\$2449.00* 21059/\$2525.00* 62178/\$2475.00* 21056/\$245.00 21064/\$2449.00*

Dillon's Range Bag[^]

B orrowing design features from Dillon's original range bag, but with upgraded metal D-rings and clips for the shoulder strap, Dillon's "Retro" Gray Range Bag is constructed of heavy-duty ballistic nylon.

The primary compartment measures $14-1/4" \times 7" \times 8"$ and features two interior pockets measuring $6-1/2" \times 6-3/4"$ with hook-and-eye closure flaps. An additional interior pocket measures $5" \times 7-1/2"$.

The top cover can be quickly secured via hook-and-loop strips at the end or by two side zippers.

There are two zip-up outer compartments measuring 12" x 8" x 1-1/2". One of the outer compartments features extra padding for carrying a handgun, and the other has an external zippered compartment for pens, pencils, etc.

33389 \$139.99 **"Border Shift" Ammo Bag**^

Dillon's two-compartment ammo bag is constructed with a flexible inner liner that will allow the entire volume to be accessible from either zippered opening. You'll never again mix fired brass with loaded rounds!

Border Shift Ammo Bag, Black	13755	\$35.99
I.D. Card Holder^	14575	2.99



Dillon Pistol Case[^]

Our pistol case was designed to hold and protect your pistol *and* carry 200 rounds of ammunition! The back side of the durable, ballistic nylon case features two pockets that will accept Dillon's 100-



round accept Drivin's Tooround ammo boxes. The case features a heavy-duty, locking YKK zipper, closed-cell foam padding and a suede-textured fabric liner to protect your pistol's finish. Measures 14" x 9".

12709 \$39.99

800-223-4570 • dillonprecision.com

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HI-POINT

Hi-Point Carbines and Handguns are striker-fired blow back action firearms that are suited for every budget With extreme reliability and accuracy they are ready for any shooter.

Handguns and Carbines are chambered in .380Auto, 9mm, .45Auto, .40S&W and 10mm*, to meet any of your shooting needs.

MODEL 995 BLACK (9mm) Barrel:16.5" 8 RH 1-10" 1/2x28 Thread Featured Accessories: Redball 20 round magazine Crimson Trace Red dot Hi-Point Folding Forward Grup Leapers Flashlight

*10mm only available in the 1095TS carbine

Available calibers

5.45x39 .223Rem (5.56x45) .300 BLK *Coming Soon 7.62x39 .308Win (7.62x51) 7.62x54R .30-06Spr (7.62x63)

380Auto (9x17) 9mm Mak (9x18) 9mm Luger (9x19) .40S&W .45Auto AMERICAN MADE AMERICAN PROMISE HI-POINTFIREARMS.COM



BarnauL

7.62x54R FMJ

Barnaul Ammunition offers a wide variety of calibers and bullet types to supply modern sporting rifles with accurate and reliable proven performance ammunition.

Proven performance for uncertain Times!

artridges

FLE CARTR

Looking for Barnaul Ammunition? Head over to Barnaulammo.com to order some today!

XL750

STANDARD FEATURES:

- Made in the USA
- Automatic Indexing
- Automatic Powder Measure
- Automatic Linear Priming System
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 500-800 Rds./Hr.
- 5-Station Interchangeable Toolhead
- Comes With One Caliber Conversion
- Loads 115 Calibers Up To .338 Lapua
- Index Block Roller for Smoother Indexing
- Spring-Loaded Priming Station Case Locator
- Lifetime "No-B.S." Warranty
- **RISK FREE 30**-Day Trial!

SB55900* P83-750 Reloading dies sold separately. *Prices vary on exotic caliber machines.

Total price as pictured with optio	nal accessories.	\$1766.00
Variable-Speed Casefeeder	210**	\$355.00
Powdercheck System	21044	\$99.00
.45 ACP Die Set	14404	\$125.00
Strong Mount	22051	\$100.00
Roller Handle	17950	\$65.00
Low Powder Sensor	16306	\$55.00
Bullet Tray	22214	\$64.00
750 Toolholder w/Wrench Set	11541	\$11 00



800-223-4570 • dillonprecision.com

XL750 Accessories

CALIBER CONVERSION KITS^

Include shellplate, locator buttons, powder funnel and casefeed adapter parts. Available in most calibers; please specify caliber desired. (You MAY need a different casefeed plate)



XL 750/650 CONVERSION (Specify Caliber) \$120.00* *(All belted magnums and exotic calibers, \$139.00 ea.)



POWDER MEASURE^

20782, \$129.00 each Magnum Rifle Powder Bar 21353, \$47.00 each X-Small Powder Bar 20780, \$47.00 each

QUICK CHANGE^

Toolhead, Toolhead Stand and Powder Measure

22059, \$170.00

TOOLHEADS 13863, \$40.00 each **POWDER DIES^**

adjustment.

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling"

20064, \$21.00 each X-Large Powder Dies, 21253, \$28.00 each



TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

22055, \$30.00 each

EQUIPMENT DUST COVERS[^]

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy-duty zipper to be locked.

750/650 Cover, 10443, \$39.99 (P.) Master lock, 13083, \$6.99 Quick-Change Cover (for use **with** powder measure) 11143, \$14.99

XL750 PRIMING SYSTEM [^] (No	ot Pictured)	
Priming System Assembly	75100	\$90.00
DON'T FORGET ONE OF THE	SE!	
Mounting Hardware Kit	14355	\$9.00
1″ Bench Wrench	10842	15.00



110/220v Variable-Speed Casefeed Assembly

Large pistol	21080	\$355.00
Large rifle	21081	355.00
Small pistol	21079	355.00
Small rifle	21082	355.00
Magnum rifle	21083	355.00
Casefeed Plate^		
Large pistol (<i>pictured</i>)	21072	\$55.00
Large rifle (<i>pictured</i>)	21075	55.00
Magnum rifle	18492	65.00
Small rifle	21074	55.00
Small pistol	21073	55.00

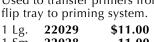
MACHINE MAINTENANCE KIT^

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.

Maintenance Kit 22211, \$40.00 Maint. Kit & XL 750 Sp. Parts Kit 97500, \$79.00

SPARE PARTS KIT[^]

1 650 Ejector Wire 1 Slide Spring Pin 1 Indexer Spring 1 650 Index Pawl 1 650 Primer Cam 1 XL 750 Ring Indexer 2 Pistol Decapping Pins 1 650 Index Spring Revision A 1 #10 Tinnerman Insert 1 Index Arm Bowed Washer 1 Short Lever Spring 1 Bellcrank Cube 1 3/8" Index Ball 1 Powder Bar Spacer Plug 1 650 Brass Tip Set Screw 4 Locator Pins (#1, #2, #3, #4) 1 5/16" Index Ball 1 Tab/Spring Arm Spring 1 Case Insert Slide Spring 1 650 Pawl Spring 1 Index Ball Spring 2 Pickup Tube Tips, Small PRIMER PICKUP TUBES Used to transfer primers from



1 Sm.	22028	11.00
2 Sm.,	2 Lg.	
	20056	40.00
4 Lg.	20050	40.00
4 Sm.	20049	40.00

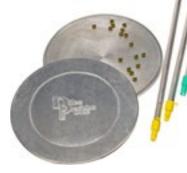
PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. 13606, \$29.00 ea.



1 650 Tool Head Pin 2 Pickup Tube Tips, Large 1 Primer Cup Spring 2 Retaining Clips 2 650 Shellplate Cap 1 650 Primer Support Shim 1 Case Insert Slide Spring Cap 2 Dispensing Tips, Large 2 Dispensing Tips, Small 2 SDB #10 Rod Washer 1 550 Primer Slide Roller 1 Slide Roller Post 1 550 Slide Return Spring 1 Primer Retaining Pin Spring 1 10-24 x 7/8" SHCS 1 Primer Retaining Pin 1 XL 750 Primer Punch, Large 1 XL 750 Primer Punch, Small 1 XL 750 Primer Cup, Large 1 XL 750 Primer Cup, Small 1 XL 750 Primer Punch Spring 2 Adj. CF Port Cuff Nut

75111, \$49.00



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New-Reloader XL750 Package

You've made the decision that loading your own ammunition is right for you. You're ready to pull the trigger, but uncertain of exactly what you need. Dillon has taken the work out of this.

We have assembled a New-Reloader Package, featuring our XL750 reloading machine, with the most popular machine options, along with the accessories you'll need to begin reloading immediately.

This package is available in 9mm, .223/5.56mm, or BOTH.

9mm 750 Package:

XL750 in 9mm 9mm Die Set Bench Wrench Small Pistol Casefeeder XL 750/650 Strong Mount Bullet Tray Kit Roller Handle 9mm Case Gage D-Terminator Digital Scale Primer Flip Tray 4 Small Primer Pickup Tubes Digital Calipers The Complete Reloading Manual for the 9mm Luger

NEW 750 PACKAGE 9: \$ (Please Call)

.223/5.56mm 750 Package:

XL750 in .223/5.56mm .223/5.56 Die Set Bench Wrench Small Rifle Casefeeder XL 750/650 Strong Mount Bullet Tray Kit Roller Handle .223/5.56 Case Gage Dillon Case Lube D-Terminator Digital Scale Primer Flip Tray 4 Small Primer Pickup Tubes Digital Calipers The Complete Reloading Manual for the .223 Remington

NEW 750 PACKAGE 556: \$ (Please Call)

Combo Package (.223 Conversion Pictured at Right) Includes the 9mm Package Above, Plus:

.223/5.56 Conversion Kit .223/5.56 Die Set XL750 Quick Change .223 Case Gage Dillon Case Lube Small Rifle Casefeed Plate The Complete Reloading Manual for the .223 Remington NEW 750 PACKAGE COMBO: \$ (Please Call)







Dillon Die Sets



Sizing/Depriming Die (Pistol)

Our sizing/depriming dies feature a "floating decap assembly" with a snap spring that throws the spent primer off the pin and eliminates the primer "draw back" that often occurs when decapping military brass. The primary feature of Dillon's size die design is the long, tapered carbide ring with a radiused opening. That radiused opening, and its importance to progressive reloading, is one of the reasons why our seat and crimp dies are better. We found a way of manufacturing these dies that has enabled us to make the lead-in radius even bigger! The bigger radius makes progressive loading with our equipment even smoother – but that's still only a part of the story.

Bullet Seating Die (Pistol)

Our quick-disassembly seat die allows the user to disassemble and clean the seating die without losing adjustment. In this manner, bullet lube and shavings can be quickly removed from the die, thereby guaranteeing a constant seating depth. We've incorporated a "flipflop" seating stem and a clip that enables you to remove the die insert and change the seating stem from round nose to semi-wadcutter without unscrewing a seating stem. Dillon's double-ended design makes it simple to remove a pin, reverse the seating stem, make any minor seating depth adjustments that may be necessary and go on loading in a fraction of the time.

Crimp Die (Pistol)

We've made it easy for you to remove the die insert for cleaning without having to change the critical crimp adjustment. Once your crimp die is set for the proper amount of crimp, you'll never have to change it. This is especially good news for all of you who load lead bullets! Before, you had to unscrew the die from the toolhead and disassemble the die in order to remove any bullet lube or lead residue. Then, you had to start from square one to re-adjust the crimp. Those days are over. All you have to do now is pop a clip and the die insert drops into your hand for cleaning.

Dillon Carbide Pistol Dies (Three-Die Sets)

.32 S&W Long/.32 H&R Mag.	14426	\$125.00
.380 ACP	14401	125.00
9mm Parabellum	14406	125.00
9x25 Dillon	14601	235.00
.357 SIG	22083	235.00
.38 Super	14399	125.00
.38 Special/.357 Magnum	14400	125.00
10mm/.40 S&W	14398	125.00
.41 Magnum	14402	125.00
.44 Special/.44 Magnum	14403	125.00
.45 ACP/.45 GAP	14404	125.00
.45 Colt	14405	125.00
Spare Decapping Pins		
Package of 10	21528	\$9.00



Sizing/Depriming Die (Rifle)

The sizing/depriming die is full-length, to minimum tolerances, sizing cases down to function in semi- and full-automatic firearms. We strongly suggest that a headspace case gage be used to correctly adjust the size die.

For high volume users, such as commercial reloaders, law enforcement agencies, and high power or service rifle competitors, we also offer .223 and .308 die sets with a full-length carbide sizing die. Lubrication is still required, but the increased scratch resistance and die longevity of carbide are of great benefit to these groups of users.

The depriming assembly includes a carbide expander ball for "squeak-free," effortless neck expansion. This expander ball is located in the middle of the depriming stem to take advantage of superior initial leverage for easier extraction.

In the event of a stuck case, the design of the depriming assembly allows it to function as a stuck case remover.

Bullet Seating Die (Rifle)

Our bullet seating die is internally designed to keep the bullet straight throughout the seating process. Once properly adjusted, the only measurable runout will be that which is inherent in the bullet.

Taper Crimp Die (Rifle)

The taper crimp die is also specially configured to center both the case neck and the case body, thereby aligning the entire cartridge for a more uniform crimp. Dillon Rifle Dies are designed to meet the more rigid requirements for both accuracy and precision demanded by today's marksman.

A taper crimp die is preferred for loading ammunition intended to be used in semiautomatic firearms with detachable box magazines, and in lever-action firearms with tubular magazines.

Dillon Rifle Dies (Three-Die Sets)

.223 Remington	10839	\$140.00
.308 Winchester	15574	140.00
.30-06 Springfield	10840	140.00
Dillon Carbide Rifle Dies (Three-Die S	ets)	
.223 Remington	10096	\$240.00
.30 M1 Carbine	62128	175.00
.300 AAC Blackout	62114	250.00
.308 Winchester	10793	245.00
.30-06 Springfield	62151	350.00
Spare Decapping Pins		
.223 Remington	13278	\$8.00
.308 Winchester	13132	8.00
.30-06 Springfield	13069	8.00
For Universal Decapping Die	15816	8.00
Spare Dillon Die Lock Rings (Fit all 7/	8" x 14 thread dies)	
Dillon Die Lock Ring	14067	\$2.75
5-Pack Die Lock Rings	10669	9.00

Note: Individual Dillon size, seat and crimp dies are available. Call or visit our website to order.

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RL550C[°]

STANDARD FEATURES:

- Made in the USA
- Accommodates Over 160 Calibers
- Uses Standard 7/8" x 14 Dies
- Loading Rate: 400-600 Rds./Hr.
- Comes With One Caliber Conversion
- Interchangeable Toolhead Assembly
- Automatic Powder Measure
- Automatic Primer System
- Lifetime "No-B.S." Warranty
- **RISK FREE 30**-Day Trial!



14261 Reloading dies sold separately. *Prices vary on exotic-caliber machines.

Total price as pictured with optional accessories: \$1156.0 45 ACP Die Set 14404 \$125.00 Strong Mount 22051 \$100.00 Roller Handle 17950 \$65.00 Low Powder Sensor 16306 \$55.00 **Bullet Tray** 22214 \$64.00 550 Toolholder w/Wrench Set \$44.00 11541 550 Cartridge Case Bin/Bracket^ 11185 \$38.00



RL550C Accessories

RL550 CALIBER CONVERSION KITS^

Contains: Shellplate, powder funnel and locator buttons. Available in all calibers; *please specify caliber desired.* **RL550 CONVERSION \$75.00** (Exotic calibers, \$90.00^)





AUTO POWDER MEASURE SYSTEMS^ Additional powder measures stay on the toolhead. Never change powder measurements again! RL 550 Powder Measure 20782, \$129.00 each Magnum Rifle Powder Bar 21353, \$47.00 each X-Small Powder Bar 20780, \$47.00 each

DELUXE QUICK CHANGE ASSEMBLY^A

With a quick change assembly and a caliber conversion kit (SOLD SEPARATELY), you can convert in less

than a minute. Complete with:

- Toolhead
- Powder Measure
- Powder Die
- Toolhead Stand

Price without Dies, **22058**, **\$165.00** Loading dies sold separately on Pages 23 & 34.

POWDER DIES^

Extra powder dies allow you to move your powder measure from toolhead to toolhead without changing the "belling" adjustment.

20064, \$21.00 each X-Large Powder Die, 21253, \$28.00 each

TOOLHEADS

Don't adjust dies when switching calibers. These precision tool holders hold your dies in perfect alignment, making caliber changes quick and easy.

13909, \$34.00 each

TOOLHEAD STANDS

The ultimate in convenience for keeping your reloading bench clean and uncluttered.

22055, \$30.00 each

RL550 CASEFEEDER UPGRADE^

Available for most pistol cartridges – will not work with rifle cartridges. Large Pistol **14450** Small Pistol **14451**

\$435.00 (110v) CASEFEEDER CALIBER CONVERSIONS \$45.00 each

.25-20/.32-20 Winchester	1
.30 Mauser/7.62x25	1
.30 AAC Blackout	(
.32 S&W Long	1
.32 H&R Magnum	1
9mm/9x21/.38 Super/.30 Luger	1
10mm/9x25 Dillon	1
.38 S&W	1
.38 Super Comp.	1
.38/.357 Magnum	1
.357 SIG/.40 S&W	1
.38-40/.44-40 Winchester	1
.41 Magnum	1
.44 Russian	1
.44 Special/Magnum/Colt	1
.45 GAP	1
.45 ACP/.40 Super/.400 Cor-Bon	1
.45 Auto Rim	1
.45 Colt/.45 S&W/.454 Casull	1
.45 Winchester Magnum	1
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EQUIPMENT DUST COVERS^

This packcloth nylon machine cover comes equipped with a D-ring, allowing the heavy duty zipper to be locked. RL 550 Cover, **13795**, **\$24.99** Master lock, **13083**, **\$6.99** Quick-Change Cover^ (for use with powder measure) **11143**, **\$14.99**

1" BENCH WRENCH

10842, \$15.00 each



MACHINE MAINTENANCE KIT^

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.

Maintenance Kit 22211, \$40.00 Maint. Kit & Spare Parts Kit 97016, \$65.00 KIT^ 2 Pickup Tube, Small,

2 Pickup Tube, Large,

2 Magazine Orifices, Large

2 Magazine Orifices, Small

1 550 Primer Cup Spring 2 Retaining Clips

2 Dispensing Tip, Large

2 Dispensing Tip, Small

1 Failsafe Bushing Rev. B

Yellow Tips

Green Tips

1 Toolhead Pin

550 SPARE PARTS KIT^

- 1 Seating Punch, Small
- 1 #10 Tinnerman Insert
- 1 Primer Cup, Large
- 1 Primer Cup, Small
- 1 Bellcrank Cube
- 1 3/8" Index Ball
- 1 550 Brass Tip Set Screw
- 1 550 Ejector Wire
- 1 Cartridge Retaining Spring
- 1 550 Slide Return Spring
- 4 Locator Pins (#1, #2, #3, #4) 1 Seating Punch, Large
- 1 550 Index Ball Spring

UNIVERSAL MOUNTING HARDWARE KIT

Includes: 4-Grade 5 Hex Bolts, 4-Lock Nuts, 4 Flat Washers, 4-Fender Washers, 2-Wood Screws.

14355, \$9.75

20048, \$37.00





Reloader Essentials Packages

XL750 9mm Package:

XL750	75076
750 Conversion Kit, 9mm	21109
9mm Die Set	14406
D-Terminator Digital Scale	10483
Digital Calipers	17171
Primer Flip Tray	13606
9mm Case Gage	15161
1" Bench Wrench	10842
Dillon Case Lube	13733
Dillon Case Preparation Guide	16518
Mounting Hardware Kit	14355

Total: \$ (Please Call)

XL750 .223/5.56 Package:

XL750	75076
750 Conversion Kit, .223/5.56	21107
Steel .223/5.56 Die Set	10839
D-Terminator Digital Scale	10483
Digital Calipers	17171
Primer Flip Tray	13606
.223/5.56 Case Gage	13254
1" Bench Wrench	10842
Dillon Case Lube	13733
Dillon Case Preparation Guide	16518
Mounting Hardware Kit	14355
Total· \$ (Ple	ease Cal

XL750 Upgrade Kit, 35007:

550/650/750 Strong	Mount	22051
Bullet Tray Kit		
22214		
Roller Handle		17950
	T-1-1 & (D	I C.I

Total: \$ (Please Call)

RL550C 9mm Package:

RL550C	14261
550 Conversion Kit, 9mm	20127
9mm Die Set	14406
D-Terminator Digital Scale	10483
Digital Calipers	17171
Primer Flip Tray	13606
9mm Case Gage	15161
1" Bench Wrench	10842
Dillon Case Preparation Guide	16518
Mounting Hardware Kit	14355
Total: \$ (Ple	ase Call)

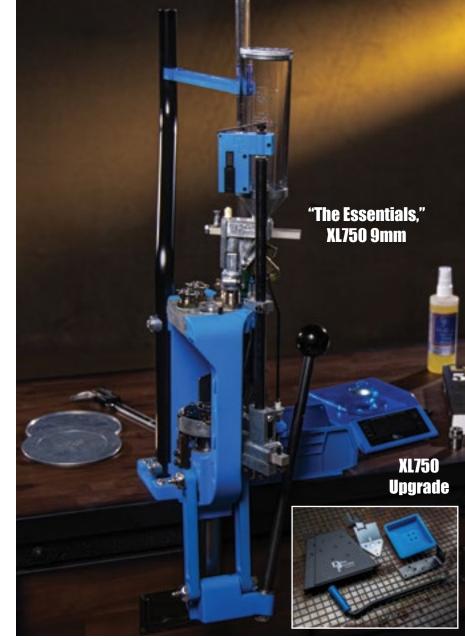
RL550C .223/5.56 Package:

RL550C	14261
550 Conversion Kit, .223/5.56	20128
Steel .223/5.56 Die Set	10839
D-Terminator Digital Scale	10483
Digital Calipers	17171
Primer Flip Tray	13606
Dillon Case Lube	13733
.223/5.56 Case Gage	15161
1" Bench Wrench	10842
Dillon Case Preparation Guide	16518
Mounting Hardware Kit	14355
Total: \$ (Ple	ase Call)

Blue Press

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RL550C Ungrade Kit. 35002:

moore ebligation with one		
550/650/750 Strong Mount	22051	
Bullet Tray Kit	22214	
Empty Case Bin and Bracket	11185	
Roller Handle	17950	
Total: \$ (Pl	ease Call)	
Square Deal B 9mm Package:		
SDB in 9mm	20104	
D-Terminator Digital Scale	10483	
The Complete Peleading Manual		

SDB in 9mm	20104
D-Terminator Digital Scale	10483
The Complete Reloading Manual	
for the 9mm Luger	15363
Digital Calipers	17171
Primer Flip Tray	13606

9mm Case Gage	15161
SDB Bench Wrench	19970
Dillon Case Preparation Guide	16518
Mounting Hardware Kit	14355
Total: \$ (Please Call)	

Square Deal B Upgrade Kit, 35005:

SDB Strong Mount	22223
Bullet Tray Kit	22214
Empty Case Bin and Bracket	11672
Total: \$ (P	lease Call)



illon's RL550 has long worn the title of "The World's Most Versatile Progressive Reloader," and stripping it down to its most basic form - Dillon's BL (Basic Loader) 550 - adds a whole new dimension of versatility for the shooter/hunter who needs to feed several rifles. The BL550 is essentially an RL550 without the automatic priming and powder systems.



Cold Steel Kukri Machete - The extra wide blade is black powder coated with a baked-on anti-rust coating. Made from heat treated 1055 high-carbon steel. The full tang is completely injection over molded with a fine-textured high-impact polypropylene handle that will not shrink, warp, tarnish or rot. Fast and lively in the hand, and wide enough to chop through small vines or saplings, clear brush and perform in many survival or bushcraft duties. Blade Length: 13 in. Overall Length: 18.375 in.

#11851



Capable of loading over 160 calibers - just like the RL550 - it uses any manufacturer's standard 7/8" x 14 reloading dies. It's priced comparably with other manufacturers' turret presses; yet unlike them, it's fully upgradeable to Dillon's Progressive RL550 loader! The interchangeable toolhead (Page 25) makes it quick, easy and inexpensive to change calibers.

AUTO PRIME SYSTEM^ 16627 \$125.00 PRIMER SYSTEM EARLY WARNING^ Allows you to focus on loading instead of worrying about failing to seat a primer, and is an easy slip-on attachment to the auto prime 20302 \$40.00 system. **AUTO POWDER SYSTEM**^A Accurate to within 0.1 grain, our Automatic Powder Measure is world renowned for its charge-to-charge consistency. 20251 \$139.00

OPTIONAL MAGNUM RIFLE POWDER BAR 21353 \$47.00

AUTO EJECT SYSTEM^

Greatly increases your ammo production capabilities and adds a Cartridge Chute/ Bracket and a Cartridge Bin to your reloader. 22120

	22120	\$45.00
BL550 POWDER DIE ^A		
Extra powder dies for your BL550 make	it easier to set up addit	ional
toolheads for loading different calibers.		
Powder Die:	16629	\$28.00

Powder Die:	16629	\$28.00
Oversize Die:	16626	30.00
Plastic Funnel:	16617	9.50

POWDER MEASURE ADAPTER

If you load rifle cartridges with long-grain extruded powder, you can now use any manufacturer's powder measure with 7/8" x 14 threads on your RL450, AT500, BL550 or RL550. (Requires the use of an RL450 powder die – see below.) 20029 \$35.00 **RL450 Powder Die** 20308 35.00



Kershaw Camp 10 – Kershaw Camp Series knives are ideal for clearing paths, cutting through brush and brambles, making kindling, removing and breaking down branches, cutting fodder for livestock, breaking down brush piles, and for a wide variety of tasks around the campsite. Includes glass-filled nylon sheath with gear straps and belt loop. Blade Length: 10 in. Overall Length: 16 in.

#55012



WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Square Deal B

STANDARD FEATURES:

- Made in the USA
- Automatic Indexing
- Available in 18 Handgun Calibers
- Loading Rate: 300-500 Rds./Hr.
- Comes With One Caliber Conversion
- Automatic Powder Measure
- Automatic Primer System
- Comes Complete With Dies
- Factory Adjusted, Ready-to-Use
- Lifetime "No-B.S." Warranty
- **RISK FREE 30-Day Trial!** \$**629**00*





Square Deal B Accessories

SQUARE DEAL B CONVERSION KITS^

Change from one caliber to another in minutes. Conversion includes carbide size die (except .44-40), expander/ powder funnel, seat die, crimp die, shellplate and locator buttons.



Calibers	Conversion#/Price	Machine#/Price
.32 S&W Long/H&R Mag.	16774/\$155.00	16815/\$629.00
(.32 S&W Requires)	X-Small Powder Bar	20780 \$45.00)
.380 ACP	20246/\$145.00	20053/\$629.00
.38 Special	20240/\$145.00	20102/\$629.00
.357 Magnum	20240/\$145.00	20103/\$629.00
.38 Super	20229/\$145.00	20099/\$629.00
.38 Super Comp	20275/\$145.00	20115/\$629.00
9mm	20241/\$145.00	20104/\$629.00
.40 S&W	20469/\$145.00	20787/\$629.00
10mm	20469/\$145.00	20643/\$629.00
.41 Magnum	20247/\$145.00	20054/\$629.00
.44 Special	20242/\$145.00	20105/\$629.00
.44 Magnum	20242/\$145.00	20052/\$629.00
.44-40 Winchester	21035/\$145.00	21036/\$629.00
.45 ACP	20123/\$145.00	20101/\$629.00
.45 Colt	20248/\$145.00	20051/\$629.00
.45 GAP	20123/\$145.00	20098/\$629.00
.45 S&W Schofield	20417/\$145.00	20418/\$629.00

SQUARE DEAL B DELUXE QUICK CHANGE[^] (Not Pictured) Includes toolhead, powder measure and SDB Toolhead Stand. 62256 \$200.00

'SDB' POWDER MEASURE^



SQUARE DEAL B Toolhead^

20001

Extra toolheads keep all your adjustments the way you left them.

20113, \$56.00

\$129.00



62225, \$47.00



SQUARE DEAL B STRONG MOUNT & CARTRIDGE CASE BIN COMBO Ergonomically designed to

Ergonomically designed to cut your workload through economy of motion! Mounts your Square Deal "B" along with a bin for your empty cartridge cases.



SDB CARTRIDGE CASE BIN & BRACKET ONLY

62395, \$130.00

For those who already have a Strong Mount, the blue bin and silver bracket in the above photo are available separately (hardware not included).

11672, \$42.00

MACHINE COVER^

This great looking nylon cover adds security to your loading bench. Your reloader will be protected against more than dust as these covers come with a D-ring that allows the heavy duty zipper to be locked.

Cover, **13795**, **\$24.99** Master lock, **13083**, **\$6.99**

MACHINE MAINTENANCE KIT^

Everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a spare parts kit for your machine.

Maintenance Kit 22211, \$40.00 Maint. Kit & SDB Spare Parts Kit 97015, \$65.00

SDB SPARE PARTS KIT^

- 1 SD Shellplate Bolt 1 SD Ejection Wire
- 4 SD Wave Bearings
- 1 Toolhead Friction Plate
- 2 Pistol Decapping Pins
- 1 Small Primer Seat Punch
- 1 SD Slide Return Spring
- 1 #10 Tinnerman Insert
- 1 Bellcrank Cube
- 4 Locator Pins (#1, #2, #3, #4) 1 Indexer Return Spring
- 1 Large Primer Seat Punch

PRIMER PICKUP TUBES

Used to transfer primers from flip tray to priming system

mp tia	y to prinin	ig system.
1 Lg.	22029	\$11.00
1 Sm.	22028	11.00
2 Sm.,		
	20056	40.00
4 Lg.	20050	40.00
4 Sm.	20049	40.00
PRIME		Δν

PRIMER FLIP TRAY

A heavy, high-quality tray large enough for the Federal primer package. **13606**, **\$29.00 each**



Primer Seat Punch Spring
 Pickup Tube, Small,
 Yellow Tips
 Magazine Orifices, Large
 Pickup Tube, Large,
 Green Tips
 J/16" Index Ball
 Magazine Orifices, Small
 Retaining Clips
 SD Index Lever Assembly
 Dispensing Tips, Large
 Dispensing Tips, Small





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Blue Press 2



SQUARE DEAL B BENCH WRENCH

The Square Deal Bench Wrench has the correct sizes for Square Deal "B" die adjustments. **19970, \$16.00 each**

Our Pride, Y<u>our Sleeve</u>



Dillon Logo/Rifle	, Black Lor	ng Sleeve
Large	43456	\$21.99
X-Large	43450	21.99
2X-Large	43451	22.99



Dillon/Precisi	on Logo, Black	4
Small	43411	\$19.99
Medium	43412	19.99
Large	43413	19.99
X-Large	43414	19.99
XX-Large	43415	20.99
XXX-Large	43416	21.99
Dillon/Precision Logo, Charcoal		
Small	43418	\$19.99
Medium	43419	19.99
Large	43420	19.99
X-Large	43421	19.99
XX-Large	43422	20.99
XXX-Large	43423	21.99



Dillon Logo/R	ifle, Charcoal	
Small	43430	\$19.99
Medium	43431	19.99
Large	43432	19.99
X-Large	43433	19.99
XX-Large	43434	20.99
XXX-Large	43435	21.99

Dillon **Precision** Logo Cap 11319 \$11.99





Dillon Precision Morale Patch 13762 \$4.99

Wear the "Dillon" Brand



These shirts are made of 6.1 ounce 100% soft-spun cotton.

Long-Sleeve Dillon Precision T-Shirt		
Navy, Large	18507	\$19.99
Navy, XL	18508	19.99
Navy, XXL	18509	20.99
Navy, XXXL	18510	22.99
Gray, Large	18523	19.99

Blue Press

Gray, XL	18524	19.99
Gray, XXL	18525	20.99
Gray, XXXL	18526	22.99
Black, Large	18515	19.99
Black, XL	18516	19.99
Black, XXL	18517	20.99
Black, XXXL	18518	22.99
Short-Sleeve D	illon Precisio	on T-Shirt
Navy, L	18511	\$12.50
Navy, XL	18512	12.50
Navy, XXL	18513	14.50
Navy, XXXL	18514	14.50
Gray, Large	18527	12.50
Gray, XL	18528	12.50
Gray, XXL	18529	14.50
Gray, XXXL	18530	14.50
Black, Large	18519	12.50
Black, XL	18520	12.50
Black, XXL	18521	14.50
Black, XXXL	18522	14.50
·		



DP Box Logo Caps

\$22.99 ea.

The NEW DP Box Logo on the One and Only Original Flexfit® cap – the original stretchable fitted cap featuring the Flexfit technology. With polyurethane woven into the sweatband, this all-purpose hat delivers the perfect blend of comfort and style for sports and casual wear.

Navy Small/Medium Flexfit Cap	43455
Navy Large/X-Large Flexfit Cap	43453
Black Small/Medium Flexfit Cap	43454
Black Large/X-Large Flexfit Cap	43452



(928) 227-0432 www.simplyrugged.com

SIMPLY RUGGED HOLSTERS, LLC

Shooting Mat



Dillon's shooting mat is made of tough ballistic-weave nylon fabric, with a large skid-resistant elbow pad area. The "ground" side is moisture resistant and wipes clean easily. The padding is dense, closed-cell foam to provide both shooter comfort and a stable shooting base. The mat is equipped with a shoulder strap, a carry handle and two straps with snap-release buckles.

Dimensions: 66" x 27.75" 18146

\$89.99

Dillon Precision Logo PVC Key Ring





Dillon Key Keeper, Gray96671Dillon Key Keeper, Coyote96672Dillon Key Keeper, Black96670

\$12.99 12.99 12.99



96666

6" x 1" Dillon Logo Sticker 6" x 2.5" Dillon Logo Sticker \$2.50 4.00

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Dillon Reloading Accessories

Strong Mount increases your Amachine's "footprint" to over 10", spreading the load over the whole bench instead of stressing the leading edge. For XL 750/650 owners with limited overhead clearance, the XL 750/650-only mount raises the machine



6" above the bench top. All mounts come with all the fasteners necessary to mount your machine and are coated with a durable black wrinkle finish.

RL550/XL750/650	22051	\$100.00
XL750/650-only	22052	98.00
"SDB"	22223	110.00



hese plates bolt directly to your bench top, and are drilled and tapped to allow mounting your reloading machine directly to the top of the mounting plate. Stock #62005, \$100.00 is for:

XL 750, XL 650, RL 550 and Square Deal B. Stock #62006, \$100.00 is for:

RL1100, CP2000, Super 1050 and RL1050 as well as any Dillon reloading machine that is mounted on the Dillon Strong Mount.

ur Bullet Tray is a simple, shallow aluminum tray designed and located for economy of motion. Our tray works on the Square Deal "B", RL550 and XL750/650 when equipped with the RL550/750/650 Strong Mount, and a separate kit is available for the RL/Super 1050.



\$64.00

64.00

Bullet Tray Kit 1050 Tray Kit

22214 22215



32

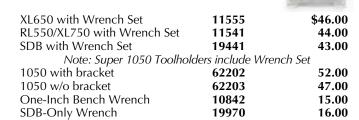
Blue Press

he Low Powder Sensor provides an audible and visual reminder when it's time to refill your powder reservoir. When the powder level drops to about 1,000 grains remaining in the reservoir, a buzzer will sound and a bright red LED will light. Designed to fit all Dillon powder measures. Made of clear polycarbonate, it simply replaces the die-cast metal lid supplied with the measure, and operates on two AAA batteries (included). 16306

\$55.00

ur Toolholders are available for your reloading machine and ensure that the tools you need to service your reloader are handy and organized. No more digging around your bench trying to find the right size hex wrench!







olor Coded Aluminum Toolheads for the RL550 and XL750/650 make it easy to tell at a glance which caliber you're set up to load.

Gold RL550	62134
Blue RL550	62132
Black RL550	62133
Gold XL750/650	62138
Blue XL750/650	62136
Black XL750/650	62137



holds your SDB toolhead, powder measure, dies and caliber conversion components (not included) in an orderly manner.

62225, \$47.00

\$48.00

48.00

48.00

ur Toolhead Stands for the RL550 and XL750/650 are the ultimate in convenience for keeping your reloading bench clean and uncluttered. 22055, \$30.00 each





illon's 1050 Toolhead Stand is now available to store caliber quick changes for the 1050.

62200, \$60.00

quipment Dust Covers are made of Etough packcloth nylon and add security to your loading bench. Your reloader will be protected against more than dust as the machine covers come with a D-ring that allows the heavy duty zipper to be locked.

		and the second sec
SDB/550 Cover	13795	\$24.99
XL750/650 Cover	10443	39.99
1050 Cover	13239	39.99
Master lock	13083	6.99
Pictured: SDB/550/650/750 Q	uick-Change Cover	(for use with
powder measure)	11143	\$14.99



ur Primer Flip Tray is a heavy, high-quality tray large enough for the Federal primer package.

13606, \$29.00 each

Primer Pick-Up Tubes are used to transfer primers from flip tray to priming system. Having extras pre-loaded with primers makes it easy to load a pre-determined

amount of ammo without having to stop to pick up primers.

1 Large	22029	\$11.00
1 Small	22028	11.00
2 Small, 2 Large	20056	40.00
4 Large	20050	40.00
4 Small	20049	40.00



illon's "Belted Magnum" Powder System features a maximum-capacity steel powder bar that can dispense more than 100 grains of extruded IMR powder. Magnum rifle cartridges can require from 70 grains to well in excess of 100 grains for a single charge. We tested this system with various extruded rifle powders and found that powder charge variations stayed within plus-or-minus three-tenths of a grain.

97126 \$220.00

he Powdercheck System (available for XL750/650 and Super 1050 reloading machines) sounds an alarm if the powder charge in a round is out of limits either high or low.

21044, \$99.00 each



n Aluminum Roller Handle gives your reloader an entirely new "feel," reduces operator fatigue, and makes primer seating easier.

> 17950 \$65.00

illon's 1" Bench Wrench fits our 1" Die Lock Rings which give you more space on the toolhead. 10842, \$15.00 each





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ur Machine Maintenance Kits come with everything you need to keep your Dillon loader cleaned and lubricated up to factory specifications. Available alone or in combination with a

spare p	arts kit for your machine.
1aintenance Kit Only	22211
/SDB Spare Parts Kit	97015
//550 Spare Parts Kit	97016
//750 Spare Parts Kit	97500
/1050 Spare Parts Kit	97018

"D-TERMINATOR" Electronic Scale

- 1500 grain/100 gram capacity
- Accurate to 0.1 grain/0.01 gram
- Uses four AA batteries (included)
- Comes with its own AC adapter
- 100g scale check weight included

\$149.99

NOTE: Dillon electronic scales are covered by a one-year warranty from date of purchase.



RF10() Automatic

The RF100 Automatic Primer Filler^ eliminates the task of filling primer pick up tubes. Now you simply pour your primers from their box into the top, press the blue button and watch it run! In about two minutes the primers are inside the protective metal housing. Large Primer Filler

Large Frinci Finer	
97077	\$480.00
Small Primer Filler	
97111	480.00
Large (Euro. 220v)	
97112	490.00
Small (Euro. 220v)	
97113	490.00
Small Conversion	
17903	79.00
Large Conversion	
17902	79.00
Nylon Dust Cover^	
11143	14.99

\$40.00

65.00

65.00

79.00 84.00

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REDDING Reloading Dies & Accessories



Complete Three-die	sets – Size, b	ell, seat
.32 ACP	15521	\$108.99
.32-20 Winchester	11906	108.99
.38-40 Winchester	11838	143.99
.44-40 Winchester	11692	80.99
.45-70 Gov't	12700	108.99
.460 S&W	10319	108.99
Complete Two-Die S	ets	
.204 Ruger	12547	\$80.99
.22 Hornet	11484	80.99

.220 Swift	12182
.22-250	15761
.224 Valkyrie	10316
.243 Winchester	15762
6mm Creedmoor	10315
.25-06 Remington	12183
.260 Remington	09997
.270 Winchester	10822
6.5 Creedmoor	71005
6.5 Grendel	19893
6.5 x 55mm	11353
6.8 SPC	12548
7 x 57mm Mauser	11212
7mm Rem. Mag.	11775
7mm-08 Remington	12041
7.5mm Swiss	09995
7.62 x 39mm	12045
.30-30 Winchester	29020
.30-40 Krag	11835
7.62 x 54mm	09994
.300 AAC Blackout	12550
.300 WSM	15763
.300 RUM	18342
.300 Weatherby	11354
.300 Win. Mag.	12046
.303 British	11691

108.99	8 x 57mm Mauser	09996	80.99
80.99	.338 Win. Mag.	11774	80.99
106.00	.338 Lapua Mag.	21354	144.99
80.99	.458 SOCOM	10320	144.99
108.99	Individual Dies: Neo	k-Size-Only I	Dies
80.99	.223 Remington	10164	\$54.99
80.99	.22-250	11184	54.99
80.99	.224 Valkyrie	10318	71.00
80.99	.243 Winchester	10172	54.99
144.99	6mm Creedmoor	10172	71.00
80.99			
144.99	.25-06	11336	54.99
80.99	.260 Remington	09993	54.99
80.99	.270 Winchester	11806	54.99
80.99	7mm Rem. Mag.	11392	54.99
144.99	.308 Win./7.62	10165	54.99
109.99	.30-06	11763	54.99
80.99	.300 Win. Mag.	11108	54.99
144.99	Redding Reloading	Accessories	
109.99	Stuck Case Removal	Kit	
109.99		12186	\$35.99
80.99	Specialty/Custom D	ie Sets^	
80.99	.50 AE	14514	\$53.99
80.99	(Incl: RCBS steel size	e, expander. se	eat/crimp)
80.99	.500 S&W	11114	\$53.99
109.99	(Incl: RCBS steel size		1
	(11101. 1100) 31001 3120	<i>., expander, s</i>	u, chinp)



mproves accuracy of cast and jacketed bullet reloads. Extends case life. A "Must-Have" die for the cast bullet or flat-base bullet user. The first step expands the inside of the case neck to just under bullet diameter for precise case neck tension in the finished reload. The second step expands the case mouth to bullet diameter or slightly over. This allows the jacketed or cast bullet to be started perfectly centered in the case mouth and properly aligned with the axis of the case neck. By adjusting the

62425

plug slightly deeper, the second step also provides a slight flaring of the case mouth for reloaders using cast bullets.

.22 Caliber Neck	48962	\$32.99
6mm Neck	48966	32.99
6.5mm Neck	48965	32.99
.30 Caliber Neck, Short	48964	32.99
.30 Caliber Neck, Long	48963	32.99

Dillon Wrenches 1"-7/16" Dillon Bench Wrench 10842 \$15.00 7/8"-5/8" Combo Die Wrench 66203 11.00 3/4"-9/16" Combo Die Wrench 66202 11.00 1" Die Lock Ring (Zinc Alloy) 14067 2.25 5-Pack of Die Lock Rings (Zinc) 10669 7.50 Wrench/Zinc Lock Ring 5-Pack 10668 21.00 Steel 1" Die Lock Rings 1" Die Lock Ring (Steel) 62422 \$2.50 5-Pack of Die Lock Rings (Steel) 11.00 62423 10-Pack of Die Lock Rings (Steel) 62424 21.00 1" Wrench/Steel Lock Ring 5-Pack



14447

60.00

38.00

.50 BMG

22.00

Deburring Tool 16038



EGW Chamber Checkers Rifle Chamber Checker

KITIE Chambe	er Checkers	
.223 Rem.	25377	\$30.00
5.56x45	25376	30.00
6.5 Creedmo	or	
	11582	40.00
.300 Blk	11581	40.00
.308 Win.	18964	40.00
.30-06	19675	45.00
Pistol Chamb	er Checkers	
9mm	19846	\$25.00
.38 Super	19847	25.00
.40 S&W	19848	25.00
10mm	19676	25.00
.45 ACP	19849	25.00
Cowboy Cha	mber Checke	r (.357
Mag.,.44 Mag., .44-40, .45 Colt)		
	25375	\$25.00

800-223-4570 • dillonprecision.com



Dillon's Lifetime Ammunition Boxes

Description .22 LR/.25 ACP (100 rd)	Stock # 80038	<i>Each</i> \$1.60	Case (50) \$71.00 (50)
.380/9mm (50 rd) .380/9mm (100 rd)	80019 80033	1.60 2.99	71.00 (50) 133.00 (50)
.38/.357 (50 rd)	80020	1.60	71.00 (50)
.38/.357 (100 rd)	80034	2.99	133.00 (50)
.44 Mag./.45 Colt (50 rd)	80023	2.15	96.00 (50)
.44 Mag./.45 Colt (100 rd)	80036	3.66	162.00 (50)
.40 S&W/.45 ACP (50 rd)	80024	2.15	96.00 (50)
.40 S&W/.45 ACP (100 rd)	80037	3.66	162.00 (50)
.223/5.56 (50 rd)	80022	2.15	96.00 (50)
.223/5.56 (100 rd)	80035	3.66	162.00 (50)
.243/.308 (20 rd)	80039	1.99	89.00 (50)
.243/.308 (50 rd)	80025	2.89	129.00 (50)
.30-06 (20 rd)	80040	2.06	92.00 (50)
.30-06 (50 rd)	80026	2.99	133.00 (50)
20 Gauge Shotgun (25 rd)	80044	3.15	140.00 (50)
12 Gauge Shotgun (25 rd)	80045	3.15	140.00 (50)
E to L. P. D. t. L.L.	- 1011C D		00 011 00

Extra Loading Data Labels, 10446, Package of 100, \$11.99



Berry's Mfg. Ammo/Storage Boxes^

Description	Stock	#Each
.500 S&W (50 round)	19243	\$5.99
NOTE: 500 S&W Ammo Boxe	es also fit .223/.243/.3	08 WSSM
.454 Casull (50 round)	19244	5.99
.45/70 (50 round)	19245	5.99
7.62 x 54R (50 round)	19247	5.99
.300 Ultra (50 round)	19246	5.99
Storage Boxes		
4-3/8″x 2″x 1-5/8″	19250	\$4.99
4-1/2"x 4-1/2"x 1-5/8"	19251	4.99
5-1/2"x 2-5/8"x 2-1/2"	19252	4.99

Berry's Mfg. "20 Caliber" Ammo Can

odeled after the mili-**IV** tary can, this tough unit is injection molded out of a tough polymer, has a gasket sealed lid, and a cam-lock latch to protect your contents. Also features a collapsible handle for easy stacking and storing. Dimensions: 9.25" L x 3.125" BW x 3.125" TW x 2.5" H. LIFETIME WARRANTY. MADE IN THE USA.

12296 \$12.99



AMMO BOXES ARE COVERED BY DILLON'S LIFETIME WARRANTY

Dillon AkroBins^

kroBins are ideal for reloaders who load several calibers, bullet weights, bullet shapes, etc. We've been including these bins with our machines for years, and now we're stocking them in quantity for our customers.

• The small bins (the ones we use as Square Deal "B" cartridge bins) are 4-3/4" long x 3-7/16" wide x 2-13/16" deep.



- The RL 550/XL 650/750 cartridge bins are 6-3/4" long x 3-7/16" wide x 2-13/16" deep.
- The 1050 bins are 10-1/4" long x 4-3/8" wide x 4-3/4" deep.
- The double-extra-large bins we use on our SL 900 measure 13-3/4" long x 6-1/2'' wide x 6-3/4'' deep (all inside dimensions).

AkroBins are made of heavy-duty polypropylene with permanent, molded-in color (ours are blue). They're virtually unbreakable; unaffected by weak acids and alkalis, and are also water, rust and corrosion proof. Hang 'em, stack 'em, rack 'em and fill 'em - you just can't beat 'em! Buy several and get your "stuff" together.

Description	Stock #	Each	6 ea.	12 ea.
"Square Deal" Bin	13756	\$2.99	\$15.30	\$24.84
"RL550/XL650/750" Bin	13839	2.99	15.30	24.84
"RL1050" Bin	13484	6.99	34.92	61.92
"SL900" Bin	17125	10.50	56.94	106.92



Dillon Utility Boxes[^]

illon's Utility boxes are ideal for all those accessories that don't quite fit into the compartments of your shooting bag. The large box measures 13-1/2" x 5-3/4" x 2-1/4" and the small box measures 4-5/8" x 6-3/8" x 1-5/8". Use them for cleaning gear, extra magazines, repair parts, first aid supplies, reloading accessories and

tools - the list is endless.

Description	Stock #	Each	5 ea.
Small Utility Box	13636	\$8.00	\$37.50
Large Utility Box	17195	8.00	37.50

Blue Press

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Berry's Mfg. Plated Bullets[^]

Description	Stock #	250	Stock #	1000		
Bullets for the 7.62 x 39 Cartridge						
123 gr. RN-DS*	17210	\$40.99	65031	\$151.99		
.32 ACP Bullets	17210	φ+0.55	05051	φισπ.σσ		
71 gr. RN-DS*	17460	25.99	65010	87.99		
.380 Caliber Bullets	17 100	20199	05010	07.55		
100 gr. RN-DS*	17532	31.99	65011	110.99		
9 Millimeter Bullets		01133				
115 gr. RN-DS*	17533	33.99	65012	116.99		
115 gr. HBRN-TP*	17178	35.99	65013	123.99		
124 gr. RN-DS*	17534	34.99	65014	121.99		
124 gr. HBRN-TP*	17272	38.99	65015	130.99		
124 gr. HBFP-TP*	17385	38.99	65016	130.99		
147 gr. RN-DS*	17535	34.99	65017	124.99		
.357 Caliber Bullets						
125 gr. FP-DS*	17536	35.99	65018	126.99		
158 gr. RN-DS*	17540	42.99	65019	148.99		
158 gr. FP-DS*	17539	42.99	65020	149.99		
.40 Caliber/10 Millimeter Bullets						
155 gr. HBRN-DS*	17238	46.99	65021	163.99		
165 gr. FP-DS*	17232	45.99	65022	164.99		
165 gr. HBFP-DS*	17271	50.99	65023	180.99		
180 gr. FP-DS*	17542	47.99	65024	171.99		
180 gr. RN-DS*	17515	47.99	65025	171.99		
Description	Stock #	250	Stock #	500		
.45 Caliber Bullets						
185 gr. HBRN-DS*	17543	48.99	65026	87.99		
185 gr. FP-DS*	17516	46.99	65027	84.99		
200 gr. HBFP-DS*	17517	47.99	65028	88.99		
230 gr. RN-DS*	17549	52.99	65029	94.99		
Description	Stock #	200	Stock #	500		
.44 Caliber Bullets						
240 gr. FP-DS*	17545	47.99	65030	99.99		

*DS = Double Struck, TP = Thick Plate, HB = Hollow Base, RN = Round Nose, FP = Flat Point, SWC = Semi Wadcutter, WC = Wadcutter



(This is not LOADED ammunition.)

5.56mm/.224 Caliber			
52 gr. HPBT MatchKing	100/box	10178	\$29.99
55 gr. BlitzKing	100/box	14458	32.99
69 gr. TMK	100/box	80015	35.99
69 gr. HPBT MatchKing	100/box	13007	31.99
77 gr. TMK	100/box	80016	40.99
77 gr. HPBT MatchKing	500/box	18171	178.99
6mm/.243 Caliber			
70 gr. HPBT MatchKing	100/box	12386	34.99
6.5mm			
123 gr. HPBT	100/box	14459	50.99
142 gr. HPBT	100/box	14460	52.99
7.62mm/.308 Caliber			
125 gr. HP	100/box	14448	47.99
155 gr. TMK	100/box	80018	54.99
155 gr. HPBT Palma	100/box	18160	48.99
168 gr. TMK	100/box	80017	52.99
168 gr. HPBT MatchKing	100/box	10177	48.99
175 gr. HPBT MatchKing	100/box	17481	50.99

SNS Casting Coated, **Hard-Cast Bullets**

Coated Hard-Cast Bullets	Stock #	500	1000
.30 M1 Carbine RN 115 gr.	15403	\$61.00	\$104.00
.380 RN 95 gr.	15393	66.00	113.00
9mm RN 115 gr.	13150	55.00	94.00
9mm FP 125 gr.	15396	59.00	101.00
9mm No Lube Groove 125 gr.	15756	59.00	101.00
9mm RN 135 gr.	15043	64.00	109.00
9mm RN No Lube Groove 147 gr.	15044	67.00	115.00
9mm/.38 Super RN 160 gr.	15397	70.00	119.00
.38/.357 RNFP 100 gr.	15859	58.00	99.00
.38/.357 FP 105 gr.	15860	59.00	100.00
.38/.357 FP 125 gr.	15879	59.00	101.00
.38/.357 RNFP 130 gr.	19679	61.00	105.00
.38/.357 DEWC 148 gr.	15880	67.00	115.00
.38/.357 RN 158 gr.	15045	70.00	119.00
.38/.357 SWC 158 gr.	15881	70.00	119.00
.38/.357 RN 160 gr.	15400	70.00	119.00
.40/10mm FP 140 gr.	15335	66.00	112.00
.40/10mm RNFP 165 gr.	19677	77.00	132.00
.40/10mm SWC 175 gr.	15336	79.00	135.00
.40/10 FP No Lube Groove 180 gr.	15337	79.00	135.00
.40/10mm RN 200 gr.	15338	84.00	144.00
.40/10mm FP 220 gr.	15855	90.00	153.00
.44 RNFP 200 gr.	15882	84.00	144.00
.44 SWC 240 gr.	15891	98.00	168.00
.45 RN 200 gr.	15339	84.00	144.00
.45 RNFP 200 gr.	15857	84.00	144.00
.45 SWC 200 gr.	15340	84.00	144.00
.45 RN No Lube Groove 230 gr.	19678	92.00	157.00
	Stock #	250	500
.30/30 RNFP 158 gr.	15854	\$39.00	\$66.00



Unprimed brass sold in packages of 100 (This is not LOADED ammunition.)

Description	Stock #	1 Pkg.	5 Pkg.	10 Pkg.	
.32 H&R Mag.	30258	\$19.00	\$88.00	\$168.00	
.32-20 Win.	31282	25.00	116.00	224.00	
9mm	31277	17.00	79.00	152.00	
.38 Short Colt	39919	20.00	91.00	175.00	
.38 Special	31278	18.00	80.00	154.00	
.38 Super +P	31276	20.00	90.00	173.00	
.38 Super Comp	30257	20.00	90.00	173.00	
.357 SIG	30528	22.00	102.00	196.00	
.40 S&W	31283	20.00	93.00	180.00	
10mm	31281	21.00	98.00	188.00	
.44 Special	31280	24.00	111.00	214.00	
.45 ACP	31284	22.00	99.00	190.00	
.45 Colt	30259	24.00	111.00	214.00	

WARNING: These products contain lead, which is known to cause birth defects, other reproductive harm and cancer. Handling components, ammunition, cleaning firearms or discharging firearms in poorly ventilated areas may result in lead exposure. Have adequate ventilation at all times and wash your hands thoroughly after exposure.





'he **Shellsorter** is a simple product designed to reduce the time you spend sorting brass, allowing you to enjoy more time reloading and shooting. The SHELLSORTER is comprised of three pans designed to sort several common calibers. The fastest way to sort is to stack all three of the pans together on a common fivegallon bucket, yellow pan on top and black on the bottom; in that way, with a few shakes all your brass is sorted by caliber at the same time. The SHELLSORTER is made of ABS, a strong plastic that will give a lifetime of service.

19972 \$39.99 AMMOBRASS, LLC Swage Setter





'he AmmoBrass Swage Setter is for use with any swaging devices such as Dillon's Super Swage 600, Dillon 1050/1100 presses, and almost any other swaging device to assist you in properly setting your swage rod and swage back-up die.

Swage Setter, 3-pc. Set	40187	\$36.00
9mm Swage Setter	40188	12.00
.223/.300 Blk. Swage Setter	40189	12.00
.308/.30-06 Swage Setter	40190	12.00

RCBS Trim Pro 2 Manual Case Trim



he RCBS Trim Pro-2 manual case trimmer features a springloaded "universal" shell holder that will accommodate case head diameters from .250" to .625". Comes with pilot calibers: .22, .24, .25, .27, .28, .30, .35, .44 and .45.

RCBS Trim Pro-2[™] Case Trimmer \$139.99 43231





with inserts that allow loading calibers from .17 to .50 caliber. Constructed of tough translucent polycarbonate material, they are covered by a lifetime warranty and made in the USA. \$9.99 Powder Funnel Set 40191



obody's perfect. A bullet puller makes it easy to recover all your components. Βι \$29.99

Bullet Puller^	17999	9
Puller Cap^	17948	
Collet Set	17947	



The Lyman Scale Weight Check Set enables you to check/calibrate your scale using known weights. Weight Set .5 - 210.5 Gr. \$54.99

15959

CED Ultimate Pro Powder Trickler

- Adjustable height • Weighted base
- Extension arm

10940



Funnel I

18399 \$8.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

4.99

7.99



By Duane Thomas

I love snap caps. Whether it's the A-Zoom aluminum jobbies or the bright orange, plastic Saf-T-Trainers, I'm a fan. Not saying every gun needs them, mind you. Most firearms will not be damaged by dry firing without snap caps. But some will. So, okay, we invest in snap caps for those guns. But what if we have a gun that (1) will be damaged by dry fire, (2) we want to dry fire, (3) chambered in a non-standard cartridge for which snap caps are unavailable?

Recently I came into possession of an excellent-condition .455 Webley Mk VI in the original chambering (not one of those poor, abused, defiled .45 ACP conversions). From reading online and talking to my buddy Ken Hackathorn who's had his own Webley Mk VI for decades (in .45 ACP, poor guy), my impression is there are only three parts on the gun that break with any frequency: the latch spring, the mainspring, and, if you dry fire the gun extensively without snap caps, the hammer nose.

I blame a lot of what success I've had as a shooter on the fact I actually *enjoy* dry firing. I dry fire every day, not because I'm forcing myself to, but because I find it fun. A current goal of mine is to get really good with my Webley, and that means a lot of dry fire. Problem: .455 Webley is one step away from being an obsolete cartridge, therefore .455 Webley snap caps are made of pure Nonexistium. Solution: Make my own. This is one of the very good things about being a handloader, we can create our own snap caps by using fired brass with dead primers and assembling "ammunition" without a powder charge. Further problem to be overcome, however: When we do that, our dummy cartridges look way too much like our live ammo. What was needed was some way to easily, visually differentiate the dummies from the real thing.

It was **Blue Press** editor Mark Pixler who suggested to me using chemicals to blacken the brass on my dummy cartridges. I went online to research blackening brass, and I found contradictory information. Some people recommended using vinegar (sometimes with the addition of salt), others put forth vinegar as a way of cleaning brass, not blackening it. Still, I was up for trying vinegar. Then I hit a comment that read, "What you really need is some sort of mildly acidic solution that will attack and darken the metal." As which point, I thought, "Hmm... 'Mildly acidic solution that attacks and darkens metal.' That sounds a lot like Aluminum Black."

Whipped out my bottle of Birchwood Casey Aluminum Black (I got mine from that indispensable source for gun parts and related paraphernalia, Brownells [brownells.com]). Took off the cap, turned that upside down and filled it with Aluminum Black. I degreased the dummies with alcohol, then started dipping them in the Aluminum Black. You can imagine how

Assembling "ammunition" with dead primers and no powder on his Dillon Square Deal, then blackening the results with Aluminum Black gave author Thomas his black-and-gold "yellowjacket" dummy cartridges in .455 Webley.

pleased I was when they started instantly darkening. Did up 12 of them, enough for the rounds in the gun and one speedloader during dry fire, then let them sit and "cure" for a few hours. Tossed the used Aluminum Black, obviously.

After that, I had a half bottle of rubbing alcohol, I dumped the rounds into the bottle, capped it off, and let them stay in there for a few minutes to neutralize and remove the Aluminum Black, with the occasional shake to aid the process, then uncapped, poured out the rounds and blotted off the moisture. The alcohol, obviously,

at that point was trashed and needed to be disposed of, as it was no longer good boo-boo medicine.

The black finish did come in somewhat mottled, a combination of black and gold. I call these "my yellowjacket rounds." (Though I suppose it could be argued, since they're inert units, they're not technically "rounds.") If I wanted to be really anal-reten..., um, detail-oriented about it, and apply the alcohol degreasing/ Aluminum Black/alcohol wash treatment several times,

no doubt I could get the dummies to the point they're pure black. But the truth is, I like my yellowjacket rounds. They're certainly nothing I'll ever mistake for live ammo, or vice versa.

With the help of my Dillon Square Deal, some Aluminum Black and rubbing alcohol, and just a bit of work, I now have dummy rounds for my .455 Webley Mk VI. Life is good.

Many more Duane Thomas articles are available for \$5 a month at Patreon.com/DuaneThomas.





DILLON RIFLE COMPANY

\$220.00 \$220.00

The Tucker Rifle Case

his fine specimen is made with top-shelf materials that combine a classy composite quilting pattern with a rugged, laminated cotton and waterproof outer shell. The suedelike interior is adorned with fully adjustable hook and loop retention straps to keep your weapon in place at all times. It features a solid hook and loop inner spine that allows for quick attachment/detachment of the DRC Pods (sold separately). In our opinion, it has the best of both worlds, beauty and brains, what we like to call a bonafide stunner. 39 in (l) x 3 in (w) x 12 5 in (h)

$33 \text{ III. (I)} \times 3 \text{ III. (W)} \times$	12.3 III. (II)
Made in the U.S.A.	
Basic Black	40292
Above Average Grey	40290
0 /	



Optic Pod

he Optic Pod's specialty is being a big softy on the inside. Padded and lined in a faux suede to help

Above Average Grey

protect your valuable gun

optics and/or sweet Dillon shades. This also features a hook & loop strip along the bottom side so it can also be nestled onto the inner spine of the Tucker Rifle Case. Protect your optics and get them in this cozy pod of a home today.

10 in. (l) x 3 in. (w) x 3 in. (h), Made in the U. S. A. Super Green **Basic Black**

40300	\$30.00
40301	\$30.00
40299	\$30.00



hat is a Dopp Kit you ask? Well, it is perhaps our most versatile pouch. The DRC Dopp Kit (or more commonly known as a toiletry bag) is a larger pouch with a triangular construction that allows it to stand alone. It can fit up to 1000 loose 9mm rounds, your ear pro, toiletries or any other range-day items. Made with waterproof, laminated cotton and features a large, coated webbing handle. It's the one Dopp Kit to rule them all.

13 in. (l) x 4.5 in. (w) x	5 in. (h), Made in the U. S. A.
Super Green	40303

Super Green	40303	\$30.00
Basic Black	40304	\$30.00
Above Average Grey	40302	\$30.00

Mag Pod

Modular, compact and perfect for organization. The Mag Pod can hold three 30-round AR style magazines or your eye pro...or some candy bars (no

judgement). It features a hook and loop strip along the bottom side so it can be nestled onto the inner spine of The Tucker Rifle Case and has a coated webbing grab handle for rapid attachment/detachment. This is the perfect Pod for organizing all your gear.

12 in. (l) x 3 in. (w) x 3 in.	(h), Made in the U. S. A.	
Super Green	40297	\$25.00
Basic Black	40298	\$25.00
Above Average Grey	40296	\$25.00





 ${f Y}$ ou shoot a lot and your gun gets hot. Then, without thinking about it, you put your rifle into its case or someplace else equally tender. I have mauled several rifle cases, burned a car seat, and have at least one scar from doing exactly this. This is why we created The Jalapeño. Actually, we made the original The Jalapeño for the Minigun. With it, we could dump 3000 rounds in a minute or so, slip The Jalapeño over the barrel group, pull the gun off the mount and stow it right away. in (...) Manda in the II C

23.5 in. (I) x 8 in. (w), Mad	e in the U. S. A.	
Super Green	40294	\$65.00
Basic Black	40295	\$65.00
Above Average Grey	40293	\$65.00



DILLON RIFLE COMPANY



The OPAR Operator Trigger is a complete-assembly pre-stage drop-in trigger purpose built to provide improved trigger pull weight, reset, clean feel, precision, and safety for day-to-day users, military and law-enforcement members and agencies. The trigger's form enhances precision capabilities through its Areaof-Engagement design. This is accomplished by helping shooters build muscle memory for their trigger-finger placement in a simple and natural way.

It has a clean 5.0 to 5.5-pound trigger pull weight with a short trigger reset. The OPAR Operator's patent pending pre-stage trigger mechanism design has an inset secondary trigger providing an additional safety mechanism to reduce the chances of an accidental discharge. The OPAR Operator is compatible with AR-15 and HK416 rifles using the Mil-Spec 0.154-inch pins.

> Dillon Rifle Company AR-15 OPAR Operator Trigger, Curved #11312 \$265

CED Edge Dual PCC Rifle Case

The CED Dual Rifle case gives you two in one! Two rifles and three modes of carry, all in one great PCC rifle case. Excellent protection for your expensive competition PCC and AR rifles, this case includes storage for two pistols and lots of magazines as well.

Comes with a handle, shoulder strap, and backpack-style shoulder straps, which tuck away when not in use or can be removed if not needed.

The MOLLE PALS system across the front of the case, allows the user to add optional accessory cases to the rifle case itself.

The case measures 35.43" x 11.81" inside the main compartment. **10977 \$99.99**

CED PCC Mag Storage Pouch

The perfect companion for your range bag, rifle case or backpack! Holds up to six extended PCC straight magazines of up to 42 rounds and can accept magazine lengths up to 10 inches.

Measurements are: 12.75" Wide x 11.5" High closed (open approximately 12.75" x 19.0"). The pouch pocket length is 6.25."

10978 \$15.99





CED PCC Rifle Sleeve



The CED PCC Rifle Sleeve is the ideal companion for competition stage use. It's a lightweight, water-resistant neoprene zippered sleeve that folds up easily to fit into a range bag or backpack. Perfect for covering and protecting your PCC rifle when carried in a trolley or wagon at the range. Weighs only 8 ounces and measures 33" inside.

10979 \$19.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to **www.P65Warnings.ca.gov**.



MAGPUL PMAG Drums



AGPUL's PMAG drum magazines are durable, lightweight, highly reliable and made in the USA. The unique drum configuration keeps the height of the magazine manageable and allows for prone firing and easier storage. Features an easy-to-use loading lever, paint pen dot matrix for easy marking, and a rear window for instant capacity indication.

Regarding GLOCK pistol version: It is recommended that you install a new OEM magazine release on Gen 1-3 GLOCK handguns to support the extra weight of the magazine. Gen 4 GLOCK handguns will require an aftermarket metal magazine release. Installation of a new recoil spring assembly to ensure reliable feeding is strongly recommended. Individual variations between firearms may result in an extra power recoil spring being required. Use of the D-50 GL9 in pistol caliber carbines (PCC) is not recommended, because the increased length of the feed tower will be partially unsupported in most pistol caliber magazine wells. This unsupported condition may cause premature wear on the feed tower magazine catch, and (in firearms which deviate from factory magazine well specifications) may result in improper round presentation and failures to feed.

PMAG D-60 (AR15/M4)	00131	\$134.95
PMAG D-50 GL9-PCC (GLOCK mags)	00129	124.95
PMAG D-50 GL9-GLOCK	00128	124.95
PMAG D-50 EV9 (CZ Scorpion)	00126	124.95
PMAG D-50 MP (HK MP5)	00127	124.95
PMAG D-50 (SR25/M110)	00130	154.95



US-Made Dura Mag Speed 30-Round AR-15 magazine. \$19.99 15561



Genuine SIG factory 9mm P320 21-Round magazine. 22095 \$49.99

Blue Press



South Korean 30-Round steel-body AK-47 magazine. 76563 \$15.99



Korean 30 M1 Carbine 30-Round magazine. 29833 \$19.99



Bulgarian polymer 30-Round AK-74 5.45x39 magazine. 21247 \$19.99

Metalform stainless steel

10mm 1911 magazine.

33328 \$24.99



Lancer L5AWM30 Magazine, 5.56x45/.223 Rem., 30-Round, Translucent Dark Earth 27112 \$19.99



Used factory GLOCK 22 .40 caliber magazine. 11850 \$19.99



Lancer L5AWM20 Magazine, 5.56x45/.223 Rem., 20-Round, Opaque Flat Dark Earth 27113 \$16.99





800-223-4570 • dillonprecision.com



FIX IT STICKS

Mini All-in-One Torque Driver

All-in-One Torque Driver

value you need (from 15 - 65 inch-lbs).

Bolt Carrier Group Scraper

corrosion resistance and strength.

torque value you need (from 6 - 25 inch-lbs).

STOR -

ighten scope rings, red dot sights, mounting plates, etc. Just turn the drive handle until the hash mark lines up with the

ighten scope rings, mounts, action screws, etc. Just turn the drive handle until the hash mark lines up with the torque

ustom bit that is designed to clean carbon off the various surfaces of the Bolt Carrier Group. Works with any stan-

dard magnetic 1/4" driver. Black Isonite finish for increased

AR-15 (Top)

AR-10

29837

29836

29840

29841

\$55.00

\$60.00



All-in-One **Torque Driver Kit**

Featuring the Fix It Sticks All-in-One Torque Driver. Tighten down your scope rings, mounts, actions screws, etc. while in the field, at the range, or at home.

Kit includes: All-in-One Torque Driver (15 - 65 inch lbs); T-Way T-Handle Wrench; 15 different bits: T10, T15, T20, T25, [hex 3/32, 5/64, 1/8, 5/32, 3/16, 2.5mm, 3mm, 4mm, 5mm], P1, slotted #5; 1/2" Socket and 1/4" bit adapter set; and Zippered case with Molded Holder.





Replaceable Edition Shooting/Hunting Kit

This kit offers unmatched portability, functionality and versa-tility. Two Fix It Sticks (which combine to form a T-Handle) and 16 bits are held in a molded bracket for portability/storage. Extra room on each end can hold two additional bits. Includes two sticks, bracket, and 16 different bits: 2.5mm Hex, 3mm Hex, 4mm Hex, 5mm Hex, T-10, T-15, T-20, T-25, T-30, 1/8" Hex, 5/64" Hex, 3/32" Hex, 5/32" Hex, 3/16" Hex, Slotted #5, and Phillips #1.

29843 \$40.00



Scope Bubble Level Set

evel your optics with machined aluminum levels, featuring precise UK-sourced bubble vials. Kit includes: Magnetic level, NATO/Pic rail level/anti-cant device, and Protective foam carrier with pouch.

\$50.00



new way to level your optic, the Scope Jack works with Any 1/4 inch driver to quickly and easily level your scope to your NATO/Pic rail. Just mount the Scope Jack to the rail under your scope and turn the drive handle until the lifting arm engages with the flat section under your turrets. Once the scope is level, maintain pressure while tightening your ring screws to keep optic level throughout the process.

> 29838 \$44.00



Remington Bolt Opener

A ccess your Remington 700 firing pin quickly and easily in the field with our compact custom bit. Levers the firing pin head with a "bottle opener" action. Molded synthetic polymer bushing protects bolt plug from damage

29844 \$20.00



he Real Avid Master Sight Pusher is a professional-grade tool that makes quick work of changing pistol sights while protecting both gun slides and the sights themselves. Heavy-duty, built to last and smartly designed to work on most any modern pistol sights. The oversized, ergonomic Easy Torque[™] Handle partners with extra-fine drive threads to provide maximum torque with minimal effort when removing or installing sights. The Universal Press Block features multiple contact surfaces for almost any size and style of press-fit dovetail slots and sight profiles. Adjustable non-marring contact surfaces securely hold both 1911 and flat-bottom pistol slide styles. Master Sight Pusher 16496

\$149.99



_xpand the bit selection of your Fix It Sticks **Ľ**kit. Bits are all 2″ in length. Bits come in molded polymer bit holder that links with other bit holders.

2" Bit Pack, Torx Bits includes: T10, T15, T20, T25, T27, T30 29847 \$20.00

2" Bit Pack, Metric Hex Bits includes: Hex 2mm, 2.5mm, 3mm, 4mm, 5mm, 6mm 29845 \$20.00

2" Bit Pack, SAE Hex Bits includes: Hex 5/64, 3/32, 7/64, 1/8, 5/32, 3/16 29846 \$20.00

29839



Glock Tool Kit

lock tool kit including two custom bits designed to aid G in the assembly and disassembly of Glock Handguns / Front Sights. Includes: Glock Front Sight Tool, a 3/16" Hex Thin Wall Nut Driver - Integrated magnet holds the screw securely in place. Machined from Solid Steel Bar Stock. Works with any standard 1/4" bit driver. 3/32" Metal Pin Punch - Punch is sized to ensure easy removal of all Glock pins by hand. Machined from Solid Steel Bar Stock.

29842 \$16.00

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



Master Sight Pusher™

\$10.00

\$10.00



The KynSHOT[™] hydraulic buffers reduce recoil, muzzle rise and shoulder fatigue allowing for quicker target acquisition after the trigger is pulled. In addition, the KynSHOT buffers control the bolt carrier group operation thereby reducing excessive wear and tear on the mechanical cycling components.

KynSHOT hydraulic buffers are manufactured with premium seals, materials, and components in an aerospace grade manufacturing facility that is dedicated to quality. Each and every one of our product designs have undergone extensive impact, functionality, and life testing to ensure unmatched performance. This results in a product that can withstand and perform in harsh environments, including temperatures from -30°F to 150°F. The patented design and damping technology make the KynSHOT buffers the industry leading recoil mitigation buffer.

KynSHOT Hydraulic Recoil Buffer		
RB5000 (5.56 Collapsible Stock)	11014	\$139.99
RB5001 (AR15 Fixed Stock)	11021	154.99
RB5007 (9mm AR15 PCC)	11015	139.99
RB5015HD (HD 9mm AR15)	11016	145.99
RB5020SS (9mm Short Stroke AR15)	11019	145.99
RB5004 (AR10 Collapsible Stock)	11017	149.99
RB5006 (AR10 Fixed Stock – 7" tube, 2.5" buffe	er) 11018	154.99
RB5005 (AR10 A5 Collapsible Stock - A5 stock,	shorty buffe	r, 7.75″
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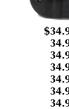
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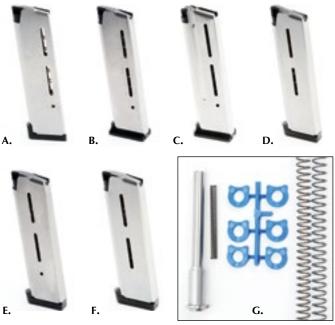
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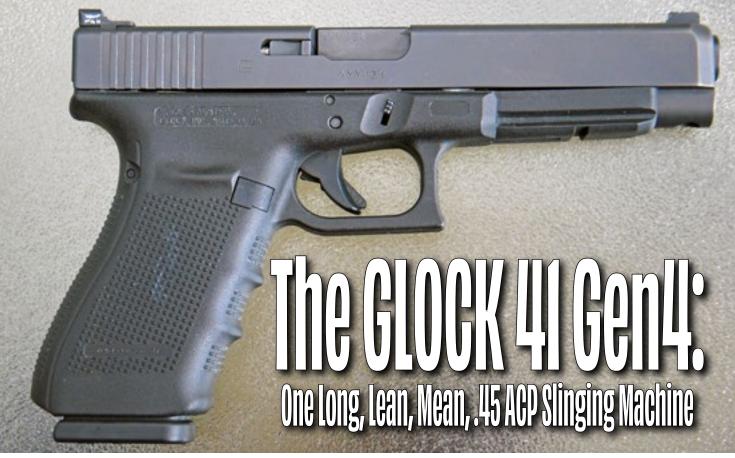
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2.99

37.99



By Gus Cotey

The GLOCK 41 Gen4 caliber .45 ACP semiautomatic, short recoil operated, striker-fired pistol made its debut in 2014 as an addition to its already popular Glock 34 caliber 9x19mm and GLOCK 35 caliber .40 S&W Competition (aka, Tactical/Practical) models. These models are intended for various types of action pistol competitions and uniformed police and military duty, with an emphasis on entry team and special operations usage whereby precise

shots at longer than usual distances may be necessary. They are a bit too long for general concealed carry, but certainly fine for field use and home defense. Unlike the G34 and G35 pistols which are available in both Gen3 and Gen4 configurations, the G41 only comes in the Gen4 configuration. It

is available in both standard as well as MOS (miniature optical sight) compatible versions. As a member of the Competition line, the G41 comes with a 4.5-pound connector and a set of polymer sights with an adjustable rear sight. More on the sights later.

The G41 Gen4 is based on the larger G20 10mm/G21 .45 ACP Gen4 frame and features a longer 5.31-inch barrel in contrast to the G21's 4.61-inch tube, along with

a correspondingly lengthened slide. Like other Glock .45 ACP pistols, the G41's bore has 8-groove polygonal righthand twist rifling with a twist rate of 1 turn in 15.75 inches. Despite its large frame size, the pistol's slide has the same 1-inch slide thickness as its 9mm and .40 S&W contemporaries, in contrast to the 1.12 slide thickness of the G21.

As a Gen4 gun, the G41 has more aggressive texturing on its frame than GLOCK's Gen3 pistol variants, a reversible magazine catch, and an impressively substantial

dual recoil spring. Additionally, as it in the case of other Gen4 GLOCKS, the pistol comes supplied with four backstraps for adding to the gun's length of trigger pull; one medium length plain, one long length plain, one medium length beavertail, and one long length beavertail. The standard magazine capacity for

These models are intended for various types of action pistol competitions and uniformed police and military duty.

this weapon is 13 rounds, with 10-rounders available for use in LCJ's (Liberty Compromised Jurisdictions).

Aside from being based on a larger frame than its G34 and G35 peers, the G41 Gen4 differs from them in other ways. For one thing, the G41 lacks the large rectangular opening at the top of its slide ahead of the ejection port that is found on the G34 and G35. Also, the slide length of the G41 is slightly greater at 8.31 inches, due to the



The G41 Gen4's overall length is not much

longer than that of the venerable MI911,

which is to say it's a bit on the long side,

but not so long as to be ungainly.

greater overall length of the .45 ACP round, than the 8.15-inch slide lengths of the G34 and G35, despite all three pistols having equal barrel lengths. Additionally, while G34 and G35 pistols' weights are slightly greater than their standard size counterparts of the same calibers (G17 and G22), the G41 Gen4 actually weighs less at 26.81 ounces unloaded with an empty magazine in place than a likewise unloaded G21 Gen4 at 29.28

ounces. Finally, while the exterior barrel contours of G34 and G35 are the same as their standard-length brethren of the same calibers, the barrel of the G41 is of slightly smaller outside diameter along its cylindrical portion and narrower across the flats at the chamber end than the barrel of the G21.

The relatively lighter weight of the G41 Gen4 as compared

to the G21 Gen4 is due solely to the former's lighter slide assembly (including the slimmer barrel) weight, as both weapons are based on the same frame. This lighter slide weight – due in part to a deep lightening groove machined inside the slide at the rear near the striker and a substantial recessed plane also machined internally forward of the ejection port – is intended to allow the gun to cycle faster due to the slide's faster rearward velocity. This lower weight also means that the G41 Gen4 comes back faster into the shooter's hand upon firing a given load than the G21 Gen4 and has a more sudden or "snappier" recoil impulse which means a greater amount of force per area applied to the palm of the shooter.

There is no arguing with the recoil-related physics here. However, in actual side-by-side comparisons, I

really can't tell much difference between the two pistols in perceived recoil even with +P loads. The heavy Gen4 dual recoil spring found on both guns most likely has a great deal to do with this, as indicated by the fact that I can readily perceive the recoil of a G21 Gen4 as being noticeably milder and less snappy with a given load than that of a G21 Gen3 SF (Short Frame) with its

Rlue Press

older style single coil recoil spring. All in all, Gaston's Austrian elves got things right regarding the way they set up the G41 Gen4 with its thoughtfully lightened slide while still maintaining its practical controllability.

As strange as it may seem to say so, the G41 Gen4 actually has something in common with the GLOCK Subcompact G30S caliber .45 ACP, in that this pistol also



G41 Gen 4 caliber .45ACP slide (top) shown here with G35 Gen4 caliber .40 S&W slide (center) and G21 Gen4 caliber .45 ACP slide (bottom). Note absence of rectangular cutout on the G41 slide and its slightly longer length to accommodate the longer .45 ACP cartridge. Slide thicknesses of both the G41 and G35 slides are 1 inch, while that of the shorter G21 slide is 1.12 inches.

features a slimmer slide (also 1 inch thick) and thinner front and back barrel contours than the standard G30 models. In this light, the G41 Gen4 can be viewed as a greatly stretched out G30S, despite each weapon serving a different tactical niche.

The G41 Gen4's overall length is not much longer than that of the venerable M1911, which is to say it's a bit on the long side, but not so long as to be ungainly. Like the rest of the GLOCK .45 ACP line, its polymer frame has a mounting rail molded onto it allowing the use of various weapon-mounted lights currently in vogue. In the case of those standard-length illumi-

nation devices utilizing 2 CR123A lithium cells such as the excellent Streamlight® TLR-1® and TLR-2® 2-cell series, the front of the light won't stick out beyond the muzzle as it would with a shorter gun like the G21. If one wants to use such a light on a pistol, he or she might as

well choose a pistol which permits the use of a virtually equal length holster as would be used with a shorter gun while providing the bonus of a longer sight radius, slightly lighter weight, a thinner slide, along with an additional 20 to 30 fps muzzle velocity.

A discussion of the G41 Gen4 pistol would not be complete without discussing its cartridge, the venerable .45 ACP which has been available since 1905. It's old (The 9x19mm is even older there, youngsters.) but effective, especially when loaded with current state-of-the-art defensive ammo featuring 220 to 230 grain expanding bullets designed to penetrate 10 percent tissue-calibrated

All in all, I find the G41 Gen4 pistol to be an overall winner.

gelatin to the FBI standard of 12 to 18 inches. Such bullets make larger holes of adequate depth than the lighter but equally well-designed ones of the smaller defensive calibers. Also, the .45 ACP generates relatively low breech pressures with a SAAMI maximum average pressure (MAP) being only 21,000 psi for standard loads and 23,000 psi for +P loads.

The .45 ACP is good but not miraculous, however, and impacts from it do not pick assailants up and toss them across the room or into the next county, and it does require proper placement as do all calibers in order to be effective. Also, no small arm can be counted on to stop

> determined armed assailants with just one shot, so controllability in rapid fire is essential as is practice, of course.

All in all, I find the G41 Gen4 pistol to be an overall winner. It is accurate, it is reliable to a fault, its trigger pull is most acceptable for a striker-fired pistol, and the weapon

is quite controllable in rapid fire strings even with +P ammo. As far as GLOCK pistols go, I find the G41 Gen4 to be the most aesthetically pleasing member of the line, albeit in a cold, purposeful, industrial Darth Vaderesque sort of way. The only things I don't like about it are the factory sights, which I replaced on my own gun with excellent Sevigny Carry 2-lamp tritium night sights made by Warren Tactical. After all, a serious weapon deserves serious sights!

In summary G41 Gen4 is an excellent vehicle for the excellent .45 ACP cartridge. It is indeed one long, lean, mean .45 ACP slinging machine.

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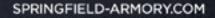


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By Jimmi Bonavita

Do you have a choice of more than one handgun to carry for self-defense on any given day? If so, do you make that decision based on circumstances, necessity, or comfort, or just whatever your mood dictates at the moment? If you are the former, consider yourself not only fortunate for the choices, but perhaps insightful and educated. Or it could just be from years of experience.

I've carried at least one concealed firearm on a daily basis, even most times while carrying an "un-concealed"

handgun in uniform, for the last 49 years, even when it wasn't policy. Twenty-eight of those years I carried the credentials of two different law enforcement (LE) agencies on different levels; two Local, one State and/ or two Federal, simultaneously, logging-in anywhere from 56 to nearly 100 hours per week. I know, I

know... today it sounds completely crazy. It did then, too. Most of my friends (and a number of my colleagues) thought me (incorrectly) to be an adrenalin junkie. More accurately I was a hyper-dedicated citizen, possessed of an extreme sense of responsibility for public service, paired with the curse of seemingly boundless energy. I also served as a volunteer U.S. and foreign military firearms instructor during those years, in addition to being both an LE firearms and martial arts instructor for those agencies I worked for. Sleep? What is that? During one turbulent five-year period from 1986-1991 while also dealing with numerous family health and death issues (i.e., "Life"), I survived on less than 2-1/2 hours of sleep nightly. Yup, completely crazy!

A student of the "old school," in addition to revolvers, I literally cut my teeth on single action semi-autos like the 1911/1911A1 and P-35 Browning High Powers, so carrying "cocked and locked" was as natural to me then as it is now. As double-action semi-autos became the rage (and eventually required by department SOPs), I have at one time or another carried GLOCKS, Springfield Armory XDs, SIG Sauers and/or Smith & Wesson M&Ps interchangeably, settling upon the fourth generation S&W M&P series in recent years mainly because of their innovative

Blue Press

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triggers. I've also carried revolvers (for their 100-percent reliability), especially for undercover and back-up. Smith & Wesson J-frame Models 36, 37, 38, 60, 640 and the 9mm 940, have always been my favored "hide-out" guns. K-frame models such as the 10, 13, 15, 19, 66, and occasionally the big N-frames like the 28 and 29 (which are quite difficult to conceal) were my regular carry guns, for on or off-duty. I have always found Colt double-action revolvers to feel alien in my hands. As a regular PPC revolver competitor in Virginia's "Governor's 20" LE circuit in the 1970s/1980s, I only met one officer who utilized a Ruger, and none who used Colts. For those who would suggest I am prejudiced against Colt revolvers, please know that I've always been a big fan of the Colt

> SAA revolver and own a number of them, as well as the Italianmade Colt clones, although I'd never consider one appropriate for defensive concealed carry.

The point is, I've carried dozens of different handguns (plus other lethal and/or non-lethal weapons), the choices often dictated by mission objectives or specific circumstances, experiences for which I think gives me unique perspective from whence to advise others. In my early days of LE, however, our choices were somewhat limited since double-action semiautos were little

more than a great idea, and police work

has never been conducive to great financial reward, limiting those choices even further. However, I never felt "under-gunned" or inadequately armed with the single-action semi-auto 1911s or P-35s, or the powerful Smith & Wesson revolvers available in those times. We used to fight and win wars with such handguns! And never forget this one truth: When your carry handgun is your last line of defense, you are literally betting your life on it! Do not ever make that choice lightly!

It's often said, "The best gun to have in a gunfight is the one you have with you at the moment." Cliché, but true. However, my exposure to countless wounded and dead bodies for almost three decades, the inevitable aftermath of close-range gunplay, firmly reinforces the USMC's admonition to "Carry enough gun!" Your carry gun is your "final" life insurance policy when the balloon goes up. I am not by nature a gambler: my life is way too important to me to leave to the job to inadequate stoppers like a .22 LR, .32 ACP, 9x18mm Makarov, .380 ACP or .38 S&W... basically anything below .38 Special+P for a revolver, or 9mm Luger for a semiauto. Remember, you are betting your life on the caliber you choose! "Killing" is not the objective here: "stopping" is! For a very short time early in my career I carried a matched pair of stainless-steel Walther PPK/s .380s in my pants pockets off-duty, for concealment and convenience. Don't get me wrong: Walther products are of the highest quality, ultra-reliable and guite accurate. I still own several that formerly belonged to legitimate Cold War spies, and a couple "liberated" from Gestapo officers who no longer needed them, but my problem with all of them is the inadequate caliber choices. On more than one occasion I stood, hands thrust into my pants pockets and simultaneously thumbed off the safeties of those PPK/s pistols while surrounded by a group of menacing perps. One incident immediately comes to mind where an (unsuccessful, mind you) carjacking attempt of my personal vehicle by six gentlemen occurred in my own neighborhood. Unable to drive forward or backwards, I did the one thing they did not expect (but I taught in Officer Survival); I exited the vehicle and confronted them directly. You cannot fight effectively from behind the wheel! On another occasion I intervened at the start of a beatdown of two young boys by a street gang at a local mall. Neither time did I have to actually "pull my pieces and go to work." My seemingly calm demeanor and speech, with both hands still inside my pants pockets, accompanied by the solemn promise of an imminent and extremely unpleasant outcome for all miscreants involved was enough to defuse both situations to my satisfaction. But experiencing far too many perps still standing (and/or fighting) after being shot repeatedly by (in my never-to-be-humble opinion) "sub-par" calibers, I traded away both .380 ACP Walthers and upgraded to handguns in my aforementioned "minimum calibers." I truly hope the reader never has to learn this lesson in defense of yourself or family, because if you do, you may never have a chance for a "do-over."

My uniformed on-duty back-up choice of handgun varied by season. In the early days in the summertime, with short sleeve uniform shirts and no jacket, when I carried an issued S&W Model 10 "bull barrel" as my main gun, I usually wore a five-shot J-frame Smith & Wesson on a secure ankle holster as a back-up. Beginning with a Model 36 Chief's Special, I upgraded to a Model 60 Stainless Steel Chief's Special (when I could afford one), and ultimately ended up carrying what I still believe is the best five-shot J-Frame hideout revolver available, the stainless steel .357 Magnum Model 640. Now in full retirement, I carry this powerful little revolver whenever wearing the semi-formal attire that is required for weddings and funerals (which I find interchangeable!). After LE's transition from revolvers to semi-autos in the early 1980s, as a department firearms instructor, I was authorized to carry any approved 9mm double-action pistol I could qualify with. After thorough testing, I settled on SIG Sauer's P226 as my uniform weapon and for tactical reasons carried a smaller 9mm SIG Sauer P228 in a Galco SSII horizontal shoulder holster under my winter uniform jacket as back-up and during plain clothes assignments and off duty, adequately armed in both situations.

As time progressed and my collection expanded, my off-duty (and now retirement) choices did also, a legitimate excuse to buy more handguns! If today's tight finances only allow you only one handgun for concealed carry, once you've decided on your caliber, my best suggestion is to take your time to explore the various makes, models and configurations that you feel work the best for you. Cost should always be secondary to your physical abilities, limitations, and requirements. How does it feel in your hand? Is it going to be comfortable to carry every day? Do you shoot it accurately? How will you carry it? Pocket holster carry is my favorite method now that I am fully retired. Never blessed with a "slender" physique, inside-the-waist, and pancake-type holsters never worked well for me. I find rough-out leather pocket holsters like the top-quality versions from Galco are more convenient, more comfortable and more concealable for me personally. My current handgun choice for daily carry now is Smith & Wesson's newest M&P 9 Compact 2.0, which I specifically chose for this role. As is my policy, I purchased two identical pistols, carrying a second one in a Galco SSII double shoulder rig under jacket or coat in colder weather (the "New York Reload" made famous by NYPD Stakeout Squad gunfighter, Jim Cirillo), rather than two extra magazines balanced on the opposite side. This works better for me because, in addition to being much faster than conventional reloads, I am ambidextrous. In warmer weather, I carry just one M&P 9 Compact 2.0 in my right pocket with two extra magazines in the left pocket, a standard 15-round M&P 9 Compact 2.0 magazine riding in the handgun, and two standard 17-round M&P 9 magazines fitted with the new, innovative M&P 2.0 magazine spacer-base extensions carried in reserve.

Serious crime is up even in the relatively low-crime area of Virginia where I live, just like in the rest of the country. (Gee, thanks, Dems!) With the violent crime rate rising, murder, rape, robbery and malicious assault in my hometown is up over 30 percent this year, I now make it my habit to carry a second gun; a Mossberg 590 Shockwave tucked next to the console in my vehicle. I've already had at least one occasion to pull it in defense of my life.

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Powerful gun-metal grade foaming solvent is specially formulated to expand and penetrate within the gun bore, rapidly and effectively dissolving performance inhibiting copper and powder fouling. 40215 \$13.99 12oz. can Bore-Max

FOUL-OUT[™] GUNK BLASTER

Foul-Out Gunk Blaster blows away grease and grime fast. This powerful gun- metal grade solvent quickly strips gun actions of burnt powder, oil and grease, eliminating malfunctions of moving parts due to fouling and build up. Quickly cleans chambers, actions, trigger groups, bolt groups, slides, choke tube threading, semi-auto gas ports, extractors, ejectors and other hard to reach areas. 12oz. can Foul-Out 40216 \$13.99

GUN-MAX™ GUN OIL

'un-Max's advanced gun-metal grade formula Jsets a new standard for protecting, lubricating and cleaning modern guns. Powerful inhibitors displace moisture delivering extended corrosion protection. Advanced anti-friction additives bond to metal surfaces for longer lasting lubrication of moving metal parts. Maximizes performance of semiauto guns with high cycle rates. Formulated to excel in sub-zero temperatures and harsh operating conditions.

12oz can Gun-Max 40214 \$13.99



THE FAST. EASY WAY TO ACCURATELY BORE SIGHT YOUR RIFLE. /iz-Max[™] is a revolutionary, yet uncomplicated, next generation instrument. No more fumbling with extra pieces and underpowered

lasers to find your mark. Housed in the rugged and protective exoskeleton is a precision machined, factory calibrated laser. The laser projects a powerful green dot providing maximum visibility and quick acquisition. The bore attachment is fast and easy with the hold-fast neodymium magnet. 10134 \$129.99

Real Avid **Smart TORQ**™

he most precise and technically advanced torque driver for guns. Specifically developed for optics mounting and gun builds. Discrete inch-pound-increment settings provide spot-on torque adjustments. Comfortable ergonomic grip with Force Assist makes tool manipulation a breeze. The functionally intuitive torque setting with visual, tactile and audible feedback provides confident assurance. To get you started, Smart Torq comes with 12 of the most commonly used gun bits. Never over-torque a scope ring again!

21776 \$79.99

Blue Press

61

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



Real Avid MASTER GUN VISE™

MULTI-AXIS BENCH-MOUNT VISE WITH TORQ-LOK™

One vise to rule them all. The first real bench vise made exclusively for guns and gun tools. Whether you're building and customizing, repairing and cleaning or mounting scopes and accessories, this vise improves every part of the GUN DIY® experience. Quickly reposition your gun to any orientation without ever removing it from the vise. Insert the Torq-Lok pin for applying heavy force. Use the removable and reversible Gun-Fit jaw sleeves (*not pictured*) for a specific gun grip or turn the leveling knob for simple scope mounting and leveling. Build. Customize. Repair. Mount. Clean. All hail the King....



Real Avid AR15 Bolt Catch Pin Starter & Pin Punch Set

10135



Two punches, one simple solution to the difficult-to-access bolt catch retaining pin. The orientation of the pin, close proximity to the lower receiver, distance required to safely punch a pin, and the difficulty in getting the pin started makes it a real pain with standard punches. Our simple solution is specially designed to fit flush against the receiver without damaging it, and is long enough to reach the pin. It features a roll pin punch for removing pins and a magnetized roll pin starter punch that eliminates the need for a third hand. Smart, simple, frustration free.

\$299.99

66053 \$14.99

Real Avid LUG-LOK® Upper Vise Block

Real Avid designed an upper block that leverages the strongest part
of the gun – the barrel lugs inside the star chamber. The Lug-Lok is
precision machined and precisely fits into all Mil-Spec uppers. It mates
perfectly with the barrel lugs, while allowing you to rotate the upper to
be able to work on different sides. The Lug-Lok is the safest, easiest and
smartest way to lock down an AR15 or AR10 upper into a bench vise.
AR-15 (*pictured above*)29035\$79.99AR-1010137119.99





a commonly accepted practice for years. Not only is this a clumsy process, it's wrong. The turret on most scopes is not perfectly aligned with the reticle, so even if your turret is level to the gun, your scope may not be. Level-Right PRO simplifies scope alignment in four easy steps. Accurate and intuitive, this instrument quickly aligns the actual scope reticle to the horizontal gun plane, which is key to the long-range accuracy of your rifle. Level-Right PRO helps you quickly and confidently mount a scope for maximum accuracy.

Level-Right PRO

A level reticle is critical to long-range accuracy. For longer shots a canted reticle will pull or push a bullet's trajectory off of vertical center. It gets worse the more the distance increases. A level scope means that the reticle will be perfectly aligned with the rifle bore. Balancing small levels on a scope turret and gun receivers has been

\$69.99

800-223-4570 • dillonprecision.com

21777

Real Avid ARMORER'S MASTER KIT™



ARMORER'S MASTER WRENCH™

The Real Avid Armorer's Master Wrench features best-in-class strength, precision fitment and ergonomic intelligence. Wrenches seat squarely for a no-slip fit on stubborn barrel nuts, castle nuts, muzzle brakes, or fixed stock receiver extensions. Industry first torque wrench attachment location is optimally positioned to provide consistent torque for all nuts. As a bonus, interchangeable hammer heads make the Armorer's Master Wrench a "Master" hammer as well! This is the right tool for the job... and for you. 31402 \$79.99

AR15 FRONT SIGHT ADJUSTER TOOL



This smartly designed tool makes front sight adjustments quick and easy. The stainless steel shaft is knurled to create no-slip leverage when turning tight posts. It works on both A1 & A2 front sights and the compact design won't clutter up your bag.

31403 \$9.99



Bore Boss .17 Caliber Bore Boss .22 Caliber Bore Boss .38/.357/9mm Caliber Bore Boss .40/.41/10mm Caliber Bore Boss .44/.45 Caliber Bore Boss .223/5.56 Caliber Bore Boss .243/.260/6.5 Caliber Bore Boss .308/7.62 Caliber Bore Boss 9mm Carbine Caliber Bore Boss 20 Gauge Bore Boss 12 Gauge

step-by-step instructions, you will be able to work smarter and create better guns regardless of your experience level. 31401 \$279.99

This kit of Master Grade Tools and howto information equips you to confidently tackle everything from building your own gun from the ground up to customizing or modifying an existing gun. With better tolerances, materials and expanded capability, every tool is carefully designed to make each job as simple and easy to execute as possible. Housed in a professional tool case and equipped with

BORE BOSS®

The single piece Dual Action Cable with integrated phosphor bronze brush and braided mop wraps around the unique Flex-Case Handle to keep the system stowed and organized. To use, simply flip, feed, clip and pull. Throw it in your pack, or put it in your pocket. It's the next best thing to a self-cleaning gun.

Jen e	Series Series	
	31406	\$9.99
	31407	9.99
aliber	31412	9.99
aliber	31413	9.99
	31414	9.99
er	31408	9.99
aliber	31409	9.99
er	31410	9.99
aliber	31411	9.99
	31415	9.99
	31416	9.99



THE AR10 SCRAPER™



PRECISION, MULTI-FUNCTION CLEANING TOOL FOR AR10 BOLT CARRIER GROUPS

A dirty bolt carrier group (BCG) is the number one cause of AR10 malfunctions. Carbon is the enemy and it quickly builds up in hard-to-clean areas. This precision-made tool gives you the power to easily demolish carbon from 11 surfaces on the bolt carrier, bolt, bolt cam pin and firing pin. Clean it fast, clean it right.

31405 \$19.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

PRECISION, MULTI-FUNCTION CLEANING

A dirty bolt carrier group (BCG) is the number one cause of AR15 malfunctions. Carbon is

the enemy and it quickly builds up in hard-to-

the power to easily demolish carbon from 12

surfaces on the bolt carrier, bolt, bolt cam pin

31404

\$19.99

and firing pin. Clean it fast, clean it right.

clean areas. This precision-made tool gives you

TOOL FOR AR15 BOLT CARRIER GROUPS

Blue Press **6**



Competitive Edge Dynamics



'ED Reloading Machine Mirror Complete Unit – With the largest mirror in the industry, it allows easy viewing of BOTH the Case Feeder and the DAA Mr. Bullet Feeder in a single glance. Know exactly when to fill brass or bullets.



ED Universal Reloading Machine Light – This custom made, heavy duty, LED light, provides 3 watts of intense lighting, illuminating your entire reloading machine's shellplate. With three light intensity selection levels, and a heavy duty 9" (23cm) long adjustable rubber coated neck, the CED Universal Reloading Machine light shines precisely where you need it. Made with two heavy duty powerful magnets that strongly secure to any metal surface, this universal light is compatible with all Dillon machines (550 needs the strong mount for use). 13694 \$24.99

'ED Solid Brass Squib Rod – The CED custom-designed Squib Rod is the ideal solution for those unexpected emergencies on the range that would otherwise ruin a perfect practice or match day! 13675

\$19.99



CED M2 Chronograph comes with sensors, screens and one two-foot

Cmounting bracket.		
CED M2 Chronograph	17926	\$199.99
Infrared Chronograph Upgrade Kit	12116	89.99
Rechargeable Battery Pack for Above	12117	58.99
Tripod	18126	42.99
2-Ft. Skyscreen Mounting Bracket	18120	14.99
Replacement Skyscreens	18124	21.99
Replacement M2 Sensor	18877	36.99

he CED7000 Shot Timer is a breakthrough in technology. No other timer to date offers this combination of advanced features, compact size and light weight. This is the "next generation" Shot Timer here today! Comes with a rechargeable battery with low-battery LCD indicator and a universal charger. 19208 \$129.99



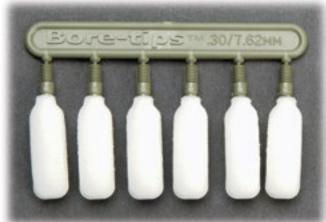


ED Reloading Machine Covers – Unlike other reloading machine covers on the market today, the CED machine covers are designed to include the DAA Mr. Bullet Feeders and Autodrives in some cases. Made of a strong nylon material, they include grommets for air circulation, and an ID holder that allows you to place your load details on each machine in use. A D-ring located at the zipper closing allows the cover to be locked, keeping children from places they should not be! Offered in two size ranges, a 650/750 medium cover and the large 1050/1100 model. 65

650/750 (Medium)	13693	\$39.99
1050/1100 (Large)	12888	39.99



Swab-its



o s#!+, there I was...in my office, cleaning my revolver when the boss walks in with that "whiskey-tango-foxtrot" look on his face. "Hi," I said (thinking fast), "I'm trying out these Bore-tips before I write the Blue Press copy for them. They work GREAT!" The Bore-tips Swabs REALLY DO work. What you can't see under the foam is a plastic jag sized for a tight bore fit which provides for the uniform application of solvents and oils. They work with all standard 8-32 thread cleaning rods, and are tough and reuseable

rous, and are tough and reuseasie.		
.22/5.56mm (6 ea.)	15310	\$6.00
.243/6mm (6 ea.)	15311	6.00
.30/7.62mm (6 ea.)	15312	6.00
.357/9mm (6 ea.)	15313	6.00
.40/10mm (5 ea.)	15314	6.00
.45 Caliber (5 ea.)	15315	6.00



un-tips® Extended Reach Firearm Cleaning **J** Swabs by Swab-its® revolutionize the way you clean your gun. The foam tips are lint free, reusable and ideal for cleaning trigger assemblies, slide rails, springs, extractors and anywhere else space is tight. 24 per package.

12583



Ram Rodz Barrel & Breech Cleaners

43289	\$13.99
43290	13.99
43291	13.99
43292	13.99
	43290 43291



SPECIAL RCHASE

Outers® Barrel Badger, by the makers of Bore Snake, is a quick bore-cleaning system that you can use dry or with other gun cleaning products to make gun maintenance easy. 99

.30 Cal./7.62mm	16899	\$4.99
9mm/.38/.357 Cal.	16900	4.99
.44/.45 Cal.	16903	4.99



or more than 100 years, consumers have trusted Ballistol to lubricate, penetrate, clean, protect, and preserve their firearms, leather gear, wood, metal surfaces, and more. With an astonishingly wide range of applications, this environmentally friendly multi-purpose oil has become an essential tool for shooters, hunters, fishermen, and handymen all over the world 1

1.5 oz. Aerosol Can	30147	\$5.99
6 oz. Aerosol Can (pictured)	30145	11.99
16 fl. oz. Non-aerosol Can	30146	19.99



'UFF Products 3 Gun Ammo Bags (Set of 3) are made of 1000 Denier Cordura® and equipped with dual 550 cord cinch strings for secure closure. The Red/Blue bags hold up to 200 loose pistol/rifle rounds and Black bag holds up to 200 loose shotgun rounds. 15773

\$24.99

Tuff Products Mag Pouches



\$9.99



uff Products Magazine Pouches are the most versatile we've ever seen. They can be worn on a belt or attached to anything that has a MOLLE fastener system. Available in black or covote brown.

/ /		
Black 8-Magazine Single-Stack (1911)	19854	\$39.99
Brown 8-Magazine Single-Stack (1911)	19855	39.99
Black 5-Mag. Double-Stack (9/.40 GLOCK)	19856	39.99
Brown 5-Mag. Double-Stack (9/.40 GLOCK)	19857	39.99

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Slip 2000 Products

725 Gun Cleaner Degreaser should truly be called Super Degreaser. This water-based cleaner will cut through the toughest cosmoline, carbon, grease and grime! Its super strength allows it to degum and



degunk the dirtiest of gun parts when sprayed on or used in parts washers or solvent tanks! NOTE: To help prevent rusting, users must apply a gun lubricant immediately after cleaning to disperse any moisture in parts. 16 Oz. 19237 \$24.00

Slip 2000 Extreme Weapons Lubricant (EWL) was designed for use on chain guns and machine guns like the MP5 and the 249SAW. It contains a proprietary Anti-wear agent that reduces friction and wear by 90-95 percent. It is an excellent CLP and is able to clean, lubricate and protect.

4 Oz. 11644 \$21.00

Blue Press

66



Designed for soaking metal parts with baked on carbon, Carbon Killer dissolves carbon and lead on contact. NOTE: Carbon Killer is for cleaning internal metal gun parts with baked on carbon by soaking them. It is an aggressive cleaner and should not be used to clean the outside of your gun. It can damage and even remove some finishes.

15 Oz. 19234 \$24.00

Slip 2000 EWL30 has the same properties as EWL, except it is a lot thicker. It contains a proprietary thickening agent that makes this lubricant consistency like a 30-weight motor oil. It was designed for those who want or need a lubricant that will not migrate at all and don't want to use a thick grease.

4 Oz. 11645 \$24.00



Slip 2000's Extreme Cleaning System contains 2 Oz. bottles of: Carbon Killer Bore Cleaner, 725 Gun Cleaner Degreaser, and EWL Extreme Weapons Lubricant. 11652 \$28.00

Slip 2000 Copper **Cutter** is specially formulated to remove copper, lead, powder residue and plastic wad fouling from bore surfaces with little scrubbing! NOTE: It is a water based, ammonia enhanced product and will remove all lubrication or oil protection, so





Slip 2000's AR Cleaning System contains a 7 Oz. bottle of Carbon Killer Bore Cleaner, a 15cc syringe of Extreme Weapons Grease, and a 1 Oz. bottle of EWL Extreme Weapons Lubricant. 11676 \$22.00

Each Slip 2000 Gun Wipe packet contains one 5" x 8" wipe treated with Slip 2000 Synthetic Gun Lube. Perfect for wiping



your guns down after a day on the range or while out on a hunt. Apply to all metal surfaces. Great for light carbon cleaning. Safe for all firearm stocks and grips.

20 Pack 11674 \$17.00



W25B is the choice of leading firearms manufacturers, armorers, pro shooters and gun enthusiasts, and is recognized as the world's best all-purpose weapons lubricant/protectant. It is now widely specified by the U.S. military for their most critical performance weapons systems. Environmentally safe, non-carcinogenic, non-ozone-depleting.

0.5 Oz. Syringe	15732	\$14.99
1.5 Ounces	15731	18.99



Brian Enos' Far Superior Slide-Glide is a dual grease blend, with proprietary extreme pressure compounds, which boost the ability of the oils in the grease to withstand extreme pressures. It gives the grease a very stringy, tenacious character that makes it stay where you put it. Slide-Glide Standard is for use in warm weather (F60°+), Lite is a thinner viscosity for lower temperatures (F30°+). Slide-Glide 7.99

Slide-Glide Standard	15571		\$7.99
Slide-Glide Lite	15572		7.99
_			



steel, a non-acid formula with five percent ammonia. 13128 \$12.99

J. Dewey Manufacturing Co. .22 Caliber Rifle 16278



DEW/EV Mulan Control Cleaning Rode		
DEWEY Nylon Coated Cleaning Rods All Caliber Pistol 6"	15461	\$24.99
(.2226 Jag Adapter for All Caliber 6" roo		3.99
(.27 & up Adapter for All Caliber 6" rod		3.99
.2226 Caliber Pistol 12"	12985	28.99
.17 Caliber Rifle 26"	11472	30.99
.17 Caliber Rifle 36"	11473	31.99
.2226 Caliber Rifle 36"	13084	31.99
.2226 Caliber Rifle 44"	15462	31.99
(.2226 Jag Adapter for Rifle rod ^A)	14542	3.99
.27 Caliber and up Pistol 12"	13021	28.99
.27 Caliber and up Rifle 36"	12991	31.99
.27 Caliber and up Rifle 44"	15463	31.99
.35 Caliber and up Rifle 36"	17096	33.99
.35 Caliber and up Rifle 44"	17097	33.99
(.27 & up Adapter for Rifle rod^)	14541	3.99
Shotgun Rod (Uncoated Brass^)	10473	30.99
2-pc Shotgun Rod	15464	36.99
Brass Jags [^] (Note: These jags ONLY fi	it Dewey Cleani	ng Rods!)
.22 Caliber Brass Jag	10026	\$3.99
.24 Caliber Brass Jag	10027	3.99
.27 Caliber Brass Jag	10025	3.99
.30 Caliber (and up) Brass Jag	10867	3.99
.38 – .41 Cal. Brass Jag	10028	3.99
.44 – .45 Cal. Brass Jag	10243	3.99
Brass Patch Loop^	10-0-	*2 0 0
Accepts most pistol and rifle patches	10737	\$2.99
.17 Caliber Bore Brushes	44475	¢0.00
.17 Caliber Rifle/Nylon (ea.)	11475	\$2.99
.17 Caliber Rifle/Bronze (ea.)	11474	2.99
Nylon Bore Brushes ^A	16144	¢0.00
.22 Caliber Rifle (ea.) .243 Caliber Rifle (ea.)	16144 16145	\$2.99 2.99
.243 Caliber Rifle (ea.)	16145	2.99
.30 Caliber Rifle (ea.)	16140	2.99
.22 Caliber Pistol (ea.)	16302	2.99
.38 Caliber Pistol (ea.)	16302	2.99
.40 Caliber Pistol (ea.)	16149	2.99
.45 Caliber Pistol (ea.)	16150	2.99
Bronze Bore Brushes^	Each/\$2.99	5 pack/\$10.99

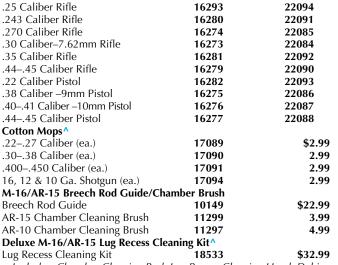


ewey's AR-Link Cleaning **Pin^** utilizes the rear takedown pin in your AR-15 style rifle to hold the upper and lower receivers open for cleaning. It fits AR-15s and AR-10s with take-down pins up to .316" in diameter. 18

599	\$15.99
333	\$13.99



he Original M1 Buddy® Service Rifle Cleaning Port fits all models of M1 Garand and M1A rifles. The Original M1 Buddy is covered by a lifetime warranty and will be replaced free of charge if it fails under normal use. 13447 \$12.99



22089

Includes: Chamber Cleaning Rod, Lug Recess Cleaning Head, Delrin Guide Sleeve, 50-pak Cotton Cleaning Rolls, Chamber Brush, Chamber Mop, and a Double-Ended Nylon Cleaning Brush.

Bolt Action Rifle Cleaning Rod Guides^

bon Action Kine cleaning Roa Guide		
All models fit .695700 bolt diameter	rifles.	
.17222, .225, .22/250, .220 Swift	14196	\$21.99
.243 Caliber – 7mm	14197	21.99
.30 Caliber	14198	21.99
.338 Caliber	14199	24.99
Muzzle Guards		
AR-15/M-16	16875	\$11.99
M1-A/M-14	16876	11.99
M1 Garand	16878	11.99
Ruger 10-22 Standard Bbl.	16877	11.99
Ruger 10-22 Bull Barrel	16879	11.99
Brass Muzzle Guard, .30 Cal.^	17245	6.99
Nylon Gun Parts Cleaning Brush		
Parts cleaning brush	16389	\$2.99
Cleaning Patches		
Packages of 1000		
.17 cal.	11807	\$12.99
.2224	11808	14.99
Packages of 500		
.2427	11809	\$11.99
.3035	11810	13.99
Packages of 250		
.3845	11811	\$11.99
12-16 ga.	11812	13.99
5		



he Original Carbine Buddy Cleaning Port enables you to clean your M1 Carbine chamber without worrying about pinching your fingers. The Original Carbine Buddy is covered by a lifetime warranty and will be replaced free of charge if it fails under normal use. 13452 \$13.99



yman's Pick & Brush Set^ is an indispensable item for your cleaning supplies and range bag. \$4.99 40160

WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



Grace USA Gun Care Tool Set



This custom designed $12'' \times 9'' \times 1-1/2''$ case is made from durable soft Nukaf and contains a 17-piece set of Grace USA Gun Care Screwdrivers (8 ea.), Solid Brass Pin Punches (8 ea.) and a specially fabricated 8 Oz. Brass Hammer. The screwdrivers are hand-assembled and custom hollow ground to fit scope screws, plug screws, guard screws, etc. The handles are turned from quality Maine hardwood and protected with a smooth finish. Made in USA.



Grace USA Gunsmith Hammer and Punch Sets^

10-8 Performance Armorer Tool

8 oz. Brass Hammer 16 oz. Brass Hammer Brass Punches (8-pc.) Steel Punches (7-pc.)

i anu i unch sets	
14969	\$25.99
15069	34.99
14968	43.99
15070	41.99

he 10-8 Performance Armorer Tool is a simple, non-marring

tool useful for applications where prying or poking with metal tools can easily damage your work. The rigid chisel-pointed end and semi-

flexible flat blade end each have

15434

\$9.99

unique uses.



his dial caliper is made of hardened stainless steel and features a covered track that keeps chips out for longer life. The measuring faces are hardened, ground and lapped. The large, adjustable dial is easily read to .001 inch and measures .100 per revolution. Features a no-glare satin chrome finish. 13462 \$29.99



17171

Accurate, Easy to Read!

68

 $Secure \ {\sf Firearms} \ {\sf Products'} \ {\sf Universal} \\ {\sf Spring} \ {\sf Tester} \ {\sf will} \ {\sf help} \ {\sf you}$ determine if the recoil spring in your pistol needs replacing, and you'll save time and money by testing and organizing loose recoil springs in your shooting bag.

Blue Press

15305 \$44.99



Ball-end set 13286 \$12.99 Gorilla Grip Sm. 16822

5.99

Gorilla Grip Lg. 16823 \$6.99 Gorilla Grip Set 22142 10.99

800-223-4570 • dillonprecision.com

Sack-Ups **Protective Gun Sacks**

Sack-Ups Protective Gun Sacks protect your firearms from the dings and scratches that tend to happen when you're rifling through your gun safe looking for ... well ... your rifle. They don't take up as much room as a gun case, but provide just enough padding to keep your guns safe...in your gun safe.

Handgun, 13.5" Gray Handgun, 13.5" Black Handgun, 13.5" Natural Shotgun, 42" Black Rifle/Shotgun, 52" Gray Rifle/Shotgun, 52" Black Rifle/Shotgun, 52" Natural Muzzleloader, 72" Gray Shotgun Rcvr., 24" Gray Shotgun Bbl., 36" Gray

DESI PAK®

hese 532 gram **DESI PAK**[®] desiccants absorb moisture better than silica gel. It's an industrial-grade material that exceeds the requirements of Mil Spec MIL-D-3464E. Now available in smaller packages for other applications (ammo cans, long-term storage containers, etc.). DESI PAK® (2 16-ounce bags, 1 card) 4-ounce bag 2-ounce bag

Humidity Indicator Card, (6 ea.)

HYSCORE Six-Gun Pistol Rack

he HYSKORE Six Gun Modular Pistol Rack is constructed from

closed-cell, non-reactive foam that will not absorb moisture or react with lubricants or solvents. It has a soft, suede-like finish, but is rigid enough to offer firm support. The modular feature of the rack also means that two or more racks can be connected together and reconfigured to take maximum advantage of all available space in your safe or vault. The rack measures $11-1/4^{"}$ wide x $7-1/2^{"}$ deep x $6^{"}$ high.



17256



8.99

21435	\$16.99
14694	4.99
14695	2.99
21523	4.99

Specialized Dynamics Armorers' Upper Receiver Block



"he Specialized Dynamics AR15/AR10 Armorers' Upper Receiver Block is made from billet aluminum and holds your upper receiver securely in order to make it easier to install barrels, free-float tubes, muzzle devices, etc. One block fits AR15s and ArmaLite and DPMS platform AR10s. 43234

\$59.99

Specialized Dynamics Emergency AR(epair) Kit

The Specialized Dynamics AR-15 Emergency Repair Kit includes: three gas rings, extractor spring, firing pin retaining pin, buffer retaining pin/spring, hammer/trigger pin, take down detent and spring.



\$19.99 19460

Arredondo **Multi-Function Squib Rod**



his is a MUST-HAVE range-bag accessory. It's a squib rod (for removing stuck bullets), magazine base removal tool, and scope windage adjustment and battery cap removal tool.

15250 \$14.99

Dillon 1911 Barrel Bushing Wrench[^] 11049 \$2.99 **Blue Press** 69

10208 \$24.99 WARNING: The products offered for sale in this catalog can expose you to chemicals, including Lead, which are known to the State of California to cause cancer, birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

"Big Fifty"

STANDARD FEATURES:

- Made in the USA
- 4-Station Interchangeable Toolhead
- Uses Std. 1-1/2"-12 UNF Thread Dies
- Manual Shellplate indexing
- Average Loading Rate: 300 Rds./Hr.
- Loads High Volume/Match-Grade Ammo
- Milspec/Match-Grade Priming System
- Ductile Iron/Carbon Steel Construction

All for ONLY... \$1949 50000

Now Available! .408 CheyTac Conversion 50204 \$240.00 (Dies NOT Included)

Total price as pictured here with optional accessories: \$3741.00			
.50 BMG Carbide Size Die	50075	\$1175.00	
.50 BMG Case Trimmer	50050	\$599.00	
BFR Mounting Hardware Kit	50140	\$18.00	

50 BMG CASE TRIMMER ASSEMBLY^

Features an industry standard 1-1/2"-12 UNF threaded body, a 1/4HP motor, replaceable carbide cutter, quick-disconnect cord andincludes the .50 BMG trim die.**50050 \$599.00**

50 BMG CARBIDE SIZE DIE^

The only .50 BMG size die in the industry that's a full-length solid carbide size die, for increased die life and scratch resistance. It also has a solid carbide expander ball, placed in the middle of the power stroke for easier operation. The die body is standard 1-1/2"-12 UNF thread, and is manufactured to low chamber tolerance specifications. 50075 \$1175.00

50 BMG POWDER MEASURE ADAPTER^

For use with the RCBS .50 BMG powder measure.

50125 \$145.00

50 BMG PRIMER SEATING DIE^

One of these is included with Dillon's Big Fifty Reloader, but may be used as an accessory on a separate toolhead. The primer seating die is adjustable for enhanced control of primer seating. Includes two primer punches: one flat, match-style primer punch and one cupped, MIL-SPEC primer punch.

	50200	\$250.00
50 BMG PRIMER POCKET SWAGER^	к. — — — — — — — — — — — — — — — — — — —	
Makes it easy to remove the military c	rimp.	
	50001	\$499.00
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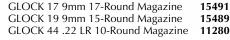
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В

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Instructor for the IDPA Boot Camp was multitime IDPA Champion Zachary Campbell, here demonstrating a good freestyle shooting platform. (His gun does double duty in USPSA and IDPA; though the long magazine he's using is legal in USPSA, it would not be legal in IDPA.)

IDPA BOOT CAMP

By Duane Thomas,

Action Photography by Kyle Sumpter & Duane Thomas

One of the most popular classes taught at the Firearms Academy of Seattle (firearmsacademy.com) every year is the IDPA Boot Camp. Great name! The IDPA Boot Camp starts on Friday and goes through Sunday, three 10-hour days. It's taught by Zachary Campbell (competitionanddefensetraining@gmail.com). Zach has won his division in double-digit IDPA championships from the state to national level. Yeah, this is a guy who might be able to teach you a bit about how to be a good IDPA shooter.

Zach Campbell has a very unusual, very smart instructional technique. For instance, there were so many students at this class he needed to split us into two relays. The very first thing he had us do was all get on-line at 25 yards, each person in front of their own target, and then, rigidly staying in our lanes, move while shooting toward that target. The people who made it to the targets notably faster, still with good hits, became Relay 1. (Of course, my level of EXTREME personal modesty prevents me from mentioning who was the first person to reach his target, with good hits on paper.) Those whose performance was "maybe not so much" became Relay 2.

Truth is, a relay can only rotate through as fast as the slowest person. Two relays that are a mixture of fast and slow shooters will give you two slow relays. One relay of fast shooters and another of slow shooters means only one slow relay. Over the course of a threeday class, having one relay that can cycle through a rep notably fast saves immense amounts of time. It also allows shooters whose skill level is maybe not quite as strong to stand back and watch the stronger shooters - which they can do because they're not up on-line at the same time – thus learn by example. Amazingly smart approach. I did hear someone behind the line, when we were given a particular task, saying to another person, "Hey, let's watch those Relay 1 superstars. You know THEY can do it."

Zach Campbell starts shooters out in learning any technique by simply shooting into a dirt backstop, because it's easier to do that while focusing on the sights when we're not distracted by a target. After we've earned targets, then we can move up to putting bullet holes in paper. It's worth noting, champion "combat" pistol shooter Phil Strader has stated he begins every practice session by shooting into the dirt, with no target, so he can get it into his mind, right off the bat, he's supposed to be focusing on the sights, not the target.

As tends to be the case with all good shooters, Zach places a huge emphasis on trigger control, and says the way to be fast AND accurate is to understand where you can get away with being fast, and where you have to be slow. Do everything except the actual trigger break, fast: reset the trigger after a shot, fast; prep the trigger with almost enough pressure to fire the shot but not quite, fast; then apply the last bit of pressure in a very controlled fashion. A lot of training was focused on resetting the trigger; hitting the "wall" and prepping it with 90 percent of the energy needed to fire the shot, in recoil, so that by the time the gun is down out of recoil we can apply that last little bit of force necessary to fire the next shot.

There is no need to slow down trigger reset/prep as distance increases, we can still do everything but the actual trigger break, fast. As distance to the target increases, we'll have to slow down a little, but not nearly as much as most people do. Zac's advice: "Do the work earlier, then spend more time doing the last little bit of "Calling the shot is the point at which the sights change. You're doing something to the gun, then as the gun fires the gun does something. So where the sights are at the moment the gun fires is the last moment at which you're doing something, before the gun starts doing something. Watch the sights lift and move. You'll know where the bullet's going before it even gets there. It's like predicting the future. Watch the sights, if they're off, don't fire that shot, wait until the sights are where they need to be. You'll find in a string of fire you wind up with little pauses, where some splits are a little longer than others. Pauses instead of misses. In other words, you can slow down slightly for that shot instead of having a miss needing a pick-up shot." A miss, of course, is defined as not hitting the down-zero circle.

Some other great advice from Zach Campbell: "YOUR best stage plan is the only plan that matters. Be honest about your strengths and weaknesses. As much as possible, come up with a plan that plays to your strengths

and avoids your

"Do non-shooting

tasks while moving.

If you have to move

somewhere to shoot,

that's free time. Use

it to do something else. Even if all

you have to do is

move to another

position before

your first shots,

then draw while

moving." This re-

minds me of Robbie

weaknesses."

refinement." One way we practiced that concept was to shoot on a steel Pepper Popper, braced upright so it wouldn't fall down when hit, set up at 30 yards. The drill was to draw and fire five shots, the goal being to hit with all five. I managed it with splits in the high .6s to mid .7s. Of course, fellow class attendee Kyle Sumpter did it with **CONSISTENT**.35



splits. *Ping-ping-ping-ping!* Now, THAT was pretty.

One thing I've needed to be better at, for years, is picking up the front sight while the gun is still moving toward the target, so it can fire right at full extension. What I've historically done is to prep the trigger on the draw – which does save time – get the gun up in front of my face, then take a split second to verify sight alignment before breaking the shot. If we can pick up the front sight while the gun is still moving toward the target, however, and guide it into position with our eyesight, we can skip that entire "split second to verify sight alignment" part and fire the gun right at full extension. Shortly into the class that began happening for me. It was SO cool.

One huge thing separating advanced-level shooters from lower-level shooters is the ability to call your shots, to know right where the bullet is going by reading the sights at the instant the gun fires. Zach commented, Leatham's advice, "Always be doing SOMETHING." "Shoot targets from as close as you can. Ask yourself, 'Am I shooting anything farther away than I need to? And if so, am I doing it for a reason?' If you're not doing it for a good reason, and if it doesn't cost you any time to do,

get as close to the targets as you can." "Where are the trouble targets? Are there targets within the stage that are going to be particularly difficult? Is there anything you can do to make them less difficult? Can you get closer? Or do you need to program in a slight pause before engaging those targets?"

Zach warned us away from a mistake I have made, myself, over the years, of changing my stage plan right before shooting, because I saw the shooter before me had a better plan. The problem with that is, with no time to reprogram yourself before shooting, you kind of wind up stuck betwixt-and-between your plan and theirs, you're hesitant, you have to think your way through the stage.

Blue Press 75

"Now, which plan am I doing?" Zach's advice: "Stick with your plan. Executing YOUR plan well will almost always beat a better plan, executed poorly."

One of Zach Campbell's most impressive, and effective, instructional techniques, is what he calls "the world's slowest Master," in which he executes a movement technique, or runs through an entire stage, firing his shots notably slowly – and still turning in a great stage time. This makes an important point: It's not how fast you shoot that's most important, it's how fast and efficiently you're doing everything else.

Zach said, "Think about this: The limit on how many shots we can fire in an IDPA stage is 18. Assuming we have nine targets, two shots apiece, that means we have nine splits [shot-to-shot intervals]. So, if you shoot those targets with .25-second splits instead of .35-second splits, you've saved a tenth of a second per target. With nine targets, how much time have you saved? .9 second, right? Be honest with yourself: Can you shoot that stage they do right? Where could they be better? The really interesting thing here was, the stronger shooters' times really didn't fluctuate that much between reps. First time I ran through it, left-to-right, my time was 13 seconds, down-3. (Yeah, I know. Should have listened harder to that whole "You'll be better off if you slow down a bit and shoot all down-zeroes" thing.) For every rep thereafter, my points down fluctuated but the time remained pretty much constant.

Another student, Jackie Russo, started this class as a Sharpshooter. As she put it during introductions at the beginning of the class, "I guess I'm a Sharpshooter. I got a match bump for winning my class as a Marksman at the last state championship. I don't really feel like a Sharpshooter." Jackie's first left-to-right rep was 20 seconds, due mostly to a less-than-great stage plan, down-1. Her final rep was 13 seconds, down-0. With every rep she got noticeably BETTER. It was nice to watch.

The last thing we did, the afternoon of the third day,

was shoot the IDPA

5x5 classifier. I

have to admit to

more than a bit of

Jackie Russo shoot

classifier. And she

made it look EASY;

she was obviously

After the class, as

Joey were packing

their equipment

away in their ve-

hicle, I heard him

operating well within her comfort zone.

she and her husband

Sharpshooter on the

pleasure at watching

with zero points down on every target, with .25 splits? No? Could you shoot every target zero-down with .35 splits? Yes? Because if all shooting .25 instead of .35 splits gains you is less than a second, and you drop ONE point shooting .25 splits, that means you would have been better off shooting all the targets with .35 second splits



and dropping zero points. If you drop more than one point per stage shooting .25 splits, you're going to be WAY better off shooting .35 splits, all down-zeroes." Food for thought there.

Day 1 of the class is spent mostly working on gun handling skills: the draw, reloading, one-hand-only shooting, etc. Day 2 is spent on movement, moving into and out of positions, and shooting while moving, also shooting on moving targets, both laterally moving and swingers. Day 3 we put it all together, Zach sets up a stage, and students shoot it over and over again, like half a dozen times, running it left-to-right. Then we run it half a dozen times apiece right-to-left. It's amazing how much running the exact same course layout but in a different direction changes your game plan. This allows Zach to give shooters, essentially, two different stages to practice without any reset time between stages. Pretty smart, I say.

With every rep, Zach critiques the student. What did

saying to her, "You're a Sharpshooter now! There is NO doubt. You don't just have the rank, you've got the skill level. We know this because you did it on the classifier!" I made me feel good to hear that. Joey Russo is his wife's greatest cheering section, and that's how it should be. It also did not escape my notice that IDPA Boot Camp had certainly done Jackie Russo's shooting some justice.

So, that's the IDPA Boot Camp: three 10-hour days, much of it spent literally running around, under the hot sun. There's a reason it's called IDPA Boot Camp instead of IDPA Rest Camp. By the end of the third 10-hour day in a row, I was one tired boy. But a happy one. This is an immensely fun class, and a great learning experience. There are people in the world who attend this class, over and over again, and I understand why. I think I may well become one of them.

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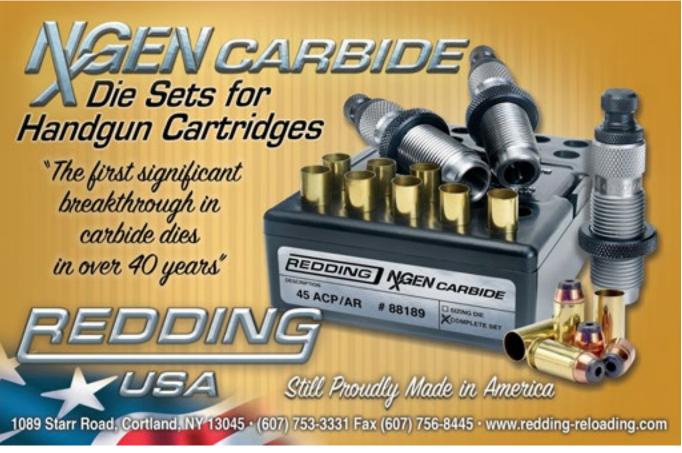
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John Marshall on Classic Firearms: Ruger Old Model Blackhawk .30 Carbine Revolver



n June of 1940, the U.S. Army Chief of Infantry put out a call for the design of a light carbine chambering a new .30 caliber round that was like the earlier Winchester .32 self-loading cartridge. This newer development used a 110-grain jacketed round-nosed bullet and fired it at about 2,000 feet per second from the M1 Carbine, designed by Winchester and adopted in 1941. The .30 Carbine round was made using ball powder and non-corrosive primers from the start. The M1 carbine was produced by the millions during World War II, and ammunition for it was generated in huge untold numbers. Three rounds of that WWII ammo are illustrated here, brought back from Europe by a Battle of the Bulge and Hurtgen Forest veteran who was my next-door neighbor when I was a youth. His widow gave these to me several years ago. The headstamp on these cartridges is "LC 43," indicating manufacture at Lake City Arsenal in 1943.

When the war was over and the U.S. adopted new weapons that made the old carbines obsolete, many tons of surplus military .30 Carbine ammunition were released to the public for literally peanuts. Bill Ruger, the founder and president of Sturm, Ruger & Company, saw an opportunity to produce a handgun that could fire the round, and went to work to design one. What he did was chamber his popular single-action Blackhawk revolver for the now widely available ammo. Traditionally configured single-action revolvers, with their poke-'em-out-one-at-a-time ejection rods, can easily accommodate rimless cartridges. The pint-sized military .30 caliber round would today be termed a superb "magnum" handgun cartridge, propelling its bullet at about 1400 feet per second from a 7-1/2" barrel, which Ruger chose for optimum velocity combined with reasonable handiness.

The .30 Carbine Blackhawk was introduced with an ad in the American Rifleman magazine in 1968. The ad stated, "It fills the 'Magnum gap' between the .22 Magnum and the .357 Magnum cartridges." The suggested retail price in the January 1968 price sheet was \$87.50. The revolver illustrated here, unfired and in original condition, was manufactured midway in that first year of production. Today it is still packed in its original yellow and black box with all papers intact. Serial numbers for that year numbered from 1 to about 9304, and specimens in nearly any condition dating from 1968 are considered collector's finds. There are three known exceptions that have serial numbers not in this number block. One was shipped in 1967, another was scrapped, and one was serialed way outside the range, shipped in December of 1968.

Beginning in 1969, serials were prefixed with "50-". In all, a grand total of 32,985 "old model" .30 Carbine guns were produced. The last one, probably shipped in mid-1972, was serial numbered 50-23681. As is normal with many gun manufacturers, guns are not necessarily shipped in serial number order. Only factory verification can provide an actual shipping date for specific guns.

All these .30 caliber revolvers had 7-1/2" barrels and Super Blackhawk-sized cylinder frames. Only one had a brass Super Blackhawk-style grip frame, specially produced to be used in a Ruger promotional photograph. Actually inspected and shipped on February 13, 1973, it bore serial number 50-18400. Additionally, some are known to have been fitted with steel Super Blackhawk grip frames. In 1973, the "new model" Blackhawks were introduced, and to the best of my knowledge, .30 Carbine revolvers are still in limited production today, following a brief hiatus in the 1990s. The old models covered here should always be loaded with only five rounds and the hammer kept down on an empty chamber. The new models may be safely loaded with live rounds in all six chambers.

The old model .30 Carbine Blackhawks were handsome handguns, beautifully fit and finished. The upper frames, barrels, sights, ejector housings, loading gates,

screws and triggers were made of alloy steel, nicely polished and blued. The right side of the cylinder frame showed the heads of three screws, which was a major indentifying characteristic of the old models. The hammer was blued steel, polished bright on the sides. The standard grip frame was anodized aluminum. The front sight was ramped, and the rear sight was fully adjustable. The overall length of the gun was 13.38" and it weighed in at 46 ounces. The two-piece grips were usually walnut with handsome grain, oil or lacquer finished. The barrel had a one in 20" right-hand twist rate with

six grooves. The cylinders had six chambers that fully enclosed and supported loaded cartridges. The cylinder pin was blued alloyed steel, extended, grooved and collared. The serial number was stamped on the right side of the grip frames under the cylinders. The left side of the barrel was stamped "STURM, RUGER & CO., INC." over "SOUTHPORT, CONN. U.S.A.". The left side of the cylinder frame under the cylinder was stamped "RUGER BLACKHAWK" over ".30 CARBINE CAL." and the Ruger logo. The grips on each side featured a silver-colored disc with a black Ruger "eagle" in the center, imbedded in the upper part of the grip.

Now that surplus .30 Carbine ammo is no longer plentiful as it was, many users elect to handload this round. It's easy enough. I personally have loaded 100-grain Speer semi-jacketed "plinkers" and I have also cast and used some suitable bullets using hard linotype metal. I found that 92-grain jacketed bullets designed for the .30 caliber Luger round also work well. Since the carbine

"Now that surplus .30 Carbine ammo is no longer plentiful as it was, many users elect to handload this round... I personally have loaded 100-grain Speer semi-jacketed "plinkers" and I have also cast and used some suitable bullets using hard linotype metal."

round headspaces on the mouth of the case, it's important to use a long taper-type crimping die; never a standard crimp which would affect proper headspacing. .30 Carbine military brass is tough and can be reloaded many times with no problems. The cases can stretch somewhat in firing or resizing. Case length is critical, so be sure the cases are trimmed to specification if needed. Proper case length should be between 1.280" and 1.285", no shorter and no longer. I recommend carbide sizing dies to eliminate the need for sizing lube. If you lube the cases for sizing, be sure to remove all residual lubricant to avoid case setback in firing.

A couple of caveats apply to shooting this gun. Number one, the report when firing is LOUD. Remember hearing similar cautions about firing the Russian Tokarev high-velocity pistol round? This Ruger is even louder, guaranteed to startle, amaze and probably annoy innocent bystanders. The bullet is achieving supersonic speeds, the barrel is shorter than that of the M1 Carbine, and you are dealing with chamber pressures in excess of those that are

standard for the .357 Magnum. Wear earmuffs and earplugs to protect your hearing. Secondly, do ensure that the chambers in the cylinder are kept clean and free of lube to prevent excessive setback of the case when firing.

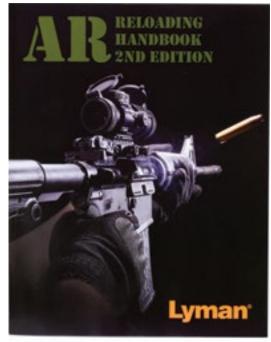
You will find that shooting this relatively heavy handgun is pleasant, recoil-wise. You will also discover that this firearm is very accurate if you do your part. 100-yard plinking hits are easy to accomplish, and small game should be in danger even at that range.

By way of history, a few other handguns have been chambered for the .30 Carbine round. In 1944, Smith &

Wesson made a double-action revolver to fire it. Although it fired over a thousand rounds satisfactorily, the U.S. military decided not to adopt it. It was just too loud for field use. In 1958, the now-defunct Kimball Arms company made a semiauto .30 Carbine pistol that resembled the old High Standard Field King .22. It never really got off the ground. Beginning in 1964, Plainfield Machine Corporation made an M1 Carbine "pistol" that lacked a shoulder stock. It was called the "Enforcer" and was later sold to Iver Johnson. They continued it in production until 1986. The Thompson-Center Contender single shot pistol has occasionally been chambered for the carbine round. The Taurus "Raging Thirty" and the AMT AutoMag III were both available in .30 Carbine chambering, but only the Ruger Blackhawk has survived the competition consistently over many years. The old models were meticulously made, traditional in operation, and very effective .30 caliber "magnums." Consequently, they have become quite collectible!

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ohn Marshall's book 101 Classic Firearms: A Chronological Foray into the Golden Years of Firearms Development, is a compilation of the author's popular articles appearing in The Blue Press since 2007. 101 Classic Firearms is sure to be a prized addition to the library of any serious firearms enthusiast. Published by Dillon Precision, and printed and bound in the USA, 101 Classic Firearms is a high-quality full color 11.5" x 9" hardcover with 224 pages packed full of insights and history on some of the world's most important firearms. John Marshall is an accomplished photographer and freelance writer whose articles have appeared in The Blue Press, Gun Digest, Guns & Ammo's Handguns, and American Gunsmith. An expert on firearms, he is also a member of the Remington Society of America, the Smith & Wesson Collectors Association. the Smith & Wesson Historical Foundation and the American Gunsmithing Association.

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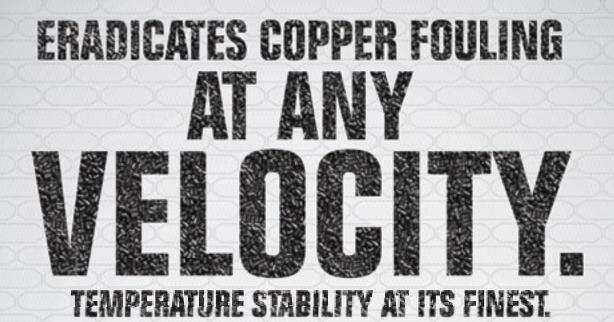
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